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DUAL-MODE PROPULSION SYSTEM ENABLING CUBESAT EXPLORATION OF THE SOLAR SYSTEM

NASA INNOVATIVE ADVANCED CONCEPTS PHASE I: FINAL REPORT

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Summary

It is apparent the cost of planetary exploration is rising as mission budgets are declining. Currently small scientific beds geared to performing limited tasks are being developed and launched into low earth orbit (LEO) in the form of small-scale satellite units, i.e., CubeSats. These micro- and nano-satellites are gaining popularity among the university and science communities due to their relatively low cost and design flexibility. To date these small units have been limited to performing tasks in LEO utilizing solar-based power. If a reasonable propulsion system could be developed, these CubeSat platforms could perform exploration of various extra-terrestrial bodies within the solar system engaging a broader range of researchers. Additionally, being mindful of mass, smaller cheaper launch vehicles (~1,000 kg to LEO) can be targeted. This, in effect, allows for beneficial exploration to be conducted within limited budgets.

Researchers at the Center for Space Nuclear Research (CSNR) are proposing a low mass, radioisotope-based, dual-mode propulsion system capable of extending the exploration realm of these CubeSats out of LEO.

The proposed radioisotope-based system would leverage the high specific energies [J/kg] associated with radioisotope materials and enhance their inherent low specific powers [W/g]. This is accomplished by accumulating thermal energy from nuclear decay within a central core over time. This allows for significant amounts of power to be transferred to a flowing gas over short periods of time. In the proposed configuration the stored energy can be utilized in two ways: (1) with direct propellant injection to the core, the energy can be converted into thrust through the use of a converging-diverging nozzle and (2) by flowing a working fluid through the core and subsequent Brayton engine, energy within the core can be converted to electrical energy. The first scenario achieves moderate ranges of thrust, but at a higher Isp than traditional chemical-based systems. The second scenario allows for the production of electrical power, which is then available for electric-based propulsion. Additionally, once at location the production of electrical power can be dedicated to the payload's communication system for data transfer. Ultimately, the proposed dual-mode propulsion platform capitalizes on the benefits of two types of propulsion methods – the thrust of thermal propulsion ideal for quick orbital maneuvers and the specific impulse of electric propulsion ideal for efficient interplanetary travel. Overall, the system is functioning as a radioisotope thermal rocket (RTR).

In this study the RTR concept is being developed as an in-space propulsion system to deliver a 6U CubeSat payload to the orbit of the Saturnian moon - Enceladus. Additionally, this study will develop an entire mission architecture for Enceladus targeting a total allowable launch mass of 1,000 kg.

At the center of the propulsion system is the radioisotope source. In this study $^{238}PuO_2$ will be used to provide the decay energy. For safety and retention, the fuel will be encapsulated within a tungsten-based matrix [1,2]. The resulting fuel rods will be integrated within a central core material. The ideal core material must be capable of storing thermal energy, acting as a thermal capacitor, and then dissipate that energy to a flowing gas. Several materials have been identified elsewhere as being capable of achieving this task relying on their specific heat capacities, e.g., beryllium and boron tetra-carbide [1]. Instead, in this study the use of silicon as a thermal capacitor material is being considered. Silicon undergoes a latent heat of fusion (ΔH_{fusion} = 50.2 kJ/mol) at 1685 K [3]. By taking advantage of silicon's storable energy, as gas is flowed through the silicon core its phase transforms from liquid to solid. This in turn, dissipates energy from the core to the gas at a constant core outlet temperature, yielding a constant chamber temperature or turbine inlet temperature depending on mode being used. For heat rejection, turbine exhaust gases will be passed through flow channels in a solid lithium block. Having a

high heat capacity, the lithium block absorbs the thermal energy from the gas, which is then allowed to dissipate slowly between pulses. This method has the potential to deliver a low mass, compact heat rejection subsystem [4].

The trajectory analysis of a mission architecture serves as a crucial step to determine the feasibility of both the mission and the primary technology used for it. In this study the proposed propulsion system will propel itself from a geocentric orbit using phasing maneuvers, i.e., perigee pumping. This is accomplished by impulsing at the periapsis to induce apogee raising until transition in to the correct heliocentric orbit can be achieved for the interplanetary phase. This technique of orbital escape aligns well with the RTR concept, where propellant is injected into the thermal capacitor and out of the nozzle and is then allowed to "recharge" through each orbit. In essence, the high thrust aspects of the thermal propulsion mode allows for a much quicker orbital escape then what is achieved through electric propulsion alone. Additionally, by employing a thermal propulsion mode, launch mass is minimized by negating the need for an upper stage motor. Once a heliocentric orbit is achieved the electrical mode will be employed powering either the communication or electric propulsion subsystems. Utilizing the high efficiency of electric propulsion through the interplanetary phase will aid in decreasing overall transit times.

An instrumentation package for an Enceladus mission with focused objectives can be assembled to fit with the limited constraints of a 6U package. This study assumes the CubeSat payload has a dedicated radioisotope-based thermophotovoltaic (RTPV) battery with an output of 5 – 10 W_e [5].

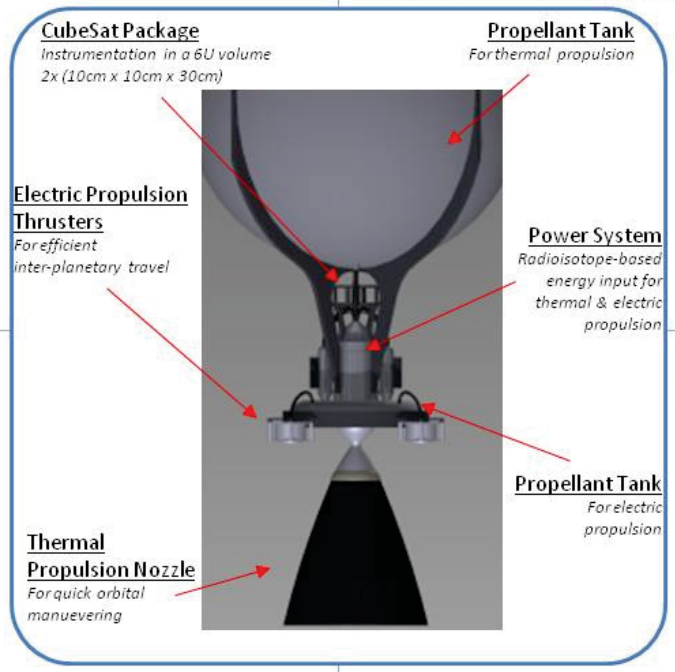
In the exploration of the outer planets maintaining communication becomes about available power. In order to maintain power and communication this study utilized the energy conversion subsystem to meet the power needs of the system at Enceladus orbit alleviating that power burden from the RTPV battery. Results indicate a thermal subsystem can be designed and subsequent conversion subsytem to continually meet these requireents.

This study indicates a propulsion system can be designed to deliver a 6U CubeSat payload to Enceladus orbit with less than a 1,000 kg launch mass. Additionally, such a propulsion system allows for flexibility in both the payload size and mission destination with small changes in the launch mass. Ultimately, the proposed propulsion system not only extends the capabilities of CubeSat platforms but also extends involvement of outer planetary exploration to small research and university communities. This propulsion system provides the need of a low mass system for exploration to the outer planets where solar-electric and chemical-based propulsion systems are not feasible.

Summary Chart

CONCEPT

- Radioisotope-based dual-mode propulsion system to be paired with microsatellites
- Decay energy stored in core material (*thermal capacitor*) over time enhancing its poor specific power [W/g] for short periods enabling a *Radioisotope Thermal Rocket (RTR)* concept
- Stored energy in *thermal capacitor* core is extracted via flowing propellant for thermal propulsion
- Thermal energy from radioisotope decay converted to electrical energy via optimal conversion system for electric propulsion
- Utilizes a newer tungsten-based fuel encapsulation method for higher operational temperatures
- Employs a Brayton engine for high power generation



STUDY APPROACH

- Design the proposed propulsion system for a Enceladus rendezvous & indentify other possible planetary systems using this technology
- Optimize the *thermal capacitor* core temperature for thermal propulsion and the *isotopic loading* for electric propulsion using COMSOL
- Perform evaluation of the orbital mechanics of the mission using an optimized system using commercial software/codes.
- Design flow experiments with capable propellants for the thermal propulsion system with optimal *capacitor* materials using established facilities & hardware
- Design system for < 1,000 kg launch mass, optimizing the two propulsion systems performance using a 10 kg CubeSat package (≈6U)
- Compare to the Enceladus Oribter mission from Decadel Survey

BENEFITS

- Propulsion system for CubeSats allows for cheaper missions to the outer planets
- Radioisotope-based EP (REP), unlike solar-based EP, sees a minimal increase in specific mass with increased AU.
- High thrust of thermal propulsion enables *quick* oribital maneuvering
- High I_{sp} enables *efficient* inter-planetary travel and decreases propellant mass
- REP subsystem utilizes heritage development of electric thrusters at NASA
- Advanced fuel encapsulation method allows for power densities 5x greater than GPHS units and specific masses 2-3x lower than the MMRTG & ASRG systems
- Can meet the communication power demands once mission destination is achieved

EVALUATION NOTES

1.0 Introduction

It is apparent the cost of conducting planetary exploration is rising. Conversely, the budgets to fund such large scale missions are declining. These missions utilize integrated payloads comprised of numerous advanced instruments working together to accomplish a list of science-based objectives. The use of these advanced systems is important to our planetary science strategies and yield large science returns; however, their success comes at a large cost.

Over the past decade, small scientific beds geared to performing limited tasks have been developed and launched in to low earth orbit (LEO) in the form of small-scale satellite units. These micro- and nano-satellites are gaining popularity among the University and science communities due to their relatively low cost and design flexibility by following the popular CubeSat standard. CubeSats come in various sizes, all based on the 1U design (10cm x 10cm x 10cm). To date these small units have been limited to performing tasks in LEO utilizing primarily solar photovoltaic arrays for power. The advancement of technology in the area of complex micro-electronic packages has enabled the evolution of CubeSat platforms. However, the primary limitations of these small-test beds have been in the area of available power and mobility whose development have lagged behind and remain large and bulky limiting their research capabilities. In relying on photovoltaic arrays, available power becomes limited by the surface area of the CubeSat platform and the solar incidence of the orbit. Larger platforms such as a 3U or 6U have included the use of deployable arrays, but available power is still limited and intermittent. The lack of continuous power greatly influences the instruments ability to conduct science and more importantly the system's communication capabilities. For mobility, several propulsion systems have been proposed for use in CubeSat platforms with the most common being cold gas thrusters. Electric propulsion systems have also been developed in various forms, such as vacuum arc thrusters and pulsed plasma thrusters. Overall, these propulsion systems typically occupy up to a 1/2U of volume and become limited in the total ΔV they can deliver to the platform.

Therefore, if a system could be developed for these CubeSat platforms that incorporate a propulsion system that also enhances the power available to these platforms, then the use of these micro – & nano – satellite platforms could be extended out of LEO and be used to perform exploration of various extra-terrestrial bodies. Researchers at the Center for Space Nuclear Research (CSNR) have proposed a radioisotope-based, dual-mode, low mass propulsion system capable of extending the exploration realm of these CubeSats out of LEO. Such a propulsion system would allow for beneficial exploration to be conducted within limited budgets. This in turn, would open the research potential of our solar system not only to NASA, but to small research groups and universities alike essentially expanding our knowledge base exponentially. This report outlines the research conducted through the first phase contract under a NASA Innovative Advanced Concepts (NIAC) award. This nine-month study focused on concept development and the feasibility of such a propulsion system designed to deliver a 6U CubeSat to the orbit of Enceladus with a total launch mass below 1,000 kg.

1.1 Overview

Several types of systems can be employed to provide the propulsion needed, but an ideal system is optimized for low mass and high performance. Chemical-based propulsion systems can be made, but they are massive and their performance becomes insufficient to allow deep space missions in reasonable times. Electric propulsion (EP) is very efficient but inherently has a very low acceleration, leading to long mission times. In addition, EP is commonly paired with solar photovoltaic arrays for power, which leads to an increased ship mass as the exploration distance from the Sun increases, i.e. increase in AU. Instead, pairing with radioisotope sources allows for electric propulsion to be used for

exploration to our outer planets where solar intensities are largely decreased, while maintaining a lower overall specific mass. Recent advances in efficient power conversion systems now make possible a hybrid propulsion system that is ideally suited for deep space missions for microsatellite packages. The proposed dual mode propulsion platform is a radioisotope-based system that capitalizes on the benefits of two types of propulsion methods; the high thrust of thermal propulsion (TP) for quick orbital maneuvers and the high specific impulse of electric propulsion for efficient inter-planetary travel.

Thermal propulsion provides high thrust, which becomes useful in escaping the orbits of planetary bodies, e.g. Earth. The CSNR has been developing a Martian surface exploration platform, the Mars Hopper, which utilizes radioisotope-based thermal propulsion technology that could enable a small, compact, high thrust system. The Mars Hopper concept utilizes energy from radioisotopic decay in a manner different from any existing radioisotope power source – as a thermal capacitor [6]. Radioisotopes have very high specific energies [J/kg] making their use as a primary energy source attractive. For example, the radioisotope ^{238}Pu can deliver 1.6×10^6 MJ/kg, which is roughly 160,000 times the specific energy of LO_2/LH_2 systems (10 MJ/kg). However, radioisotopes exhibit a low specific power – ^{238}Pu has a specific power of 0.392 W/g. But by accumulating the thermal energy from radioisotopic decay over long periods within the propulsion system's central core, the specific power of the core can be enhanced and the overall power of the system can be dramatically increased for short periods. This in turn, led to the development of a radioisotope-based thermal rocket (RTR).

Electric propulsion using radioisotope-based systems are possible, but unfortunately current radioisotope systems like the MMRTG (358 kg/kW$_e$) and ASRG (228 kg/kW$_e$) are too massive, i.e. the specific mass is so high that little acceleration of the ship would be produced. Therefore, higher energy density systems utilizing radioisotope power must be developed to lower the specific mass of the system. Additionally, newer conversion technologies should equally be investigated and with the recent strides gained in the area of thermal photovoltaic (TPV) systems, they are proving to be very attractive as a low-mass conversion system. These systems have the potential to allow electrically propelled craft to travel to far planets and provide power to the instruments upon arrival. The CSNR is currently developing radioisotope-based thermal photovoltaic (RTPV) battery systems that offer the possibility of 50-70 kg/kW$_e$ – a factor of 2-3 lower than current systems.

In order to drive to a lower specific mass [kg/kW$_e$] system, core modules with greater power densities must be developed. Currently a GPHS unit is the industrial standard, but they require a large volume and mass to deliver the needed power. Additionally, GPHS units are further limited, having a maximum operating temperature of around 1,000°C. The CSNR proposes a more direct containment method by encapsulating radioisotopes in a high temperature matrix through modern powder metallurgical sintering techniques, which will lead towards a high density fuel form. The concept being reported here will utilize such an encapsulation technique to house the radioisotope fuel. This will provide a greater energy density core as well as allow for a greater operational temperature than can be provided by current hardware.

2.0 Concept

The funcionality of the overall system relies on the integration of several key components – the energy source, thermal storage media, the insluation scheme, gas flow design, energy conversion and propulsion system. The energy source must be properly contained for safety and should provide a high energy density fuel form. The thermal storage media must also be properly contained and designed around the fuel form in order to efficiently use the provided energy. The development of the insulation scheme must be inherent to that of the thermal storage system to ensure the system will reach, maintain and operate at the designed temperatures in order to achieve the designed performance. The thermal storage media must also include a gas flow design, for energy to be extracted from the core and used to operate the conversion subsystem or for thermal propulsion.

2.1 Thermal Subsystem

As mentioned the system concept relies on the decay energy from radioisotopes. Radioisotopes in general exhibit very high specific energies [J/kg], however, they have poor specific powers [W/g]. Several radioisotopes have the potential to be used for the system concept. Table 1 tabulates several potential radioisotopes and their properties.

Table 1 Tabulated values of radioisotopes [6,7]

Isotope	Specific Power [W/g]	$T_{1/2}$ [yrs]
^{238}Pu*	0.392	87.7
^{90}Sr†	0.254	28.8
^{244}Cm‡	2.269	18.1
^{241}Am§	0.094	432.7

*Assumes 80% isotopic purity and 88% compound mass in $^{238}PuO_2$
†Assumes 57% isotopic purity and 48% compound mass in $^{90}SrTiO_3$
‡Assumes 90% isotopic purity and 91% compound mass in $^{244}Cm_2O_3$
§Assumes 98% isotopic purity and 88% compound mass in $^{241}AmO_2$

The radioisotope chosen to be the energy source for this concept was $^{238}PuO_2$. Compared to the other radioisotopes presented in the above table, ^{238}Pu has a good specific power and a long half life. In general, working with $^{238}PuO_2$ is less problematic then those radioisotopes having greater specific powers and its decay products are more easily shielded against. Additionally, this plutonium isotope has a long historical use in NASA and is already flight qualified, being used for numerous NASA deep space missions, e.g., New Horizons, Curiosity, Cassinni, etc.

Housing the radiosotope will be accomplished by directly encapsulating it within a tungsten – rhenium matrix to form the radioisotope heat source (RHS) for the system. This encapsulation method has been extensively studied at the CSNR and has been developed as the next-generation fuel form for nuclear thermal propulsion (NTP). Figure 1 shows an early concept of the NTP fuel form based on tungsten encapsulation developed at the CSNR. This encapsulation concept relies on the *radioisotope-of-choice* to be fabricated in to microspheres (dia. ≈ 100 µm) which are then directly sintered in to a tungsten-based matrix. In this study an isotope loading of 50 vol. % was used within the tungsten-rhenium matrix, with the matrix alloy composition being tungsten – 25 at.% rhenium.

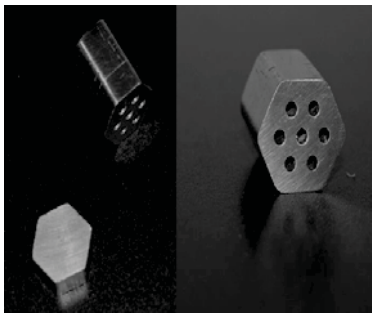


Figure 1: Early NTP fuel form concept [8]

R.C. O'Brien et al. indicates that a solid, tough, high-temperature tungsten-rhenium matrix can be formed to encapsulate radioisotopes commonly used for power production [2]. The thought is this tungsten-based matrix would be robust and provide the strength needed to prevent the dispersion of the radioisotope inventory through launch abort scenarios, atmospheric re-entries and planetary impacts in the case of a failed *in-situ* probe deployment. Through this method of radioisotope encapsulation, it is believed the core module's power density can be increased by nearly five times compared to the traditional GPHS units.

