Principle and Uncertainty Quantification of an Experiment Designed to Infer Actinide Neutron Capture Cross-Sections

- G. Youinou
- G. Palmiotti
- M. Salvatores
- G. Imel
- R. Pardo
- F. Kondev
- M. Paul

January 2010

The INL is a U.S. Department of Energy National Laboratory operated by Battelle Energy Alliance



Principle and Uncertainty Quantification of an Experiment Designed to Infer Actinide Neutron Capture Cross-Sections

G. Youinou G. Palmiotti M. Salvatores G. Imel¹ R. Pardo² F. Kondev² M. Paul²

¹Idaho State University ²Argonne National Laboratory

January 2010

Idaho National Laboratory Idaho Falls, Idaho 83415

http://www.inl.gov

Prepared for the U.S. Department of Energy Office of Science Under DOE Idaho Operations Office Contract DE-AC07-05ID14517

Table of Contents

SUMMARY	<u>v</u>
1. INTRODUCTION	1
2. GENERAL PRINCIPLES OF NEUTRON CROSS-SECTIONS DETERMINATION THROUGH SAMPLES IRRADIATION	2
2.1. Nuclides transmutation equations	2
2.2. Determination of the time-integrated neutron flux	5
2.3. Application to the inference of neutron capture cross-sections	6
2.4 Experimental determination of the atom densities of the transmutation products	10
3. UNCERTAINTY QUANTIFICATION – DERIVATION OF THE EXPRESSIONS RELATIVE TO THE INFERRED CAPTURE CROSS-SECTIONS AND TIME-INTEGRATED FLUX	11
4. NEUTRON FILTERS, FLUX LEVELS AND EFFECTIVE ONE-GROUP CROSS-SECTIONS	14
5. ACTINIDES BUILD-UP CALCULATIONS IN THE PLUTONIUM SAMPLES	17
5.1. Determination of the atom densities after irradiation	17
5.2. Validity of the Taylor development expressions	22
6. Inverse Problems: Determination of the Measurement Uncertainties Necessary to Infe the Capture Cross-sections with Given Uncertainties	R 24
6.1 Estimation of current uncertainties on actinide capture cross-sections – The AFCI 1.2 covariance matrix	24
6.2 Methodology and results	25
7. THE CASE OF HIGHLY PURE SAMPLES	32
8. CONCLUSIONS	35
9. References	36
Appendix 1: Description of the ATR	37
Appendix 2: Comparison Exact vs. Taylor expansion	39

Executive Summary

Thanks to the impetus given by senior reactor physicists Massimo Salvatores and Giuseppe Palmiotti, an integral reactor physics experiment devoted to infer higher actinide (Am, Cm, Bk, Cf) neutron crosssections will take place in the US. This report presents the principle of the planned experiment as well as a first exercise aiming at quantifying the uncertainties related to the inferred quantities. It has been funded in part by the DOE Office of Science in the framework of the Recovery Act and has been given the name MANTRA for Measurement of Actinides Neutron TRAnsmutation.

The principle is to irradiate different pure actinide samples in the Advanced Test Reactor at INL, and, after a given time, determine the amount of the different transmutation products. The precise characterization of the nuclide densities before and after neutron irradiation allows to infer energy-

integrated neutron cross-sections, i.e. $\int_{0}^{\infty} \sigma(E)\varphi(E)dE$ ($\varphi(E)$ is the neutron flux "seen" by the sample),

since the relation between the two are the well-known neutron-induced transmutation equations.

This approach has been used in the past and the principal novelty of this experiment is that the atom densities of the different transmutation products will be determined with the Accelerator Mass Spectroscopy (AMS) facility located at ANL. While AMS facilities traditionally have been limited to the assay of low-to-medium atomic mass materials, i.e., A < 100, there has been recent progress in extending AMS to heavier isotopes – even to A > 200. The detection limit of AMS being orders of magnitude lower than that of standard mass spectroscopy techniques, more transmutation products could be measured and, potentially, more cross-sections could be inferred from the irradiation of a single sample. Furthermore, measurements will be carried out at the INL using more standard methods in order to have another set of totally uncorrelated information.

The energy distribution of the neutrons in a reactor is mainly determined by the nature and arrangement of its constituents. Using neutron filters it is however possible to modify this distribution and thus meet specific needs. A MCNP model of the ATR was used to calculate the effective one-group cross-sections and flux levels in the samples. To study the influence of neutron filters, first cadmium was added around the samples and then boron (90% B10).

The uncertainty quantification analysis carried out shows that, once a sample has been designed and a neutron filter chosen (i.e. a neutron spectrum), the uncertainty of the inferred neutron capture cross-sections will basically depend on four parameters: the uncertainty of the measured nuclide densities (both in the initial sample and in the irradiated one), the initial sample isotopic composition, the time-integrated neutron flux and the uncertainty of the measured time-integrated neutron flux. Generally speaking, this analysis shows that the determination of the nuclide densities should be more precise for the samples irradiated in a fast boron-filtered neutron spectrum (necessary uncertainty smaller than 1% for most of the cases) than for the ones irradiated in a softer cadmium-filtered neutron spectrum where an uncertainty of a few percent is sufficient. For example, to determine the Pu-238 capture cross-section with an associated uncertainty of 5% after a 50-day irradiation, it is necessary that the Pu-239 atom density be determined with an uncertainty of no more than 0.2% in the Pu-238 sample irradiated with the boron filter, whereas 2.5% should be enough for the Pu-238 sample irradiated with the cadmium filter.

Principle and Uncertainty Quantification of an Experiment Designed to Infer Actinide Neutron **Capture Cross-Sections**

G. Youinou¹, G. Palmiotti¹, M. Salvatores^{1,3}, G. Imel², R. Pardo³, F. Kondev³, M. Paul³

1 = Idaho National Laboratory, 2 = Idaho State University, 3 = Argonne National Laboratory

1. INTRODUCTION

Thanks to the impetus given by senior reactor physicists Massimo Salvatores and Giuseppe Palmiotti, an integral reactor physics experiment devoted to infer higher actinide (Am, Cm, Bk, Cf) neutron cross-sections will take place in the US. This report presents the principle of the planned experiment as well as a first exercise aiming at quantifying the uncertainties related to the inferred quantities. It has been funded in part by the DOE Office of Science in the framework of the Recovery Act and has been given the name MANTRA for Measurement of Actinides Neutron TRAnsmutation.

Neutron cross-sections characterize the way neutrons interact with matter. They are essential to most nuclear engineering projects and, even though theoretical progress has been made as far as the predictability of neutron cross-section models, measurements are still indispensable to meet tight design requirements for reduced uncertainties. Within the field of fission reactor technology, one can identify the following specializations that rely on the availability of accurate neutron cross-sections:

- Fission reactor design .
- Nuclear fuel cycles .
- Nuclear safety
- Nuclear safeguards
- Reactor monitoring and fluence determination •
- Waste disposal and transmutation

In particular, the assessment of advanced fuel cycles requires an extensive knowledge of TRU cross sections. Pu isotopes, but also Am, Cm and up to Cf isotope data are required with a small uncertainty in order to optimize significant features of the fuel cycle that have an impact on feasibility studies (e.g. neutron doses at fuel fabrication, decay heat in a repository etc.).

Different techniques are available to determine neutron cross-sections experimentally with the common denominator that a source of neutrons is necessary. It can either come from an accelerator that produces neutrons as a result of interactions between charged particles and a target or it can come from a nuclear reactor. When the measurements are performed with an accelerator, they are referred to as differential since the analysis of the data provides the crosssections for different discrete energies, i.e. $\sigma(E_{\perp})$, and for the diffusion cross-sections for different discrete angles.

Another approach is to irradiate a very pure sample in a test reactor like the Advanced Test Reactor at INL and, after a given time, determine the amount of the different transmutation products. The precise characterization of the nuclide

densities before and after neutron irradiation allows to infer energy-integrated neutron cross-sections, i.e. $\int \sigma(E)\varphi(E)dE$,

where $\varphi(E)$ is the neutron flux "seen" by the sample. This approach is referred to as *integral* and is the object of this report. These two sources of information, i.e. differential and integral, are complementary and are used by the nuclear physicists in charge of producing the evaluated nuclear data files used by the nuclear community (ENDF, JEFF...).

This approach has been used in the past and the principal novelty of this experiment is that the atom densities of the different transmutation products will be determined with the Accelerator Mass Spectroscopy (AMS) facility located at ANL. This technique is sensitive for measuring quantities of long-lived, rare isotopes accurately in the presence of more abundant ones using very small amounts of material. While AMS facilities traditionally have been limited to the assay of low-to-medium atomic mass materials, i.e., A < 100, there has been recent progress in extending AMS to heavier isotopes - even to A > 200. The detection limit of AMS being orders of magnitude lower than that of standard mass spectroscopy techniques, more transmutation products can potentially be measured.

2. GENERAL PRINCIPLES OF NEUTRON CROSS-SECTIONS DETERMINATION THROUGH SAMPLES IRRADIATION

2.1. Nuclides transmutation equations

If a sample containing an isotope of mass number A and atomic number Z is irradiated in a neutron field in position $\vec{r_s}$, heavier nuclides of mass number A+1, A+2,... will be produced as a result of successive neutron captures and beta decays. As long as no natural decay occurs, the element, i.e. Z, stays the same and the atom densities of the A+1, A+2... are given by the following set of coupled equations:

$$\begin{aligned} \frac{dN_{A}^{Z}(\vec{r}_{s},t)}{dt} &= -N_{A}^{Z}(\vec{r}_{s},t)\,\widetilde{\sigma}_{A,Z}^{a}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t)\\ \frac{dN_{A+1}^{Z}(\vec{r}_{s},t)}{dt} &= +N_{A}^{Z}(\vec{r}_{s},t)\,\overline{\sigma}_{A,Z}^{c}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t) - N_{A+1}^{Z}(\vec{r}_{s},t)\,\widetilde{\sigma}_{A+1,Z}^{a}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t)\\ \frac{dN_{A+2}^{Z}(\vec{r}_{s},t)}{dt} &= +N_{A+1}^{Z}(\vec{r}_{s},t)\,\overline{\sigma}_{A+1,Z}^{c}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t) - N_{A+2}^{Z}(\vec{r}_{s},t)\,\widetilde{\sigma}_{A+2,Z}^{a}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t)\\ \frac{dN_{A+3}^{Z}(\vec{r}_{s},t)}{dt} &= +N_{A+2}^{Z}(\vec{r}_{s},t)\,\overline{\sigma}_{A+2,Z}^{c}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t) - N_{A+3}^{Z}(\vec{r}_{s},t)\,\widetilde{\sigma}_{A+3,Z}^{a}(\vec{r}_{s},t)\,\phi(\vec{r}_{s},t)\\ \cdots \cdots \cdots \end{aligned}$$

where $\phi(\vec{r}_{s},t) = \int \varphi(E,\vec{r}_{s},t) dE$ is the energy-integrated time-dependant neutron flux in the sample and $\overline{\sigma}_{A+k}^{c}(\vec{r}_{s},t) = \frac{\int \sigma_{A+k}^{c}(E,\vec{r}_{s}) \varphi(E,\vec{r}_{s},t) dE}{\int \varphi(E,\vec{r}_{s},t) dE}$ is the effective one-group capture cross-section. The integral in energy is carried

out over the whole neutron spectrum, i.e. from about 20 MeV down to 0 eV. Finally, $\widetilde{\sigma}^{a}_{A+k} = \overline{\sigma}^{a}_{A+k} + \frac{\lambda_{A+k}}{\phi} = \overline{\sigma}^{c}_{A+k} + \overline{\sigma}^{f}_{A+k} + \frac{\lambda_{A+k}}{\phi}$ takes into account the neutron absorption (essentially capture and fission) as

well as natural decay. The other reactions like (n,2n), (n,3n),...or alpha decays have only an insignificant impact on the evolution of the nuclide densities and can be neglected when determining the A+1, A+2, A+3... nuclide densities.

If somewhere along the chain there is a beta decay, the element will change, i.e. Z will change into Z+1. The most important such occurrence for reactor operation is that of U-238 which after one neutron capture followed by two beta decays is transmuted into Pu-239. The corresponding equations are the following:

$$\begin{aligned} \frac{dN_{238}^{92}(\vec{r}_{s},t)}{dt} &= -N_{238}^{92}(\vec{r}_{s},t) \, \tilde{\sigma}_{238,92}^{a}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) \\ \frac{dN_{239}^{92}(\vec{r}_{s},t)}{dt} &= N_{238}^{92}(\vec{r}_{s},t) \, \bar{\sigma}_{238,92}^{c}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) - N_{239}^{92}(\vec{r}_{s},t) \, \tilde{\sigma}_{239,92}^{a}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) \\ \frac{dN_{239}^{93}(\vec{r}_{s},t)}{dt} &= +\lambda_{239,92}^{\beta}N_{239}^{92}(\vec{r}_{s},t) - N_{239}^{93}(\vec{r}_{s},t) \, \tilde{\sigma}_{239,93}^{a}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) \\ \frac{dN_{239}^{94}(\vec{r}_{s},t)}{dt} &= +\lambda_{239,93}^{\beta}N_{239}^{93}(\vec{r}_{s},t) - N_{239}^{94}(\vec{r}_{s},t) \, \tilde{\sigma}_{239,94}^{a}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) \\ \frac{dN_{239}^{94}(\vec{r}_{s},t)}{dt} &= +\lambda_{239,93}^{\beta}N_{239}^{93}(\vec{r}_{s},t) - N_{239}^{94}(\vec{r}_{s},t) \, \tilde{\sigma}_{239,94}^{a}(\vec{r}_{s},t) \, \phi(\vec{r}_{s},t) \\ \dots \dots \end{aligned}$$

The (simplified) neutron-induced transmutation chain from U-235 to Cf-252 is shown in Figure 2.1.1.



Figure 2.1.1. A simplified version of the neutron-induced transmutation chain from U-235 to Cf-252.

N.B.: The percentage of neutron captures on Am-241 leading respectively to Am-242m and Am-242 (i.e. the branching ratio) is energy dependent. The values of 11%-89% quoted in the figure correspond to that of a thermal neutron spectrum. The branching ratio corresponding to the subsequent natural decay of Am-242 is not energy-dependent.

The above sets of equations are actually the linearized approximation to the transmutation equations since, in principle, they are non-linear. Indeed, the neutron flux and consequently the effective one-group cross-sections can potentially depend on the nuclide densities through the resonance self-shielding phenomena and through the direct effect of the nuclide densities on the neutron spectrum. However, if the nuclide densities are small enough that they do not affect the neutron flux then the non-linearity disappears. If it is not the case the time interval under consideration has to be decomposed into smaller time steps into which the problem is supposed to be linear.

In order to facilitate the interpretation of this kind of experiment it is better if nothing perturb the neutron spectrum in the samples during the irradiation. If this is the case, the time dependence of the neutron flux can then be factorized as $\varphi(E, \vec{r}_s, t) = \omega(E, \vec{r}_s) f(t)$ which means that the energy distribution of the neutrons, $\omega(E, \vec{r}_s)$, is time-independent

and f(t) is merely a normalization function taking into account local flux level variations due either to total core power fluctuations or flux tilts caused by movements of control mechanisms. Since the flux $\varphi(E, \vec{r}_s, t)$ appears both at the numerator and the denominator of the expression giving the effective one-group cross-sections, the time-dependence vanishes and it comes that:

$$\overline{\sigma}_{A+k}^{c}(\vec{r}_{S}) = \frac{\int \sigma_{A+k}^{c}(E, \vec{r}_{S}) \,\omega(E, \vec{r}_{S}) \,dE}{\int \omega(E, \vec{r}_{S}) \,dE}$$

With the neglect of the time-dependence of the effective one-group cross-sections, the general solution to the transmutation equations is as follows (the variable \vec{r}_s has been omitted for purpose of clarity):

$$\frac{N_{A}^{Z}(T) = N_{A}^{Z}(0) e^{-\widetilde{\sigma}_{A}^{a} \overline{\phi} T}}{N_{A+n}^{Z+m}(T) = N_{A}^{Z}(0) \prod_{j=0}^{j=n-1} \overline{\sigma}_{A+j}^{c} \sum_{k=0}^{k=n} \frac{e^{-\widetilde{\sigma}_{A+k}^{a} \overline{\phi} T}}{\prod_{t=0}^{t=n, t \neq k} \left(\widetilde{\sigma}_{A+t}^{a} - \widetilde{\sigma}_{A+k}^{a}\right)} \quad \text{for } n \ge 1, \text{ where } \overline{\phi} = \frac{\int_{0}^{T} \phi(t) dt}{T}$$

The superscript *m* is equal to the number of beta decay occurring between the initial nuclide (*A*, *Z*) and the nuclide (*A*+*n*, *Z*+*m*), i.e. if no beta decay occurs then *m* = 0 whereas if one beta decay occurs then *m* = 1... The above expression for $N_{A+n}^{Z+m}(T)$ can account for beta decays simply by setting $\overline{\sigma}^c = \frac{\lambda^{\beta}}{\overline{\phi}}$ where necessary. The first non-zero Taylor

development terms of these expressions are as follows:

$$\frac{N_A^Z(T) \sim N_A^Z(0)[1 - \widetilde{\sigma}_A^a \,\overline{\phi} \, T]}{N_{A+n}^{Z+m}(T) \sim \frac{1}{n!} N_A^Z(0) \left(\prod_{j=0}^{j=n-1} \overline{\sigma}_{A+j}^c\right) [\overline{\phi} \, T]^n} \quad \text{for } n \ge 1, \text{ where } \overline{\phi} = \frac{\int_0^T \phi(t) \, dt}{T}$$

This shows that, as long as the product of the absorption cross-section by the time-integrated flux is small enough that the Taylor developments are legitimate, then (1) only the capture cross-sections play a role in the build-up of actinides and (2) the A+n atom density increases with the n^{th} power of the time-integrated flux.

