

Evaluation of IMIS7

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November 2019



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Databases to Support Modeling/Fuel Qualification

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LDRD Concept

Modeling – Use data for validation of models

Is this easy now? – NO for IMIS (reason for LDRD); FIPD?

Data sorted by assembly; need cladding type, fuel type, operating temperature range, linear power density, etc.

Fuel pin design information inadequate; store drawings in database

~~Gamma scan and profilometry needs digitization (FIPD)~~

Radiography unavailable - store all radiographs (rescan for higher resolution)
image analysis - swelling homogeneity (radial and axial)

LDRD Concept

**Fuel Qualification – Use swelling/cladding creep data
for validation of models**

Allowable strain

Fuel pin bundle interactions

LDRD Concept

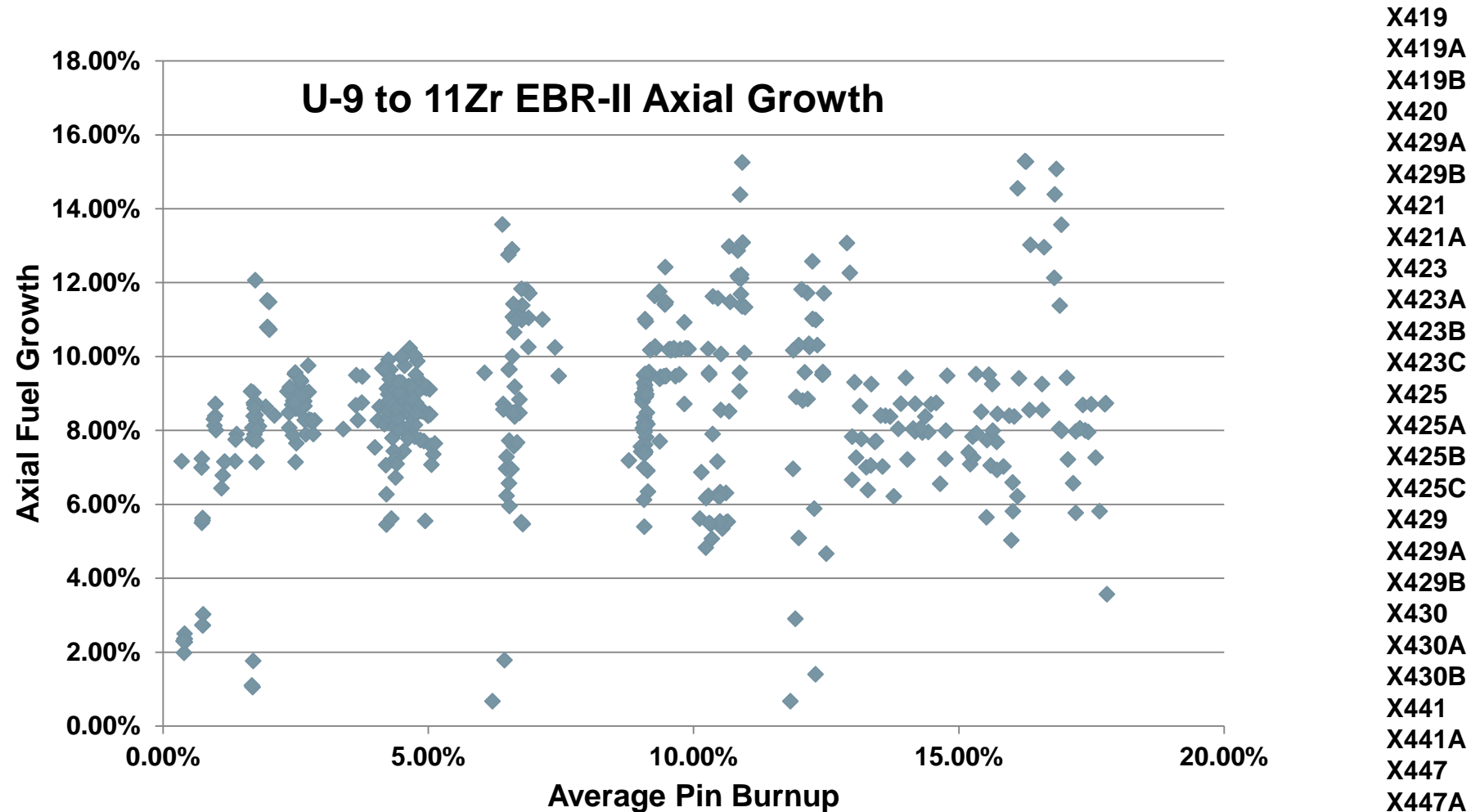
How do we help to allow database to help?