The primary component of the conceptual system is the thermal capacitor; whose functionality drives the entire RTR concept. As previously described the thermal capacitor accumulates thermal energy from the radioisotopes over time. Then the stored thermal energy is extracted quickly by a flowing gas. Depending on the gas used the extracted thermal energy can be converted to thrust by use of a converging-diverging nozzle or converted to electrical power through the use of an energy conversion system.In determing an adequate material to act as the thermal capacitor several qualifications must be met:

1. The material must have high thermal storage capabilities
   – to accumulate a large amount of energy within a given volume
2. The material must have a high thermal conductivity
   – to dissipate stored thermal energy quickly to a flowing gas
3. The material must have a high melting temperature
   – allows for a high operational temperature increasing the systems performance

Thermal storage can primarily be accomplished through two methods – sensible heat storage and latent heat storage. Sensible heat storage is the energy stored in a material over a certain temperature range and is described by the material's specific heat capacity [C_p]. Several materials have excellent sensible heat storage and the graph given in Figure 2 shows the heat capacity of several materials plotted over a given temperature range. Beryllium is seen to be an excellent candidate material for sensible heat storage (C_p = 1.83 J/g-K, T_{melt} = 1551 K & k = 201 W/m-K) allowing for an operational temperature of 1200 K [10]. It has the potential to store over 2 MJ/kg over the temperature range of 500 – 1200K. Additionally, boron would also make a good thermal capcitor material (C_p = 1.03 J/g-K, T_{melt} = 2348 K & k = 27 W/m-K) [9]. Boron allows for a higher operational temperature, which in turn allows for a greater amount of energy storage because of the larger temperature range a boron thermal capacitor can operate over. Both beryllium and boron were considered previously in the CSNR's Mars Hopper concept, with beryllium being focused on as the primary thermal capacitor material for that application. Boron wasn't chosen because its use required an operational temperature greater than 2000 K in order for its thermal storage potential to exceed that of beryllium.

It was determined thermal cycling at those temperatures could present a significant challenge to the system and reaching those temperatures using radioisotopes would be equally challenging.

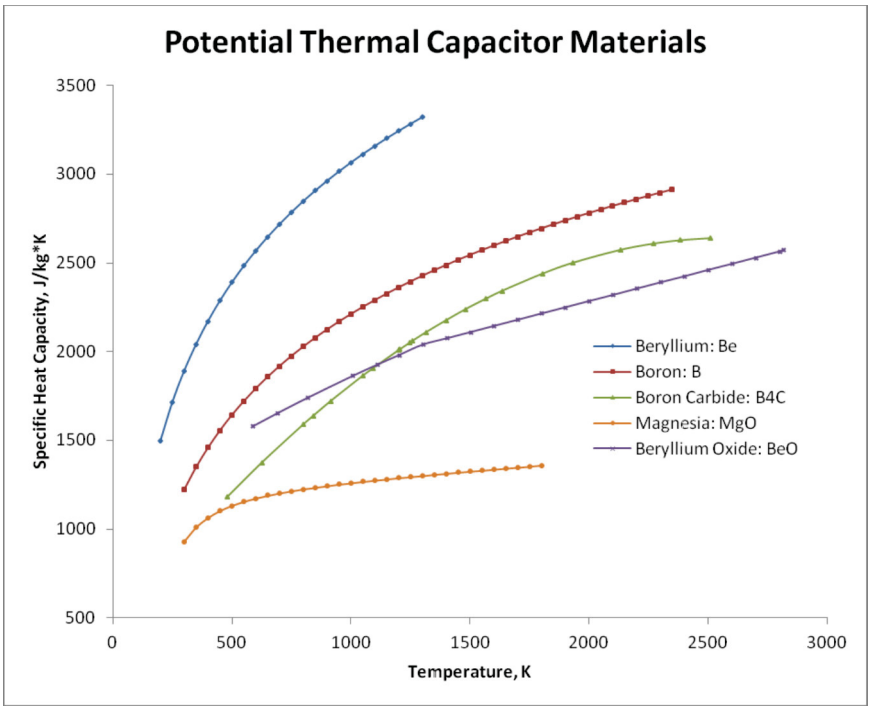


Figure 2: Plots the heat capacity versus temperature of several materials [9-14]

Latent heat thermal storage is the energy stored in a material through its phase change and is described by a material's latent heat of fusion [ΔH_{fusion}]. Several phase change materials (PCM) can be utilized depending on the application. Terrestrial based systems using latent heat thermal storage typically use molten salts as their PCM, however, their low melting temperatures and their low potential to store thermal energy do not make them ideal for this application. Silicon was determined to be and ideal PCM (ΔH_{fusion} = 1.8 MJ/kg, T_{melt} = 1685 K & k = 148 W/m-K) matching the storage performance of beryllium [3]. Because melting silicon is the primary goal, using it allows for an operational temperature approaching 1700 K. Several PCM materials are tabulated in Table 2 for comparison. Boron is also a very attractive choice as a PCM having a ΔH_{fusion} = 4.3 MJ/kg but the same challenges listed above would need to be overcome [15].

Table 2: PCM materials [3,15,16]

Material	ΔH_{fusion} [MJ/kg]	T_{melt} [K]	K [W/m-K]
Silicon	1.80	1685	148
Boron	2.09	2348	27
LiF*	1.04	1121	--
LiH*	2.58	956	--
80LiOH + 20LiF*	1.16	700	--

**molten salts*

In determining which thermal storage method is best each present unique challenges. Sensible heat storage systems exhibit non-isothermal behavior as they discharge their stored energy. This equates to a continually decreasing core exit gas temperature through the blowdown process. In turn this means the chamber temperature of the propellant gas or the turbine inlet temperature is constantly changing; complicating the design of these subsystems. In general latent heat storage systems are favorable because their temperature is held relatively constant at the phase change temperature as they accumulate and discharge energy. This isothermal behavior simplifies the system design and limits its thermally cycling. Figure 3 shows a simplified example of sensible vs latent heat storage over a temperature range.

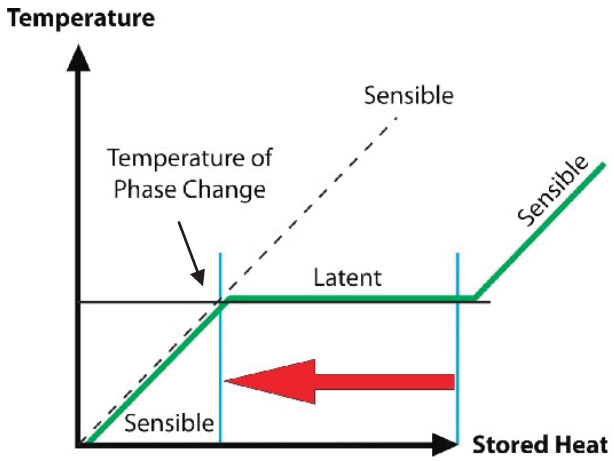


Figure 3: Graphic displaying sensible vs latent heat storage

For the concept reported here the thermal capacitor was determined to be silicon. Silicon exhibits a high energy storage potential, operational temperature and thermal conductivity and overall simplifies the system's design. In using a PCM as the thermal capacitor there are several challenges that will need to be addressed in future work. However, these challenges can be overcome by building on experience gained through terrestrial applications of PCMs and through NASA's long research history on solar-thermal energy storage systems.

The major technical challenges in using silicon as the thermal capacitor is first in containing its liquid phase, as well as handling its *liquifying – freezing* cycle. During a blowdown sequence as energy is dissipated and the core re-solidifies uneven freezing can form void spaces, which in turn can introduce stresses into the insulation layers surrounding the central core. To deter possible insulation fracturing the thermal capacitor can be first contained within a canister that provides structural rigidity to the system and can withstand core volume fluctuations through the phase change cycling. At the proposed operational temperatures this housing will most likely be a refractory metal or alloy, e.g. a molybdenum- or tungsten- based alloy. The silicon core canister would be fabricated as a shell with tubes running axially acting as the flow channels. The canister wall thickness will be several millimeters in the periphery and a minimal wall thickness at the flow channels. Initially, the flow channels will be 2 mm in diameter, which was used for the Mars Hopper core. The distance between flow channels (web thickness) will be minimal to minimize hot spots and to ensure all stored energy can be extracted. However, these parameters could also affect the stresses associated with the silicon freezing cycle. One thought is increasing the web thickness will allow more expansion room for the silicon before encountering another flow channel tube, i.e. freezing cell, minimizing the applied stresses to the canister. Ultimately, future work using computational fluid dynamic (CFD) modeling will be needed to

determine the ideal flow channel size and web thickness. In addition to CFD modeling, a concurrent stress analysis will need to be completed addressing possible failure mechanisms aiding in the design of the thermal capacitor containment canister.

Another challenge is observed as the silicon transitions to its liquid phase as it accumulates thermal energy from the RHS. As the silicon liquefies its volume decreases by up to 8% leaving void spaces within the canister. The formation of these voids spaces has the potential to create a loss in conductive pathways to the walls of the canister and flow channels. Modeling will need to be conducted to determine the significance of this effect but it may affect the thermal hydraulics within the thermal capacitor. Experimentation cycling silicon through its phase change will need to be conducted in order to gain a better understanding of the volume change phenomenon, which is seen as a major technical challenge in using silicon. Addressing the possible decrease in thermal conductivity of the thermal capacitor when at operating temperatures will need to also be investigated further.

2.2 Thermal Subsystem Modeling

The thermal and radiative losses were somewhat problematic in the design of the core, as working with such high temperatures allows heat to escape through mounting systems or by radiation. To combat both effects, an insulating material was included on the outer walls of the core. This allowed the core to stay hot enough to melt the silicon, while keeping the outside walls of the insulation cool enough to limit radiative losses. It also doubled as a structural mounting material as well as conductive loss limiter. Based on thermal and structural properties, zirconia (ZrO_2) was selected to be the primary insulator, with a carbon aerogel secondary insulator being used in areas where no stresses will be experienced. Table 3 shows the material properties of the insulation materials that were used in the COMSOL Multiphysics modeling, which are internal to the software.

Table 3: Material properties of insulation materials used in modeling

Insulating Material	Specific Heat [J/kg*K]	Thermal Conductivity [W/m*K]	Density [kg/m^3]
Zirconia	400	3	5700
Carbon Aerogel	754	0.03	2230

It should be noted, upon further development of the thermal propulsion system the use of hydrogen gas as the primary propellant was determined to be ideal. In using hydrogen the zirconia insulation may be placed in a reducing environment, inadvertently degrading the insulating material. Because of this, alternatives such as boron nitride and zirconium carbide were examined as alternatives. However, no other option had the same thermal insulation characteristics while maintaining the structural integrity necessary to support the core. Thus, the use of a hydrogen-compatible material, such as boron nitride or tantalum would be used as a possible cladding to form a protective barrier between the zirconia and hydrogen gas flow. Additionally, an adequate cladding's thermal expansion would need to be considered in order to ensure stability through thermal cycling. Further investigations of possible insulation cladding materials and application methods will be necessary in follow on work.

The design for the core was concluded with the assumptions that the zirconia insulation would incorporate a protective cladding from the hydrogen, the metallic housing for the molten silicon had negligible thermal effects, and that the silicon expansion could be overcome. With these aspects in mind, the central core containing the silicon and fuel rods has a diameter of 18.5 cm and a length of 30 cm. The core is radially insulated by a zirconia sheath with a thickness of 5 cm and axially insulated by a zirconia cap top and bottom, each having an 18.5 cm diameter and 20 cm length. Around that assembly is a carbon aerogel secondary insulation layer, having a 40 cm diameter and 70 cm length.

Four tantalum rods of 0.4 cm diameter attached the zirconia insulation to the housing of the unit to act as a support structure for the overall core assembly. Often at this level of concept development the incorporation of a support structure may seem trivial. However, it was important to include the support structure in to the modeling; previous experience has shown with such small core dimensions conductive losses at these points can be significant. A diagram of the preliminary core design can be seen below in Figure 4.

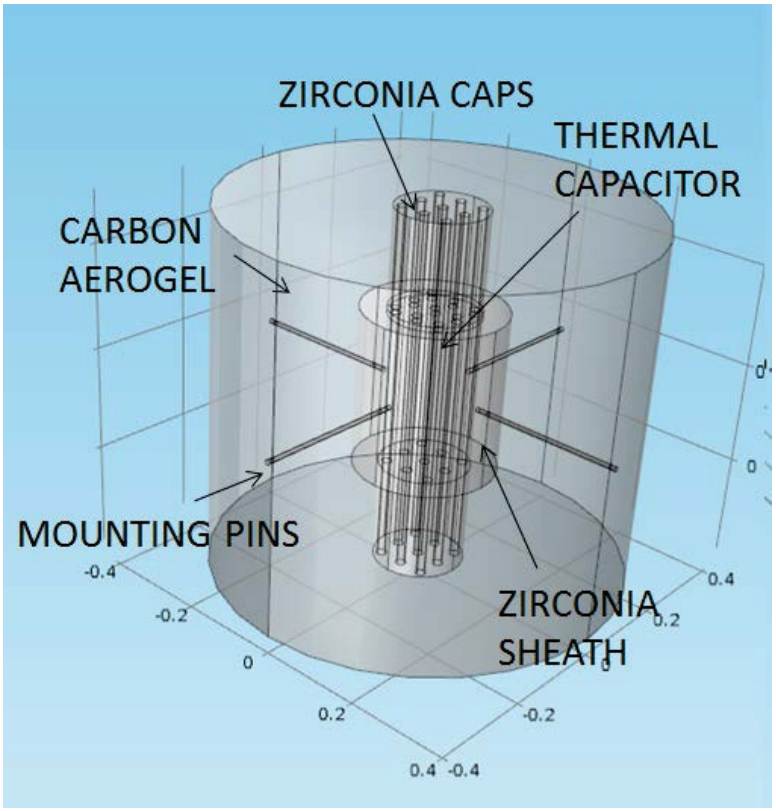


Figure 4: COMSOL Model of Core geometry

The core utilizes 3 kg of PuO_2, having a power density of 0.392 W/g, for a total of 1.18 kW_t of input heat to the system. The loaded fuel rods had a total mass of 6.44 kg, the mounting structure 2.1 kg and the insulation 108 kg. The core used 15.58 kg of silicon, giving the core a total mass of 132. kg. A breakdown of the thermal subsystem component masses are listed in Table 4.

Table 4: Mass breakdown of thermal subsystem

Core Component	Mass [kg]
Silicon PCM	15.58
PuO_2 Loaded Fuel Rods	6.44
ZrO_2 Insulation	108
Mounting Structure	2.1
Total Mass	132.12

The core was designed to operate at 1685 K continuously, and it would alternate between totally molten to totally solid. Thermal models predicted at that temperature, 795 W_t of thermal energy would escape through conductive and radiative losses. This left 385 W_t from the total 1180 W_t provided to melt the core. The total melting of the core was found to take 20.5 hours to complete. The

silicon capacitor was capable of storing 30 MJ of energy, which if discharged over 360 seconds and converted to electricity at 30% efficiency, would provide 25 kW_e of electrical power. A COMSOL model of the core geometry operating at 1681 K can be seen in Figure 5. For the purposes of computational modeling, the 4 K difference between the modeling temperature and melting temperature was assumed to be within acceptable bounds.

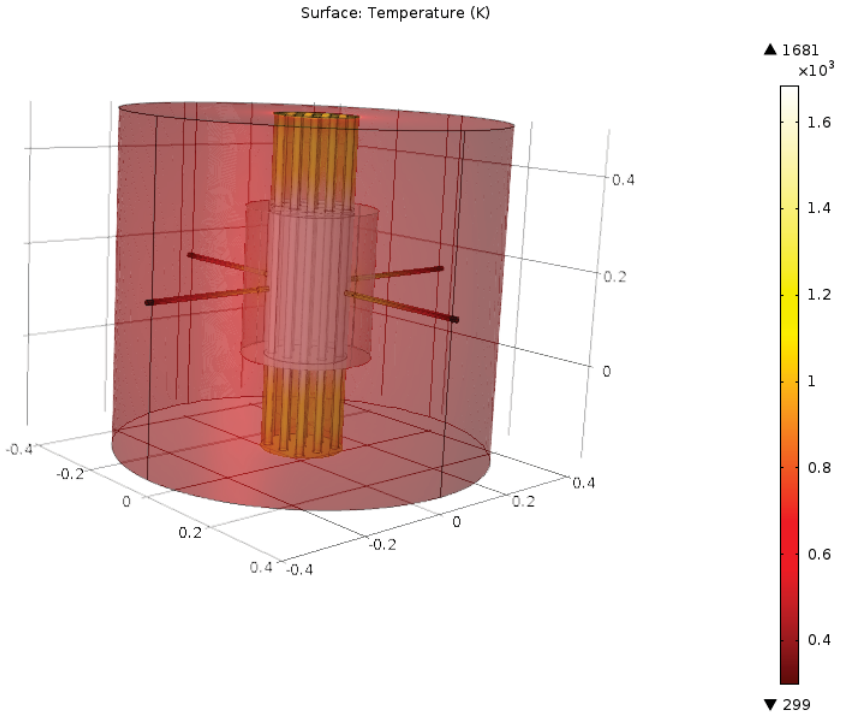


Figure 5: COMSOL model showing the thermal performance of the thermal system

Further modeling was conducted to ensure complete melting of the silicon core was accomplished. This incorporated a heterogeneous central core comprising of the silicon thermal capacitor with six RHS rods distributed. It was determined utilizing rods radially spaced within the silicon core provided the most equal dissipation of thermal energy in to the thermal capacitor. Figure 6 shows the melting of the core over time with six fuel rods distributed throughout.

The melting of the core was modeled by utilizing a 2-dimensional model with added parameters for the phase of the material at different temperatures and the absorption of the input heat by melting. The power in was found by dividing the total thermal input (1.18 kW_t) evenly between the six solid fuel rods. The outer edge of the silicon core was established with a constant, 795 W_t heat flux to represent the heat lost through the insulation. While the model did take in to account the length of the core for the purposes of calculating exposed areas, it did not examine the changes to the melting profile near the edges; it was assumed for this profile that edge effects could be neglected.