The values obtained with the exact expressions and those obtained with the Taylor developments will be compared later on (section 5.2). As an example, and in the case where no beta decay occurs, the expressions for the A+1, A+2 and A+3 atom densities are as follows (the superscript Z has been omitted for purpose of clarity):

$$N_{A+1}(T) = N_A(0) \,\overline{\sigma}_A^c \left(\frac{e^{-\widetilde{\sigma}_A^a \overline{\phi} T}}{\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_A^a} + \frac{e^{-\widetilde{\sigma}_{A+1}^a \overline{\phi} T}}{\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+1}^a} \right) \sim N_A(0) \,\overline{\sigma}_A^c \,\overline{\phi} \, T$$

$$N_{A+2}(T) = N_A(0) \,\overline{\sigma}_A^c \overline{\sigma}_{A+1}^c \left(\frac{e^{-\widetilde{\sigma}_A^a \overline{\phi} T}}{(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_A^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_A^a)} + \frac{e^{-\widetilde{\sigma}_{A+1}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+1}^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_{A+1}^a)} + \frac{e^{-\widetilde{\sigma}_{A+2}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+2}^a)(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_{A+2}^a)} \right) \\ \sim \frac{1}{2} N_A(0) \,\overline{\sigma}_A^c \,\overline{\sigma}_{A+1}^c [\overline{\phi} T]^2$$

$$N_{A+3}(T) = N_A(0) \,\overline{\sigma}_A^c \overline{\sigma}_{A+1}^c \overline{\sigma}_{A+2}^c \left\{ \begin{aligned} \frac{e^{-\widetilde{\sigma}_A^a \overline{\phi} T}}{(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_A^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_A^a)(\widetilde{\sigma}_{A+3}^a - \widetilde{\sigma}_A^a)} + \frac{e^{-\widetilde{\sigma}_{A+1}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+2}^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_{A+2}^a)(\widetilde{\sigma}_{A+3}^a - \widetilde{\sigma}_A^a)} + \frac{e^{-\widetilde{\sigma}_{A+3}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+2}^a)(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_{A+2}^a)(\widetilde{\sigma}_{A+3}^a - \widetilde{\sigma}_{A+2}^a)} + \frac{e^{-\widetilde{\sigma}_{A+3}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+3}^a)(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_{A+3}^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_{A+3}^a)} + \frac{e^{-\widetilde{\sigma}_{A+3}^a \overline{\phi} T}}{(\widetilde{\sigma}_A^a - \widetilde{\sigma}_{A+3}^a)(\widetilde{\sigma}_{A+1}^a - \widetilde{\sigma}_{A+3}^a)(\widetilde{\sigma}_{A+2}^a - \widetilde{\sigma}_{A+3}^a)} + \frac{1}{6} N_A(0) \overline{\sigma}_A^c \,\overline{\sigma}_A^c \,\overline{\sigma}_{A+1}^c \,\overline{\sigma}_{A+2}^c \,\overline{\phi}_A^c \,\overline$$

2.2. Determination of the time-integrated neutron flux

The time-integrated neutron flux $\int_{0}^{t} \phi(t) dt \equiv \overline{\phi} T$ can be determined experimentally from the amount of a fission product

formed during irradiation. Among the fission products, Nd-148 has the following properties [1] to recommend it as an ideal indicator for the time-integrated neutron flux: (1) It is not volatile, does not migrate in solid fuels below their recrystallization temperature, and has no volatile precursors. (2) It is nonradioactive and requires no decay corrections. (3) It has a low destruction cross-section and formation from adjacent mass chains can be corrected for. (4) It has good emission characteristics for mass analysis. (5) Its fission yield is nearly the same for U-235 and Pu-239 and is essentially independent of neutron energy.

Neglecting as a first approximation the contribution of Nd-147 captures as well as the potential time-dependence of the U-235 fission cross-section, the Nd-148 atom density in a U-235 sample after an irradiation time T is given by the following expression:

$$N_{Nd8}(T) = \gamma_{Nd8} \,\overline{\sigma}_{U5}^{f} \int_{0}^{T} N_{U5}(t) \,\phi(t) \,dt = \gamma_{Nd8} \,\overline{\sigma}_{U5}^{f} \,N_{U5}(0) \int_{0}^{T} e^{-\overline{\sigma}_{U5}^{a} \int_{0}^{\phi(x) \,dx} \phi(t) \,dt}$$

where γ_{Nd8} is the Nd-148 cumulative fission yield, i.e. the number of Nd-148 atoms as well as its short-lived precursors produced per fission, and the other parameters have already been defined. If $N_{U5}(t)$ is approximated by its first order development it comes that:

$$N_{Nd8}(T) \sim \gamma_{Nd8} \,\overline{\sigma}_{U5}^{f} \, N_{U5}(0) \, \int_{0}^{T} \phi(t) \, [1 - \overline{\sigma}_{U5}^{a} \int_{0}^{t} \phi(x) dx] \, dt = \gamma_{Nd8} \, \overline{\sigma}_{U5}^{f} \, N_{U5}(0) \, \{ \int_{0}^{T} \phi(t) \, dt - \overline{\sigma}_{U5}^{a} \int_{0}^{T} \phi(t) \, [\int_{0}^{t} \phi(x) dx] \, dt \}$$

N.B.: As long as $\overline{\sigma}_{U5}^{a} \int_{0}^{t} \phi(x) dx$ <0.1 the first order development agrees with the exact analytical expression at better than 0.5%.

This condition is fulfilled in most practical applications. Indeed, let's consider an idealized case where a U-235 sample is irradiated in a pure Maxwellian spectrum with a (rather high) flux level of 5×10^{13} n.cm⁻².s⁻¹. The U-235 absorption cross-section in this

spectrum being of the order of 590 barns, it will still take about 40 days before the term $\overline{\sigma}_{U5}^a \int \phi(x) dx$ reaches the value of 0.1.

After integrating by part the term $\int_{0}^{T} \phi(t) \left[\int_{0}^{t} \phi(x) dx \right] dt$ it comes that:

 $N_{Nd8}(T) \sim \gamma_{Nd8} \ \overline{\sigma}_{U5}^{f} \ N_{U5}(0) \int_{0}^{T} \phi(t) dt \ [1 - \frac{1}{2} \overline{\sigma}_{U5}^{a} \int_{0}^{T} \phi(t) dt] \equiv \gamma_{Nd8} \ \overline{\sigma}_{U5}^{f} \ N_{U5}(0) [\overline{\phi} \ T] (1 - \frac{1}{2} \overline{\sigma}_{U5}^{a} \ [\overline{\phi} \ T])$ which can be rewritten in

the form of a quadratic equation: $-\frac{\overline{\sigma}_{U5}^{a}}{2}[\overline{\phi}T]^{2} + [\overline{\phi}T] - \frac{1}{\gamma_{Nd8}}\frac{N_{Nd8}(T)}{N_{U5}(0)} \sim 0.$ However since the measurements provide

 $\frac{N_{\rm Nd8}(T)}{N_{\rm U5}(T)}$ and not $\frac{N_{\rm Nd8}(T)}{N_{\rm U5}(0)}$ it is better to rewrite the above quadratic equation as:

$$-\frac{\overline{\sigma}_{U5}^{a}}{2}[\overline{\phi}T]^{2} + \left(1 + \frac{\overline{\sigma}_{U5}^{a}}{\gamma_{Nd8}\overline{\sigma}_{U5}^{f}} \frac{N_{Nd8}(T)}{N_{U5}(T)}\right)[\overline{\phi}T] - \frac{1}{\gamma_{Nd8}\overline{\sigma}_{U5}^{f}} \frac{N_{Nd8}(T)}{N_{U5}(T)} \sim 0$$

The discriminant of this quadratic equation is equal to $\Delta = \left(1 + \frac{\overline{\sigma}_{U5}^{a}}{\gamma_{Nd8} \ \overline{\sigma}_{U5}^{f}} \frac{N_{Nd8}(T)}{N_{U5}(T)}\right)^{2} - 2\frac{\overline{\sigma}_{U5}^{a}}{\gamma_{Nd8} \ \overline{\sigma}_{U5}^{f}} \frac{N_{Nd8}(T)}{N_{U5}(T)} \text{ and since for } N_{U5}(T)$

most practical applications $\frac{\overline{\sigma}_{U_5}^a}{\gamma_{Nd8} \overline{\sigma}_{U_5}^f} \frac{N_{Nd8}(T)}{N_{U5}(T)} \ll 1$ it comes that $\Delta \sim 1$. As a quadratic equation, it has two roots,

however only one is consistent with the hypothesis used to derive the equation in the first place, i.e. that $\overline{\sigma}_{U5}^a \phi T \le 0.1$. It then comes that the time-integrated neutron flux in a U-235 sample can be determined from the measurement of the Nd-148 atom density relative to that of U-235 as:

$$\overline{\phi} T \sim \left[\frac{N_{Nd8}(T)}{N_{U5}(T)}\right]_m \frac{1}{\gamma_{Nd8} \,\overline{\sigma}_{U5}^f}$$

N.B.: The fission yield γ_{Nd8} is taken directly from existing nuclear data libraries (like ENDF/B-VII for instance) and is only very weakly problem-dependent. On the other hand, the U-235 effective one-group fission cross-

section $\overline{\sigma}_{U5}^{f} = \frac{\int \sigma_{U5}^{f}(E) \,\omega(E) dE}{\int \omega(E) dE}$ is very strongly problem-dependent because $\omega(E)$ is the neutron spectrum

in the sample ($\sigma_{US}^{f}(E)$ comes from existing libraries and is only very weakly problem-dependent).

2.3. Application to the inference of neutron capture cross-sections

As an example, let's consider a very pure sample containing essentially (i.e. at least 99%) an isotope of mass number A, but also a few tenths of a percent of other isotopes present as impurities (let's say A-1, A+1, A+2 and A+3). The atom density of isotope A+1 after an irradiation time T can be expressed as:

$$N_{A+1}(T) \sim \frac{1}{2} N_{A-1}(0) \,\overline{\sigma}_{A-1}^{c} \overline{\sigma}_{A}^{c} [\overline{\phi} T]^{2} + N_{A}(0) \,\overline{\sigma}_{A}^{c} [\overline{\phi} T] + N_{A+1}(0) \,\{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi} T]\}$$

where the first and second terms correspond to the number of A+1 atoms produced by neutron captures on, respectively, the A-1 and A atoms, and the third term corresponds to what is left of the initial A+1 atoms. Since the sample is prepared so that $N_{A-1}(0) \leq N_A(0)$, for most practical applications the first term will be much smaller than the second one and the A+1 atom density can be expressed as:

$$N_{A+1}(T) \sim N_A(0) \overline{\sigma}_A^c [\phi T] + N_{A+1}(0) \{1 - \widetilde{\sigma}_{A+1}^a [\phi T]\}$$

The experimental determination of the atom densities after an irradiation time *T*, as well as that of the time-integrated neutron flux $[\overline{\phi} T]_m$ (the subscript *m* stands for *measured*) allow to infer the neutron capture cross-section of isotope A as:

$$\overline{\sigma}_{A}^{c} \sim \frac{\left[\frac{N_{A+1}(T)}{N_{A}(0)}\right]_{m} - \left[\frac{N_{A+1}(0)}{N_{A}(0)}\right]_{m} \left\{1 - \widetilde{\sigma}_{A+1}^{a} \left[\overline{\phi} \ T\right]_{m}\right\}}{\left[\overline{\phi} \ T\right]_{m}}$$

However, since at time *T* the measurement provides $\left[\frac{N_{A+1}(T)}{N_A(T)}\right]_m \equiv [R_{A+1}(T)]_m$ and not $\left[\frac{N_{A+1}(T)}{N_A(0)}\right]_m$, it comes that:

$$\overline{\sigma}_{A}^{c} \sim \frac{\left[\frac{N_{A+1}(T)}{N_{A}(T)}\right]_{m} \left\{1 - \widetilde{\sigma}_{A}^{a} \left[\overline{\phi} T\right]_{m}\right\} - \left[\frac{N_{A+1}(0)}{N_{A}(0)}\right]_{m} \left\{1 - \widetilde{\sigma}_{A+1}^{a} \left[\overline{\phi} T\right]_{m}\right\}}{\left[\overline{\phi} T\right]_{m}} = \frac{\left[R_{A+1}(T)\right]_{m} \left\{1 - \widetilde{\sigma}_{A}^{a} \left[\overline{\phi} T\right]_{m}\right\} - \left[R_{A+1}(0)\right]_{m} \left\{1 - \widetilde{\sigma}_{A+1}^{a} \left[\overline{\phi} T\right]_{m}\right\}}{\left[\overline{\phi} T\right]_{m}} \text{ and } \left[\overline{\phi} T\right]_{m}}$$

since $\widetilde{\sigma}_{A}^{a} = \overline{\sigma}_{A}^{c} + \overline{\sigma}_{A}^{f} + \frac{\lambda_{A}}{\overline{\phi}}$ it finally comes that:

$$\overline{\sigma}_{A}^{c} \sim \frac{[R_{A+1}(T)]_{m} \{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A+1}(0)]_{m} \{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi} T]_{m}\}}{[\overline{\phi} T]_{m} (1 + [R_{A+1}(T)]_{m})}$$

If the terms {1-...} and {1+...} are approximated by 1 (which is generally a good approximation when $\overline{\phi} T$ is not too large, i.e. as long as it is smaller than about 10^{21} n.cm⁻²), the expression simplifies as:

$\overline{\sigma}^{c} \sim$	$[R_{A+1}(T)]_m - [R_{A+1}(0)]_m$
O_A	$[\overline{\phi} T]_m$

N.B.: If the capture reaction rate on the isotope A-2 is negligible compared to the (n,2n) reaction rate on the isotope A, then the (n,2n) cross-section of isotope A can be inferred using the same expression as for the capture cross-section where R_{d+1} is simply replaced by R_{d-1} :

$$\overline{\sigma}_{A}^{n,2n} \sim \frac{[R_{A-1}(T)]_{m}\{1 - \overline{\sigma}_{A}^{f} [\phi T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A-1}(0)]_{m}\{1 - \widetilde{\sigma}_{A-1}^{a} [\phi T]_{m}\}}{[\phi T]_{m} (1 + [R_{A-1}(T)]_{m})} \sim \frac{[R_{A-1}(T)]_{m} - [R_{A-1}(0)]_{m}}{[\phi T]_{m}}$$

However, contrary to capture reactions which occur at all neutron energies, the (n,2n) reactions occur only for neutrons with energies higher than about 5 MeV (Figure 2.3.1). Consequently the effective (n,2n) cross-sections can be thousands of times smaller than the effective capture cross-sections and care should be exercised before neglecting the capture reaction rate on the isotope A-2 even when $N_{4-2}(0) \le N_4(0)$.



Figure 2.3.1. Neutron capture and (*n*,2*n*) cross-sections of Pu-238, Pu-239 and Pu-240 as a function of the incident neutron energy, and taken from the ENDF/B-VII.0 library.