Example - Fuel Swelling :

1. Modeling (axial/diametral) →
2. Fuel qualification support
 - a. axial growth
 - b. stress on cladding (cladding deformation)

IMIS Data Use – example –axial growth

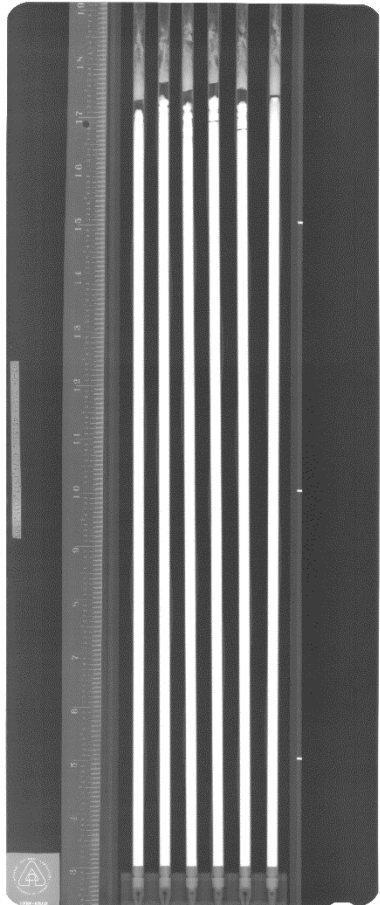
Neutron Radiography- Full pin with ruler.



IMIS Database and other Data

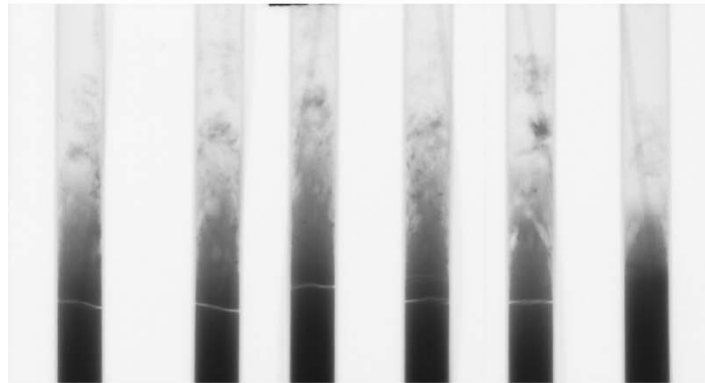
Start with radiograph – Mk-IV, U10Zr-HT-9:

X448A – EBR-II Mk-IV – HT-9 clad
Coldest assembly

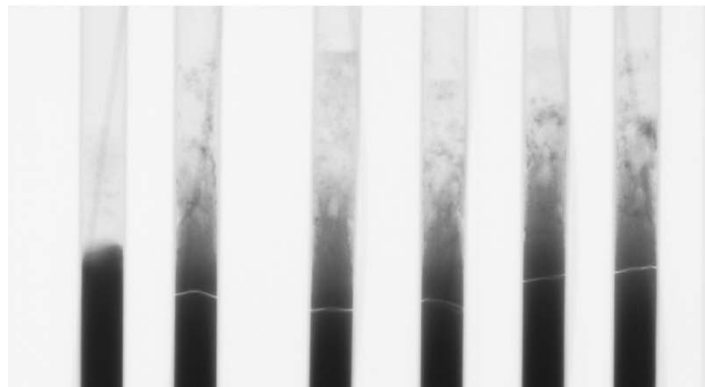


X448 - HT9 U-10Zr - MK-IV Qual

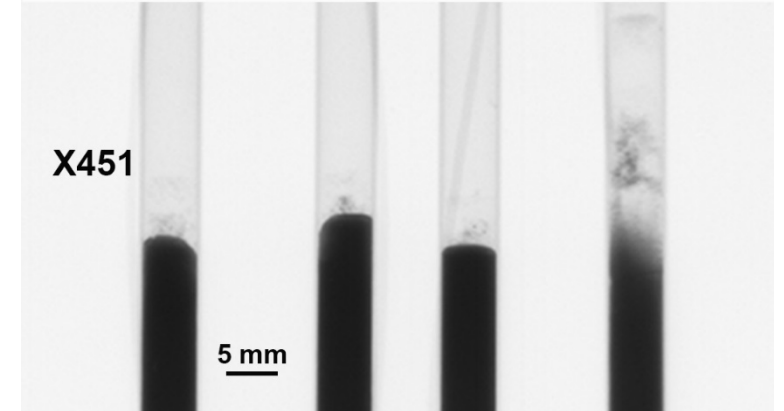
G451 I G528 I G530 I G492 I G504 I G517 E



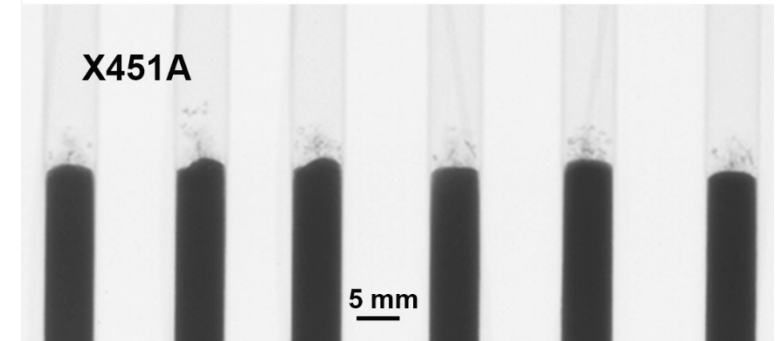
G263 E G260 I G466 I G308 I G454 I G495 I



X451, X451A U-10Zr - HT-9 MK-IV Qual
2-sigma, hot assembly
G418 I G391 I G364 I G356 C



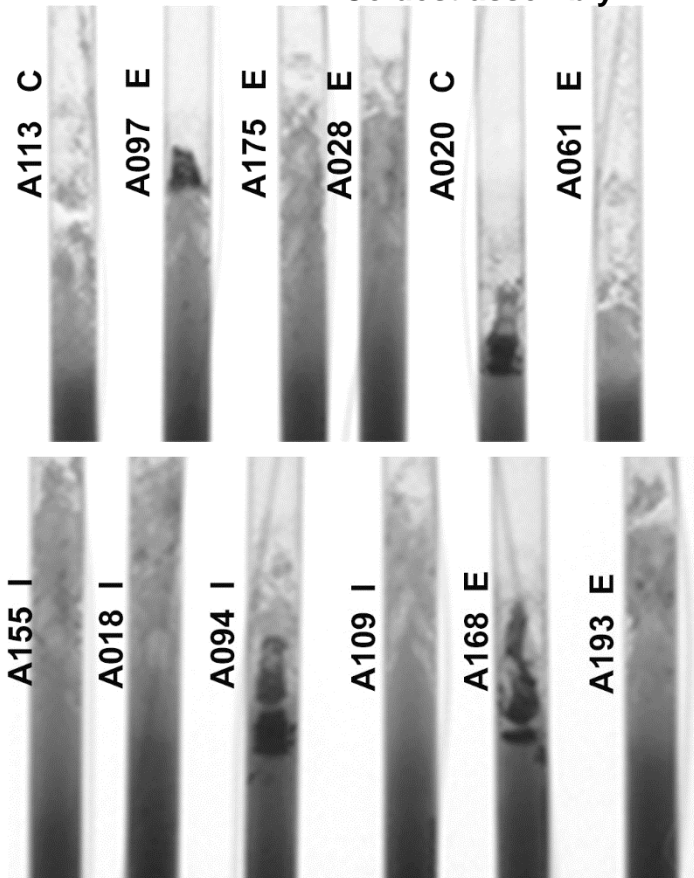
G381 I G394 I G378 I G400 I G366 I G350 I