As the model ran, the input energy was absorbed by the silicon material as it went through the phase change. Only once the material had melted, was the temperature allowed to increase. This created a melting profile that slowly extended away from the hot fuel rods, until the entire core had become liquid. The following model shows a capable design of the thermal subsystem and potential configuration of the RHU's within the thermal capacitor to adequately provide thermal energy to the concept.

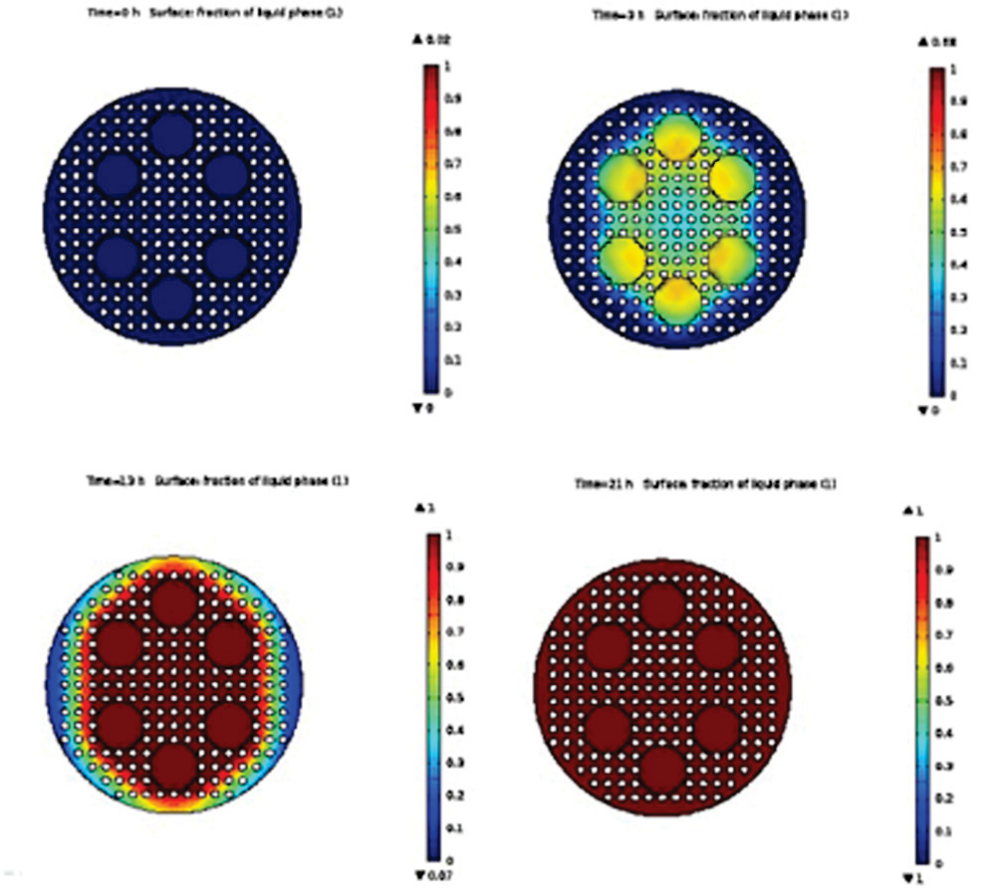


Figure 6: COMSOL model detailing the incremental melting of the PCM thermal capacitor

2.3 Operational Modes

The concept relies on the function of two modes to accomplish the overall goals of a mission. At the center of the operation is the thermal capacitor, discussed above. The thermal capacitor accumulates thermal energy that can be made available for different operations and/or functions of the entire system. The two operational modes discussed in greater detail below are the thermal mode and electrical conversion mode. The thermal mode takes advantage of the stored thermal energy transferring it to propellant injected in to the core. In turn, the now energized propellant flows through a converging-diverging nozzle creating thrust. The second operational mode is converting the stored thermal energy to electrical power to be used for electric propulsion, communications, etc. There were two primary energy conversion methods identified that could be used with this system – thermal photovoltaic (TPV) or a Brayton cycle. Each system provides power in two drastically different manners. A TPV system can be designed to utilize thermal radiation from the core and convert it to useable electrical power. This adds an element of complexity in designing the overall core system. In one hand the thermal capacitor is insulated to reach a certain operational temperature, however, on the other hand radiative losses are needed to provide electrical power. A TPV system is a solid-state conversion method that can provide continuous power, but would need a capacitor bank when the system requires bursts of high power. A Brayton-based conversion system is a dynamic cycle and when pulsed can produce the bursts of higher power that may be needed by a communication subsystem. For the study reported here a TPV system and Brayton engine were compared and the system needs lead to

the incorporation of dual 12.5 kW_e Brayton engines that share a single compressor. The primary choice of the Brayton system was due to the high power requirements initially identified by the communication system and its ability to be paired with the thermal capacitor. The operation of the Brayton system comprises of passing a working fluid through the thermal capacitor, extracting the stored thermal energy and converting that to electrical power through the use of a turbine and alternator. Figure 7 shows the two flow schematics representing each operational mode and how they may be integrated in to the system. The electrical conversion mode will be discussed in greater detail below, where the thermal mode and its operation is discussed in greater detail later.

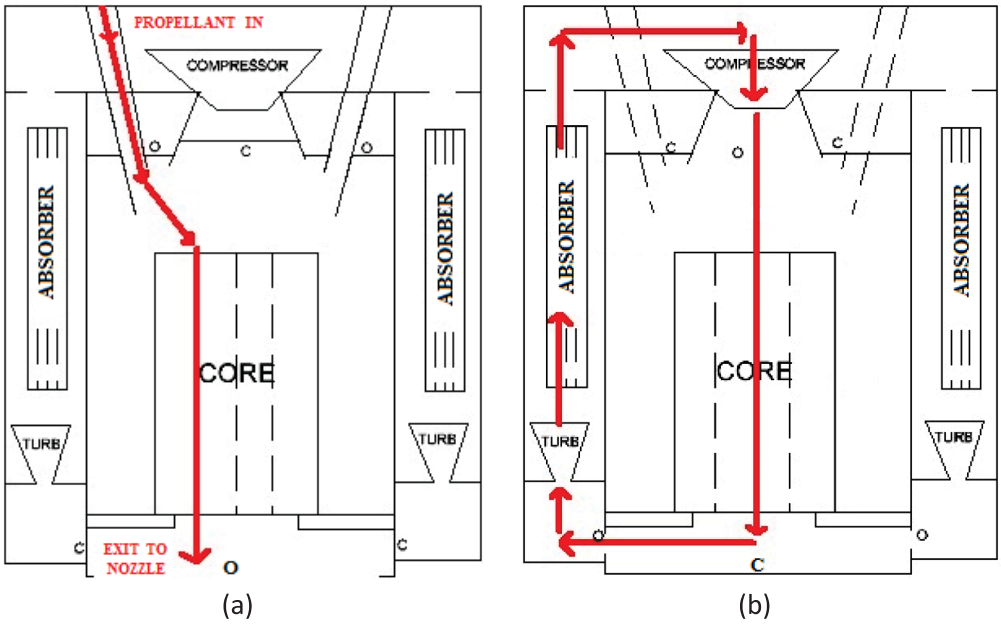


Figure 7: Shows the flow schematics for the two operation modes where (a) thermal operation mode and (b) is the electrical conversion operation mode

2.4 Conversion Subsystem

For power generation, a Brayton cycle was selected based on its high efficiency, low waste heat, and ability to utilize the thermal capacitor of the core effectively. A Rankine cycle, for comparison, needs to reject large amounts of heat to return the working fluid to the beginning liquid state. Instead, a Brayton cycle's major loss mechanism is the power taken by the compressor to return the fluid to the starting state. While both cycles are quite efficient, rejecting waste heat in space usually requires the use of massive radiators that contribute greatly to the size and weight of the craft.

The Brayton cycle analysis required a total conversion efficiency of 30% by utilizing an operating temperature of up to 1687 K. To achieve this, a working fluid was blown through the hot core, and passed through two, 12.5 kW_e turbines. The fluid then passed through an absorber material to collect the remaining waste heat, and then on to a compressor to return to the starting state. After the 360 second blowdown, the core would slowly melt again, and the absorbers could safely radiate the waste heat to space without the need for large fins, and be ready for the next cycle after 21 hours.

Using the parameters listed in Table 5 led to the thermodynamic analysis of the Brayton cycle, where helium was determined to be an adequate working fluid.

Table 5: Design parameters for the Brayton cycle

Input Variable		Units
Fluid	Helium	
Mass Flow	0.02	kg/s
Pressure Ratio	10	
Compressor Efficiency	85	%
Turbine Efficiency	88	%
Alternator Efficiency	98	%
Motor Efficiency	98	%
DC to AC Conversion Efficiency	97	%
AC to DC Conversion Efficiency	97	%

This configuration provided 24.7 kW_e of electrical power to be used for powering communications systems or the electric propulsion system at 31.38% total conversion efficiency. State points at each phase of the cycle are shown in the flow diagram represented in Figure 8. In this arrangement, each turbine produces 12.35 kW_e of electric power while running. Dual turbines were used to minimize torque on the propulsion system and keep the system symmetrical about a center axis.

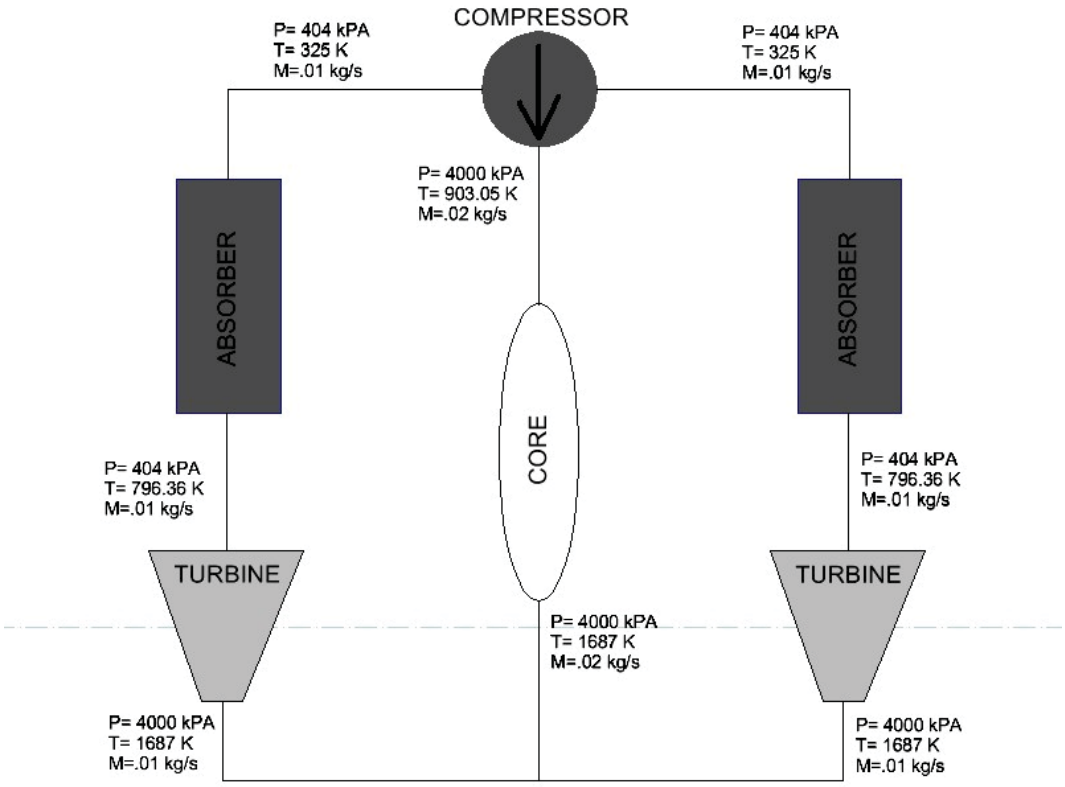


Figure 8: Flow diagram of the Brayton cycle analysis showing the state points

The analysis of components was assessed on previous work done at the CSNR for a similar pulsed power system [4]. That analysis used a turbine/compressor combination in a similar fashion, but was sized to produce only 10 kW_e. The results of that analysis were scaled linearly to approximate the masses of the turbine and compressor combination used to produce 25 kW_e and match the thermodynamic cycle properties used. The resulting masses for the turbine and compressor were estimated to be 54.1 kg. An off-the-shelf, 30 kW_e, alternator was assessed to provide a mass estimate for the subsystem, which had a total mass of 15.9 kg [17]. A budget of 10 kg was allowed for miscellaneous components such as piping and the heat rejection system mass was 16.9 kg, which will

be discussed further below. In total, the mass of the conversion subsystem combined with the thermal subsystem would be 229 kg. Table 6 tabulates the system components and Figure 9 shows an artistic rendering of the main engine of the concept with the dual Brayton engines.

Table 6: Mass breakdown of conversion and thermal subsystems

Cycle Component	Mass [kg]
Core	132.12
Turbine and Compressor	54.1
Absorber Mass	16.9
Alternator	15.9
Housing	10
Total Mass	229.02

The heat rejection system being employed in the concept is an enabling technology to the concept that leads to a compact, low mass system. Because the Brayton engines are pulsed, heat rejection does not have to be instantaneous, but instead can be carried out over long periods of time when the cycle is not operating. Normal space radiators reject waste heat by radiative heat transfer, and their effectiveness depends on the acceptable operating temperature of the system. Because many systems need to be run at much lower temperatures than the waste heat of a power system, these radiators are often very large and heavy. However, because of the pulsed nature of this power system, the energy can be radiated over long periods of time when the cycle is not running. This allows for the radiators to be much smaller, to the point that they can be incorporated into the housing of the unit without the need for fins. Therefore, a thermal capacitor can also be used to absorb the waste heat from the working fluid through the blowdown sequence and then dissipate that stored thermal energy while the cycle recharges.

Figure 9: An artistic drawing of the system engine and the dual Brayton engines

Many materials were considered for the absorber, such as lithium, beryllium, boron, and molten salts. However, many molten salts had operating temperature ranges well above what was required, and

they would not effectively cool the exhaust of the cycle. Boron and beryllium had acceptable specific heats at 1.03 kJ/kg-K and 1.83 kJ/kg-K, but beryllium is hazardous to handle and can make manufacturing quite difficult. Boron remains a viable contender but its thermal physical properties were not quite as impressive as lithium.

Lithium is an almost ideal candidate for waste heat absorption because of its high specific heat capacity (C_p = 3.58 kJ/kg-K). However, it has a melting temperature of only 453 K [18]. The turbine outlet temperature of the Brayton cycle is estimated to be about 796 K (see Figure 8). This means that the leading edge of the lithium absorber could likely melt. However, a similar housing being employed for the thermal capacitor would be able to contain the molten lithium and maintain the integrity of the flow channels. Calculations and models show that the absorber, even if temporarily molten, would be able to absorb the amount of waste heat produced and radiate back to starting temperatures over the course of 20 hours.

The final design of the absorber was a lithium cylinder having 2 mm diameter flow channels evenly distributed throughout. The length was found to be 50 cm and a diameter of 26 cm. Based on a thermal capacitor that could store 30 MJ, and a turbine that is at least 70% efficient, 16.9 kg of lithium absorber material would be needed to adequately capture the waste heat. For containment, an aluminum shell can be used to house the lithium having a wall thickness of 1 cm and a length of 90 cm. The aluminum shell was modeled with an emissivity value of 0.8 to represent an achievable permanent value, and the radiative view factor of the absorber was set to 75% of the cylindrical surface area. The model predicted the absorber temperature had cooled to 253 K after 20 hours, and the starting temperature before heat up was set to 255 K, indicating the absorber had returned to the initial state in the allotted time frame. Figure 10 shows the cooling profile of the absorber at different increments.

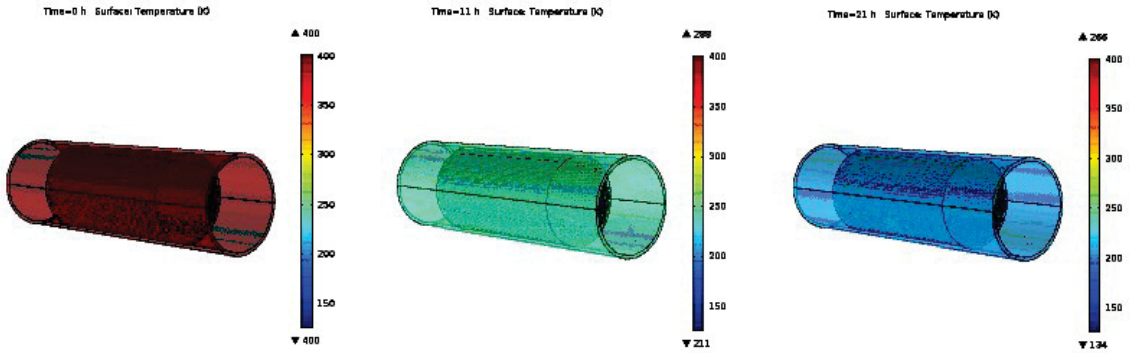


Figure 10: COMSOL model of the dissipation of thermal energy from the absorbers

It is believed, this absorber heat rejection system is a key technology to the operation of the proposed Brayton engine and its ability to both absorb the waste heat and dissipate it radiatively will need to be further evaluated. Ultimately, its utilization allows for a low mass, small footprint system that incorporates a dynamic conversion subsystem.

A TPV energy conversion system was also considered as an alternative power generation method to the Brayton cycle. Coupled with batteries or capacitors, a TPV system could provide bursts of electrical power that could reach the needed 25 kW_e as well. However, based on calculations done on off-the-shelf super capacitors the mass of the capacitor bank would be extremely high. A TPV/capacitor system was evaluated and was found to have a mass of 0.94 kg and capable of providing 800 F of capacitance each [19]. Therefore, in order to provide the $9x10^6$ J needed to reach 25 kW_e the capacitor bank would

have a mass burden approaching 4,000 kg. The mass need of the capacitor bank greatly exceeds not only the mass estimates of the Brayton engine, but that of the entire propulsion system. This further enforced the progression to designing a Brayton cycle conversion system.