The $N_{A+2}(T)$ atom density is given by:

$$N_{A+2}(T) \sim \frac{1}{2} N_A(0) \,\overline{\sigma}_A^c \,\overline{\sigma}_{A+1}^c [\overline{\phi} \,T]^2 + N_{A+1}(0) \,\overline{\sigma}_{A+1}^c [\overline{\phi} \,T] + N_{A+2}(0) \,\{1 - \widetilde{\sigma}_{A+2}^a [\overline{\phi} \,T]\}$$

and the capture cross-section can be inferred as: $\overline{\sigma}_{A+1}^c \sim \frac{\left[\frac{N_{A+2}(T)}{N_A(0)}\right]_m - \left[\frac{N_{A+2}(0)}{N_A(0)}\right]_m \left\{1 - \widetilde{\sigma}_{A+2}^a \left[\overline{\phi} \ T\right]_m\right\}}{\frac{1}{2} \overline{\sigma}_A^c \left[\overline{\phi} \ T\right]_m^2 + \left[\frac{N_{A+1}(0)}{N_A(0)}\right]_m \left[\overline{\phi} \ T\right]_m}.$

However, since at time *T* the measurement provides $\left[\frac{N_{A+2}(T)}{N_A(T)}\right]_m \equiv \left[R_{A+2}(T)\right]_m$ and not $\left[\frac{N_{A+2}(T)}{N_A(0)}\right]_m$, it comes that:

$$\overline{\sigma}_{A+1}^{c} \sim \frac{[R_{A+2}(T)]_{m} \{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A+2}(0)]_{m} \{1 - \widetilde{\sigma}_{A+2}^{c} [\overline{\phi} T]_{m}\}}{\left(\frac{1}{2} \overline{\sigma}_{A}^{c} [\overline{\phi} T]_{m}^{2} + [R_{A+1}(0)]_{m} [\overline{\phi} T]_{m}\right) \left(1 + [R_{A+2}(T)]_{m}\right)}$$

Substituting $\overline{\sigma}^c_{\scriptscriptstyle A}$ by its expression as a function of the measured quantities leads finally to:

$\overline{\sigma}^{c}$	$[R_{A+2}(T)]_m \{1 - \overline{\sigma}_A^f [\overline{\phi} T]_m - \lambda_A[T]_m\} - [R_{A+2}(0)]_m \{1 - \widetilde{\sigma}_{A+2}^a [\overline{\phi} T]_m\}$	
<i>O</i> _{<i>A</i>+1}	$\left(1\left[R_{A+1}(T)\right]_{m}\left\{1-\overline{\sigma}_{A}^{f}\left[\overline{\phi}T\right]_{m}-\lambda_{A}[T]_{m}\right\}-\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}+\left[R_{A+1}(0)\right]_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}^{a}\left[\overline{\phi}T\right]_{m}\right\}_{\lceil\overline{\phi}T\rceil}\right)\left(1+\left[R_{A+1}(0)\right]_{m}\left(1+\left[R_{A+1}(0)\right]_{m}\left\{1-\widetilde{\sigma}_{A+1}(0)\right]_{m}\left(1+\left[R$	(T)
	$\left(\frac{1}{2} \left(1 + [R_{A+1}(T)]_m\right) \left(1 + [R_{A+1}(T)]_m + [R_{A+1}(T)]_m \left(1 + [R_{A+1}(T)]_m\right)\right)\right)$	$(1)_{m}$

If, as previously, the terms {1-...} and {1+...} are approximated by 1, the expression simplifies as:

$$\overline{\sigma}_{A+1}^{c} \sim 2 \frac{[R_{A+2}(T)]_m - [R_{A+2}(0)]_m}{([R_{A+1}(T)]_m + [R_{A+1}(0)]_m)[\overline{\phi} T]_m},$$

and if, furthermore, the initial A+1 and A+2 atom densities are negligible in comparison to those at time T (this is very sample-dependent and can be a very bad approximation when ϕT is not too large), the A+1 capture cross-section is simply equal to:

$$\overline{\sigma}_{A+1}^{c} \sim 2 \frac{[R_{A+2}(T)]_{m}}{[R_{A+1}(T)]_{m} [\overline{\phi} T]_{m}}$$

Finally, the $N_{A+3}(T)$ atom density is given by:

$$\begin{split} N_{A+3}(T) &\sim \frac{1}{6} N_A(0) \,\overline{\sigma}_A^c \,\overline{\sigma}_{A+1}^c \,\overline{\sigma}_{A+2}^c \, [\overline{\phi} \, T]^3 + \frac{1}{2} N_{A+1}(0) \,\overline{\sigma}_{A+1}^c \,\overline{\sigma}_{A+2}^c \, [\overline{\phi} \, T]^2 + N_{A+2}(0) \,\overline{\sigma}_{A+2}^c \, [\overline{\phi} \, T] + N_{A+3}(0) \, \{1 - \widetilde{\sigma}_{A+3}^a \, [\overline{\phi} \, T]\} \end{split}$$

and the cross-section by:

$$\overline{\overline{\sigma}_{A+2}^{c}} \sim \frac{[R_{A+3}(T)]_{m} \{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A+3}(0)]_{m} \{1 - \widetilde{\sigma}_{A+3}^{a} [\overline{\phi} T]_{m}\}}{\left(\frac{1}{6} \overline{\sigma}_{A}^{c} \overline{\sigma}_{A+1}^{c} [\overline{\phi} T]_{m}^{3} + \frac{1}{2} [R_{A+1}(0)]_{m} \overline{\sigma}_{A+1}^{c} [\overline{\phi} T]_{m}^{2} + [R_{A+2}(0)]_{m} [\overline{\phi} T]_{m}\right) (1 + [R_{A+3}(T)]_{m})}$$

Substituting $\overline{\sigma}_{A}^{c}$ and $\overline{\sigma}_{A+1}^{c}$ by their expressions as a function of the measured quantities leads to a somewhat cumbersome expression and is not reproduced here. However, if, as previously, the terms {1-...} and {1+...} are approximated by 1, the expression simplifies as:

$$\overline{\sigma}_{A+2}^{c} \sim 3 \frac{\left(\left[R_{A+3}(T) \right]_{m} - \left[R_{A+3}(0) \right]_{m} \right) \left(\left[R_{A+1}(T) \right]_{m} + \left[R_{A+1}(0) \right]_{m} \right)}{\left[\left[R_{A+2}(T) \right]_{m} + \left[R_{A+2}(T) \right]_{m} + \left[R_{A+2}(0) \right]_{m} \right) + \left[R_{A+1}(0) \right]_{m} \left(2 \left[R_{A+2}(T) \right]_{m} + \left[R_{A+2}(0) \right]_{m} \right) \right] \left[\overline{\phi} T \right]_{m}}$$

and if, furthermore, the initial A+2 and A+3 atom densities are negligible in comparison to those at time T, the A+2 capture cross-section is simply equal to:

$$\overline{\sigma}_{A+2}^c \sim 3 \frac{[R_{A+3}(T)]_m}{[R_{A+2}(T)]_m [\overline{\phi} T]_m}$$

Similarly, if all the initial atom densities are negligible in comparison to those at time T, the A+n capture cross-section is simply equal to:

$$\overline{\sigma}_{A+n}^{c} \sim (n+1) \frac{[R_{A+n+1}(T)]_{m}}{[R_{A+n}(T)]_{m} [\overline{\phi} T]_{m}}$$

2.4 Experimental determination of the atom densities of the transmutation products

The objective of this section is not to give a precise description of the experimental techniques that will be used to determine the atom densities of the transmutation products but simply to point out the originality of this experiment. Indeed, the Accelerator Mass Spectroscopy (AMS) facility located at ANL will be used to determine the amount of transmutation products present in the samples after the irradiation, as well as to characterize the initial samples.

While AMS facilities traditionally have been limited to the assay of low-to-medium atomic mass materials, i.e., A < 100, there has been recent progress in extending AMS to heavier isotopes – even to A > 200 [2]. To date this effort has been motivated by the need to provide ultra-sensitive metrology for environmental assay and emerging basic science applications. However, this technique could also potentially be used in other important nuclear energy applications including studies of nuclear fuel cycles and radioactive waste disposal [3].

Most detection systems rely on nuclear processes such as gamma emission in order to detect and identify the isotope being observed. Conversely, AMS counts atoms rather than waiting for radioactive decay events. As a result, long half-lives and low gamma yields are not problems for AMS detection limits. Hence, AMS is a sensitive technique for measuring minute quantities of long-lived isotopes accurately in the presence of more abundant ones (abundances as low as 10⁻¹²-10⁻¹⁵ can be detected) using very small amounts of material [2,3]. The precision of AMS measurements is typically between 0.5% and 2% for standard applications like carbon dating [4]. The detection limit of AMS being orders of magnitudes lower than that of standard mass spectroscopy techniques, more transmutation products could be measured and, potentially, more cross-sections could be inferred from the irradiation of a single sample containing only a few mg of material.

However, since the capture cross-sections are inferred from differences between initial actinide atom densities and those after irradiation (see previous chapter), the extremely high sensitivity of AMS will serve our purpose only if the uncertainty of the AMS measurements allows to determine the terms $[R_{A+n}(T)]_m - [R_{A+n}(0)]_m$ with a sufficient precision. For instance, if $[R_{A+1}(0)]_m = 0.001$ and $[R_{A+1}(T)]_m = 0.001005$, and the uncertainty of the AMS measurements is 1%, then, even though the atom densities are well above the AMS detection limit, they can not be used to infer the capture cross-section of isotope A because the A+1 atom density after the irradiation is only 0.5% higher than the initial one, i.e. the difference is smaller than the uncertainty of the measurements. On the other hand, if $[R_{A+1}(0)]_m = 10^{-10}$ and $[R_{A+1}(T)]_m = 10^{-9}$, the AMS measurements can be used to infer the capture cross-section of isotope A. As will be shown later in the report, the cases where $[R_{A+n}(T)]_m >> [R_{A+n}(0)]_m$ are the ones where the high sensitivity of AMS should be the most valuable for our purpose.

Furthermore, in addition to AMS, more measurements will be carried out at the INL using more standard methods in order to have another set of totally uncorrelated information.

3. UNCERTAINTY QUANTIFICATION – DERIVATION OF THE EXPRESSIONS RELATIVE TO THE INFERRED CAPTURE CROSS-SECTIONS AND TIME-INTEGRATED FLUX

As shown above, the inferred capture cross-sections are all expressed as ratios like $\overline{\sigma}^c \sim \frac{X}{Y}$. Using the recommended,

and widely accepted, laws of propagation of uncertainties (see for example [5] and [6]), the relative uncertainty of the inferred cross-sections can be expressed as a function of the relative uncertainties of X and Y as:

$$\frac{u(\overline{\sigma}^{c})}{\overline{\sigma}^{c}} = \sqrt{\left(\frac{u(X)}{X}\right)^{2} + \left(\frac{u(Y)}{Y}\right)^{2} - 2r_{XY}\left(\frac{u(X)}{X}\right)\left(\frac{u(Y)}{Y}\right)}$$

where $r_{XY} = 0$ if X and Y are not correlated, i.e. if they are independent, and $-1 \le r_{XY} \le +1$ otherwise.

Without specific information about the correlations, and as a first guess, X and Y will be considered independent so that the relative uncertainty of the inferred cross-sections can be expressed as:

$$\frac{u(\overline{\sigma}^{c})}{\overline{\sigma}^{c}} = \sqrt{\left(\frac{u(X)}{X}\right)^{2} + \left(\frac{u(Y)}{Y}\right)^{2}}$$

As examples, let's consider the uncertainty of the inferred A and A+1 capture cross-sections. Since the inferred capture cross-section of A is expressed as (see previous chapter)

$$\overline{\sigma}_{A}^{c} \sim \frac{[R_{A+1}(T)]_{m} \{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A+1}(0)]_{m} \{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi} T]_{m}\}}{[\overline{\phi} T]_{m} (1 + [R_{A+1}(T)]_{m})}$$

It then comes that: $X_A = [R_{A+1}(T)]_m \{1 - \overline{\sigma}_A^f [\phi T]_m - \lambda_A [T]_m\} - [R_{A+1}(0)]_m \{1 - \widetilde{\sigma}_{A+1}^a [\phi T]_m\}$ and $Y_A = [\phi T]_m (1 + [R_{A+1}(T)]_m).$

The relative uncertainty of the numerator is then expressed as:

$$\frac{u(X_{A})}{X_{A}} = \frac{\sqrt{\{u([R_{A+1}(T)]_{m})\}^{2}\{1 - \overline{\sigma}_{A}^{f} [\overline{\phi}T]_{m} - \lambda_{A}[T]_{m}\}^{2} + \{[R_{A+1}(T)]_{m}\}^{2}\{\overline{\sigma}_{A}^{f} [\overline{\phi}T]_{m}\}^{2}\{[\frac{u(\overline{\sigma}_{A}^{f})}{\overline{\sigma}_{A}^{f}}]^{2} + [\frac{u([\overline{\phi}T]_{m})}{[\overline{\phi}T]_{m}}]^{2}\} + \sqrt{\{u([R_{A+1}(0)]_{m})\}^{2}\{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi}T]_{m}\}^{2} + \{[R_{A+1}(0)]_{m}\}^{2}\{\widetilde{\sigma}_{A+1}^{a} [\overline{\phi}T]_{m}\}^{2}\{[\frac{u(\widetilde{\sigma}_{A+1}^{a})}{\overline{\sigma}_{A+1}^{a}}]^{2} + [\frac{u([\overline{\phi}T]_{m})}{[\overline{\phi}T]_{m}}]^{2}\}}}{[R_{A+1}(T)]_{m}\{1 - \overline{\sigma}_{A}^{f} [\overline{\phi}T]_{m} - \lambda_{A}[T]_{m}\} - [R_{A+1}(0)]_{m}\{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi}T]_{m}\}}$$

where the uncertainty of the natural decay term $\lambda_A[T]_m$ has been neglected because for most practical applications its uncertainty is much smaller than that of the other terms. Furthermore, as long as $\overline{\phi} T$ is not too large, i.e. as long as it is smaller than about 10^{21} n.cm⁻², then for most cases $\overline{\sigma}_A^f [\overline{\phi} T]_m <<1$ and $\widetilde{\sigma}_{A+1}^a [\overline{\phi} T]_m <<1$ and consequently this expression can be approximated as:

$$\frac{u(X_{A})}{X_{A}} \approx \frac{\sqrt{\left\{u([R_{A+1}(T)]_{m})\right\}^{2} \left\{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\right\}^{2} + \left\{u([R_{A+1}(0)]_{m})\right\}^{2} \left\{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi} T]_{m}\right\}^{2}}{[R_{A+1}(T)]_{m} \left\{1 - \overline{\sigma}_{A}^{f} [\overline{\phi} T]_{m} - \lambda_{A}[T]_{m}\right\} - [R_{A+1}(0)]_{m} \left\{1 - \widetilde{\sigma}_{A+1}^{a} [\overline{\phi} T]_{m}\right\}}$$

or, simplifying further as

$$\frac{u(X_A)}{X_A} \cong \frac{\sqrt{\left\{u([R_{A+1}(T)]_m)\right\}^2 + \left\{u([R_{A+1}(0)]_m)\right\}^2}}{[R_{A+1}(T)]_m - [R_{A+1}(0)]_m}$$

The relative uncertainty of the denominator is simply expressed as: $\frac{u(Y_A)}{Y_A} = \frac{u([\overline{\phi} T]_m)}{[\overline{\phi} T]_m}$ since the uncertainty of the term $(1 + [R_{A+1}(T)]_m)$ is negligible because for most practical applications $[R_{A+1}(T)]_m << 1$. Hence, for most practical applications the relative uncertainty of $\overline{\sigma}_A^c$ can be estimated as:

$\underline{u(\overline{\sigma}_{A}^{c})}_{\sim}$	$\left(\frac{\sqrt{\{u([R_{A+1}(T)]_m)\}^2 + \{u([R_{A+1}(0)]_m)\}^2}}{\sqrt{\{u([R_{A+1}(0)]_m)\}^2}}\right)$	$\int_{-\infty}^{2} + \left(\frac{u([\overline{\phi} T]_{m})}{\overline{a}}\right)^{2}$
$\overline{\sigma}_{A}^{c}$	$\left([R_{A+1}(T)]_m - [R_{A+1}(0)]_m \right)$	$\left(\left[\phi T \right]_{m} \right)$

Similarly, the expression for the inferred capture cross-section of A+1 being

$$\overline{\sigma}_{A+1}^{c} \sim 2 \frac{[R_{A+2}(T)]_m - [R_{A+2}(0)]_m}{([R_{A+1}(T)]_m + [R_{A+1}(0)]_m)[\overline{\phi} T]_n}$$

it then comes that:

$$\frac{u(\overline{\sigma}_{A+1}^{c})}{\overline{\sigma}_{A+1}^{c}} \sim \sqrt{\left(\frac{\sqrt{\{u([R_{A+2}(T)]_{m})\}^{2} + \{u([R_{A+2}(0)]_{m})\}^{2}}}{[R_{A+2}(T)]_{m} - [R_{A+2}(0)]_{m}}\right)^{2} + \left(\frac{\sqrt{\{u([R_{A+1}(T)]_{m})\}^{2} + \{u([R_{A+1}(0)]_{m})\}^{2}}}{[R_{A+1}(T)]_{m} + [R_{A+1}(0)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi} T]_{m})}{[\overline{\phi} T]_{m}}\right)^{2}$$

Similar expressions can be derived for the A+2, A+3... capture cross-sections, but are not reproduced here because they become quickly cumbersome. They can be used to determine the uncertainty of the inferred cross-sections given the uncertainty of the measurement of the nuclide densities and that of the measurement of the time-integrated flux. Inversely, they can be used as well to determine the experimental uncertainties that are necessary to obtain the inferred cross-sections with a given target uncertainty. This will be presented later in this document.

