

Radiolytic transformation of AHA under single-cycle conditions

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Changing the World's Energy Future

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Radiolytic transformation of AHA and CDTA under single-cycle conditions

The US/UK/German Team

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Nuclear Fuel Reprocessing and Radiation Chemistry



Solvent Extraction Reprocessing Ligands/organic diluent:HNO₃/H₂O (± additives)



Radiation Chemistry of Reprocessing Solvents

Water Radiolysis

 $H_2O \twoheadrightarrow e^-$, H^- , OH, H_2 , H_2O_2 , H_{aq}^+

Indirect Radiation Effects

$$HNO_3 + {}^{\bullet}OH \rightarrow {}^{\bullet}NO_3 + H_2O$$

$$NO_3^- + e^- \rightarrow NO_3^{\bullet 2^-}$$

 $NO_3^{\bullet 2^-} + H_2O \rightarrow {}^{\bullet}NO_2 + 2OH^-$

 $NO_3^- + H^- \rightarrow HNO_3^- \rightarrow "NO_2 + OH^-$

 $^{\circ}NO_2 + ^{\circ}NO_2 \rightleftharpoons N_2O_4$

 $N_2O_4 \rightarrow HNO_2 + HNO_3$

Direct Radiation Effects

 $NO_3^- \dashrightarrow NO_3^{-*} \rightarrow NO_2^- + O$ $HNO_3 \dashrightarrow HNO_3^* \rightarrow HNO_2 + O$ $NO_3^- \dashrightarrow \cdot NO_3 + e^ HNO_3 \dashrightarrow \cdot NO_3 + H^\cdot$



J.W.T. Spinks and R.J. Woods, 1990. An Introduction to Radiation Chemistry, third ed., Wiley-Interscience, New York, 1990

Z.B. Alfassi, N-Centered Radicals, the Chemistry of Free Radicals; John Wiley & Sons: Chichester, 1998.

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Radiation Chemistry of Reprocessing Solvents

Water Radiolysis

Direct Radiation Effects

N - *

Radiolysis Products of Concern in Reprocessing

•OH and H₂O₂ from H₂O

•NO₃ and HNO₂ from HNO₃

 $N_2O_4 \rightarrow HNO_2 + HNO_3$

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AHA Hydrolysis

 $\mathbf{AHA} + \mathbf{H}_{aq}^{+} \rightarrow \mathbf{HA}(\mathbf{H}_{aq}^{+}) + \mathbf{AcOH}$

AHA <u>Radiolysis</u>

AHA + $e_{aq}^{-} \rightarrow AHA^{-}$

 $AHA + H \rightarrow AHA(-H) + H_2$

AHA + **'OH** \rightarrow **AHA(-H)'** + H₂O

AHA + $"NO_3 \rightarrow AHA(-H)" + HNO_3$

Concentration of **AHA**, **HA**, and **AcOH** *vs.* gamma dose for 2 h of **AHA** hydrolysis.



SO₂Na

AHA

A. Samuni and S. Goldstein, J. Phys. Chem. A., 2011, 115 (14), 3022

Karraker, D.G., Radiation Chemistry of Acetohydroxamic Acid in the Urex Process, WSRC-TR-2002-00283, 2002), 1.

Wang, J.-H., Li, C., Li, Q., Wu, M-H., Zheng, W.-F., He, H., Nucl. Sci. Tech., 2018, 29 (27), 26.

I. Sánchez-García, L.J. Bonales, H. Galán, J.M. Perlado, and J. Cobos, Rad. Phys. Chem., 2021, 183, 109402.

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SO₂Na

SO3-Ph-BTP

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"....concentrations for both molecules (AHA and SO₃-Ph-BTP) are practically invariable with dose..."

"...the separation factor between Eu and Am to remain essentially unchanged."

"...to scale up these kind of processes an in-depth knowledge of their resistance and long-term behavior is still required..."

"...it is essential to design reliable simulating strategies to predict the long-term performance of extraction systems..." Concentration of **AHA**, **BTPS**, and H_{aq}^+ vs. gamma dose for 2 h of AHA hydrolysis.





Karraker, D.G., Radiation Chemistry of Acetohydroxamic Acid in the Urex Process, WSRC-TR-2002-00283, 2002), 1.

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I. Sánchez-García, L.J. Bonales, H. Galán, J.M. Perlado, and J. Cobos, Rad. Phys. Chem., 2021, 183, 109402.

"....concentrations for both molecules (AHA and SO₃-Ph-BTP) are practically invariable with dose..."

"...the separation factor between Eu and Am to remain essentially unchanged."

"...to scale up these kind of processes an in-depth knowledge of their resistance and long-term behavior is still required..."

"...it is essential to design reliable simulating strategies to predict the long-term performance of extraction systems..." Distribution ratios of Am(III) and Eu(III) vs. absorbed dose received by 1 M AHA/18 mM SO₃-Ph-BTP/0.5 M HNO₃:0.2 M TODGA/0.5 M DMDOHEMA.





Karraker, D.G., Radiation Chemistry of Acetohydroxamic Acid in the Urex Process, WSRC-TR-2002-00283, 2002), 1.

Wang, J.-H., Li, C., Li, Q., Wu, M-H., Zheng, W.-F., He, H., Nucl. Sci. Tech., 2018, 29 (27), 26.

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Experimental Methodology

Steady-State Gamma Radiolysis



https://cr2.inl.gov/SitePages/Gamma%20Irradiation%20Suite.aspx

<u>https://cr2.inl.gov/SitePages/Collaborative%20Capabilities.aspx</u>

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J.F. Wishart, A.R. Cook, and J.R. Miller, Rev. Sci. Instrum., 2004, 75 (11), 4359.

<u>Time-Resolved</u> Pulsed Electron Radiolysis





Computational Methodology

- Monte Carlo calculations to simulate the evolution of a radiation chemical track, from the point of initial energy transfer right up to the point of complete spatial relaxation of the radiation chemical track.
- Experimentally determined rate coefficients, diffusion coefficients, and liquid phase collision cross sections.
- Chemistry data files reflecting experimental chemical reaction compilations.





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- Settings: 0.5 M AHA in 0.2 M HNO₃, 48 Gy min⁻¹ at 36 °C.
- 0.23 M loss of AHA within 100 kGy: 87% by hydrolysis and 13% by radiolysis.



- Settings: 0.5 M AHA in 0.2 M HNO₃, 250 Gy min⁻¹ at 42 °C.
- Temperature and dose rate has a significant effect of loss of AHA.



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Generation of Gaseous Species



- 2 HO-NH[•] → N₂O + ?
- $NH_2OH + HNO_2 \rightarrow NHOHNO + H_2O \rightarrow N_2O + 2H_2O$



Preliminary Conclusions

Acknowledgements





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