

Up-cycling Process Feasibility for Coupled Radiolytic and Biochemical Conversion of Polyethylene Progress Check In

April 2021

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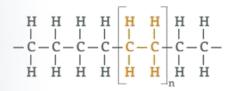
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http://www.inl.gov

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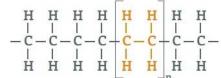


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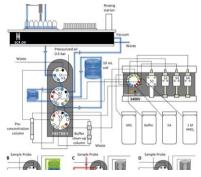


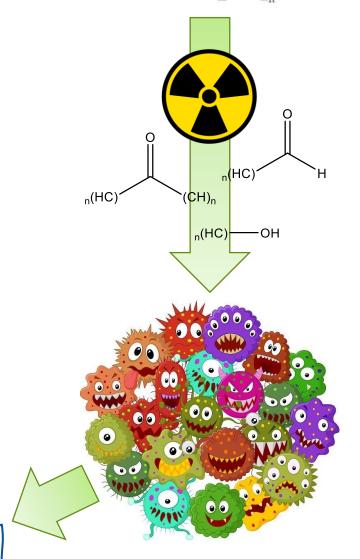
Radiolytic and Biochemical Conversion











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Chemical Feedstocks

Research Progress

Irradiation Conditions

- Polyethylene in water or salt water
 - ~0.5 1.0, and 2.0 MGy
 - Initial dissolved O₂ radiolytically consumed.
- · First set of data simulates anaerobic conditions

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e<sub>aq</sub> + Polyethylene → [Polyethylene]• -
H• + Polyethylene → [Polyethylene]• + H₂
•OH + Polyethylene → [Polyethylene]• + H₂O
[Polyethylene]• + Polyethylene → [(Polyethylene)₂]•
2[Polyethylene]• → (Polyethylene)₂
```

 $[Polyethylene]^{\bullet -} \rightarrow smaller \ molecules$

- Commercial material found to contain ~0.5% impurities
 - Procedure developed for cleaning PE material:
 heated at 70°C for 50 hours.
- SPME-GCMS analysis showed <u>very low amounts of hydrocarbon products</u>.
- Irradiated particles appeared to be larger/combined via microscopic analysis.