The uncertainty of the time-integrated flux is obtained the same way. Indeed, since the time-integrated flux in a U-235 sample is given by the expression (see section 2.2):

$$\overline{\phi} T \sim \left[\frac{N_{Nd8}(T)}{N_{U5}(T)}\right]_m \frac{1}{\gamma_{Nd8} \,\overline{\sigma}_{U5}^f}$$

it then comes that:

$$\frac{u([\overline{\phi}\ T]_m)}{[\overline{\phi}\ T]_m} \sim \sqrt{\left(\frac{u([R_{Nd8}(T)]_m)}{[R_{Nd8}(T)]_m}\right)^2 + \left(\frac{u(\gamma_{Nd8})}{\gamma_{Nd8}}\right)^2 + \left(\frac{u(\overline{\sigma}_{U5}^f)}{\overline{\sigma}_{U5}^f}\right)^2} \quad \text{with } [R_{Nd8}(T)]_m \equiv [\frac{N_{Nd8}(T)}{N_{U5}(T)}]_m$$

The uncertainty of the Nd-148 fission yield (γ_{Nd8}) and that of the U-235 fission cross-section $(\sigma_{U5}^f(E))$ are only of the order of half a percent. However, since the U-235 effective one-group fission cross-section is calculated as $\overline{\sigma}_{U5}^f = \frac{\int \sigma_{U5}^f(E) \,\omega(E) \,dE}{\int \omega(E) \,dE}$, where $\omega(E)$ is the neutron spectrum in the sample, the term $\frac{u(\overline{\sigma}_{U5}^f)}{\overline{\sigma}_{U5}^f}$ should then take into

account the uncertainty of the basic nuclear data $\sigma_{U5}^{f}(E)$ as well as that of the calculated neutron spectrum $\omega(E)$.

The latter comes from the calculations themselves (e.g. statistical uncertainty if $\omega(E)$ is calculated with a Monte-Carlo code) and from the uncertainties related to the conditions of the measurement that could potentially impact $\omega(E)$. This component will be determined by combining the sensitivity coefficients of $\overline{\sigma}_{U5}^{f}$ with regard to specific parameters p_i (for example the characteristics of the Be reflector, the characteristics of the neutron filters, the position of the control mechanisms, etc..) and the uncertainties related to these parameters as follows:

$$\frac{u(\overline{\sigma}_{U5}^{f})}{\overline{\sigma}_{U5}^{f}} = \sqrt{\sum_{i} \left(S(\overline{\sigma}_{U5}^{f}, p_{i}) \frac{u(p_{i})}{p_{i}} \right)^{2}}$$

Finally, one must keep in mind that this is only the uncertainty related to the time-integrated flux in the U-235 samples and that a term accounting for its **representativity** with regard to the other samples should be added to this value when analyzing the results related to the other actinides. The closer the U235 samples from the other actinide samples, the smaller this additional term should be. Indeed, one possibility to effectively minimize it, would be to alternate an actinide sample with a U-235 sample, as shown on the figure below, so that the time-integrated flux in a particular sample can be obtained by averaging that of the two closest U-235 samples. Furthermore, the axial flux gradient should be as small as possible.

U5 Am1	U5 Am3	U5	Cm4	U5	Cm5	U5	Cm7	U5	Cm8	U5	
--------	--------	----	-----	----	-----	----	-----	----	-----	----	--

Figure 3.1. Example of a possible configuration that maximizes the representativity of the measured time-integrated flux in the U-235 samples with regard to that of the other actinides

4. NEUTRON FILTERS, FLUX LEVELS AND EFFECTIVE ONE-GROUP CROSS-SECTIONS

To do a first estimation of what the outcome of the experiment could be, it is necessary to determine the actual nuclide concentrations and their associated uncertainty using the above equations. To achieve this, it is necessary to have realistic effective one-group cross-sections and flux levels.

The energy distribution of the neutrons in a reactor is mainly determined by the nature and arrangement of its constituents. Using neutron filters it is however possible to modify this distribution and thus meet specific needs. A MCNP model of the ATR was used to calculate the effective one-group cross-sections and flux levels in samples that would be inserted in a large B position in the beryllium reflector close to the fuel region (the B-10 position was chosen, see Appendix 1). To study the influence of neutron filters, 1 mm and then 3 mm of cadmium were added around the samples and then 8 mm and 12 mm of boron (90% B-10). The neutron capture reactions on B-10 (n, α) and Cd-113 (n, γ) have large cross-sections (Figure 4.1) and strongly impact the neutron spectrum.



Figure 4.1. Neutron capture cross-sections of Cd-113 (n, γ) and B-10 (n, α), respectively in green and blue, as a function of the incident neutron energy, and taken from the ENDF/B-VII.0 library. The (n, γ) capture cross-sections of U-235 and Xe-135 are also shown for comparison.

The results are presented below in Figure 4.2 as well as in Tables 4.1 and 4.2 where it can be seen that just a few mm of cadmium or boron drastically modify the energy distribution of the neutron flux in the samples and consequently the onegroup cross-sections of the actinides. The previous chapter presented how the uncertainty of the measured nuclide densities and the uncertainty of the inferred cross-sections were related. The same exercise should be carried out with the uncertainties related to the experimental conditions and particularly to the data related to the filters, i.e. compositions, densities and dimensions, since, indeed, a successful experiment is not only guarantied by precise measurements but also by a precise characterization of the conditions in which these measurements were performed. Furthermore, <u>Table 4.2</u>, which presents the distribution of the capture reaction rates as a function of neutron energy, shows that even though the boron filter decreases the thermal flux by about a factor of 1000, the thermal reaction rates can still be important because the capture cross-sections are much larger in the thermal energy range than in the fast energy range. For instance, for Cf-250 and 251 approximately 90% of the capture reactions happen below 2 eV even with the boron filter. The same is true for the Pu isotopes for which the neutron captures below 2 eV still account for between 45% and 65% of the total captures. Decreasing the thermal flux level by another order of magnitude would require a few extra cm of boron (90% B^{10}).

N.B.: The help provided by Antoine Petiot, summer intern from the École des Mines de Paris supervised by Joseph Nielsen from the Irradiation Testing Department, in running the MCNP calculations is gratefully acknowledged.

Figure 4.2. Neutron flux in the sample as a function of energy with and without filters. The flux levels are averaged over the height of the B-10 position and are normalized to a total core power of 110 MW.

	ATR n	o Filter	ATR Cd Fi	lter (1 mm)	ATR Boron	Filter (8 mm)
	FISS	CAPT	FISS	CAPT	FISS	CAPT
U-234	0.331	48.1	0.312	31.1	0.654	0.519
U-235	167	31.5	13.9	6.98	2.02	0.443
U-236	0.219	12.1	0.319	16.6	0.257	0.410
U-238	0.0322	9.60	0.0486	13.9	0.115	0.236
NP237	0.211	69.9	0.316	30.3	0.699	1.09
NP238	608	132	41.6	8.89	3.39	0.631
PU236	75.1	16.7	45.9	12.4	2.53	0.206
PU238	5.47	150	1.69	7.89	1.44	0.867
PU239	271	123	15.8	10.3	2.43	0.600
PU240	0.287	300	0.413	303	0.723	1.00
PU241	340	122	29.8	9.92	2.94	0.609
PU242	0.169	41.9	0.258	56.8	0.577	0.345
AM241	1.48	241	0.552	53.7	0.695	1.67
AM242m	2201	447	85.6	13.2	8.85	1.38
AM243	0.157	73.6	0.239	78.4	0.558	0.742
CM242	0.96	10.0	0.198	7.57	0.420	0.201
CM243	220	41.8	68.9	9.84	2.93	0.454
CM244	0.704	24.5	0.658	32.4	0.835	0.536
CM245	567	92.6	37.4	5.19	3.71	0.579
CM246	0.357	4.00	0.490	5.61	0.620	0.349
CM247	63.9	32.4	49.2	24.8	2.34	0.441
CM248	0.49	8.49	0.729	12.3	0.683	0.182
BK249	2.90	506	0.479	51.8	0.440	1.955
CF249	514	150	79.2	19.2	3.49	0.839
CF250	0.423	776	0.661	308	1.43	1.96
CF251	1627	838	161	54.6	6.13	2.34
CF252	12.8	7.21	6.19	2.48	1.14	0.209

Table 4.1. Effective fission and capture one-group cross-sections (expressed in barns = 10^{-24} cm²)

Table 4.2. Distribution of the capture reaction rates as a function of energy (below 2 eV, between 2 eV and 1 keV and above 1 keV).

		No Filter			1 mm Cd		8 mm Boron		
capture	2ev	1kev	20Mev	2ev	1kev	20Mev	2ev	1kev	20Mev
U234	60%	40%	1%	2%	97%	2%	14%	10%	76%
U235	87%	12%	1%	8%	86%	6%	16%	6%	78%
U236	12%	85%	2%	0%	97%	2%	1%	9%	90%
U238	8%	90%	2%	0%	98%	2%	1%	11%	88%
NP237	83%	16%	1%	39%	57%	4%	13%	8%	80%
NP238	98%	2%	0%	45%	52%	4%	52%	2%	45%
PU236	54%	45%	1%	4%	95%	2%	11%	8%	81%
PU238	97%	3%	0%	12%	80%	7%	43%	4%	53%
PU239	96%	4%	0%	19%	77%	5%	47%	6%	47%
PU240	98%	2%	0%	97%	2%	0%	65%	3%	33%
PU241	95%	4%	0%	11%	86%	4%	48%	4%	48%
PU242	14%	85%	1%	1%	98%	1%	4%	18%	78%
AM241	94%	5%	0%	60%	37%	3%	32%	5%	64%
AM242m	99%	1%	0%	41%	56%	3%	83%	2%	15%
AM243	82%	17%	1%	74%	25%	1%	12%	10%	78%
CM242	48%	50%	2%	1%	95%	4%	6%	14%	80%
CM243	88%	11%	1%	19%	77%	4%	20%	5%	74%
CM244	18%	81%	1%	0%	98%	2%	2%	11%	87%
CM245	97%	2%	0%	23%	69%	8%	39%	3%	57%
CM246	10%	84%	7%	0%	92%	8%	0%	7%	93%
CM247	78%	21%	1%	55%	44%	2%	11%	7%	82%
CM248	8%	90%	1%	0%	98%	2%	1%	16%	83%
BK249	97%	2%	0%	61%	36%	2%	57%	4%	40%
CF249	98%	2%	0%	77%	21%	2%	44%	2%	54%
CF250	99%	1%	0%	96%	4%	0%	86%	2%	12%
CF251	100%	0%	0%	89%	11%	0%	91%	1%	9%
CF252	79%	19%	2%	4%	87%	9%	7%	5%	88%

5. ACTINIDES BUILD-UP CALCULATIONS IN THE PLUTONIUM SAMPLES

5.1. Determination of the atom densities after irradiation

Several enriched isotopes are available at INL with masses ranging from a few milligrams to a few grams. The isotopic compositions of the different plutonium samples are presented in the table below. The relative uncertainty of these values is 0.5%. The americium and curium contamination of these plutonium samples can be kept extremely low (relative abundance less than 10^{-8}) [7] and can thus be neglected as a first approximation. The characterization of the other enriched isotopes (U, Np, Am and Cm) is under way.

Enriched Isotope	238	239	240	241	242	244
Pu-238	99.198	0.363	0.414	0.003	0.023	0.0
Pu-239	0.0345	99.077	0.881	0.002	0.005	0.0
Pu-240	0.007	0.735	98.835	0.141	0.282	0.0
Pu-241	0.054	3.61	13.74	74.03	8.56	0.0
Pu-242	0.002	0.016	0.025	0.012	99.943	0.002
Pu-244	0.004	0.034	0.676	0.026	1.326	97.934

Table 5.1.1. Isoto	pic composition	of the plutonium	samples av	ailable at INL [7	.81
					,

<u>Tables 5.1.2 through 5.1.6</u> present the relative nuclide densities in the different Pu samples after irradiation with a boron filter, i.e. with a hard neutron spectrum. <u>Tables 5.1.7 and 5.1.11</u> present the same thing but with a cadmium filter, i.e. with an epithermal neutron spectrum. The tables are presented so as to show the contributions of each isotope initially in the sample to the nuclide densities after irradiation. These atom densities are calculated using the analytical expressions derived in section 2.1 together with the cross-sections presented in <u>Table 4.1</u>.

These tables show the importance of the level of impurity when inferring the neutron capture cross-sections. Indeed, since the inference is based on differences of nuclide densities (cf. section 2.1) between the initial samples and the irradiated ones, the smaller these differences the more precise the measurements of the nuclides densities have to be. Furthermore, since increasing the irradiation time increases the difference in nuclide densities, it can accommodate somehow less precise measurements.

For example, in the case of the Pu-238 sample irradiated 50 days in the hard boron-filtered neutron spectrum (<u>Table 5.1.2</u>), the difference on the Pu-239 nuclide density is about 5.85% whereas the difference on the Pu-240 nuclide density is only 0.03%. Increasing the irradiation time to 200 days increases the difference in nuclide density by about a factor of 4.

Finally, a point worth mentioning is that the initial amount of A-1, A-2....isotopes in a sample A, has a negligible contribution to the A+1, A+2...atom densities build-up compared to that of A. For example, the initial amount of Pu-238 and Pu-239 in the Pu-240 samples have a negligible contribution to the Pu-241 and Pu-242 atom densities build-up compared to that of Pu-240 (Tables 5.1.4 and 5.1.9). **Consequently, the level of impurity of isotopes lighter than the main one do not matter very much for the inference of cross-sections** and thus the heavier long-lived isotope of an element can be considered as being highly pure for our purpose because the inter-element contamination can be kept at a much lower level than the isotopic one. This category of sample comprises U-238, Np-237, Pu-242, Am-243 and Cm-248.