Furthermore, using TPV system as a secondary power source was also investigated, but discarded due to the changes the inclusion of thermal photovoltaic conversion would have on the design of the core. As it is designed, the exposed surfaces of the core are at much lower temperatures than that of the thermal capacitor. In order for a TPV system to function, it needs an exposed hot surface that can transfer energy through radiation. The exposure of the hot core would require the removal of the insulation layers, and reduce the maximum operating temperature of the core. This in turn, negates the thermal storage potential of the silicon thermal capacitor, greatly affecting the thermal management of the overall system. Also, if the photovoltaic panels were placed at any point along the path of the working fluid or propellant, the stresses and temperatures they would encounter would quickly degrade them to the point of rendering them nonfunctional.

However, the inclusion of a secondary system to generate power on a smaller, more constant cycle may be beneficial to some applications. In order to achieve this, a smaller, secondary Brayton cycle could be used in order to accommodate the decreased mass flow and power output for continuous operation. A 100 W_e Brayton cycle would require a mass flow rate of only 0.08 g/s, and would otherwise mimic the performance of the larger, main cycle. In this case, the core would provide 325 W_t of thermal power to the cycle, which is below the levels of heat provided to the core by the PuO_2 at 1685 K, thus the core would not decrease in temperature. However, it would significantly decrease the rate at which the core melted, and a full 20.5 hour rest period would need to be taken before switching back to the full power, larger Brayton system. The idea of this secondary system occurred later in the project and will need to be investigated further.

A technical challenge of using a Brayton engine is the reliability of the components over the mission lifetime. However, because the system is pulsed, the cycle operates for a significantly shorter amount of time over the entire mission. The current design of the Brayton system is to be pulsed once a day for 6 minutes. Over a 15 year mission, the cycle will only operate for 547.5 hours. Additionally, due to the operational temperatures ($T_{in} \approx 1700$ K), the turbine can be at risk of thermal creep. However, the use of ceramic materials, such as Si_3N_2, can drastically increase turbine lifetime and operational temperatures. Potential turbine materials will need to be addressed and the potential operational lifetime of the system will need to be determined. Also, in implementing a possible secondary Brayton system the overall integration and operation becomes more complex. Furthermore, continuous operation, as opposed to pulsed operation, of the small system at operational temperatures may lead to thermal fatigue of the turbine components and pre-mature failure of that system. Furthermore, the heat rejection system is looked at as being an enabling technology to this system and will also need to be further developed through modeling as the Brayton system is further optimized. Thermal hydraulic experiments will also be important to perform, in order to demonstrate the heat rejection system's ability to absorb waste heat.

3.0 Mission Architecture

The mission architecture was an important step in this study, putting the previously outlined concept design in to context. The mission design incorporated an evaluation of the science objectives laid out in the decadal survey for an Enceladus-based mission, as well as an assessment of potential instruments that can meet those objectives that fit within the payload frame envelope. Additionally, appropriate trajectories were generated at several phases of the journey, with the ultimate destination being the Saturnian system and Enceladus orbit. This analysis was wrapped up with an assessment of a possible communication subsystem that can be used to complete the mission objectives

3.1 Design Approach

From a mission perspective, the architecture design is scrutinized in three ways. Figure 11 shows an illustration of importance for the three ways a mission design is scrutinized. These are (in order of most critical to least critical):

1) *Can we get there?* – This is the first major concern in the mission architecture design. This question requires to obtain the most optimized trajectory to Enceladus for the required payload mass, power & propulsion system mass (Brayton Engine), communication system mass (Antenna + electronics) and the minimum propellant mass. A Matlab code was written to evaluate a rudimentary trajectory analysis to Enceladus. The trajectory generation was segregated into two different portions: (1) Earth – Saturn & (2) Saturnian Moon Tour – Enceladus Orbiter
2) *Can we talk to the satellite?* – This is the second major concern in the mission architecture design. This question requires a communication system which will be able to achieve a reasonable data rate and a decent signal to noise ratio from Enceladus. Uplink data from DSN to the spacecraft at Enceladus is not a major issue, since high kW class of power can be transmitted with ease from DSN.
3) *Can we survive there?* – This is the third major concern in the mission architecture design. This question requires the determination of the shielding requirement of the entire spacecraft against the harmful radiation environment of space. This study did not fully assess this mission design parameter and will need to be addressed in future work.

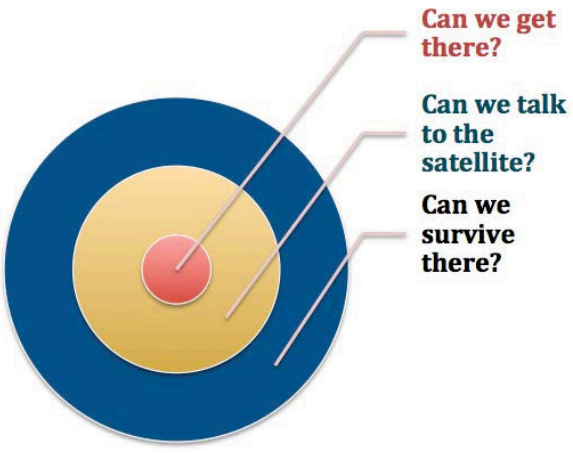


Figure 11: Scrutinized hierarchy for the mission design

There are several types of architectures that can be adopted for the Enceladus mission. These architecture types are as follows: (1) Enceladus Flyby, (2) Enceladus Rendezvous and (3) Enceladus Bon Voyage. Figure 12 illustrates the different concepts and strategies of an Enceladus mission architecture that can be adopted for the demonstration of the dual-mode radioisotope propulsion technology. The red boxes in Figure 12 represent the primary selected mission architecture option that is being reported here, however, follow-on work may include the assessment of a more complex architecture.

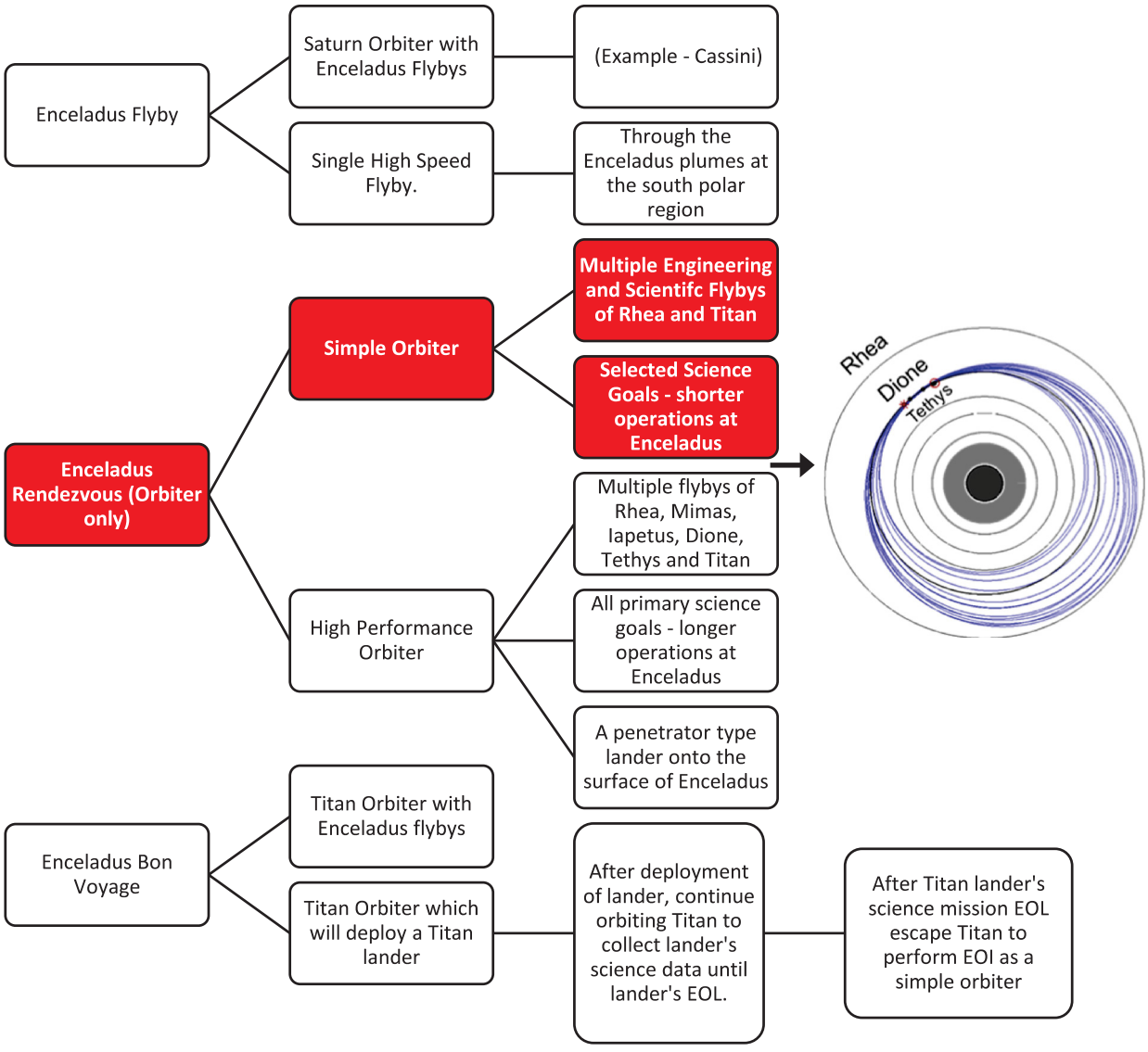


Figure 12: Mission Architecture Trade Tree [20].

3.2 Science Objectives

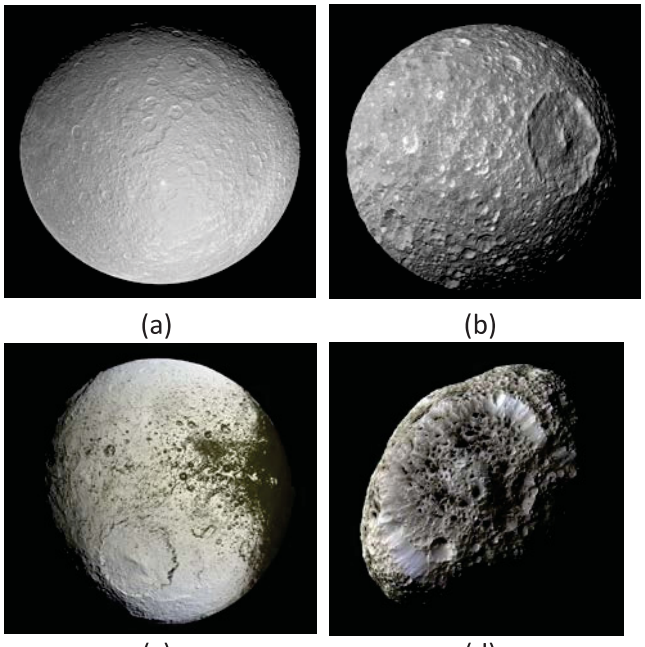
Apart from all the incomparable beauty of Saturn, some of the most interesting discoveries of all were found in Saturn's myriad moons. Saturn has 62 confirmed moons, which is the most of any planet in the solar system, several of which can be seen in Figure 13 as photographed by Cassini's narrow angle

camera. Most of these moons are small and less than 30 miles across. But some of the larger moons are some of the most intriguing extra-terrestrial bodies in the solar system.

(a) (b) (c)

Figure 13: Saturn's smaller moons – (a) Epimetheus, (b) Pandora and (c) Telesto [21-23].

For example Mimas (Figure 14 (b)) is recognizable from its massive crater that spans more than 80 miles in diameter. The crater is the remnant of an impact so violent; it nearly split Mimas into two. Iapetus (Figure 14 (c)) is Saturn's third largest moon and seems to have almost a split personality, with one side a soft white in color like snow and the other side a dark and tarnished surface. Running along the equator of this moon is a mountain ridge more than 800 miles long, 12 miles wide and reaching more than 42,000 feet high (higher than the Himalayas). The bizarre looking Hyperion (Figure 14 (d)) was the first non-spherical moon to be found. Its irregular shape, chaotic rotation and strange sponge like appearance remain unexplained.



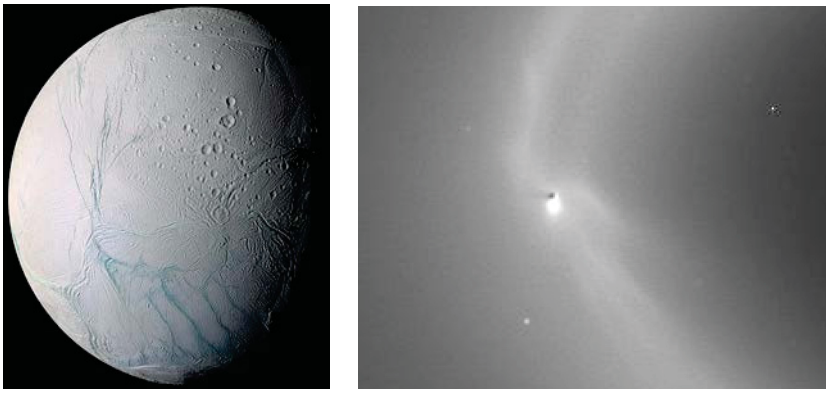
(a) (b)

(c) (d)

Figure 14: Saturn's larger moons – (a) Rhea, (b) Mimas, (c) Iapetus and (d) Hyperion [24-27].

But among the smaller icy moons of Saturn, none has generated more excitement and fascination than Enceladus. It is smaller than our own moon but is still one of the brightest objects in the solar system. Its frozen surface reflects nearly 100 % of the sunlight that hits it. It was quite surprising for the science community when Cassini detected a hot zone at Enceladus' South Pole, and upon closer inspection revealed a very active surface geology, with cracks and fissures continually forming and reforming in the icy crust. Cassini made several very close flybys of Enceladus and scientists were astounded by the

discovery of huge plumes of water vapor and ice crystals continuously venting out into space from this southern hot zone. It became clear that these geysers where actually the material source for Saturn's immense yet diffused "e-ring". But even more significantly, they suggest that a liquid ocean warmed by volcanic activity may exist beneath the frozen surface of Enceladus, making it a promising candidate for harboring microbial life in our solar system. Figure 15 (a) shows the moon Enceladus and (b) shows Enceladus' interaction with Saturn's e-ring.



(a) (b)

Figure 15: (a) Saturn's moon – Enceladus & (b) shows Enceladus' interaction with Saturn's "e-ring" [28, 29].

Currently navigating around Saturn, Cassini is a very successful mission, which was built in the legacy of past missions such as Voyager and Galileo. In time, Cassini will exhaust its remaining fuel and when that time approaches, mission navigators have devised a plan that they hope will thread Cassini at the small space between the inner most ring of Saturn and the planet itself. Here Cassini will observe Saturn in unrivalled detail for 22 orbits, before gravity finally draws the spacecraft down into the clouds of Saturn.

To build on Cassini's revelations of Enceladus, the mission architecture proposed for this study is an Enceladus orbiter that will utilize the dual-mode propulsion system to provide power to the system and the propulsion needed to get there. The science objectives developed for this architecture are those based on NASA's Planetary Science Decadal Surveys. As the Decadal Survey alludes to, the South Pole plumes are the most important in scientific interest because it's believed the plumes may contain the basic necessities for biotic material, including the elements H, C, N, O and possibly liquid H_2O. Figure 16 shows the data from Cassini's Composite Infrared Spectrometer (CIRS) instrument. It shows the plumes in the South Polar Region are associated with elevated temperatures, which is believed to be the source of their activity. The understanding of the source of heat driving the plumes, their molecular composition and the physical & temporal characteristics of the plume's dynamics are three important scientific goals for the study of Enceladus.

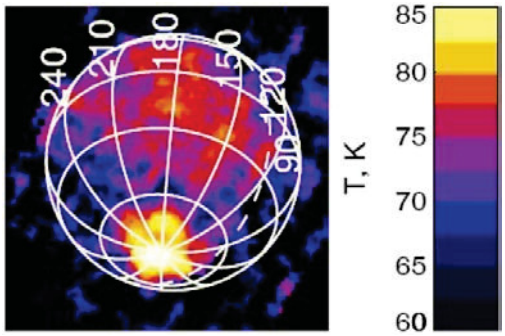


Figure 16: Cassini's CIRS instrument data of Enceladus South Pole [20].

The primary proposed science objectives of a mission architecture for Enceladus are as follows: (1) Entering an orbit around Enceladus to map gravity field, magnetic field, (2) Measurements of the molecular composition of macro particles, (3) Measurements of the temporal and spatial variation of the plumes and (4) Slower flybys for plume sample & surface mapping [29]. Based on the restriction in the space & mass envelope of the payload section and the mission architecture type, a selected list of science objectives (Table 7) are listed from the total list of all science objectives laid out in the decadal survey. This will be the list of science objectives, which the proposed mission will work towards in achieving.