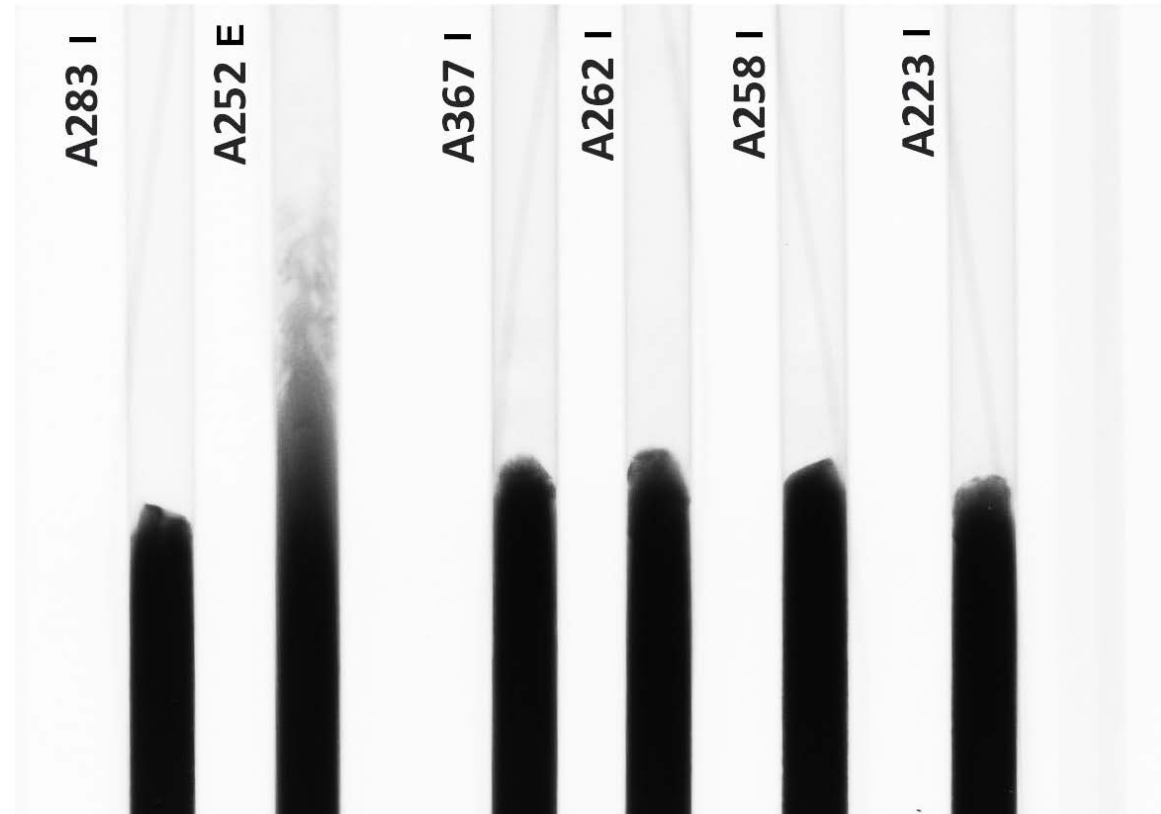
IMIS Database and other Data

Start with radiograph – Mk-III:

X435 D9 - U-10Zr MK-III Qualification
- Coldest assembly

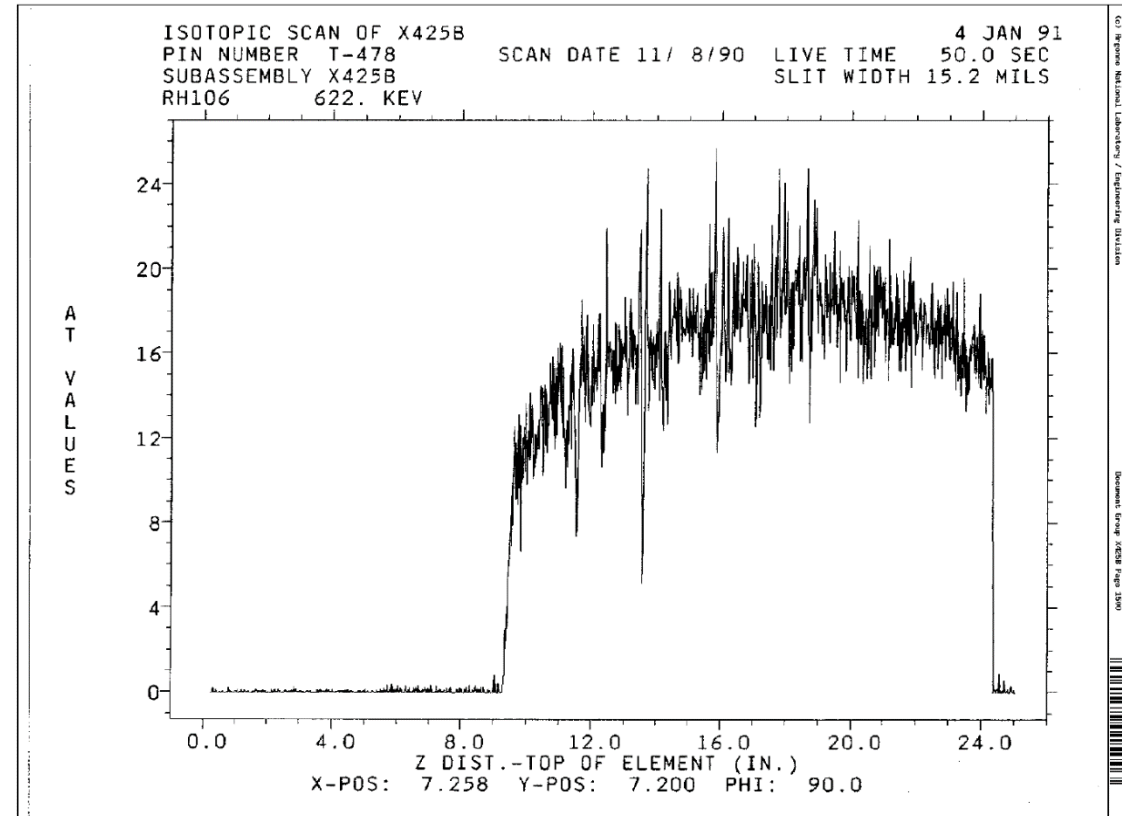
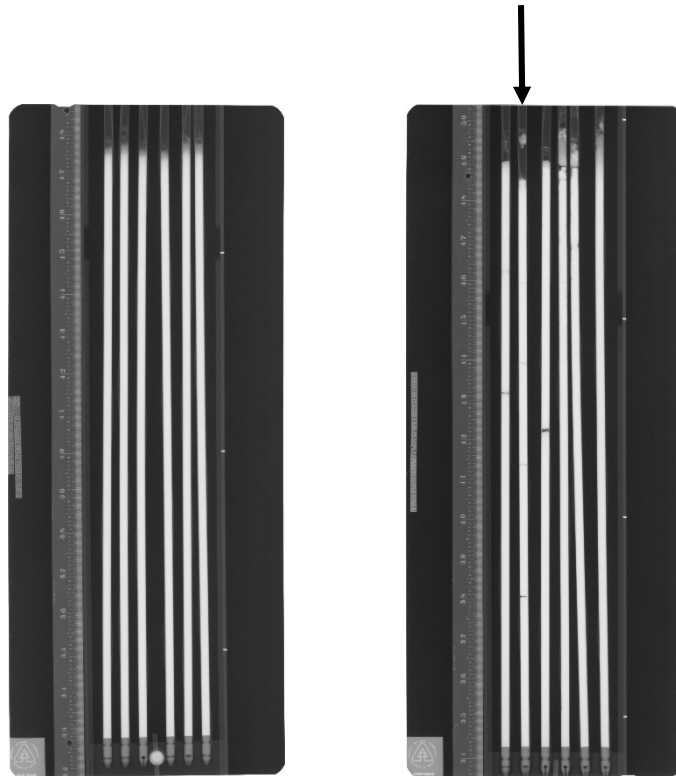