Table 5.1.2. Normalized nuclide densities in the Pu-238 sample after 50 and 200 days of irradiation with a flux level equal to 5.8 10^{13} n.cm⁻².s⁻¹ (boron filter = hard spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*
			Initial			
	9.920E-01	3.63E-03	4.14E-03	3.00E-05	2.30E-04	0.00E+00
			50 days			
Pu8	9.903E-01	2.15E-04	1.62E-08	1.35E-12	-	-
Pu9		3.63E-03	5.45E-07	6.83E-11	-	-
Pu0			4.14E-03	1.04E-06	7.92E-11	-
Pu1				2.98E-05	4.56E-09	-
Pu2					2.30E-04	1.99E-08
Total	9.903E-01	3.84E-03	4.14E-03	3.08E-05	2.30E-04	1.99E-08
Delta	-1.64E-03	2.12E-04	-1.29E-06	8.13E-07	-4.84E-08	1.99E-08
Delta (%)	-0.17%	5.85%	-0.03%	2.71%	-0.02%	
			200 days			
Pu8	9.854E-01	8.58E-04	2.58E-07	8.59E-11	-	-
Pu9		3.62E-03	2.18E-06	1.08E-09	-	-
Pu0			4.13E-03	4.10E-06	1.26E-09	-
Pu1				2.91E-05	1.80E-08	3.13E-12
Pu2					2.30E-04	7.93E-08
Total	9.854E-01	4.48E-03	4.14E-03	3.32E-05	2.30E-04	7.93E-08
Delta	-6.56E-03	8.47E-04	-4.96E-06	3.21E-06	-1.93E-07	7.93E-08
Delta (%)	-0.66%	23.32%	-0.12%	10.71%	-0.08%	

Table 5.1.3. Normalized nuclide densities in the <u>Pu-239</u> sample after 50 and 200 days of irradiation with a flux level equal to 5.8 10^{13} n.cm⁻².s⁻¹ (boron filter = hard spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*
			Initial			
	3.45E-04	9.91E-01	8.81E-03	2.00E-05	5.00E-05	0.00E+00
			50 days			
Pu8	3.44E-04	7.48E-08	5.62E-12	-	-	-
Pu9		9.90E-01	1.49E-04	1.87E-08	-	-
Pu0			8.81E-03	2.21E-06	1.69E-10	-
Pu1				1.99E-05	3.04E-09	-
Pu2					5.00E-05	4.32E-09
Total	3.44E-04	9.90E-01	8.95E-03	2.21E-05	5.00E-05	1.43E-08
Delta	-5.72E-07	-7.52E-04	1.45E-04	2.07E-06	-8.33E-09	4.31E-09
Delta (%)	-0.17%	-0.08%	1.64%	10.37%	-0.02%	
			200 days			
Pu8	3.43E-04	2.98E-07	8.97E-11	-	-	-
Pu9		9.88E-01	5.94E-04	2.96E-07	6.04E-11	-
Pu0			8.79E-03	8.72E-06	2.68E-09	-
Pu1				1.94E-05	1.20E-08	2.09E-12
Pu2					5.00E-05	1.72E-08
Total	3.43E-04	9.88E-01	9.39E-03	2.84E-05	5.00E-05	2.72E-08
Delta	-2.28E-06	-3.00E-03	5.78E-04	8.42E-06	-3.14E-08	1.72E-08
Delta (%)	-0.66%	-0.30%	6.56%	42.12%	-0.06%	

Table 5.1.4. Normalized nuclide densities in the Pu-240 sample after 50 and 200 days of irradiation with a flux level equal to 5.8 10^{13} n.cm⁻².s⁻¹ (boron filter = hard spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*
			Initial			
	7.00E-05	7.35E-03	9.88E-01	1.41E-03	2.82E-03	0.00E+00
			50 days			
Pu8	6.99E-05	1.52E-08	1.14E-12	-	-	-
Pu9		7.34E-03	1.10E-06	1.38E-10	-	-
Pu0			9.88E-01	2.47E-04	1.89E-08	-
Pu1				1.40E-03	2.14E-07	9.27E-12
Pu2					2.82E-03	2.43E-07
Total	6.99E-05	7.34E-03	9.88E-01	1.65E-03	2.82E-03	2.53E-07
Delta	-1.16E-07	-5.56E-06	-4.40E-04	2.37E-04	-4.18E-07	2.43E-07
Delta (%)	-0.17%	-0.08%	-0.04%	16.80%	-0.01%	
			200 days			
Pu8	6.95E-05	6.05E-08	1.82E-11	-	-	-
Pu9		7.33E-03	4.41E-06	2.19E-09	-	-
Pu0			9.87E-01	9.78E-04	3.00E-07	3.46E-11
Pu1				1.37E-03	8.48E-07	1.47E-10
Pu2					2.82E-03	9.73E-07
Total	6.95E-05	7.33E-03	9.87E-01	2.35E-03	2.82E-03	9.83E-07
Delta	-4.63E-07	-2.22E-05	-1.76E-03	9.36E-04	-1.45E-06	9.73E-07
Delta (%)	-0.66%	-0.30%	-0.18%	66.41%	-0.05%	

Table 5.1.5. Normalized nuclide densities in the <u>Pu-241</u> sample after 50 and 200 days of irradiation with a flux level equal to 5.8 10^{13} n.cm⁻².s⁻¹ (boron filter = hard spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*
			Initial			
	5.40E-04	3.61E-02	1.37E-01	7.403E-01	8.56E-02	0.00E+00
			50 days			
Pu8	5.39E-04	1.17E-07	8.80E-12	-	-	-
Pu9		3.61E-02	5.42E-06	6.80E-10	-	-
Pu0			1.37E-01	3.44E-05	2.63E-09	-
Pu1				7.348E-01	1.13E-04	4.87E-09
Pu2					8.56E-02	7.39E-06
Total	5.39E-04	3.61E-02	1.37E-01	7.348E-01	8.57E-02	7.39E-06
Delta	-8.95E-07	-2.73E-05	-5.59E-05	-5.48E-03	9.28E-05	7.39E-06
Delta (%)	-0.17%	-0.08%	-0.04%	-0.74%	0.11%	
			200 days			
Pu8	5.36E-04	4.67E-07	1.40E-10	-	-	-
Pu9		3.60E-02	2.16E-05	1.08E-08	2.20E-12	-
Pu0			1.37E-01	1.36E-04	4.17E-08	4.81E-12
Pu1				7.185E-01	4.45E-04	7.72E-08
Pu2					8.55E-02	2.95E-05
Total	5.36E-04	3.60E-02	1.37E-01	7.186E-01	8.60E-02	2.96E-05
Delta	-3.57E-06	-1.09E-04	-2.24E-04	-2.17E-02	3.66E-04	2.96E-05
Delta (%)	-0.66%	-0.30%	-0.16%	-2.93%	0.43%	

Table 5.1.6. Normalized nuclide densities in the Pu-242 sample after 50 and 200 days of irradiation with a flux level equal to 5.8 10^{13} n.cm⁻².s⁻¹ (boron filter = hard spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*
			Initial				
	2.00E-05	1.60E-04	2.50E-04	1.20E-04	9.99E-01	0.00E+00	0.00E+00
			50 days				
Pu8	2.00E-05	4.34E-09	-	-	-	-	-
Pu9		1.60E-04	2.40E-08	3.01E-12	-	-	-
Pu0			2.50E-04	6.26E-08	4.78E-12	-	-
Pu1				1.19E-04	1.83E-08	-	-
Pu2					9.99E-01	8.63E-05	8.00E-09
Total	2.00E-05	1.60E-04	2.50E-04	1.19E-04	9.99E-01	8.63E-05	9.01E-09
Delta	-3.32E-08	-1.17E-07	-8.76E-08	-8.32E-07	-2.31E-04	8.63E-05	8.01E-09
Delta (%)	-0.17%	-0.07%	-0.04%	-0.69%	-0.02%		
			200 days				
Pu8	1.99E-05	1.73E-08	5.20E-12	-	-	-	-
Pu9		1.60E-04	9.59E-08	4.78E-11	-	-	-
Pu0			2.50E-04	2.47E-07	7.59E-11	-	-
Pu1				1.16E-04	7.22E-08	1.25E-11	-
Pu2					9.99E-01	3.45E-04	1.27E-07
Total	1.99E-05	1.60E-04	2.50E-04	1.17E-04	9.99E-01	3.45E-04	1.28E-07
Delta	-1.32E-07	-4.68E-07	-3.50E-07	-3.29E-06	-9.22E-04	3.45E-04	1.27E-07
Delta (%)	-0.66%	-0.29%	-0.14%	-2.74%	-0.09%		

Table 5.1.7. Normalized nuclide densities in the <u>Pu-238</u> sample after 50 days of irradiation with a flux level equal to 1.5 $10^{14} \text{ n.cm}^{-2} \text{.s}^{-1}$ (cadmium filter = epithermal spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*	Cm5*
			Initial					
	9.920E-01	3.63E-03	4.14E-03	3.00E-05	2.30E-04	0.00E+00	0.00E+00	0.00E+00
			50 days					
Pu8	9.848E-01	5.01E-03	1.57E-05	1.04E-06	1.68E-09	1.24E-11	-	-
Pu9		3.57E-03	2.18E-05	2.20E-06	4.76E-09	4.40E-11	-	-
Pu0			3.40E-03	7.27E-04	2.40E-06	2.97E-08	3.81E-10	1.61E-12
Pu1				2.90E-05	1.86E-07	3.41E-09	5.79E-11	-
Pu2					2.22E-04	8.11E-06	2.07E-07	1.45E-09
Total	9.848E-01	8.58E-03	3.44E-03	7.59E-04	2.24E-04	8.14E-06	2.08E-07	1.46E-09
Delta	-7.21E-03	4.95E-03	-7.03E-04	7.29E-04	-5.77E-06	8.14E-06	2.08E-07	1.46E-09
Delta (%)	-0.7%	136.3%	-17.0%	2430.3%	-2.5%			

Table 5.1.8. Normalized nuclide densities in the <u>Pu-239</u> sample after 50 days of irradiation with a flux level equal to 1.5 10^{14} n.cm⁻².s⁻¹ (<u>cadmium filter</u> = epithermal spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*	Cm5*
			Initial					
	3.45E-04	9.91E-01	8.81E-03	2.00E-05	5.00E-05	0.00E+00	0.00E+00	0.00E+00
			50 days					
Pu8	3.42E-04	1.74E-06	5.47E-09	3.62E-10	-	-	-	-
Pu9		9.74E-01	5.95E-03	6.00E-04	1.30E-06	1.20E-08	1.23E-10	-
Pu0			7.24E-03	1.55E-03	5.10E-06	6.31E-08	8.10E-10	3.43E-12
Pu1				1.94E-05	1.24E-07	2.27E-09	3.86E-11	-
Pu2					4.82E-05	1.76E-06	4.50E-08	3.16E-10
Total	3.42E-04	9.74E-01	1.32E-02	2.17E-03	5.47E-05	1.84E-06	4.60E-08	3.20E-10
Delta	-2.51E-06	-1.66E-02	4.38E-03	2.15E-03	4.70E-06	1.84E-06	4.60E-08	3.20E-10
Delta (%)	-0.73%	-1.68%	49.67%	10727%	9.41%			

Table 5.1.9. Normalized nuclide densities in the <u>Pu-240</u> sample after 50 days of irradiation with a flux level equal to 1.5 $10^{14} \text{ n.cm}^{-2} \text{.s}^{-1}$ (<u>cadmium filter</u> = epithermal spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*	Cm5*
			Initial					
	7.00E-05	7.35E-03	9.88E-01	1.41E-03	2.82E-03	0.00E+00	0.00E+00	0.00E+00
			50 days					
Pu8	6.95E-05	3.53E-07	1.11E-09	7.35E-11	-	-	-	-
Pu9		7.23E-03	4.41E-05	4.45E-06	9.63E-09	8.90E-11	-	-
Pu0			8.12E-01	1.74E-01	5.72E-04	7.08E-06	9.09E-08	3.84E-10
Pu1				1.37E-03	8.75E-06	1.60E-07	2.72E-09	1.43E-11
Pu2					2.72E-03	9.94E-05	2.54E-06	1.78E-08
Total	6.95E-05	7.23E-03	8.12E-01	1.75E-01	3.30E-03	1.07E-04	2.63E-06	1.82E-08
Delta	-5.08E-07	-1.23E-04	-1.77E-01	1.73E-01	4.78E-04	1.07E-04	2.63E-06	1.82E-08
Delta (%)	-0.73%	-1.67%	-17.87%	12303%	16.95%			

* initial value not available but supposed to be negligibly small

Table 5.1.10. Normalized nuclide densities in the <u>Pu-241</u> sample after 50 days of irradiation with a flux level equal to 1.5 10^{14} n.cm⁻².s⁻¹ (<u>cadmium filter</u> = epithermal spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*	Cm5*
			Initial					
	5.40E-04	3.61E-02	1.37E-01	7.403E-01	8.56E-02	0.00E+00	0.00E+00	0.00E+00
			50 days					
Pu8	5.36E-04	2.73E-06	8.56E-09	5.67E-10	-	-	-	-
Pu9		3.55E-02	2.17E-04	2.18E-05	4.73E-08	4.37E-10	4.47E-12	-
Pu0			1.13E-01	2.41E-02	7.95E-05	9.85E-07	1.26E-08	5.34E-11
Pu1				7.17E-01	4.59E-03	8.41E-05	1.43E-06	7.52E-09
Pu2					8.25E-02	3.02E-03	7.71E-05	5.41E-07
Total	5.36E-04	3.55E-02	1.13E-01	7.41E-01	8.72E-02	3.10E-03	7.85E-05	5.49E-07
Delta	-3.92E-06	-6.02E-04	-2.43E-02	5.85E-04	1.57E-03	3.10E-03	7.85E-05	5.49E-07
Delta (%)	-0.7%	-1.7%	-17.7%	0.1%	1.8%			

Table 5.1.11. Normalized nuclide densities in the <u>Pu-242</u> sample after 50 days of irradiation with a flux level equal to 1.5 10^{14} n.cm⁻².s⁻¹ (<u>cadmium filter</u> = epithermal spectrum)

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3*	Cm4*	Cm5*
			Initial					
	2.00E-05	1.60E-04	2.50E-04	1.20E-04	9.99E-01	0.00E+00	0.00E+00	0.00E+00
			50 days					
Pu8	1.99E-05	1.01E-07	3.17E-10	2.10E-11	-	-	-	-
Pu9		1.57E-04	9.61E-07	9.68E-08	2.10E-10	1.94E-12	-	-
Pu0			2.05E-04	4.39E-05	1.45E-07	1.79E-09	2.30E-11	-
Pu1				1.16E-04	7.45E-07	1.36E-08	2.32E-10	1.22E-12
Pu2					9.63E-01	3.52E-02	9.00E-04	6.32E-06
Total	1.99E-05	1.57E-04	2.06E-04	1.60E-04	9.63E-01	3.52E-02	9.00E-04	6.32E-06
Delta	-1.45E-07	-2.58E-06	-4.37E-05	4.02E-05	-3.63E-02	3.52E-02	9.00E-04	6.32E-06
Delta (%)	-0.73%	-1.61%	-17.49%	33.47%	-3.63%			

5.2. Validity of the Taylor development expressions

The expressions derived in section 3 for the uncertainty quantification are based on Taylor developments of the exact analytical expressions derived for the A, A+1, A+2...atom densities as a function of time. The tables presented in Appendix 2 show the atom densities after irradiation as calculated with the exact analytical expressions as well as with their Taylor expansions for each Pu isotope taken individually.

This comparison shows that after 200 days of irradiation in the hard boron filtered neutron spectrum, the maximum difference between the exact and the Taylor expressions is only 1.57% proving the validity of using the Taylor expressions for uncertainty quantification. With the cadmium filter the reaction rates are more important and, as a consequence, the differences between the exact and the Taylor expressions are larger and up to 10.7% for the Pu-240 sample after 50 days of irradiation (Table 5.2.1).

However, for the purpose of uncertainty quantification, more than the values of the function themselves, it is important that the partial derivatives (i.e. the sensitivities) be well reproduced. The sensitivities of the atom densities with regard to the irradiation time and to the Pu-240 and Pu-241 capture cross-sections calculated with the exact and Taylor expressions agree rather well (<u>Tables 5.2.2 to 5.2.4</u>) which again prove the validity of using the Taylor expressions for uncertainty quantification.

Table 5.2.1. Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-240 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4	Cm5
<u>Exact</u> Taylor Day	8.212E-01	1.756E-01	5.785E-04	7.167E-06	9.197E-08	3.889E-10
Taylor Dev	8.031E-01 2.26%	1.967E-01 -10.7%	6.317E-04 -8.43%	7.755E-06 -7.58%	9.849E-08 -6.62%	4.137E-10 -6.00%

Table 5.2.2. Sensitivities of the atom densities with regard to the irradiation time calculated with the exact and Taylor expressions for a pure Pu-240 sample – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4	Cm5
			Exact			
T_{Ref} = 50 days	8.212E-01	1.756E-01	5.785E-04	7.167E-06	9.197E-08	3.889E-10
<i>T_{Ref}</i> + 10%	8.052E-01	1.910E-01	6.939E-04	9.465E-06	1.337E-07	6.225E-10
	-2.0%	8.8%	19.9%	32.1%	45.4%	60.1%
			Taylor			
T_{Ref} = 50 days	8.031E-01	1.967E-01	6.317E-04	7.755E-06	9.849E-08	4.137E-10
<i>T_{Ref}</i> + 10%	7.834E-01	2.163E-01	7.644E-04	1.032E-05	1.442E-07	6.663E-10
	-2.5%	10.0%	21.0%	33.1%	46.4%	61.1%

Table 5.2.3. Sensitivities of the atom densities with regard to the Pu-240 capture cross-section calculated with the exact and Taylor expressions for a pure Pu-240 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4	Cm5
			Exact			
Ref	8.212E-01	1.756E-01	5.785E-04	7.167E-06	9.197E-08	3.889E-10
$\overline{\sigma}^{\scriptscriptstyle c}_{\scriptscriptstyle Pu0}$ + 10%	8.052E-01	1.913E-01	6.323E-04	7.846E-06	1.008E-07	4.265E-10
	-1.9%	9.0%	9.3%	9.5%	9.6%	9.7%
			<u>Taylor</u>			
Ref	8.031E-01	1.967E-01	6.317E-04	7.755E-06	9.849E-08	4.137E-10
$\overline{\sigma}^{\scriptscriptstyle c}_{\scriptscriptstyle Pu0}$ + 10%	7.834E-01	2.163E-01	6.949E-04	8.531E-06	1.083E-07	4.551E-10
	-2.5%	10.0%	10.0%	10.0%	10.0%	10.0%

Table 5.2.4. Sensitivities of the atom densities with regard to the Pu-241 capture cross-section calculated with the exact and Taylor expressions for a pure Pu-240 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4	Cm5
			Exact			
Ref	8.212E-01	1.756E-01	5.785E-04	7.167E-06	9.197E-08	3.889E-10
$\overline{\sigma}^{\scriptscriptstyle c}_{\scriptscriptstyle Pu1}$ + 10%	8.212E-01	1.755E-01	6.362E-04	7.883E-06	1.012E-07	4.278E-10
	0.00%	-0.03%	9.98%	9.98%	9.99%	10.00%
			<u>Taylor</u>			
Ref	8.031E-01	1.967E-01	6.317E-04	7.755E-06	9.849E-08	4.137E-10
$\overline{\sigma}^{\scriptscriptstyle c}_{\scriptscriptstyle Pu1}$ + 10%	8.031E-01	1.967E-01	6.949E-04	8.531E-06	1.083E-07	4.551E-10
	0.00%	0.00%	10.00%	10.00%	10.00%	10.00%

6. INVERSE PROBLEMS: DETERMINATION OF THE MEASUREMENT UNCERTAINTIES NECESSARY TO INFER THE CAPTURE CROSS-SECTIONS WITH GIVEN UNCERTAINTIES

6.1 Estimation of current uncertainties on actinide capture cross-sections – The AFCI 1.2 covariance matrix

Requirements for covariance data for advanced technologies of nuclear energy applications are steadily growing. The evaluation of covariance data is, however, difficult and normally requires more effort than the cross-section evaluation itself **[9]**. To provide the covariance data for nuclear data users is to give a qualitative assessment of the data library. Major customers of the covariance data are the reactor core calculations (estimation of uncertainty in the *k*eff, criticality safety study, adjustment of nuclear data libraries) and radiation shielding designs.