Table 7: Science Traceability Matrix [29]

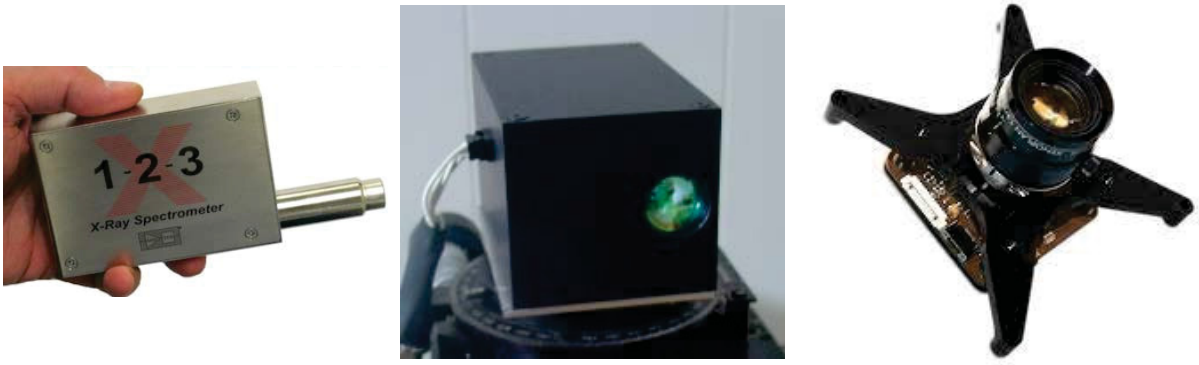
Science Objectives	Science Investigation	Instrument Payload
Physical conditions at the plume source	*Topography & stratigraphy; Thermal output; vent shape; surface strength; surface roughness; subsurface structure of tiger stripes; cavern size; subsurface lake; particle size distribution and speed; ice temperature*	*MAC, thermal imaging radiometer, dust analyzer, MS*
Chemistry of the plume source	*Chemical inventory of plume gas and dust species; chemical equilibria; isotopic ratios*	*MS, dust analyzer*
Presence of biological activity	*Organic molecules inventory to high masses*	*MS, dust analyzer*
Plume dynamics and mass loss rates	*Plume structure, ejection rates; particle size vertical structure; particle velocities; time variability (density, particle size, velocity; composition)*	*MAC, MS, dust analyzer*
Origin of south-polar surface features	*Topography & stratigraphy, temperature distribution of active features*	*MAC, thermal imaging radiometer*
Internal structure	*Static gravity, potential Love numbers, magnetic field*	*Radio science, magnetometer, imaging*
Presence, physics, and chemistry of the ocean	*Potential Love numbers, magnetic induction, plume chemistry*	*Radio science, magnetometer, MS, dust analyzer*
Tidal dissipation rates and mechanisms	*Long-wavelength global thermal emission, bolometric albedos*	*MAC, thermal imaging radiometer*
Chemical clues to Enceladus' origin and evolution	*Isotopic and elemental analysis of plume gases and dust grains*	*MS, dust analyzer*
Nature and origin of geological features and geologic history	*Geology, topography, stratigraphy*	*MAC, radio science*
Plasma and neutral clouds	*Spatial distribution, composition, and time variability of neutral clouds, correlation with plume activity*	*MS, MAC to monitor plume activity*
E-ring	*Variation, composition, and relation to Enceladus activity*	*Dust analyzer, MAC to monitor plume activity and E-ring structure*
Modification of the surfaces of Enceladus and the other satellites	*Relative ages, surface texture on meter and centimeter scales, exogenic coatings, exogenic impact and ion environment; molecular lifetimes*	*Dust analyzer, thermal imaging radiometer, MAC, MS*

3.3 Payload Instrumentation

From the proposed science objectives, an off-the-shelf instrumentation package was created. These instruments were picked on the merit of packing efficiency within the mass and volume constraints of a 6U CubeSat platform. Table 8 shows this list of potential instrument candidates, several of which are shown in Figure 17 and Figure 18.

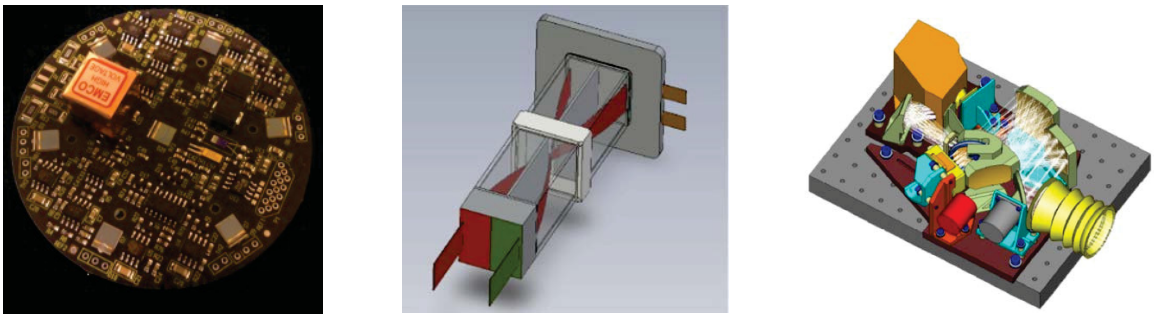
Table 8: Instrument package for mission architecture [30-35].

Instrument Type	Science Instrument	Mass [kg]	Volume [cm^3]	Power [W]	TRL
X-Ray/Gamma Ray Detector	*X-123CdTe*	*0.18*	*175*	*2.5*	*7*
Infrared Spectrometer	*Argus Infrared Spectrometer*	*0.23*	*180*	*-*	*9*
Surface Camera	*NanoCam C1U (High Resolution Camera)*	*0.166*	*501*	*0.66*	*8*
Mass Spectrometer	*LVGEMS*	*0.25*	*32*	*0.5*	*7*
Radar Altimeter	*Mini-SAR*	*3.1*	*2888*	*40*	*9*
Radar Sounder	*MicroMAS*	*< 1*	*< 1000*	*10*	*6*
Thermal Imager	*HIBRIS (Highly Integrated Micropayload for Broadband Infrared Spectrometry*	*7.1*	*22 x 26 x 21*	*8*	*8*
Magnetometer	*Multiple*	*0.23*	*0.4*	*< 1000*	*9*
Dust Analyzer	*Lambda*	*-*	*-*	*-*	*8*



(a) (b) (c)

Figure 17: (a) X-123CdTe (X-ray and Gamma-ray detector system, (b) Argus Infrared Spectrometer and (c) NanoCam C1U (High Resolution Camera) [32-34].



(a) (b) (c)

Figure 18: (a) Laser Anemometer and Martian Dust Analyzer (LAMBDA), (b) Low Voltage Gated Electrostatic Mass Spectrometer (LVGEMS) and (c) Highly Integrated Micropayload for Broadband Infrared Spectrometry (HIBRIS) [30, 31, 35]

It was initially foreseen the instrumentation would be contained within the toroidal cage seen in Figure 19, the design of which conformed to the volume of a 6U CubeSat platform. However, it was determined a different configuration would most likely be utilized to house the instruments, being primarily dependent on their application. For example a high angle camera needs a certain viewing factor to be used effectively and a dust analyzer would most likely be mounted on a boom to collect samples uninhibited by the propulsion system. It should also be noted, this study assumes the CubeSat payload has a dedicated RTPV battery with an output of 5 – 10 W_e discussed in more detail in the instrument power budget section [6].

Figure 19: Artistic rendering of the 6U toroidal cage designed to house the instrumentation payload

3.4 Instrumentation Data Budget

Before designing the communication link budget it is important to understand the total amount of science data required for the success of the mission. Figure 20 below, emphasizes on the strength of the data rate to portray the quality of information that can be obtained.

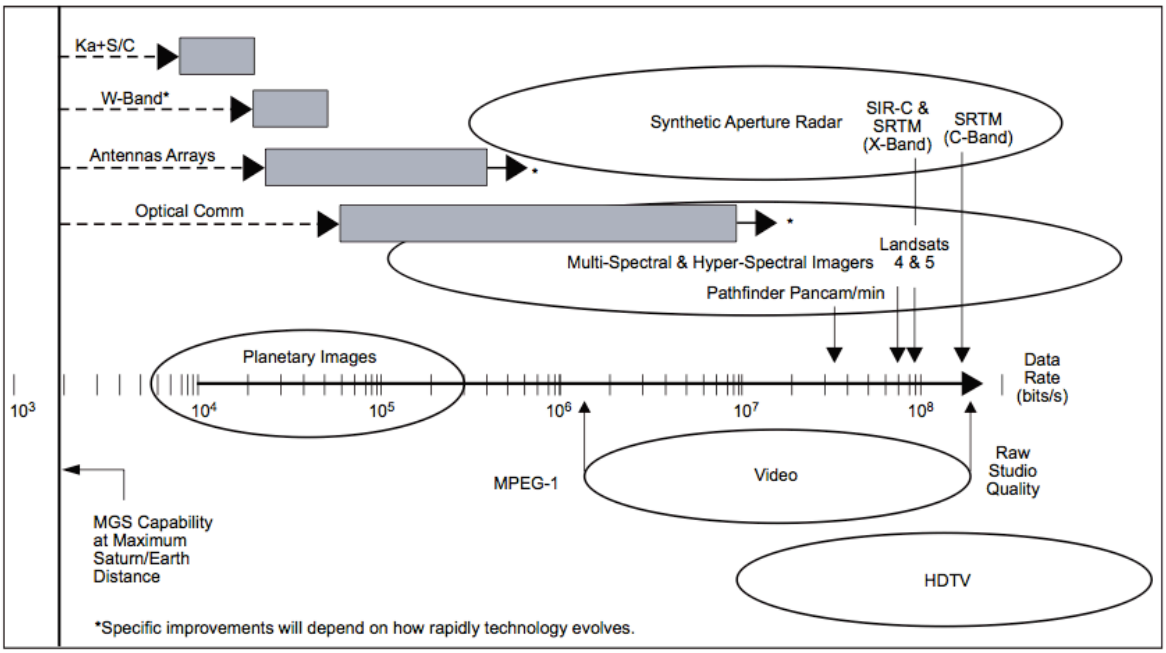


Figure 20: Data rate to portray the quality of information [36]

Common instruments being proposed to achieve various science objectives for several missions from the decadal survey, are listed in Table 9. Here the average data rate needs for the specific instruments, based on the mission, are compared. The purpose of this comparison is to estimate an initial value of the data rate for the communication link budget. From this table the average data rate needed to transmit the science data to the ground receiver station was approximated to be 3 Mbps.

Table 9: Instrument average science data rate with contingency for various science missions [20, 29, 37-40].

Instrument	Enceladus Orbiter (kbps)	Jupiter-Europa Orbiter (kbps)	Io Orbiter (kbps)	Ganymede Orbiter (kbps)	Uranus Orbiter (kbps)
Medium Angle Camera	***3120***	*1065*	-	*6400*	*4.2 (WAC)*
Thermal Imaging Radiometer	***3120***	*15*	*1150*	-	*0.18*
Mass Spectrometer	***4.42***	*2*	*1.53*	*1.51*	*0.064*
Dust Analyzer	***0.39***	-	-	-	*0.05*
Magnetometer	***0.39***	*4*	*1.61*	*0.88*	*0.15*
Laser Altimeter	-	*2*	-	*28*	-
Ice Penetrating Radar	-	*140*	-	*45*	-
Narrow Angle Camera	-	*10700*	*3900*	*25000*	*1.05*
UV Spectrometer	-	*10*	-	*403.2*	*0.02*
VIS – IR Spectrometer	-	*11400*	-	*5000*	*7.8*
Particle and Plasma inst.	-	*2*	*0.09*	*80.99*	*0.25*

With the chosen mission being an orbiter around Enceladus, an appropriate parking orbit must be determined, which will determine the amount of science data needed to suffice the mission requirements. In addition to the science, the parking orbit is an important input parameter needed in the development of possible trajectories to achieve Enceladus orbit insertion, which will be discussed in the trajectory section of this report.

The following plots show the essential limiting factors of the concept of operations of the mission. The parking orbit needs to be optimized in order to perform sufficient science, to meet the objectives and be able to send the data back within a reasonable time. Longer duration implies the need for a longer mission lifetime and possibly more radiation shielding of the system. Figure 21 below shows a plot of parking orbit altitude (km) versus the average number of pictures required to complete the science objective. Additionally, Figure 22 shows a plot of ground image area (m^2) that can be imaged compared to the parking orbit altitude (km). It should be noted the data budget is being determined based primarily on the imaging objectives because this portion is assumed to be the largest contribution to the total data generated through the mission.

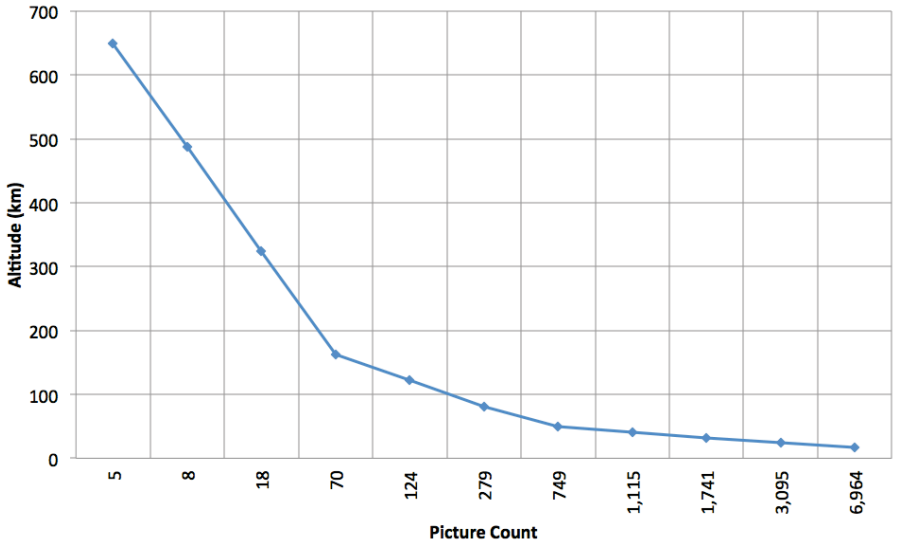


Figure 21: Parking orbit altitude versus picture count

Figure 23 below shows the RF communication downlink transmission time (hours) required in order to accomplish the image science objective and is based on the parking orbit altitude (km). Because of the image size (meter/pixel) difference at varying parking orbits the total transmission time needed in order to complete the image objectives increases exponentially. Thus, parking orbit can ultimately determine the mission lifetime needs for the architecture.

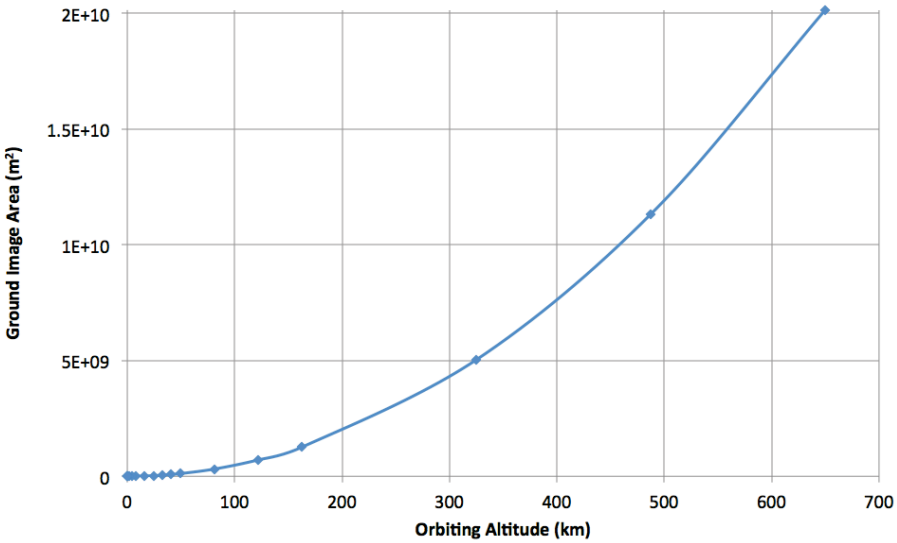


Figure 22: Ground image area versus parking orbit altitude

Table A-1 in Appendix A shows the tabulation used in obtaining the optimized parking orbit and observation/measurement period, for the required image resolution. From the table it is found the optimal parking orbit altitude required to accomplish the bulk of the mission (only imagery) is approximately 121.88 km yielding an image resolution of 15 m/pixel. Therefore, having an image area of 7.078×10^8 m^2 the total number of pictures needed is found to be 124, which will take 72 hours of operation to complete. Because of the picture resolution, each picture size is assumed to be ≈ 20 Mb. It is also assumed the mission will be supported by DSN for 5 min per day, which matches to proposed 6 min (360 sec) blowdown time allowing for time for the system to get to full power. Therefore, at the proposed 3 Mbps transfer rate, 900 Mb can be transferred per day or a total of 45 pictures. Thus, it will take 3 days to transfer all the images to complete that objective. However certain science objectives, such as studying the physical conditions at the plume source, may need an image resolution of 2 m/pixel. Hence for that data to be fully transmitted at 3 Mbps over 5 minutes per day the mission duration is extended to 155 days. For comparison if a 1 Mbps transfer rate is utilized 465 days would instead be needed to complete that science objective. Therefore, in order to lower the mission duration a transfer rate of 3 Mbps is being employed.

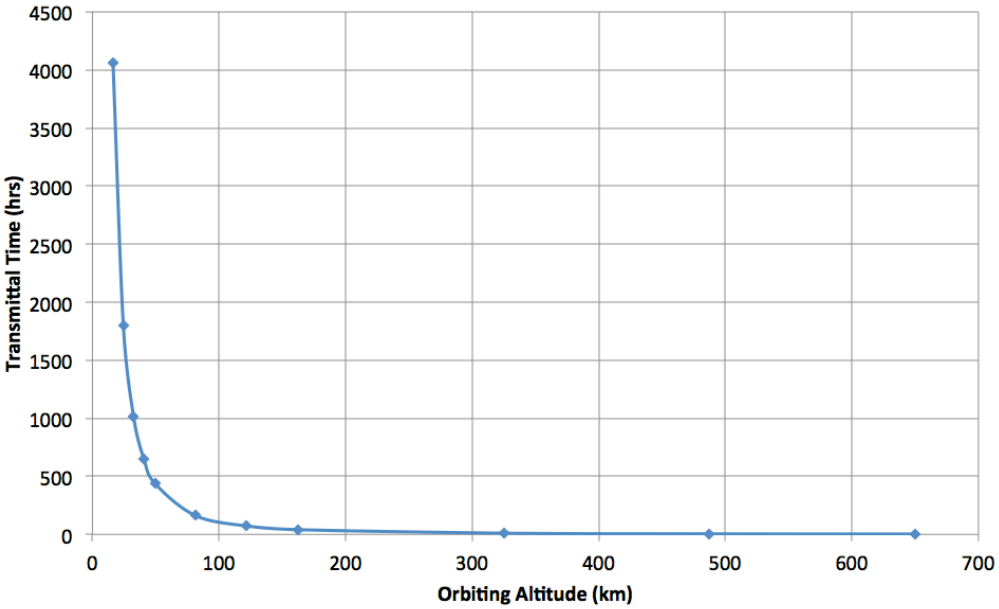


Figure 23: RF communication downlink transmission time (hours) versus parking orbit altitude (km)

It is important to note the mission length mentioned above is based solely on the data dump needed by a single instrument. There will be data generated from other instruments as well; further re-affirming the 3 Mbps transfer rate is needed to complete the mission. Also it's worth noting this is the same data rate averaged from the comparison of the other decadal survey missions from Table 9 mentioned earlier. Therefore the communication system designed for this mission can potentially service other decadal survey missions as well.