X438 - D9 U-10Zr - MK-III Qualification -2-sigma, hot
assembly



IMIS Database and other Data

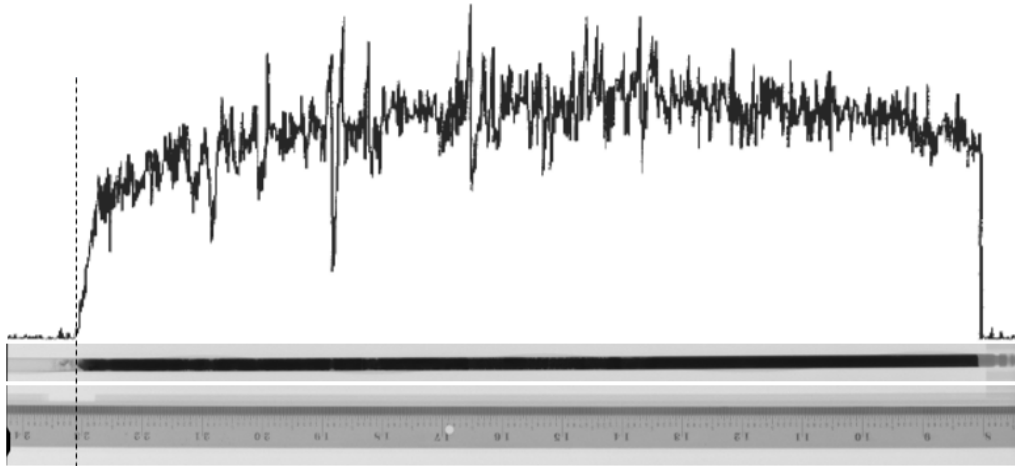
Start with radiograph:



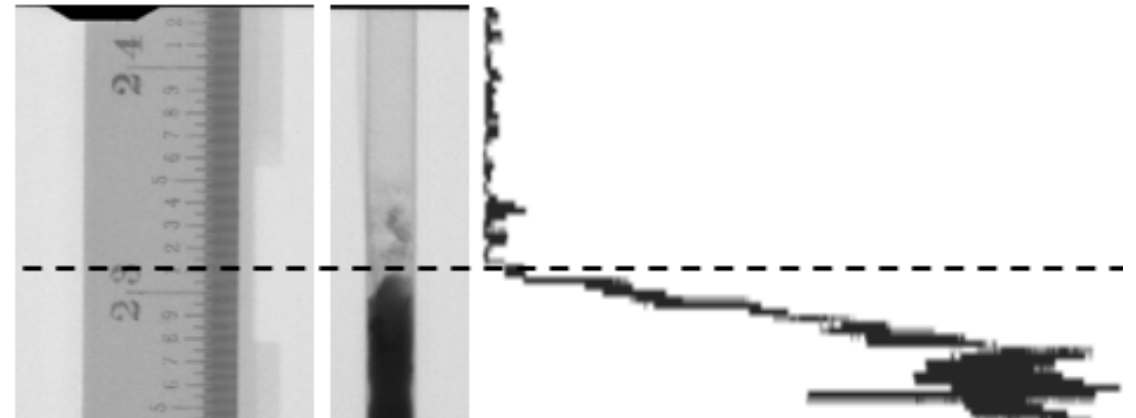
Pin T-478 from X425B – gamma scan Rh-106

IMIS Database and other Data

Compare radiograph with Rh-106 gamma scan:



Rh-106 gamma scan superimposed on radiograph



Compare end of pin with Rh-106 drop-off

**Questions: Does Rh-106 in bulk follow burnup gradient?
How much 'fluff' to count – (2% swelling variability here)**

New for LDRD in FY20

This year use of 'Big Data analytics' has been added to LDRD.

Machine Language based metallographic image/radiograph feature-extraction and feature-selection tool from radiographic and microscopic images will be implemented into MOOSE so that it can be accessed by MARMOT and BISON

Example (radiography): as simple as rapid selection of axial growth data, or zone formation, radial and axial image density changes,

Where to go from here (after this workshop)

With collaboration and sharing information we strengthen whatever the database(s) evolve into.

Seeing FIPD will change our LDRD as it may accelerate us to our goals.

FIPD could be enhanced with neutron radiograph, drawings, FFTF PIE data

Should newer AFC data be added, new PIE on old pins, ATR experiments?

Should other fuel types be included in the future?

Are there issues with collaboration: color of money (LDRD and ART Program), final goals and release of information