The AFCI 1.2 covariance matrix which was released in August 2009 [10] is the result of the collaborative efforts of evaluators and reactor physicists from different US National Laboratories and is the latest such attempt to assess the quality of neutron cross-section data. The overall impact of these uncertainties on important parameters of advanced reactors and fuel cycles is presented in Ref [11]. <u>Table 6.1.1</u> below reproduces the diagonal values of the AFCI 1.2 covariance matrix (i.e. the variances) for a few actinide neutron capture cross-sections and in the energy group structure used for fast reactor calculations. Among other things, it shows that, above a few keV, the uncertainty associated to most actinide capture cross-section is larger than 5%. Consequently, and as a first guess, the **target uncertainty of the inferred capture cross-sections used in the next section to work out the inverse problems is set equal to 5%**.

Table 6.1.1 Diagonal values of the AFCI 1.2 covariance n	natrix (i.e. the variances) for a few actinide neutron capture
cross-s	sections

E (eV)	U235	U236	U238	NP237	PU238	PU239	PU240	PU241	PU242	AM241	AM243	CM244	CM245	CM246
1.96E+07	60.6%	50.0%	22.3%	50.0%	100.0%	36.3%	55.0%	55.0%	100.0%	80.0%	60.0%	100.0%	80.0%	80.0%
1.00E+07	62.7%	42.9%	21.2%	42.9%	100.0%	39.9%	40.8%	55.0%	100.0%	58.7%	45.8%	100.0%	51.6%	45.4%
6.07E+06	46.4%	40.0%	19.9%	40.0%	100.0%	42.0%	35.0%	55.1%	100.0%	50.0%	40.0%	100.0%	40.0%	41.9%
3.68E+06	26.5%	27.5%	5.9%	33.8%	100.0%	34.2%	35.0%	83.1%	100.0%	37.5%	27.5%	100.0%	33.8%	38.6%
2.23E+06	19.1%	20.0%	6.1%	30.0%	100.0%	26.6%	35.0%	100.0%	100.0%	30.0%	20.0%	100.0%	30.0%	31.3%
1.35E+06	16.2%	8.0%	3.1%	30.0%	50.0%	20.5%	100.0%	80.0%	100.0%	30.0%	15.0%	100.0%	25.0%	19.2%
8.21E+05	16.8%	8.0%	1.7%	42.4%	43.8%	15.5%	56.5%	48.9%	68.9%	23.8%	11.9%	68.9%	21.9%	17.8%
4.98E+05	19.6%	8.0%	1.5%	49.9%	39.9%	12.1%	29.9%	30.0%	50.0%	20.0%	10.0%	50.0%	20.0%	17.3%
3.02E+05	20.0%	6.1%	1.5%	23.7%	21.2%	11.3%	17.5%	30.0%	43.8%	13.8%	10.0%	50.0%	20.0%	17.4%
1.83E+05	20.0%	5.0%	1.7%	8.0%	10.0%	9.6%	10.0%	30.0%	40.0%	10.0%	10.0%	50.0%	20.0%	19.1%
1.11E+05	20.0%	5.0%	1.7%	7.4%	10.0%	10.8%	10.0%	23.8%	36.9%	8.8%	10.0%	50.0%	16.9%	24.2%
6.74E+04	20.0%	5.0%	1.7%	7.0%	10.0%	11.4%	10.0%	20.0%	35.0%	8.0%	10.0%	50.1%	15.0%	33.7%
4.09E+04	20.0%	5.0%	1.6%	6.4%	13.1%	8.9%	10.0%	13.8%	35.0%	8.0%	8.8%	81.2%	11.9%	50.3%
2.48E+04	20.0%	5.0%	3.2%	6.0%	15.0%	7.2%	10.0%	10.0%	35.0%	8.0%	8.0%	100.0%	10.0%	50.3%
1.50E+04	20.0%	4.4%	3.9%	6.0%	18.1%	7.8%	6.9%	10.0%	38.1%	8.0%	8.0%	100.0%	10.0%	49.3%
9.12E+03	20.0%	4.0%	3.3%	6.0%	20.0%	16.5%	5.0%	10.0%	40.0%	8.0%	8.0%	99.9%	10.0%	44.4%
5.53E+03	20.0%	4.0%	2.8%	5.5%	17.5%	16.5%	5.0%	10.0%	29.9%	8.0%	8.0%	74.7%	10.0%	11.7%
3.35E+03	18.3%	4.0%	2.9%	5.2%	15.9%	10.7%	5.0%	10.0%	23.7%	8.0%	8.0%	59.3%	10.0%	5.9%
2.03E+03	13.1%	4.0%	2.9%	5.0%	15.0%	1.5%	5.0%	10.0%	20.0%	8.0%	8.0%	49.8%	10.0%	5.9%
1.23E+03	5.2%	4.0%	2.8%	5.0%	12.5%	1.5%	5.0%	10.0%	15.9%	8.0%	6.0%	29.6%	10.0%	5.9%
7.49E+02	2.5%	4.0%	2.7%	5.0%	10.9%	1.6%	5.0%	10.0%	13.5%	8.0%	4.7%	17.4%	10.0%	5.9%
4.54E+02	1.6%	4.0%	3.4%	5.0%	10.0%	1.6%	5.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
3.04E+02	1.3%	4.0%	2.9%	5.0%	10.0%	1.6%	4.7%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
1.49E+02	1.1%	4.0%	4.1%	5.0%	10.0%	1.9%	4.3%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
9.17E+01	1.3%	4.0%	5.1%	5.0%	10.0%	5.5%	4.2%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
6.79E+01	1.1%	4.0%	3.6%	5.0%	10.0%	3.2%	4.1%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
4.02E+01	1.1%	4.0%	3.6%	5.0%	10.0%	2.1%	4.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
2.26E+01	1.0%	4.0%	3.6%	5.0%	10.0%	1.3%	4.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
1.37E+01	1.2%	4.0%	2.7%	5.0%	10.0%	0.7%	4.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
8.32E+00	1.8%	4.0%	1.0%	5.0%	10.0%	1.1%	4.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
4.00E+00	2.2%	4.0%	2.8%	5.0%	10.0%	1.5%	4.0%	10.0%	12.0%	8.0%	4.0%	10.0%	10.0%	5.9%
5.40E-01	1.6%	2.0%	2.0%	8.0%	4.0%	1.3%	1.0%	2.0%	4.0%	5.0%	3.0%	10.0%	5.0%	11.5%
1.00E-01	1.7%	2.0%	1.8%	8.0%	4.0%	1.5%	1.0%	2.0%	4.0%	5.0%	3.0%	10.0%	5.0%	12.6%

6.2 Methodology and results

As mentioned earlier, the expressions derived in section 3 can be used to determine the experimental uncertainties that would allow the inferred cross-sections to be determined with a given target uncertainty. Indeed, once a sample has been designed and a neutron filter chosen (i.e. a neutron spectrum), the uncertainty of the inferred neutron capture cross-sections will basically depend on four parameters: the uncertainty of the measured actinide atom densities (both in the initial sample and in the irradiated one), the initial sample isotopic composition, the time-integrated neutron flux and the uncertainty of the measured time-integrated neutron flux.

For instance, let's consider the case of the capture cross-section of isotope A. If the relative uncertainty of the measured A+1 atom densities in the initial as well as in the irradiated samples are the same, i.e. if $\frac{u([R_{A+1}(0)]_m)}{[R_{A+1}(0)]_m} = \frac{u([R_{A+1}(T)]_m)}{[R_{A+1}(T)]_m} =$

 $\frac{u([R]_m)}{[R]_m}$, the expression giving $\frac{u(\overline{\sigma}_A^c)}{\overline{\sigma}_A^c}$ (see section 3) can be rewritten as:

$$\frac{u(\overline{\sigma}_{A}^{c})}{\overline{\sigma}_{A}^{c}} \sim \sqrt{\left(\frac{u([R]_{m})}{[R]_{m}}\right)^{2} \left(\frac{\sqrt{[R_{A+1}(T)]_{m}^{2} + [R_{A+1}(0)]_{m}^{2}}}{[R_{A+1}(T)]_{m} - [R_{A+1}(0)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi} T]_{m})}{[\overline{\phi} T]_{m}}\right)^{2}$$

Now, if the relative uncertainty of the inferred capture cross-section, $\frac{u(\overline{\sigma}_A^c)}{\overline{\sigma}_A^c}$, is assigned a target value then the necessary relative uncertainty of the measured actinide atom densities, $\frac{u([R]_m)}{[R]_m}$, can be determined as a function of the relative uncertainty of the measured time-integrated flux $\frac{u([\phi T]_m)}{[\overline{\phi} T]_m}$ as:

$u([R]_m)$	$\overline{\sqrt{\left(\frac{u(\overline{\sigma}_{A}^{c})}{\overline{\sigma}_{A}^{c}}\right)^{2} - \left(\frac{u([\overline{\phi}T]_{m})}{[\overline{\phi}T]_{m}}\right)^{2}}}$
$[R]_m \sim$	$\overline{\left(\frac{\sqrt{[R_{A+1}(T)]_m^2 + [R_{A+1}(0)]_m^2}}{[R_{A+1}(T)]_m - [R_{A+1}(0)]_m}\right)}$

Similarly, if the relative uncertainty of the measured A+1 and A+2 atom densities are the same in the initial as well as in the irradiated samples, then it can be determined as a function of the relative uncertainty of the measured time-integrated

flux $\frac{u([\phi T]_m)}{[\phi T]_m}$ so that it allows inferring the A+1 capture cross-section with a given uncertainty as:

$$\frac{u([R]_m)}{[R]_m} \sim \frac{\sqrt{\left(\frac{u(\overline{\sigma}_{A+1}^c)}{\overline{\sigma}_A^c}\right)^2 - \left(\frac{u([\overline{\phi}\ T]_m)}{[\overline{\phi}\ T]_m}\right)^2}}{\left(\frac{\sqrt{[R_{A+1}(T)]_m^2 + [R_{A+1}(0)]_m^2}}{[R_{A+1}(T)]_m - [R_{A+1}(0)]_m}\right) + \left(\frac{\sqrt{[R_{A+2}(T)]_m^2 + [R_{A+2}(0)]_m^2}}{[R_{A+2}(T)]_m - [R_{A+2}(0)]_m}\right)}$$

<u>Tables 6.1 to 6.10</u> present the uncertainty of the measured nuclide densities required to reach the target uncertainty of the inferred capture cross-sections (set equal to 5%, see previous section) when the uncertainty of the time-integrated flux is

2%. The $\frac{u([R]_m)}{[R]_m}$ corresponding to different cross-section target uncertainties and different time-integrated flux

uncertainties can be obtained by multiplying the
$$\frac{u([R]_m)}{[R]_m}$$
 given in the Tables 6.1 to 6.10 by $\frac{\sqrt{\left(\frac{u(\overline{\sigma}^c)}{\overline{\sigma}^c}\right)^2 - \left(\frac{u([\overline{\phi}T]_m)}{[\overline{\phi}T]_m}\right)^2}}{\sqrt{(5)^2 - (2)^2}}$.

These estimations take into account the actual Pu compositions available at INL (<u>Table 5.1.1</u>) and are given for two neutron filters: cadmium and boron (<u>Figure 4.1</u>). Furthermore, since a mass separator could potentially be available at INL by the end of 2010, the impact of re-enriching the samples on the required uncertainty of the measurement has also been evaluated.

Generally speaking, these tables show that the determination of the nuclide densities should be more precise for the samples irradiated in a fast boron-filtered neutron spectrum (necessary uncertainty smaller than 1% for most of the cases) than for the ones irradiated in a softer cadmium-filtered neutron spectrum where a uncertainty of a few percents is sufficient. For example, to determine the Pu-238 capture cross-section with an associated uncertainty of 5% after a 50-day irradiation, it is necessary that the Pu-239 atom density be determined with an uncertainty of no more than 0.2% in the Pu-238 sample irradiated with the boron filter (Table 6.1), whereas 2.5% should be enough for the Pu-238 sample irradiated with the cadmium filter (Table 6.6). As far as the Pu-238 sample irradiated with the boron filter is concerned, increasing the irradiation time from 50 days to 200 days allows to relax the constraint on the necessary uncertainty from 0.2% to 0.7% (Table 6.1). The impact of re-enriching the samples can also be seen in Table 6.1: if the initial amount of Pu-239 in the Pu-238 sample is divided by a factor of 10, the necessary uncertainty of the measured Pu-239 atom density is now 1.5% whereas it is 0.2% with the original Pu-238 sample.

The amount of Pu-242 in the initial Pu-241 sample is important and to infer the Pu-241 capture cross-section with an associated uncertainty of 5% implies measuring the Pu-242 atom density with an uncertainty of no more than 0.004% in the Pu-241 sample irradiated with the boron filter (<u>Table 6.4</u>) and of no more than 0.06% in the Pu-241 sample irradiated with the cadmium filter (<u>Table 6.9</u>). If the initial Pu-241 sample is re-enriched and the initial amount of Pu-242 is divided by about a factor of 500, the necessary uncertainty would be of the order of 1-2% for the sample irradiated with the boron filter (<u>Table 6.4</u>). In the case of the cadmium filter, the initial amount of Pu-242 needs to be divided by only a factor of about 50 to get the same values of 1-2% for the necessary uncertainty of the measured nuclide densities (<u>Table 6.9</u>).