An extended justification of the required 3 Mbps data rate has also been attempted by showing an operational model of the various payload instruments of the spacecraft. The objective behind this model is to determine the operation time of each subsystem needed to achieve the science objectives and keep the mission alive. Table 10 below, shows the data budget extracted from the operations model.

Table 10: Instrumentation data budget.

Instruments and Subsystems	Data Rate (bits/s)	Data Rate (bits/min)	Operation (min/day)	Data/Day (bits/day)
Command & Data Handling Board	4	240	1	240
Power Distribution Board	6	360	10	3600
RPA	128	7680	410	3.15×10^6
NanoCam C1U	2.10×10^6	1.26×10^8	2	2.52×10^8
Argus Infrared Spectrometer	13322	799320	515	4.12×10^8
X-ray & Gamma Detector	180	10800	300	3.24×10^6
Low Voltage Gated Electrostatic Mass Spectrometer	150	9000	200	1.80×10^6
Low Resolution Micro Camera	5.95×10^5	3.57×10^7	2	7.14×10^7
Total	**2.71×10^6**	**1.62×10^8**	**1440**	**7.43×10^8**

In the table above it is important to note the total data rate generated by the instrumentation is under 3 Mbps and the data generated per day is just under 900 Mb, which is the total amount of data that can be transferred per day. This is just a single possible data budget for the instrumentation package, a more integrated model will need to be developed as the mission and concept is matured.

3.5 Instrumentation Power Budget

It was determined the instrumentation would rely on a dedicated battery for power and not on the power generated by the propulsion system. This allows for future missions to be assessed where the payload frame may be detached from the main propulsion body. In effect, this may lead to a potential lander, in which the main propulsion system remains in orbit and utilizing its high power system, acts as a communication relay station between the lander and Earth. A mission was not designed to this architecture; however, the thought was a future customer of this propulsion system might be interested in such a mission.

The battery being proposed for this instrument payload is a radioisotope thermal photovoltaic (RTPV) power source, which is based on an in-house concept being studied separately at the CSNR. The RTPV battery will rely on thermal input from $^{238}PuO_2$, and utilizing a similar encapsulation approach, will be contained in a tungsten-based matrix. This new battery concept relies on TPV energy conversion to convert radiative energy from an RHS and convert it to usable electrical power. Preliminary performance results indicate a 5 W_e battery can be produced having a volume of 52.6 cm^3 (comparable to a D-cell battery) and mass of 400 g. This RTPV concept is a high energy density option, allowing for the power source to be contained within the payload frame. Furthermore, due to the encapsulation method, the RTPV battery can be easily modified and sized to accommodate the power needs of the payload. The battery is also inherently self-shielding due to the containment of the tungsten matrix, preventing possible degradation to on-board electronics by the encapsulated radioisotope. In assessing the power requirements of the instrument package a power budget was also developed to try to determine each instruments power needs and operation on a daily basis. This assessment if laid out in Table 11.

Table 11: Payload power budget

Instruments and Subsystems	Max Power (W)	Operation (min/day)
Command & Data Handling Board	1	1
Power Distribution Board	0.25	10
RPA	0.5	410
NanoCam C1U	0.66	2
Argus Infrared Spectrometer	2.635	515
X-ray & Gamma Detector	2.5	300
Low Voltage Gated Electrostatic Mass Spectrometer	0.5	200
Low Resolution Micro Camera	0.198	2
Total	**8.183**	**1440**

The above table presents a possible power budget for the instrument package. It helps by detailing the total power required continously for the scientific operation of the payload, which is approximately 8 W_e. To meet the payload power requirements two 5 W_e RTPV batteries can be utilized or a single custom made battery can be designed providing 10 W_e. Additionally, because of their small size a single 15 W_e battery (≈ 1.2 kg) could also be employed providing excess power for simultaneous operation of several instruments. Also, as previously proposed, the addition of a smaller, continuous Brayton engine may be employed if power needs of the instrumentation system exceed that of the RTPV technology, but there are significant challenges in its implementation, which was not thoroughly studied here. Continued work will be performed on detailing an appropriate power budget as the instrumentation package evolves as well as the most optimal power source through follow on studies.

3.6 Propulsion Systems

The operational modes of the system were already previously described and the thermal propulsion mode was already introduced. The idea of the concept, providing power and propulsion when needed through the mission lends the overall system to being highly functional. Described in greater detail here are the two propulsion modes being proposed for the system – thermal propulsion and electrical propulsion. Thermal propulsion in general provides high thrust at a moderate I_{sp}, which is useful for orbital maneuvering, such as escaping Earth or capturing at Saturn. For this concept, it is believed by employing a high thrust system; a scenario such as escaping from Earth can be completed more quickly than say electrical propulsion alone. The secondary propulsion system being used is electrical propulsion, which has a high I_{sp} for efficient interplanetary travel. The functionality of electric propulsion subsystem will be conducted from electrical power generated by the energy conversion subsystem. By employing electric propulsion, pulsed thrusting can be performed in transit to Saturn decreasing the ΔV burden on the thermal propulsion system needed to reach the Saturnian system. This in turn, lowers the propellant mass needed for the thermal propulsion mode, which is most likely to be the largest single mass of the system. By utilizing each propulsion mode for their respective strengths, the system mass and transit time are optimized for the mission at hand.

A major benefit of the proposed system is its ability to propel itself from LEO and negate the need for a large, heavy upper stage more, such as a Star 48B. It achieves escape from a geocentric orbit using a phasing maneuver technique, known as periapsis pumping. This is accomplished by pulsing the thermal

propulsion mode at the orbits perigee to induce apogee raising until transition into the correct heliocentric orbit for the interplanetary phase can be achieved. Figure 24 shows an illustration of phasing maneuver trajectories using periapsis pumping. This technique of orbital escape aligns well with the impulse nature of the RTR concept, where propellant is injected into the thermal capacitor and out of the nozzle producing a certain ΔV. Once the energy is depleted from the system the thermal capacitor is then allowed to "recharge" through the remainder of the orbit. Once a heliocentric orbit is achieved the electric propulsion mode will be employed powered by pulses generated by the Brayton engine.

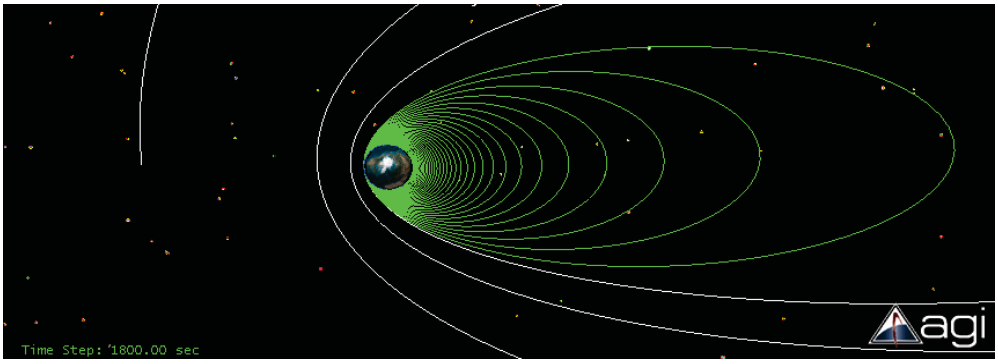


Figure 24: Orbital escape process utilizing the dual-mode system [41].

The plan to use this phasing maneuver to escape the gravitational pull of earth led to calculations based on the energy content of the core, the amount of ΔV available per blowdown, and which propellants would be optimal for time, mass, and volume. The governing equation used was the rocket equation, given below:

$$\frac{M_{final}}{M_{initial}} = e^{(-\frac{\Delta V}{V_{ex}})}$$

where M_{final} is the mass of the craft after the propellant has been ejected, $M_{initial}$ is the mass of the craft before the propellant is used, ΔV is the change in velocity, and V_{ex} is the exit velocity of the propellant from the nozzle.

The exit velocity is related to the specific impulse (I_{sp}) of the system by the following equation:

$$I_{sp} = V_{ex}/9.81$$

The I_{sp} of a system is a characteristic of the propellant used and the temperature at which it is exhausted. The initial choice for propellant for the thermal propulsion mode is hydrogen due to its higher I_{sp} and typical use in thermal propulsion systems. To calculate the I_{sp} for the RTR system, I_{sp} measurements from the NERVA program were scaled according to the atomic mass of the fuel and the differences in operational temperatures. The relation to the NERVA program was done because both systems are strictly thermal propulsion-based and employ hydrogen as propellant. The NERVA program was the development of a nuclear thermal rocket (NTR) and used molecular hydrogen as a propellant at 2550 K one particular engine test, the Peewee 1 engine, measured an I_{sp} of ~850 s. Those values were scaled by the ratio of the roots of the temperatures and the inverse of the square of the mass. This resulted in the equation below:

$$I_{sp} = 850 * \frac{\sqrt{T}}{\sqrt{2550}} * \frac{1}{\sqrt{m}}$$

where T is the temperature of the exhaust from the core and m is the atomic mass of the propellant.

By using these equations, a value for ΔV could be found for each blowdown of the thermal propulsion mode, based on the fuel used and the temperature of the core. Because of the potential propellant mass needed to escape Earth it was determined thermal propulsion was to provide the minimum ΔV needed to achieve escape. Therefore, in this study the total ΔV required by the thermal propulsion mode was set to 3.2 km/s. Additionally, total masses and volumes for those propellants could be found to ensure the system would meet the requirements for the launch vehicle. When using molecular hydrogen for the propellant, each burn provided 0.016 km/s ΔV. If hydrogen was used for the entirety of the escape the total hydrogen mass that would be required is 375 kg. Figure 25 shows the system concept with a single hydrogen tank. In this configuration, the system size measured 4.88 m tall and 1.58 m in diameter (for reference the stick person measures 1.83 m (6 ft)). In relying completely on hydrogen propellant for the thermal propulsion system the question in terms of potential launch vehicle transforms from being – *are we mass constrained?* to being – *are we volume constrained?* within the launch vehicle fairing.

Relying completely on hydrogen propellant to achieve Earth escape presented another challenge. Through the perigee pumping scenario the orbit becomes more and more elliptical and from the ΔV achieved through each burn it was determined the final orbit would have a maximum distance from earth of 2.0×10^7 km and would take 3,640 days (~10 years) to complete. This final orbit may be problematic in achieving a reasonable transit time, thus an evaluation was conducted to find solutions to overcome a long final orbit. One possible solution was to use an alternate fuel for the final perigee burn to achieve the ΔV needed to escape Earth, avoiding a long final orbit. Due to the nature of the fuels, propellants with heavier atomic masses provide a larger ΔV per burn, but have lower I_{sp} values, thus a larger mass fraction of the total ship. Therefore, the analysis resulted in minimal use of heavy propellants to be used only when necessary in order to keep the total mass of the system and escape timeframe down.

Figure 25: artistic rendering of the entire system concept. The person is measure at 6' tall.

This analysis resulted in hydrogen being used for 280 burns, covering 3.075 km/s of the needed 3.2 km/s of ΔV required to escape. The final orbit using hydrogen fuel had a maximum distance of $2.8x10^5$ km from the surface of the earth, and an orbital period of 6.33 days. For the final burn, xenon was identified as a suitable secondary propellant due to its large atomic mass and inert nature at high temperatures. Each burn of xenon would provide ~0.125 km/s of ΔV, resulting in the escape from Earth's frame of reference and the transfer to a heliocentric orbit. A nozzle efficiency of 50% was assumed to ensure the results were obtainable in a real-world scenario. The final analysis led to hydrogen providing 3.075 km/s of ΔV (I_{sp} of 694 s) requiring a propellant mass of 363.4 kg. Xenon will then provide 0.125 km/s of ΔV (I_{sp} of 87.8 s), and requires a propellant mass of 88 kg. To achieve escape the system will burn 280 times using hydrogen and will burn once using xenon and will take almost 310 days, based on an analysis of the orbital periods through the phasing maneuvers and the re-charge time needed of the thermal subsystem.

Table 12: Thermal propulsion propellant breakdown

Propellant Type	ΔV (km/s)	Mass (kg)	No. of Bursts
Hydrogen	3.075	363.4	280
Xenon	0.125	88	1
Total	**3.2**	**451.4**	**281**

Because of the propellant mass and volume of hydrogen an analysis of alternative methods to achieve Earth escape were briefly explored. Solid rocket motors were considered for use in achieving Earth escape, given their high thrust. The use of a small solid rocket motor could replace the need of xenon for the final burst, or a large solid rocket motor could be used to achieve Earth escape in a single burn. The thought is the system wouldn't be negated and the thermal propulsion mode would still be needed for Saturn capture, and the conversion subsystem for electric propulsion and communication. Instead, a single solid kick motor could replace the large hydrogen tank allowing the system to better fit within a smaller launch vehicle fairing and would simplify the Earth escape procedure. However, the use of a chemical system may add exorbitant costs to the mission compared to a hydrogen propellant system. More analysis in alternatives to the thermal propulsion system will need to be reviewed further, but this study focused primarily on taking advantage of the thermal propulsion mode to achieve Earth escape.

Figure 26 shows a graphical rendering of the propulsion system operating in LEO. The primary hydrogen propellant tank dominates the mass of the system through the Earth escape phase. It is assumed once to system achieves escape from the Earth frame of reference, the primary propellant tank would be jettisoned from the system.

Figure 26: an artistic rendering of the propulsions system concept in LEO

Secondary propellant tanks (not pictured) would then be used to operate the thermal propulsion system once the Saturnian system is reached. Finally once Enceladus orbit is achieved all remaining thermal propulsion tankage will be jettisoned to complete the science objectives.

Based on the performance of the system a nozzle analysis was performed for use with hydrogen propellant. Table 13 shows the data used for the hydrogen propellant where the analysis technique and nozzle dimensions are given in Figure 27 and Table 14, respectively.

Table 13: Average molecular weight, density and gamma of various propellant types.

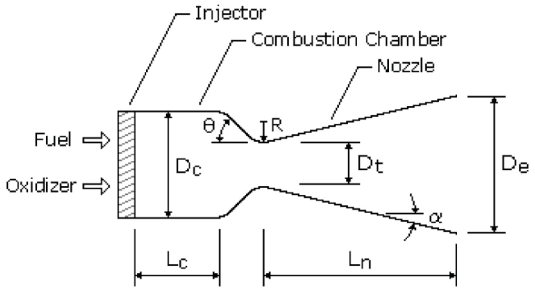
Propellant Type	Average Molecular Weight (g/mol)	Density (kg/m^3)	Gamma
Hydrazine	32.0452	1.191	-
Hydrogen	2.0159	1.41	18.2500
Ammonia	17.031	1.32	2.093
Methane	16.04	1.32	2.226
Argon	39.95	1.66	0.5203
Carbon Dioxide	44.01	1.288	0.8439
Helium	4.0	1.66	5.1930
Xenon	131.293	1.66	0.1583

Once the system is in a heliocentric orbit, the nozzle seals and the electrical generation system engages. While in transit, electrical power produced by the Brayton engine(s) are used to run ion thrusters, such as Hall Effect thrusters which ionize propellant and are able to achieve very high I_{sp} values. This makes their tankage needs very small for the system and ideal for increasing speeds over long periods of travel, but somewhat poor choices for periapsis pumping because of the low achievable ΔV's. The electric thrusters would use xenon as a propellant. Their primary purpose would be to reduce travel time as the system orbits the sun, increasing its orbit with every pulse, until it matches an orbit with Saturn. At that point, it would re-engage the thermal propulsion system for capture into Saturn's orbit.

Table 14: Nozzle dimension & Figure 27: Nozzle design parameters

Nozzle Development	Dimension [m]
Combustion Chamber Diameter, D_c	0.5
Nozzle Exit Diameter, D_e	1
Nozzle Throat Diameter, D_t	0.05
Combustion Chamber Length, L_c	0.5
Nozzle Length, L_n	2

**Assumes Isentropic, adiabatic expansion and $P_a = 0$*



In this study AeroJet's BPT-2000 2.2 kW_e Hall Effect thruster was utilized in the design of the system, consisting of four electric thrusters for redundancy and to allow for possible simultaneous operation. It should be noted because the electrical production mode has been designed to produce 25 kW_e the system is *power rich*. Therefore, higher power thrusters could be employed, which tend to be even more efficient. As the concept matures the electric propulsion system will need to adapt to meet the

needs of the interplanetary cruise phase and the available power from the system. Table 15 has more information on AeroJet's BPT-2000 thruster. Because the electric propulsion mode is primarily utilized through the cruise phase, more information is detailed in that portion of the trajectory analysis section.

Table 15: AeroJet BPT-2000 Hall Effect thruster [42]

Design Characteristics		**Performance at 2.2 kW_e**	
Propellant	Xenon	Thrust	123 mN
Mass	<5.2 kg	I_{sp}	1765 sec
Envelope Dim.	15 x 17 x 22 cm	Life (cont.)	>6000 HR
Nominal Input Power	2200 W	On/Off Cycles	6000 cycles

3.7 Trajectory Analysis

The trajectory analysis of a mission architecture serves as a crucial step to determine the feasibility of both the mission and the primary technology used for it. To both develop and optimize possible trajectories for the mission an in-house trajectory generator code was built. The optimization model used in this code is rudimentary and will require continued polishing in follow on work, however, nevertheless the information it developed was valuable to this study. In addition to the in-house code, future work will include verification of trajectory results using more commercialized tools. One possible tool is the trajectory generator software tool, Evolutionary Mission Trajectory Generator (EMTG) developed at NASA Goddard. Specifically, EMTG implements a variety of numerical methods, mainly using evolutionary algorithms to optimize a trajectory based on hierarchy of factors such as ΔV, time of flight, number of journeys, etc.

The mission profile was developed into two phases: (1) the interplanetary cruise phase where the system progresses from Earth orbit to capture at Saturn and (2) the Saturn – Enceladus transfer orbit phase. In the analysis presented for the cruise phase, gravity assists are implemented to further lower mass needs of the system, although future assessment of non-gravity assist trajectories will be performed to alleviate strict launch windows. In the transfer to Enceladus a trajectory was assessed, which includes numerous engineering and science-based flybys of several Saturnian satellites. This phase of the mission can be complex and more work in its evaluation must be conducted. Overall, the trajectory optimization is in no ways exhaustive and more work will be needed as the concept & mission design is matured.

3.7.1 Interplanetary Cruise Phase

Using the in-house code, trajectory results were produced as a baseline for communications, radiation and operations calculations. Figure 28 shows the X-Y projection of the Earth – Saturn cruise phase trajectory where the x-axis and y-axis are in AU. The three black ellipses represent the heliocentric orbits of Earth, Jupiter and Saturn, from smallest to largest respectively. The red trajectories are the Earth flybys, the green trajectory is the Venus flyby and the blue trajectory is the transfer trajectory to Saturn orbit insertion. Table 16 lists the important dates and the ΔV's found using the trajectory code.

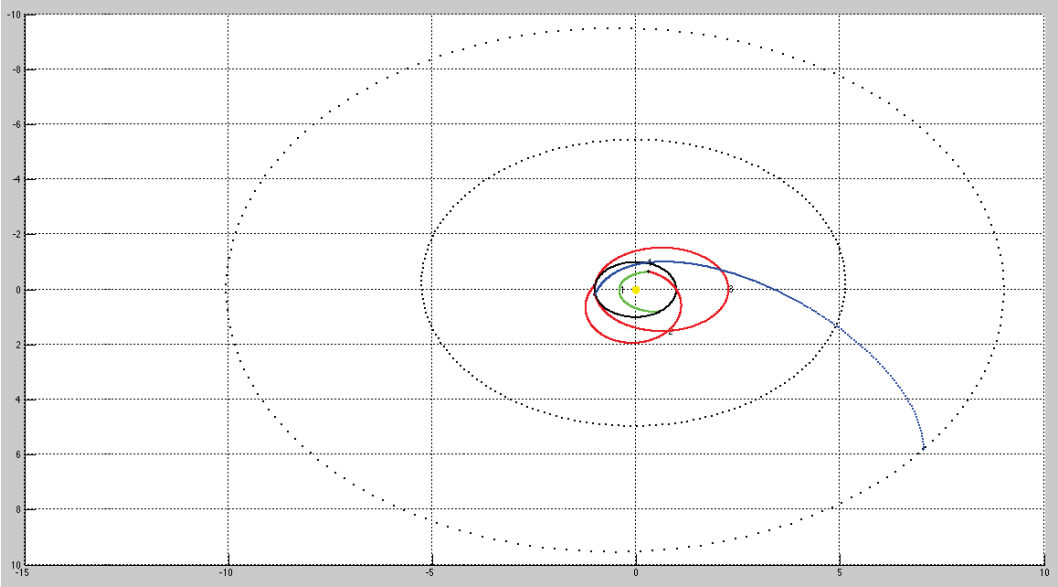


Figure 28: X-Y projection of the Cruise Phase Trajectory

The total ΔV required for Earth escape is approximately 4.35 km/s which can be achieved via the thermal propulsion mode and electric propulsion mode. As previously discussed the ΔV burden on thermal propulsion mode to achieve Earth escape was set to 3.2 km/s. Therefore, the remaining 1.15 km/s can be achieved by the electric propulsion mode once a heliocentric orbit is reached. Also, the code determine the ΔV required, following the final flyby, to achieve insertion at Saturn to be approximately 1.88 km/s, which can also be achieved by either the electric propulsion or thermal propulsion modes or a combination of both.

Table 16: Earth-Saturn Cruise Phase and Multiple Gravity Assist flybys.

Event	Date	ΔV [km/s]
Launch	*09-(10-30)-2020*	--
Earth Escape	*10-27-2021*	*4.35*
1st Venus Flyby	*02-04-2022*	*0.47*
2nd Earth Flyby	*06-11-2023*	*0.19*
3rd Earth Flyby	*06-30-2025*	*0.50*
Saturn Orbit Insertion	*10-28-2028*	*1.88*

3.7.2 Saturn – Enceladus Transfer Orbit Phase

A series of scientific flybys and engineering flybys were designed in order to achieve the final circular orbit around Enceladus. To develop the trajectory for this phase, the previously established orbiting platform needed to achieve the science objectives was used as the main input parameter. The advantage of doing this helps in achieving the desired optimum speed to perform a South Polar Region flyby. The reduced flyby speed will enable the aerosol material from the plume to be captured as the spacecraft flies through it. Figure 29 below shows the 3-D view of the Saturnian moon tour trajectory and Table 17 lists all the important trajectory events before the final Enceladus orbit insertion is achieved.

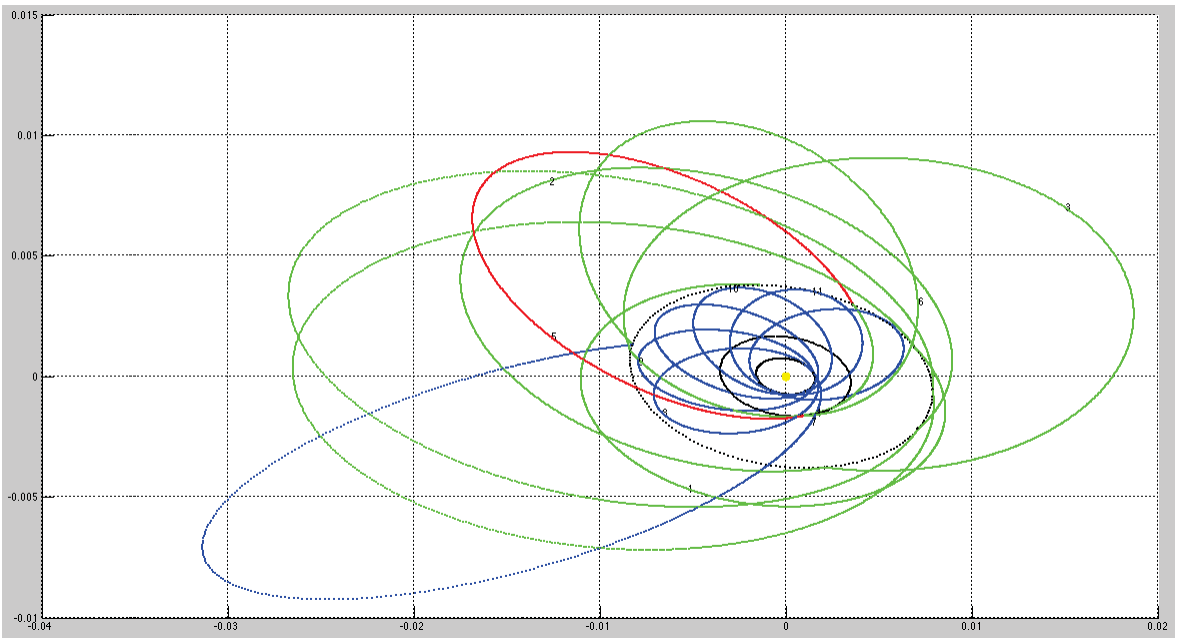


Figure 29: 2-D view of the designed Saturnian Moon Tour developed by the custom-built optimized trajectory generator code before final Enceladus Orbit insertion.

In the figure above the orbits shown in green, red and blue are a combination of scientific and engineering flybys around Titan, Rhea and Enceladus, respectively. These orbits aid in doing any additional science apart from the science done after Enceladus orbit insertion and yield a greater science return for the mission. All the engineering flybys are required to gain the required ΔV and correction maneuvers in order to achieve the final orbit insertion around Enceladus.

Table 17: Saturnian Moon Tour Fly-bys.

Flyby	ΔV (km/s)	V_{inf} (km/s)	Date	Fly Height (km)
Titan - 1	*0.8135*	*12.7449*	*July 03, 2030*	*1235.8275*
Titan - 2	*-0.0000*	*12.4085*	*August 21, 2030*	*1461.5904*
Titan - 3	*-0.2641*	*12.4085*	*September 24, 2030*	*1212.7278*
Titan - 4	*0.1094*	*12.1447*	*October 31, 2030*	*514.7319*
Titan - 5	***-1.1226***	***10.3680***	***November 05, 2030***	***109.9777***
Rhea - 6	*0.8457*	*11.4682*	*December 04, 2030*	*804.1642*
Titan - 7	*0.0176*	*19.6295*	*January 03, 2031*	*827.7421*
Enceladus - 8	*0.5024*	*10.6743*	*March 03, 2031*	*4.5300*
Titan/Encld. - 9	*-1.2032*	*28.7497*	*March 10, 2031*	*96.8700*
Enceladus - 10	*0.0000*	*28.7575*	*March 17, 2031*	*768.1000*
Enceladus - 11	*0.0000*	*28.7930*	*March 24, 2031*	*768.5000*
Enceladus - 12	*0.0000*	*28.8448*	*March 31, 2031*	*769.1000*
Enceladus - 13	*0.0000*	*27.8960*	*April 07, 2031*	*769.6000*
Enceladus - 14	*0.0000*	*28.9295*	*April 14, 2031*	*770.0000*
Enceladus Orbit Insertion	*-0.0500*	-	*April 21, 2031*	*122.0000*

In Table 17 above, the negative ΔV's imply that the ΔV has to be provided by the system. The two cases where the ΔV is less than 1 km/s are Titan flyby 3 (ΔV = 264.1 m/s), and the Enceladus Orbit Insertion (ΔV = 50 m/s). These two ΔV numbers can either be accomplished by the electric propulsion system on-board or the thermal propulsion system can be re-implemented. But the major challenge is Titan flyby 5, which requires a ΔV of 1.1226 km/s. The current propulsion system design is not able to provide such a high ΔV in one burst. An alternative option is to perform an aero braking maneuver in Titan's atmosphere, generating a braking ΔV to allow the system to transition into a lower Rhea orbit. This strategic flyby orbit/maneuver is highlighted in red to indicate that it was designed on the principle of aero braking using Titan's atmosphere. It is important to notice that the flyby altitude for this flyby is 109.98 km. Titan has a very dense atmosphere below 120 km making this maneuver possible. This orbit was designed to reduce the overall ΔV of the mission, reducing mass and cost. The second strategic orbit flyby is Titan/Enceladus – 9 which provides a braking ΔV ≈ 1.2 km/s. Figure 30 below shows an example of the aero capture maneuver and the Monte Carlo simulation result of an apoapsis error (km) versus periapsis raise ΔV (m/s) for aero capture at Titan [43]. Even though this shows an aero-capture, it is the same principle being employed for the aero braking maneuver.

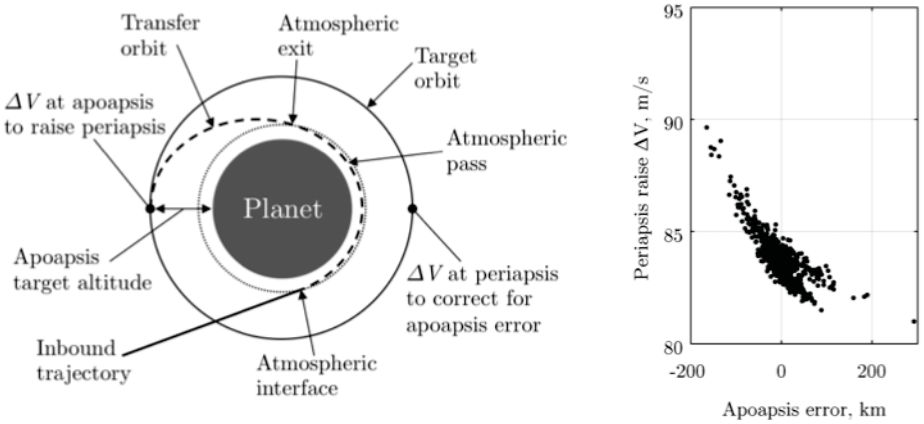


Figure 30: Example of aero capture maneuver and Monte Carlo Simulation results for Periapsis raise delta V for aero capture at Titan [43].

As previously discussed this phase of the mission profile will need to be studied further in order to determine the needs of the system to achieve an optimal final orbit at Enceladus. One possible trajectory has been presented here with possible solutions to minimize the ΔV burden on the system. These solutions will need to be further refined and the development of alternative trajectories will be equally beneficial.

3.7.3 Launch Systems

One of the primary goals of the project was to maintain the system mass to be less than 1,000 kg in order to take advantage of smaller launch systems. Potential systems that have been identified are the Athena IIc and Minotaur-C, both capable of delivering a 1,000 kg payload to a low Earth orbit. Specifically, the Minotaur-C XL (3210) can deliver 1,278 kg to a 400 km orbit and has a payload fairing option that is capable of housing the system as-is [44]. Although, there are more launch systems capable of completing such a task, the original intent of targeting a smaller launch vehicle was to ensure lower mission costs; based on the presumption the launch costs would be the largest monetary burden for the mission. Furthermore, because of the versatility of the proposed propulsion system, which is capable of propelling itself from LEO elimination the need for a heavy chemical-based upper stage motor; launch costs are further driven down. Thus, by lowering launch costs, mission costs are

driven down and by minimizing mission costs then mission opportunities will become available to a larger group of researchers and research institutions, such as university design teams.

However, it is also possible to employ larger launch systems or participate in a launch-share program. In such cases, the Atlas V 401 was identified as a potential larger launch vehicle. In the Atlas V family the 401 is still considered a small launch system, which is capable of delivering nearly 10,000 kg to LEO, but at a cost of $90 million USD [45]. The benefit of employing the Atlas V 401 is it has the potential of delivering the payload to a Molniya orbit. From this orbit, it is believed the spacecraft is in a very advantageous position for achieving Earth escape. By initiating periapsis pumping from such a highly elliptical orbit it is believed the ΔV needed by the thermal propulsion mode to inject into a heliocentric orbit may be considerably less, decreasing the propellant needs for this phase of the mission profile. This in turn allows for greater mass margin in the system that can be allocated to increasing the payload mass or allow for additional propellant to be carried to the Saturnian system to be used through Saturn capture and/or the orbit transfer phase of the mission profile.

It will be important in follow on work to begin to assess each phase and the trajectories of each phase of the mission together. Ultimately, this will lead towards a more integrated mission profile and will aid in developing a complete mission architecture.

3.8 Communication Subsystem

A significant revelation in this study was the power burden of the communication subsystem. It was found the power needed to communicate was significant and out of the scope of the RTPV battery for the payload system. It was determined then to instead put the power requirements on the electrical conversion subsytem of the propulsion system in order to achieve the high power needed to effectively communicate. Ultimately, this revelation lead to the focus of the conversion subsystem to employ a Brayton engine instead of a TPV system.

For this study the communication system was designed based on conventional RF technology and will most likely utilize a passive microwave sensor receiver on board the propulsion system. Figure 31 shows the high gain antenna (HGA) attached to the top of the main engine. This HGA will be the primary communication system used to transmit data between the system and Earth as well as handling command data and uplink data transfer.

Figure 31: An artistic rendering of the HGA for the communication subsystem.

The HGA of the communication subsystem was designed having a diameter of 1.5 m. Through the design of the communication subsystem 25 kW_e was determined to be the power requirement needed to meet the data transfer rate of 3 Mbps. As previously discussed this data transfer rate was found to meet the needs to complete the science objectives within a reasonable time frame. This power requirement inevitably drove the design of the entire system, determining the needed isotope loading and thermal capacitor size. A communication design model was constructed based on the following equation:

$$\frac{E_b}{N_o} = \frac{P_t L_t L_r G_t G_r L_a L_s}{k T_S R}$$

where P_t is the transmission power [W], L_t is the transmission losses, L_r is the receiver losses, G_t is the net gain of the transmission antenna, G_r is the net gain of the receiver antenna, L_a is the atmospheric losses, L_s is the space losses, R is the data rate [bps], T_s is the system noise temperature [K], k is the Boltzmann Constant [J/K] (k = 1.38 x 10^{-23} m^2-kg/s^2-K and E_b/N_o is the signal to noise ratio.

Table 18 shows a summarized version for the communication design model. This was generated from Table A-2 in Appendix A, which details the inputs for the RF-based communication subsystem and the downlink budget for the subsystem. Additionally, it details uplink information which assumes the use of one of DSN's 34 m antennas to complete both the uplink and downlink objectives.

Table 18: Summarized communication subsystem design model

Item	Symbol	Units	Value
Frequency	f	GHz	18.50
Transmitter Power	Pt	Watts	25000.00
Transmitter Line Loss	Lt	dB	-1.10
Transmit Antenna Diameter	Dt	m	1.5
Transmit Antenna Gain (net)	Gt	dBi	46.72
Propagation Path Length	S	km	2337410240
Space Loss	Ls	dB	-305.17
Propagation & Polarization Loss	La	dB	-0.06
Receive Antenna Diameter	Dr	m	34
Receive Antenna Pointing Loss	Lpr	dB	-3.11
Receive Antenna Gain	Gr	dBi	73.78
System Noise Temperature	Ts	K	84.10
Data Rate	R	Mbps	3.00
Required SNR	Req. Eb/No	-	5.00

In using RF technology it should be noted the idea of transmitting kW class of power through a space-based RF antenna has not been tested or well established. There is thought that the thermal noises for a smaller RF antenna trying to transmit kW class of power will be large and a heavier dish antenna

might be required to prevent the antenna from burning up. The possibility of testing a kW class microwave power transmission is being planned by JAXA in conjunction with NASA. The plan for the experiment is to mount a 200 kg communication dish that will attempt to transmit a 3.8 kW_e power beam. With such projects currently in progress, there is a high possibility that in the future smaller and lighter RF antennas will be able to handle high transmission power. Thus, a system that can provide 25 kW_e power for communication may be a very promising game changing technology of the future.

Because of the proposed issues, employing 25 kW_e of power to the communication subsystem may pose as a significant challenge, which will need to be addressed in continued work. One thought is to evaluate lower download rates, which may decrease the power needs of the communication subsystem or evaluate longer transmission time frames. Furthermore, as the system is being further matured, the communication system will need to also be re-evaluated with a broader assessment of download rates, power requirements and antenna sizes. Additionally, the use of other communication technologies may provide an alternative to the RF-based system designed in this study. One promising communication technology is laser-based communication and recent successes seen from NASA's LADEE mission has shown the viability of laser communication and the capability of achieving large data transfer rates through its use. Laser communication was not thoroughly evaluated in this study, but one advantage of laser communication over RF communication is laser transmitters can achieve very low beam width angles for a single transmission compared to RF transmitters. This implies that the directive gain that can be obtained is very high. Figure 32 illustrates beam spread differences between RF- and laser-based systems. Also, kW-class of power can potentially be more easily transmitted through a laser communication channel.