Since the elemental contamination of Am and Cm in the Pu-242 sample can be kept at a very low level, the determination of the Pu-242 capture cross-sections can accommodate a somewhat larger uncertainty than for the other cases. Indeed, as long as the ratio of Am-243 over Pu-242 in the initial sample is less than about 10⁻⁵, an uncertainty of about 4.5% on the atom density is sufficient to reach the target uncertainty of 5% on the inferred Pu-242 capture cross-section whether the sample was irradiated with a boron filter or a cadmium filter (<u>Tables 6.5 and 6.10</u>). As far as the inference of the Am-243 capture cross-section is concerned, the necessary uncertainty of the Cm-244 density will depend on the ratio Am-243 over Cm-244 in the initial samples and should be between about half a percent and a few percents

Table 6.1. Pu-238 sample irradiated with a boron filter (flux level = $5.8 \ 10^{13} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
	50	as available at INL	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = 0.2\%$
$u(\overline{\sigma}_{Pu-238}^{c}) = 5\%$	200	(see Table 5.1.1)	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = 0.7\%$
$\overline{\sigma}^{c}_{Pu-238}$	50	Re-enriched sample: Pu-239 initial ÷ 10	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = 1.5\%$
	50	Re-enriched sample: Pu-239 initial ÷ 100	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = 3.9\%$
$u(\overline{\sigma}_{P_{u_{r-239}}}^{c})$ -FO(200	as available at INL (see Table 5.1.1)	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = \frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.004\%$
$\overline{\sigma}_{Pu-239}^{c}$ -5%	50	Re-enriched sample: Pu-239 initial ÷ 10 Pu-240 initial ÷ 10,000	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = \frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.5\%$

Table 6.2. Pu-239 sample irradiated with a boron filter (flux level = $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{.s}^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
	50	as available at INL	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.05\%$
	200	(see Table 5.1.1)	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.2\%$
$u(\overline{\sigma}_{Pu-239}^{c}) = 5\%$	50	Re-enriched sample: Pu-240 initial ÷ 10	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.5\%$
$\overline{\sigma}^{c}_{Pu-239}$	200		$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 1.6\%$
	50	Re-enriched sample:	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 2.7\%$
	200	Pu-240 initial ÷ 100	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 4.0\%$
	50	as available at INL	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = \frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 0.3\%$
$u(\overline{\sigma}^{c})$)	200	(see Table 5.1.1)	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = \frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 1.1\%$
$\frac{u(c_{Pu-240})}{\overline{\sigma}_{Pu-240}^c} = 5\%$	50	Re-enriched sample: Pu-240 initial ÷ 10 Pu-241 initial ÷ 10	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = \frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 0.4\%$
	50	Re-enriched sample: Pu-240 initial ÷ 10 Pu-241 initial ÷ 100	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = \frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 2.2\%$

Table 6.3. Pu-240 sample irradiated with a boron filter (flux level = $5.8 \ 10^{13} \text{ n.cm}^{-2}.\text{s}^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
	50	as available at INL	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 0.5\%$
	200	(see Table 5.1.1)	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 1.6\%$
$\frac{u(\overline{\sigma}_{Pu-240}^{c})}{\overline{\sigma}_{Pu-240}^{c}} = 5\%$		Re-enriched sample: Pu-241 initial ÷ 5	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 1.9\%$
	50	Re-enriched sample: Pu-241 initial ÷ 10	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 2.8\%$
		Re-enriched sample: Pu-241 initial ÷ 100	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 4.4\%$
	50	as available at INL (see Table 5.1.1)	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = \frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.0005\%$
$u(\overline{\sigma}_{r}^{c}, \ldots)$	200		$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = \frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.002\%$
$\frac{\overline{\sigma}_{Pu-241}^{c}}{\overline{\sigma}_{Pu-241}^{c}} = 5\%$	50	Re-enriched sample: Pu-241 initial ÷ 5 Pu-242 initial ÷ 5	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = \frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.0004\%$
		Re-enriched sample: Pu-241 initial ÷ 5 Pu-242 initial ÷ 1000	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = \frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.07\%$

Table 6.4. Pu-241 sample irradiated with a boron filter (flux level = $5.8 \ 10^{13} \text{ n.cm}^{-2}.\text{s}^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample*	Necessary uncertainty of nuclide density
	50	as available at INL	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.004\%$
	200	(see Table 5.1.1)	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.015\%$
$\frac{u(\overline{\sigma}_{Pu-241}^{c})}{\overline{\sigma}_{Pu-241}^{c}} = 5\%$		Re-enriched sample: Pu-242 initial ÷ 10	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.04\%$
	50	Re-enriched sample: Pu-242 initial ÷ 100	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.4\%$
		Re-enriched sample: Pu-242 initial ÷ 1000	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 2.4\%$
		as available at INL (see Table 5.1.1) Initial Am-243 = 10 ⁻⁶	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 3.4\%$
		Re-enriched sample: Pu-242 initial \div 100 Initial Am-243 = 10 ⁻⁶	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 0.25\%$
$\frac{u(\overline{\sigma}_{Pu-242}^{c})}{\overline{\sigma}_{Pu-242}^{c}} = 5\%$	50	Re-enriched sample: Pu-242 initial \div 100 Initial Am-243 = 10 ⁻⁷	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 1.7\%$
		Re-enriched sample: Pu-242 initial \div 1000 Initial Am-243 = 10 ⁻⁷	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 0.4\%$
		Re-enriched sample: Pu-242 initial \div 1000 Initial Am-243 = 10 ⁻⁸	$\frac{u([R_{P_{u-242}}]_m)}{[R_{P_{u-242}}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 2.2\%$

* the amount of Am and Cm in the Pu-241 sample are not given, so that it is necessary to make assumptions to estimate the sensitivities of the uncertainty of the inferred cross-sections with regard to the Am and Cm impurities.

Table 6.5. Pu-242 sample irradiated with a boron filter (flux level = $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{.s}^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample*	Necessary uncertainty of nuclide density
$u(\overline{\sigma}_{Pu-242}^c) = 5\%$	50	as available at INL (see Table 5.1.1) Initial Am-243 = 10 ⁻⁴	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 1.9\%$
$\overline{\sigma}^c_{Pu-242}$	50	as available at INL (see Table 5.1.1) Initial Am-243 = 10 ⁻⁶	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 4.5\%$
		as available at INL (see Table 5.1.1) Initial Am-243 = 10^{-4} Initial Cm-244 = 10^{-5}	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 0.009\%$
		as available at INL (see Table 5.1.1) Initial Am-243 = 10^{-4} Initial Cm-244 = 10^{-7}	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 0.75\%$
$\frac{u(\overline{\sigma}_{Am-243}^c)}{\overline{\sigma}_{Am-243}^c} = 5\%$	50	as available at INL (see Table 5.1.1) Initial Am-243 = 10^4 Initial Cm-244 = 10^9	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 3.6\%$
		as available at INL (see Table 5.1.1) Initial Am-243 = 10^{-6} Initial Cm-244 = 10^{-7}	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 0.25\%$
		as available at INL (see Table 5.1.1) Initial Am-243 = 10^{-6} Initial Cm-244 = 10^{-9}	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 3.1\%$

* the amount of Am and Cm in the Pu-242 sample are not given, so that it is necessary to make assumptions to estimate the sensitivities of the uncertainty of the inferred cross-sections with regard to the Am and Cm impurities.

Table 6.6. Pu-238 sample irradiated with a cadmium filter (flux level = $1.5 \ 10^{14} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
$\frac{u(\overline{\sigma}_{Pu-238}^{c})}{\overline{\sigma}_{Pu-238}^{c}} = 5\%$		as available at INL	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = 2.5\%$
$\frac{u(\overline{\sigma}_{Pu-239}^{c})}{\overline{\sigma}_{Pu-239}^{c}} = 5\%$	50	(see Table 5.1.1)	$\frac{u([R_{Pu-239}]_m)}{[R_{Pu-239}]_m} = \frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 0.6\%$

Table 6.7. Pu-239 sample irradiated with a cadmium filter (flux level = $1.5 \ 10^{14} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
$\frac{u(\overline{\sigma}_{Pu-239}^{c})}{\overline{\sigma}_{Pu-239}^{c}} = 5\%$	- 50	as available at INL	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = 1.3\%$
$\frac{u(\overline{\sigma}_{Pu-240}^{c})}{\overline{\sigma}_{Pu-240}^{c}} = 5\%$		(see Table 5.1.1)	$\frac{u([R_{Pu-240}]_m)}{[R_{Pu-240}]_m} = \frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 3.7\%$

Table 6.8. Pu-240 sample irradiated with a cadmium filter (flux level = $1.5 \ 10^{14} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
$\frac{u(\overline{\sigma}_{Pu-240}^{c})}{\overline{\sigma}_{Pu-240}^{c}} = 5\%$	50	as available at INL	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = 4.5\%$
$\frac{u(\overline{\sigma}_{Pu-241}^{c})}{\overline{\sigma}_{Pu-241}^{c}} = 5\%$	50	(see Table 5.1.1)	$\frac{u([R_{Pu-241}]_m)}{[R_{Pu-241}]_m} = \frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.5\%$

Table 6.9. Pu-241 sample irradiated with a cadmium filter (flux level = $1.5 \ 10^{14} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
$\frac{u(\overline{\sigma}_{Pu-241}^{c})}{\overline{\sigma}_{Pu-241}^{c}} = 5\%$		as available at INL (see Table 5.1.1)	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 0.06\%$
	50	Re-enriched sample: Pu-242 initial ÷ 10	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 1.3\%$
		Re-enriched sample: Pu-242 initial ÷ 100	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = 3.8\%$
$\frac{u(\overline{\sigma}_{Pu-242}^{c})}{\overline{\sigma}_{Pu-242}^{c}} = 5\%$		as available at INL (see Table 5.1.1)	$\frac{u([R_{Pu-242}]_m)}{[R_{Pu-242}]_m} = \frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 3.7\%^*$

* the uncertainty is independent of the initial concentration of Am-243 in the Pu-241 sample as long as it is smaller than about 10⁻⁴.

Table 6.10. Pu-242 sample irradiated with a cadmium filter (flux level = $1.5 \ 10^{14} \ n.cm^{-2}.s^{-1}$, neutron spectrum shown on Figure 4.1). Uncertainty of time-integrated neutron flux = 2%.

Target uncertainty	Irradiation days	Initial composition of the sample	Necessary uncertainty of nuclide density
$\frac{u(\overline{\sigma}_{Pu-242}^{c})}{\overline{\sigma}_{Pu-242}^{c}} = 5\%$	50	as available at INL	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = 4.6\%^*$
$\frac{u(\overline{\sigma}_{Am-243}^{c})}{\overline{\sigma}_{Am-243}^{c}} = 5\%$	50	(see Table 5.1.1)	$\frac{u([R_{Am-243}]_m)}{[R_{Am-243}]_m} = \frac{u([R_{Cm-244}]_m)}{[R_{Cm-244}]_m} = 3.3\%^*$

* the uncertainty is independent of the initial concentrations of Am-243 or Cm-244 in the Pu-241 sample as long as they are smaller than about 10⁻⁴.

7. THE CASE OF HIGHLY PURE SAMPLES

As mentioned in section 5, the level of impurity of isotopes lighter than the main one do not matter very much for the inference of cross-sections and thus the heavier long-lived isotope of an element can be considered as being highly pure for our purpose because the inter-element contamination can be kept at a much lower level than the isotopic one. This category of samples comprises U-238, Np-237, Pu-242, Am-243 and Cm-248. <u>Tables 7.1 to 7.5</u> present the relative atom densities after irradiation of these samples calculated using the analytical expressions derived in section 2.1. The initial samples are considered 100% pure.

Table 7.1a Normalized nuclide densities in a pure <u>U-238</u> sample after 50 days of irradiation with a flux level equal to 1.5 10^{14} n.cm⁻².s⁻¹ (cadmium filter = epithermal spectrum).

	U8	Np9	Pu9	Pu0	Pu1	Pu2	Am1	Am2m	Am3	Cm2
50 days	9.91E-01	6.06E-04	8.30E-03	2.45E-05	1.53E-06	2.33E-09	2.39E-09	1.69E-12	1.63E-11	1.15E-11

Table 7.1b Normalized nuclide densities in a pure <u>U-238</u> sample after 50 and 200 days of irradiation with a flux level equal to $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{ s}^{-1}$ (boron filter = hard spectrum).

	U8	Np9	Pu9	Pu0	Pu1	Pu2
50 days	1.00E+00	4.02E-06	5.52E-05	3.89E-09	3.06E-13	-
200 days	1.00E+00	4.02E-06	2.33E-04	6.87E-08	2.25E-11	3.38E-15

Table 7.2a. Normalized nuclide densities in a pure <u>Np237</u> sample after 50 days of irradiation with a flux level equal to 1.5 $10^{14} \text{ n.cm}^{-2} \text{.s}^{-1}$ (cadmium filter = epithermal spectrum).

	Np7	Np8	Pu8	Pu9	Pu0	Pu1	Pu2	Am1
50 days	9.80E-01	1.18E-03	1.82E-02	4.38E-05	8.84E-08	4.15E-09	5.09E-12	5.22E-12

Table 7.2b. Normalized nuclide densities in a pure <u>Np237</u> sample after 50 and 200 days of irradiation with a flux level equal to $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{.s}^{-1}$ (boron filter = hard spectrum).

	Np7	Np8	Pu8	Pu9	Pu0	Pu1
50 days	1.00E+00	1.67E-05	2.57E-04	2.63E-08	1.25E-12	-
200 days	9.98E-01	1.67E-05	1.08E-03	4.60E-07	9.09E-11	2.24E-14

Table 7.3a. Normalized nuclide densities in a pure <u>Pu-242</u> sample after 50 days of irradiation with a flux level equal to 1.5 10^{14} n.cm⁻².s⁻¹ (cadmium filter = epithermal spectrum).

	Pu2	Am3	Cm4	Cm5	Cm6	Cm7	Cm8
50 days	9.64E-01	3.52E-02	9.00E-04	6.32E-06	5.34E-09	3.87E-12	1.04E-14

Table 7.3b. Normalized nuclide densities in a pure <u>Pu-242</u> sample after 50 and 200 days of irradiation with a flux level equal to $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{ s}^{-1}$ (boron filter = hard spectrum).

	Pu2	Am3	Cm4	Cm5	Cm6	Cm7
50 days	1.00E+00	8.63E-05	8.01E-09	3.59E-13	-	-
200 days	9.99E-01	3.45E-04	1.27E-07	2.28E-11	3.31E-15	-

Table 7.4a. Normalized nuclide densities in a pure <u>Am-243</u> sample after 50 days of irradiation with a flux level equal to 1.5 $10^{14} \text{ n.cm}^{-2} \text{.s}^{-1}$ (<u>cadmium filter</u> = epithermal spectrum).

	Am3	Cm4	Cm5	Cm6	Cm7	Cm8
50 days	9.64E-01	3.52E-02	9.00E-04	6.32E-06	5.34E-09	3.87E-12

Table 7.4b. Normalized nuclide densities in a pure <u>Am-243</u> sample after 50 and 200 days of irradiation with a flux level equal to $5.8 \ 10^{13} \ n.cm^{-2}.s^{-1}$ (boron filter = hard spectrum).

	Am3	Cm4	Cm5	Cm6	Cm7	Cm8
50 days	1.00E+00	1.85E-04	1.25E-08	6.03E-13	-	-
200 days	9.99E-01	7.35E-04	1.98E-07	3.84E-11	3.36E-15	-

Table 7.5a. Normalized nuclide densities in a pure $\underline{Cm-248}$ sample after 50 days of irradiation with a flux level equal to 1.5 $10^{14} \text{ n.cm}^{-2}.\text{s}^{-1}$ (cadmium filter = epithermal spectrum).

	Cm8	Bk9	Cf9	Cf0	Cf1	Cf2
50 days	9.92E-01	7.39E-03	4.02E-04	1.20E-04	7.95E-06	7.13E-08

Table 7.5b. Normalized nuclide densities in a pure <u>Cm-248</u> sample after 50 and 200 days of irradiation with a flux level equal to $5.8 \ 10^{13} \text{ n.cm}^{-2} \text{.s}^{-1}$ (boron filter = hard spectrum).

	Cm8	Bk9	Cf9	Cf0	Cf1	Cf2
50 days	1.00E+00	4.31E-05	2.38E-06	1.09E-08	1.79E-12	-
200 days	9.99E-01	1.48E-04	3.42E-05	1.63E-07	1.09E-10	6.29E-14

As long as the initial level of A+1, A+2...impurity is negligible, i.e. as long as $R_{A+1}(0) \ll R_{A+1}(T)$, $R_{A+2}(0) \ll R_{A+2}(T)$, etc... the uncertainties associated to the inferred cross-sections are expressed as:

$$= \frac{u(\overline{\sigma}_{A}^{c})}{\overline{\sigma}_{A}^{c}} \sim \sqrt{\left(\frac{u([R_{A+1}(T)]_{m})}{[R_{A+1}(T)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi}T]_{m})}{[\overline{\phi}T]_{m}}\right)^{2}}$$

$$= \frac{u(\overline{\sigma}_{A+1}^{c})}{\overline{\sigma}_{A+1}^{c}} \sim \sqrt{\left(\frac{u([R_{A+2}(T)]_{m})}{[R_{A+2}(T)]_{m}}\right)^{2} + \left(\frac{u([R_{A+1}(T)]_{m})}{[R_{A+1}(T)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi}T]_{m})}{[\overline{\phi}T]_{m}}\right)^{2}}$$

$$= \frac{u(\overline{\sigma}_{A+2}^{c})}{\overline{\sigma}_{A+2}^{c}} \sim \sqrt{\left(\frac{u([R_{A+3}(T)]_{m})}{[R_{A+3}(T)]_{m}}\right)^{2} + \left(\frac{u([R_{A+2}(T)]_{m})}{[R_{A+2}(T)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi} T]_{m})}{[\overline{\phi} T]_{m}}\right)^{2}} \\ = \frac{u(\overline{\sigma}_{A+3}^{c})}{\overline{\sigma}_{A+3}^{c}} \sim \sqrt{\left(\frac{u([R_{A+4}(T)]_{m})}{[R_{A+4}(T)]_{m}}\right)^{2} + \left(\frac{u([R_{A+3}(T)]_{m})}{[R_{A+3}(T)]_{m}}\right)^{2} + \left(\frac{u([\overline{\phi} T]_{m})}{[\overline{\phi} T]_{m}}\right)^{2}} \dots \dots$$

An interesting consequence of these expressions is that in the case of samples with negligible A+1, A+2...initial contaminations the uncertainties associated with the inferred cross-sections are neither actinide-specific, nor spectrum-dependant, nor time-dependant. As long as the atom densities are above the detection limit of the apparatus used to measure them, and as long as the uncertainties of the measured densities do not depend on the densities themselves, then the uncertainties of the A+1 capture cross-sections will be the same whatever the sample or the irradiation time or the neutron filter used. The same will apply to the other capture cross-sections.