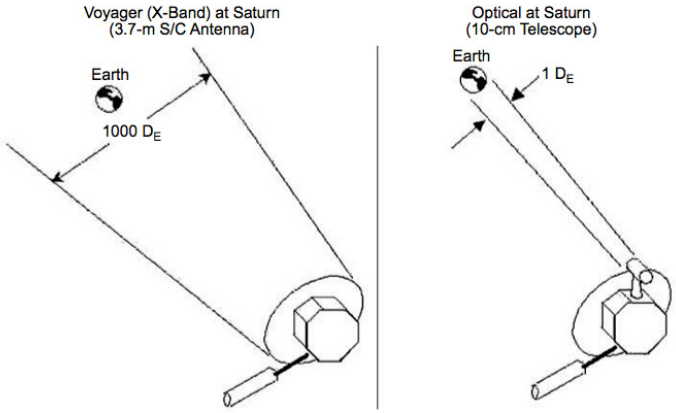


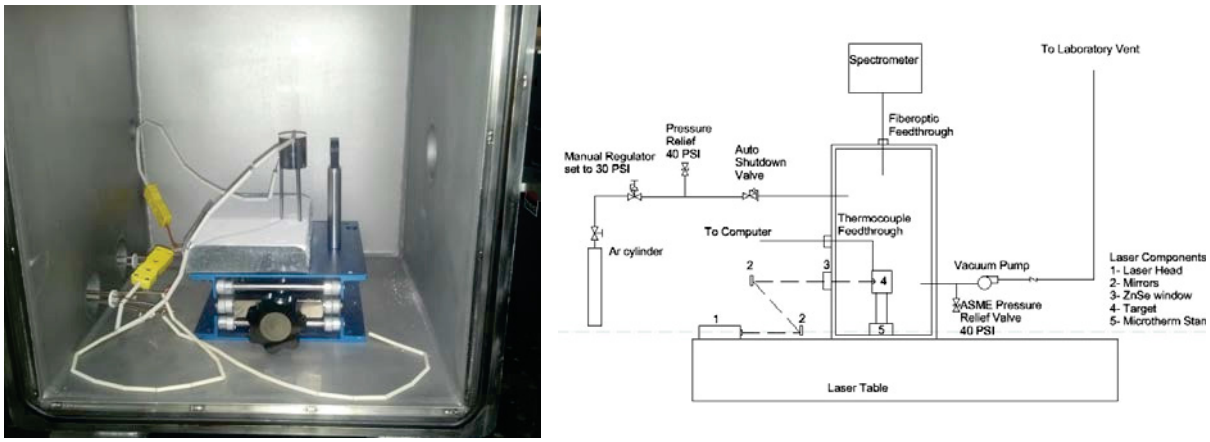
Figure 32: Comparison of RF and optical beam spreads from Saturn [36].

Ultimately, the communication subsystem will be further refined as the concept is further developed and based on recent advances on laser-based communication systems it is only appropriate to include a design analysis of a comparable laser-based communication system. There is thought that the power requirements of a laser-based system may be significantly less than that required by a traditional RF system. If that's the case, then the system might be able to utilize just TPV conversion to provide the necessary electrical power needed to operate the communication system.

4.0 Future Work

The primary goal of this study was to flesh out the initial concept of a radioisotope-based propulsion system for small payloads. The design of which was performed in the context of delivering a 6U payload to the orbit of Enceladus. Building on the work completed here the system concept will need to be further matured as its design is further optimized.

Modeling of the thermal capacitor core, using programs such as COMSOL Multiphysics, will need to become more integrated to fully determine the thermal interactions of the various central components of the core including the thermal capacitor, insulation layers, support structures, etc and their interactions with one another. Additionally, as design changes occur through the evolution of this concept, modeling will need to be used to address those changes as well. Optimization of the core design will need to be continued, progressing to the inclusion of an appropriate containment method for a PCM thermal capacitor. Research on silicon will need to be continued and experiments will need to be conducted, cycling silicon through its liquid-to-solid phase change in order to determine potential stresses on the system. Additionally, methods to alleviate potential stresses and ensuring thermal conductive pathways between a PCM thermal capacitor and flow channels are maintained will need to be further evaluated. Proper understanding and functionality of the thermal capacitor is key to the development of this concept and Figure 33 shows details of the CSNR's remote laser heating apparatus that can be used to better understand silicon's phase change process.

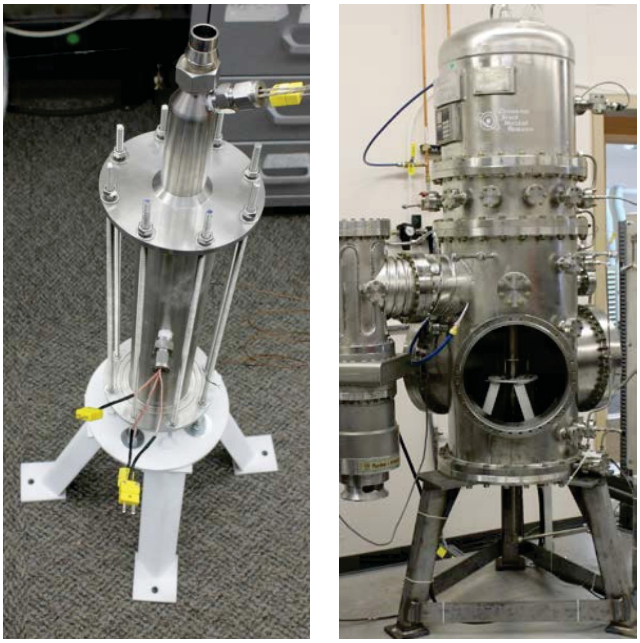


(a) (b)

Figure 33: (a) Shows the inner chamber of CSNR's remote laser heating apparatus with a test article within and (b) shows the P&ID of the laser heating test facility.

Follow on work will need to include the use of a CFD code, such as Starr CCM+, to model the thermal hydraulics of the system and to model the exchange of energy between both the thermal capacitor and the absorber heat rejection subsystem with a flowing gas. Ultimately, experimentation will need to be conducted demonstrating the heat transfer from a PCM to a flowing gas to demonstrate this key technology of the concept. This can be performed using existing equipment and facilities available to the CSNR. A laboratory-scale test rig used to perform flow experiments through the CSNR's Mars Hopper concept is seen in Figure 35 (a). A similar test rig will be constructed for possible thermal hydraulic experiments, designed specifically for a PCM thermal capacitor. Figure 35 (b) shows the high temperature blowdown facility that is capable of safely housing/conducting the potential thermal hydraulic experiments. These same facilities can be used to house a sub-scale test article for thermal

hydraulic experiments to demonstrate the absorption of energy from a flowing gas within the heat rejection subsystem, which is a key technology to a low mass, low footprint, integrated conversion subsystem. Experimental data will aid in validating CFD modeling, which in turn will lead to better refinement of the various flow loops of the system and a better understanding of a fully integrated system. Utilizing existing CSNR facilities to conduct experimental work and to demonstrate the thermal hydraulics of the system allows for more results to be achieved in future studies.



(a) (b)

Figure 35: (a) Shows the laboratory-scale Mars Hopper test rig and (b) is the high temperature blowdown test facility where thermal hydraulic experiments can be house

The conversion subsystem will continue to be refined through future work in order to ensure the power requirement of the system is continually met; resulting in the design of a fully integrated conversion system. Additionally, a better assessment of the Brayton engine's turbo-machinery components will need to be conducted. Ultimately, data gathered through thermal hydraulic experiments and CFD modeling will allow for a better prediction of the expected turbine inlet and outlet temperatures; aiding in the turbo-machinery assessment.

The overall mission architecture of an Enceladus orbiter mission will need to be further refined. In future studies the instrumentation system will continue to evolve and the integration of each instrument in to the propulsion system will need to be completed. An assessment of a larger payload can prove to be beneficial, given the added mass is acceptable. The trajectory phases of the mission will need to be further developed and optimized. Specifically, the periapsis pumping phasing maneuvers need to be further refined, and an assessment of non-gravity assisted trajectories for the cruise phase may also be beneficial to alleviate tight launch windows. Finally, a design of a fully integrated propulsion system along with the design of the various subsystems will be beneficial, aiding in better assessing the size, footprint and masses of the system and subsystems.

For the mission studied here it is apparent the power requirement of the communication subsystem is significant. Employing an RF-based system, such as the one designed here, may prove to be problematic. Follow on work will need to be done to further evaluate a proper communication subsystem and for RF technology an assessment of their limitation will be needed. Additionally, to

ensure the communication subsystem is maintained on the curve for communication technology an assessment of alternative communication technologies must be performed, specifically a comparable laser-based system must be assessed.

As more work is performed in maturing this concept, its motivation will continue to target lower mission costs. This will be continued through using the micro – satellite platforms and continuing with the design constraint of an IMLEO of < 1,000 kg; taking advantage of smaller launch vehicles.

5.0 Conclusion

In concluding this work a final mass breakdown of the entire system was performed. The mass of several subsystem components were estimated based on other mission designs. In some cases these components were based on near-term technology and it is possible as this concept matures these components will further evolve into lower mass, more integrated systems. Table 19 tabulates the masses of the system and attached subsystems. It should be understood this mass breakdown is based on a very top-level analysis with a level of margin built in. In follow on work more detail will be built in to the system yielding a more accurate mass assessment. As a *first cut* analysis the proposed mission has a total mass that is notably less than that of the Enceladus Orbiter mission detailed in the Decadal Survey, having a launch mass ≈ 3600 kg [29]. Additionally, the total system mass shown here is nearly half that of a Star 48B motor (~2100 kg) commonly used as an upper stage motor for missions such as New Horizons, to escape geocentric orbit [46].

Table 19: Subsystem mass breakdown

Subsystem	Mass [kg]
Thermal Propulsion Propellant ($Earth_{escape}$)	451.65
Structure	100
Thermal Propulsion Propellant (Saturn $_{Capture}$)	100
Electric Propulsion Propellant	50
Instrumentation	15
Communication Subsystem	46.22
Thermal Subsystem & Conversion Subsystem	229.02
Total	**991.89**

The final mass of the system with payload and propellant was found to be 991.89 kg, nearly matching the predicted value of 1000 kg. The thermal propellant categories is the mass of hydrogen & xenon propellant required to escape earth's orbit and an additional hydrogen tank allocated to achieve breaking at Saturn. The structure was based on an assumed value of 10% of the total ship mass. The electric propellant mass is the budget available for heliocentric phasing maneuvers to increase the orbital radius of the system to intercept Saturn. The payload mass is based on a breakdown of expected components in the CubeSat payload. The communications subsystem was scaled from that laid out in the mission concept study for an Enceladus Orbiter [29]. In the Decadal Survey Mission Concept Study for an Enceladus Orbiter, the communication system masses are itemized, and the mass of a 3.0 m diameter communication antenna is listed as having a mass of 33.7 kg. Because this project uses a 1.5 m diameter antenna, the mass was scaled down according to the ratio of areas. The thermal – and conversion - subsystem masses were based on their design detailed above.

The results of this study indicate a propulsion system can be designed to deliver a 6U CubeSat payload to Enceladus orbit exhibiting a launch mass just under 1,000 kg. Once at Enceladus the system further allows for a communication link to be established. Figure 36 visualizes the system in operation about Enceladus. Such a propulsion system allows for flexibility in both the payload size and mission

destination, requiring only small changes to the overall system design. Ultimately, this conceptual propulsion system not only extends the capabilities of CubeSat platforms but due to its potential lower costs also extends involvement of outer planetary exploration to small research and university communities. This propulsion system provides the need of a low mass system for exploration to the outer planets where solar-electric and chemical-based propulsion systems are not feasible.

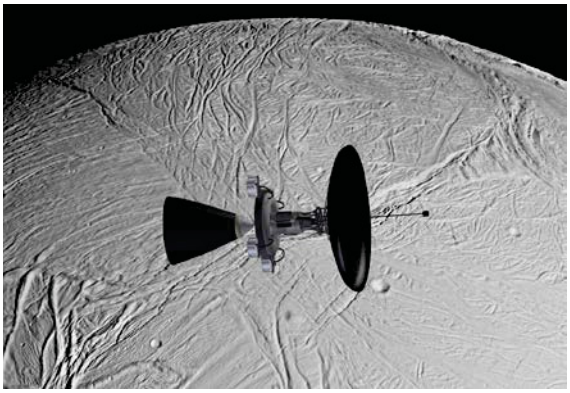


Figure 36: An artistic rendering of the dual-mode propulsion system in Enceladus orbit with a 6U CubeSat payload.

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YET TO BE PRESENTED:
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Appendix A

Table A-1: Tabulation for obtaining the optimal parking orbit after rendezvous with the target body.

Image Resolution (m/pixel)	Orbiting Altitude (km)	Image Size on Ground (m)		Image Area (m^2)	Pictures Required	Time (s)*	Time (hrs)*
80	650	163840	122880	20132659200	5	10485.76	2.912711111
60	487.5	122880	92160	11324620800	8	16777.216	4.660337778
40	325	81920	61440	5033164800	18	37748.736	10.48576
20	162.5	40960	30720	1258291200	70	146800.64	40.77795556
15	**121.875**	**30720**	**23040**	**707788800**	**124**	**260046.848**	**72.23523556**
10	81.25	20480	15360	314572800	279	585105.408	162.52928
6.1	49.5625	12492.8	9369.6	117052538.9	749	1570766.848	436.3241244
5	40.625	10240	7680	78643200	1115	2338324.48	649.5345778
4	32.5	8192	6144	50331648	1741	3651141.632	1014.206009
3	24.375	6144	4608	28311552	3095	6490685.44	1802.968178
2	16.25	4096	3072	12582912	6964	14604566.53	4056.824036
1	8.125	2048	1536	3145728	27853	58411974.66	16225.54852
0.5	4.0625	1024	768	786432	111410	233643704.3	64901.02898
0.25	2.03125	512	384	196608	445638	934570623	259602.9508

**total operational time needed for the instrument to complete the objective*

In the table below the orange boxes are the data, which is inserted in the communication model. All the losses in the orange boxes are data that is referenced from Cassini's mission. The two purple boxes are the diameters inserted into the model. The blue boxes are the required performance values set by the user. All other boxes with no-fill of any color are equated using communication link budget equations. For the space loss distance, the maximum distance from Earth to Enceladus was considered in a 100 years span. So this communication model is designed for worse case situation.

Table A-2: Communication subsystem design model for down- & up-link transmission

Item	Symbol	Units	UPLINK	DOWNLINK
			Spacecraft	DSN
			Value	Value
Frequency	f	GHz	18.50	
TRANSMITTER PARAMETERS				
Transmitter Power	Pt	kW	25	
Transmitter Power	Pt	Watts	25000.00	
Transmitter Power	Pt	dBm	43.98	
Transmit Antenna Diameter	Dt	m	1.50	34.00
Transmitter Antenna Beamwidth	Θt	deg	0.76	
Spacecraft Transmitter Loss	Lt	dB	-1.10	
Spacecraft Circuit Loss	L_Cir	dB	-0.20	
Peak Transmit Antenna Gain	Gpt	dBi	46.72	
Transmit Antenna Pointing Offset	et	deg	0.00	
Transmit Antenna Pointing Loss	Lpt	dB	0.00	
Degrees-off-boresight (DOFF) Loss	DOFF	dB	0.00	
Obscuration Loss	L_Obs	dB	0.00	
Equivalent Isotropic Radiated Power	EIRP	dBm	89.40	
PATH PARAMETERS				
Propagation Path Length	S	km	2337410240.00	
Space Loss	Ls	dB	-305.17	
Atmospheric Attenuation	La	dB	-0.35	
RECEIVER PARAMETERS				
Receive Antenna Diameter	Dr	m	1.50	34.00
Peak Receive Antenna Gain (net)	Grp	dBi		73.78
Receive Antenna Beamwidth	Θr	deg		0.03
Receive Antenna Pointing Error	er	deg		0.02
Receive Antenna Pointing Loss	Lpr	dB		-3.11
Polarization Loss	L_Pol	dB		-0.06
TOTAL POWER SUMMARY				
Total Received Power	TRP	dBm	-145.51	
System Noise Temperature at Zenith	SNT_Zenith	K	17.55	
System Noise Temperature due to Elevation	SNT_Elevation	K	1.34	
System Noise Temperature due to	SNT_Atm	K	21.61	

Atmosphere				
System Noise Temperature due to Sun	SNT_Sun	K	0.00	
System Noise Temperature due to other hot bodies	SNT_Other	K	0.00	
System Noise Temperature due to Transmit Power	SNT_Ant	K	43.60	
System Noise Temperature	Ts	K	84.10	1.00
Noise Spectral Density	No	dbm/Hz	-209.35	0.00
Received Pt/No	Pt/No	dB-Hz	63.84	
CARRIER PERFORMANCE				
Telemetry Carrier Suppression	TCS	dB	-15.52	
Ranging Carrier Suppression	RCS	dB	-0.16	
DOR Carrier Suppression	DOR_Carrier	dB	0.00	
Carrier Power (AGC)	AGC	dBm	-161.19	
Received Pc/No	Pc/No	dB	48.16	
Carrier Loop Noise Frequency	CLNF	Hz	3.00	
Carrier Loop Noise Band Width	BW	dB-Hz	4.77	
Carrier Loop SNR (CNR)	CNR	dB	43.39	
Recommended CNR	Rec_CNR	-	10.00	
Recommended CNR	Rec_CNR	dB	10.00	
Carrier Loop SNR Margin	CNR_Margin	dB	33.39	
TELEMETRY PERFORMANCE				
Telemetry Data Suppression	TDS	dB	-0.13	
Ranging Data Supression	RDS	dB	-0.16	
DOR Data Suppression	DOR_Data	dB	0.00	
Deep Space Network System Loss	DSN_Loss	dB	-0.80	
Received Pd/No	Pd/No	dB-Hz	62.75	
Required Data Rate	R	Mbps	3.00	
Required Data Rate	R	bps	3000000.00	
Required Data Rate	R	dB-Hz	64.77	
Available Signal to Noise Ratio	Eb/No	dB	7.51	
Available Signal to Noise Ratio	Eb/No	-	5.63	
Required Signal to Noise Ratio	Req_Eb/No	-	5.00	
Eb/No Margin	SNR_Margin	-	0.63	
Communication Type	CT	-	**M5**	
Spacecraft @ Enceladus - DSN Earth	M5	km	2337410240.00	15.62
Spacecraft @ Saturn - DSN Earth	M6	km	1658860871.94	11.09
Spacecraft @ Jupiter - DSN Earth	M7	km	1268215951.40	8.48