Finally, if the relative uncertainty of the measured atom density does not depend on the mass number of the isotopes considered, i.e. if $\frac{u([R_{A+1}(T)]_m)}{[R_{A+1}(T)]_m} = \frac{u([R_{A+2}(T)]_m)}{[R_{A+2}(T)]_m} = \dots = \frac{u([R_{A+n}(T)]_m)}{[R_{A+n}(T)]_m} \equiv \frac{u([R]_m)}{[R]_m}$ then it comes:

$\frac{\overline{\sigma}_{A+1}^c}{\overline{\sigma}_{A+1}^c} = \frac{\overline{\sigma}_{A+2}^c}{\overline{\sigma}_{A+2}^c} = \dots = \frac{\overline{\sigma}_{A+n}^c}{\overline{\sigma}_{A+n}^c} \sim \sqrt{2} \left(\frac{\overline{\alpha}(1-M)}{[R]_m}\right) + \left(\frac{\overline{\alpha}(1-M)}{[\overline{\phi}T]_m}\right)$	$\frac{u(\overline{\sigma}_{A^{+}}^{c})}{\overline{\sigma}_{A^{+}}^{c}}$	$=\frac{u(\overline{\sigma}_{A+2}^c)}{\overline{\sigma}_{A+2}^c}=$	$=\frac{u(\overline{\sigma}_{A+n}^{c})}{\overline{\sigma}_{A+n}^{c}}\sim\sqrt{2\left(\frac{u([R]_{m})}{[R]_{m}}\right)^{2}+\left(\frac{u([\overline{\phi}\ T]_{m})}{[\overline{\phi}\ T]_{m}}\right)^{2}}$)2
--	--	--	--	----

Hence, if the uncertainty of the measured atom densities is, let's say 2%, and the uncertainty of the time-integrated flux is 2% as well, the uncertainty of the capture cross-section of A should be around 2.8% and that on the cross-sections of A+1, A+2...A+n should be of the order of 3.5%.

With these very pure samples, the high sensitivity of AMS is an important asset. For instance, with a Cm-248 sample, atom densities up to Cf-252 could be measured and thus the capture cross-sections of isotopes from Cm-248 to Cf-252 could be inferred. These data would be extremely useful since the capture cross-sections of Bk-249, Cf-249, Cf-250 are based essentially on models. Indeed there is only one experimental data at 0.025 eV for these isotopes.

8. CONCLUSIONS

Thanks to the impetus given by senior reactor physicists Massimo Salvatores and Giuseppe Palmiotti, an integral reactor physics experiment devoted to infer higher actinide (Am, Cm, Bk, Cf) neutron cross-sections will take place in the US. This report presents the principle of the planned experiment as well as a first exercise aiming at quantifying the uncertainties related to the inferred quantities. It has been funded in part by the DOE Office of Science in the framework of the Recovery Act and has been given the name MANTRA for Measurement of Actinides Neutron TRAnsmutation.

The principle is to irradiate different pure actinide samples in the Advanced Test Reactor at INL, and, after a given time, determine the amount of the different transmutation products. The precise characterization of the nuclide densities before

and after neutron irradiation allows to infer energy-integrated neutron cross-sections, i.e. $\int \sigma(E)\varphi(E)dE$ ($\varphi(E)$ is the

neutron flux "seen" by the sample), since the relation between the two are the well-known neutron-induced transmutation equations.

This approach has been used in the past and the principal novelty of this experiment is that the atom densities of the different transmutation products will be determined with the Accelerator Mass Spectroscopy (AMS) facility located at ANL. While AMS facilities traditionally have been limited to the assay of low-to-medium atomic mass materials, i.e., A < 100, there has been recent progress in extending AMS to heavier isotopes – even to A > 200. The detection limit of AMS being orders of magnitude lower than that of standard mass spectroscopy techniques, more transmutation products could be measured and, potentially, more cross-sections could be inferred from the irradiation of a single sample. Furthermore, measurements will be carried out at the INL using more standard methods in order to have another set of totally uncorrelated information.

The energy distribution of the neutrons in a reactor is mainly determined by the nature and arrangement of its constituents. Using neutron filters it is however possible to modify this distribution and thus meet specific needs. A MCNP model of the ATR was used to calculate the effective one-group cross-sections and flux levels in the samples. To study the influence of neutron filters, first cadmium was added around the samples and then boron (90% B10).

The uncertainty quantification analysis carried out shows that, once a sample has been designed and a neutron filter chosen (i.e. a neutron spectrum), the uncertainty of the inferred neutron capture cross-sections will basically depend on four parameters: the uncertainty of the measured nuclide densities (both in the initial sample and in the irradiated one), the initial sample isotopic composition, the time-integrated neutron flux and the uncertainty of the measured time-integrated neutron flux. Generally speaking, this analysis shows that the determination of the nuclide densities should be more precise for the samples irradiated in a fast boron-filtered neutron spectrum (necessary uncertainty smaller than 1% for most of the cases) than for the ones irradiated in a softer cadmium-filtered neutron spectrum where an uncertainty of a few percents is sufficient. For example, to determine the Pu-238 capture cross-section with an associated uncertainty of 5% after a 50-day irradiation, it is necessary that the Pu-239 atom density be determined with an uncertainty of no more than 0.2% in the Pu-238 sample irradiated with the boron filter, whereas 2.5% should be enough for the Pu-238 sample irradiated with the cadmium filter.

9. REFERENCES

[1] ASTM International E 321 – 96 (Reapproved 2005), "Standard Test Method for Atom Percent Fission in Uranium and Plutonium Fuel (Neodymium-148 Method)"

[2] M. Paul, D. Berkovits, I. Ahmad, F. Borasi, J. Caggiano, C.N. Davids, J.P. Greene, B. Harss, A. Heinz, W. Henning, C.L. Jiang, R.C. Pardo, K.E. Rehm, R. Rejoub, D. Seweryniak, A. Sonzogni, J. Uusitalo and R. Vondrasek, "AMS of Heavy Elements with an ECR Ion Source and the ATLAS Linear Accelerator", Nuclear Instruments and Methods in Physics Research B 172 (2000) 688-692.

[3] S. M. Whitney, S. Biegalski, B. Buchholz, "Analyzing Nuclear Fuel Cycles from Isotopic Ratios of Waste Products Applicable to Measurement by Accelerator Mass Spectrometry", Nuclear Science and Engineering, 157, 200–209 (2007)

[4] C. Tuniz, J. R. Bird, D. Fink, G. F. Herzog, "Accelerator Mass Spectroscopy – Ultrasensitive Analysis for Global Science", CRC Press 1998.

[5] ISO, *Guide to the Expression of Uncertainty in Measurement*, International Organization for Standardization, Geneva, Switzerland, 1993. Several supplements have been published; see Bich, W., Cox, M. C., and Harris, P. M., "Evolution of the *Guide to the Expression of Uncertainty in Measurement,*" *Metrologia* 43, S161, 2006.

[6] Taylor, B. N., and Kuyatt, C. E., *Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results*, NIST Technical Note 1297, National Institute of Standards and Technology, Gaithersburg, MD, 1994; www.physics.nist.gov/cuu/Uncertainty/bibliography.html.

[7] Personal Communication, C. McGrath (INL-MFC)

[8] J. D. Baker, C. A. McGrath, T. S. Hill, R. Reifarth, F. Tovesson, "Actinide targets for neutron cross section measurements", Journal of Radioanalytical and Nuclear Chemistry, Vol. 276, No.2 (2008) 555–560

[9] "Covariance Matrix Evaluation and Processing in the Resolved/Unresolved Resonnance Regions", a report by the Working Party on International Evaluation Co-operation of the NEA Nuclear Science Committee, NEA No. 6198 (2006); www.nea.fr/html/science/wpec/volume20/volume20.pdf

[10] C.M. Mattoon, "The AFCI 1.2 Covariance Library", Annual Meeting of the Cross Section Evaluation Working Group (Nov. 2009); www.nndc.bnl.gov/proceedings/2009csewgusndp/Thursday/csewg/Mattoon_AFCI_1.2_CovLib.pdf

[11] G. Aliberti, W.S. Yang, R.D. McKnight, "Uncertainty Analysis with the AFCI1.2 Covariance Matrix", Annual Meeting of the Cross Section Evaluation Working Group (Nov. 2009); www.nndc.bnl.gov/proceedings/2009csewgusndp/Thursday/csewg/csewg.afci1.2.uncertainties.pdf

Appendix 1: Description of the ATR

The ATR is located at the ATR Complex on the INL site and has been operating continuously since 1967. The primary mission of this versatile facility was initially to serve the U.S. Navy in the development and refinement of nuclear propulsion systems, however, in recent years the ATR has been used for a wider variety of government- and privately-sponsored research. Even though the ATR now also serves a range of other research and isotope production customers, it currently operates at approximately 60% of its experiment loading capacity. DOE's designation of the ATR as a NSUF enables DOE to facilitate research that would not have been feasible for many researchers and allows for fuller utilization of the ATR as a government asset. The ATR design exploits a unique serpentine core configuration that offers a large number of test positions. The primary operating characteristics are listed in the table below.

Reactor:	
Thermal power	250 MWth ^a
Power density	1.0 MW/L
Maximum thermal neutron flux	1.0x10 ¹⁵ n/cm ² -sec ^b
Maximum fast flux	5.0x10 ¹⁴ n/cm ² -sec ^b
Number of flux traps	9
Number of experiment positions	68°
Core:	
Number of fuel assemblies	40
Active length of assemblies	4 feet
Number of fuel plates per assembly	19
Uranium-235 content of an assembly	1,075 g
Total core load	43 kg ^d
Coolant:	
Design pressure	2.7 Mpa (390 psig)
Design temperature	115°C (240°F)
Reactor Coolant:	
Light water maximum coolant flow re	3.09 m ³ /s (49,000 gpm)
Coolant temperature (operating)	<52°C (125°F) inlet, 71°C (160°F) outlet
a. Maximum design power. ATR is seldom operated	above 110 MVVth

ATR General Characteristics.

b. Parameters are based on the full 250 MWth power level and will be proportionally reduced for lower

reactor power levels.

c. Only 66 of these are available for irradiations.

d. Total U-235 always less due to burn-up.

The ATR has large test volumes in high-flux areas. Designed to permit simulation of long neutron radiation exposures in a short period of time, the maximum thermal power rating is 250 MWth with a maximum unperturbed thermal neutron flux of 1.0×10^{15} n/cm²–s. Since most contemporary experimental objectives generally do not require the limits of its operational capability, the ATR typically operates at much lower power levels. Occasionally, some lobes of the reactor are operated at higher powers that generate higher neutron flux.

The ATR is cooled by pressurized (2.5 MPa [360 psig]) water that enters the reactor vessel bottom at an average temperature of 52°C (125°F), flows up outside cylindrical tanks that support and contain the core, passes through concentric thermal shields into the open upper part of the vessel, then flows down through the core to a flow distribution tank below the core. When the reactor is operating at full power, the primary coolant exits the vessel at a temperature of 71°C (160°F). The unique design of ATR control devices (the control drums) permits large power variations among its nine flux traps using a combination of control cylinders (drums) and neck shim rods.

The beryllium control cylinders contain hafnium plates that can be rotated toward and away from the core, and hafnium shim rods, which withdraw vertically, can be individually inserted or withdrawn for minor power adjustments. Within bounds, the power level in each corner lobe of the reactor can be controlled independently to allow for different power and flux levels in the four corner lobes during the same operating cycle.

Appendix 2: Comparison Exact vs. Taylor expansion

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-238 sample irradiated 200 days – Boron filter – Φ = 5.8 10¹³ n.cm⁻².s⁻¹

	Pu8	Pu9	Pu0	Pu1	Pu2
Exact	9.934E-01	8.646E-04	2.601E-07	8.658E-11	1.325E-14
Taylor Dev	9.934E-01	8.687E-04	2.611E-07	8.748E-11	1.336E-14
	0.002%	-0.48%	-0.38%	-1.03%	-0.84%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-239 sample irradiated 200 days – Boron filter – Φ = 5.8 10¹³ n.cm⁻².s⁻¹

	Pu9	Pu0	Pu1	Pu2	Am3
Exact	9.970E-01	5.996E-04	2.986E-07	6.096E-11	5.271E-15
Taylor Dev	9.970E-01	6.010E-04	3.021E-07	6.150E-11	5.310E-15
	0.000%	-0.24%	-1.15%	-0.89%	-0.74%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-240 sample irradiated 200 days – Boron filter – Φ = 5.8 10¹³ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4
Exact	9.982E-01	9.895E-04	3.037E-07	3.504E-11	6.496E-15
Taylor Dev	9.982E-01	1.005E-03	3.070E-07	3.534E-11	6.570E-15
	0.000%	-1.57%	-1.08%	-0.84%	-1.12%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-241 sample irradiated 200 days – Boron filter – Φ = 5.8 10¹³ n.cm⁻².s⁻¹

	Pu1	Pu2	Am3	Cm4	Cm5
Exact	9.705E-01	6.014E-04	1.043E-07	2.579E-11	3.469E-15
Taylor Dev	9.701E-01	6.108E-04	1.055E-07	2.614E-11	3.510E-15
	0.046%	-1.53%	-1.06%	-1.35%	-1.17%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-242 sample irradiated 200 days – Boron filter – Φ = 5.8 10¹³ n.cm⁻².s⁻¹

	Pu2	Am3	Cm4	Cm5	Cm6
Exact	9.991E-01	3.450E-04	1.274E-07	2.282E-11	3.314E-15
Taylor Dev	9.991E-01	3.454E-04	1.284E-07	2.299E-11	3.337E-15
	0.000%	-0.11%	-0.82%	-0.72%	-0.71%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-238 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu8	Pu9	Pu0	Pu1	Pu2	Am3
Exact	9.927E-01	5.049E-03	1.586E-05	1.050E-06	1.695E-09	1.250E-11
Taylor Dev	9.927E-01	5.110E-03	1.705E-05	1.118E-06	1.796E-09	1.323E-11
	0.003%	-1.20%	-7.02%	-6.08%	-5.60%	-5.50%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-239 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu9	Pu0	Pu1	Pu2	Am3	Cm4
Exact	9.832E-01	6.006E-03	6.051E-04	1.310E-06	1.211E-08	1.238E-10
Taylor Dev	9.831E-01	6.675E-03	6.563E-04	1.406E-06	1.294E-08	1.315E-10
	0.014%	-10.0%	-7.80%	-6.78%	-6.43%	-5.81%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-240 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu0	Pu1	Pu2	Am3	Cm4	Cm5
Exact	8.212E-01	1.756E-01	5.785E-04	7.167E-06	9.197E-08	3.889E-10
Taylor Dev	8.031E-01	1.967E-01	6.317E-04	7.755E-06	9.849E-08	4.137E-10
	2.26%	-10.7%	-8.43%	-7.58%	-6.62%	-6.00%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-241 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu1	Pu2	Am3	Cm4	Cm5	Cm6
Exact	9.682E-01	6.206E-03	1.137E-04	1.931E-06	1.016E-08	6.857E-12
Taylor Dev	9.677E-01	6.425E-03	1.183E-04	2.003E-06	1.052E-08	7.070E-12
	0.053%	-3.41%	-3.93%	-3.61%	-3.43%	-3.00%

Atom densities calculated with the exact expressions and the Taylor expansions for a pure Pu-242 sample irradiated 50 days – Cadmium filter – Φ = 1.5 10¹⁴ n.cm⁻².s⁻¹

	Pu2	Am3	Cm4	Cm5	Cm6	Cm7
Exact	9.637E-01	3.524E-02	9.003E-04	6.320E-06	5.343E-09	3.872E-12
Taylor Dev	9.630E-01	3.683E-02	9.354E-04	6.549E-06 -3 49%	5.502E-09	4.000E-12 -3 19%
	0.01070	1.50 /0	0.7070	0.4070	2.0070	0.1070