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Prepared for the U.S. Department of Energy Under DOE Idaho Operations Office Contract DE-AC07-05ID14517 Dislocation Loops in Proton Irradiated Uranium-Nitrogen-Oxygen System

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Abstract

In this study, we investigated the dislocation loop types formed in the proton-irradiated uranium-

nitrogen-oxygen (U-N-O) system, which involves uranium mononitride (UN), uranium

sesquinitride (α-U₂N₃), and uranium dioxide (UO₂) phases. The dislocation loop formation is

examined using specimens irradiated at 400°C and 710°C. Based on the detailed transmission-

based electron microscopy characterization with i) the morphology-based on-zone and ii) the

invisibility-criterion based two-beam condition imaging techniques, only a single type of

dislocation loop in each phase is found: a/2(110), a/2(111), or a/3(111) dislocation loops in UN,

α-U₂N₃, and UO₂ phases, respectively. Molecular statics calculations for the formation energy of

perfect and faulted dislocation loops in the UN phase indicate a critical loop size of ~ 6 nm, above

which perfect loops are thermodynamically favorable. This could explain the absence of faulted

loops in the experimental observation of the irradiated UN phase at two temperatures. This work

will enhance the understanding of irradiation induced microstructural evolution for uranium

mononitride as advanced nuclear fuels for the next-generation nuclear reactors.

Keywords: radiation effects; dislocation loops; uranium nitride; nuclear fuels

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1. Introduction

Uranium mononitride (UN) has been considered a candidate fuel material for advanced nuclear systems including liquid metal-cooled fast reactors, high-temperature gas-cooled reactors, and light water reactors (LWRs) [1–10] due to its multiple advantages [3]: (i) higher fissile density (40% more uranium in UN than in uranium dioxide, UO₂), (ii) higher thermal conductivity, (iii) easier preprocessing, (iv) good irradiation stability and chemical compatibility with most potential cladding materials, and (v) longer fuel cycle time. The oxidation and corrosion of UN in LWRs [11–15], however, is the major challenge for its wide-spread adoption as a nuclear fuel. Moreover, the formation of new phases after oxidation results in additional complexities for (i) material property examinations, such as microstructural evolution, radiation resistance and thermal conductivity, as well as (ii) modeling of UN fuel performance.

Under irradiation, the formation of dislocation loops is known to decrease thermal

Under irradiation, the formation of dislocation loops is known to decrease thermal conductivities of nuclear fuels because of phonon defect scattering [16]. Therefore, it is important to conduct detailed characterization of dislocation loops in irradiated fuels. Recently, the phase and dislocation loop evolution in the uranium-nitrogen-oxygen system under proton irradiation was studied [9]. Irradiation can enhance the oxidation of UN, which leads to the formation of two phases that are fully coherent, alpha uranium sesquinitride (α -U₂N₃) and UO₂ [9]. UN has a rocksalt crystal structure, α -U₂N₃ has a body-center-cubic (BCC) based Mn₂O₃-type crystal structure [17], and UO₂ has a fluorite crystal structure [18]. The dislocation loop size was found three times larger in the two nitride phases, UN and α -U₂N₃, than in UO₂, while the number density was one order of magnitude higher in UO₂ than in the nitride phases [9].

Besides dislocation loop size and density, the characteristics of dislocation loops, however, such as the Burgers vector and habit plane in the abovementioned three phases under proton

irradiation have not been studied in detail. Although the defects in actinide nitrides are rarely investigated, zirconium nitride (ZrN) was used as a common non-radioactive surrogate for UN to study the radiation effects [19,20] because ZrN shares the same crystal structure with UN. Yang et al. [19] used the high-resolution transmission electron microscopy (HRTEM) technique to show that vacancy-type pyramidal dislocation loops formed in ZrN under proton irradiation to 0.75 dpa at 800°C, whereas faulted dislocation loops were not observed using rel-rod dark field imaging technique. Bao et al. [21] showed a/2(110) dislocation loop formation in the polycrystalline ZrN under gold irradiation. In another study, Jiao et al. [20] observed both interstitial- and vacancy-types of dislocation loops using HRTEM in iron irradiated nanocrystalline ZrN films.

Dislocation loop analysis in the traditional nuclear fuel, UO₂, under heavy ion irradiation (using Cs, Kr, or Xe ions) has been studied for decades. These studies [22–25] showed the exclusive existence of a/2(110) perfect type of dislocation loops in heavy ion irradiated UO₂, whereas very limited neutron or electron irradiation experimental data [26] showed the existence of only a/3(111) faulted dislocation loops. Additionally, molecular dynamics (MD) simulation studies of UO₂ [27–29] indicated that interstitial clusters may initially aggregate to form small a/3(111) faulted dislocation loops, which is a more stable configuration compared to a/2(110) perfect dislocation loops. With increasing size, unfaulting can occur because of the increasing stacking fault energy, which has been reported by experiments and simulations in irradiated face-center-cubic (FCC) materials [30–38]. Besides the direct investigation of irradiated UO₂, dislocation loop analysis of ion irradiated thorium dioxide (ThO₂), sharing the same crystal structure of UO₂, has also been studied. Mixed data have been reported [39–41] in irradiated ThO₂ with the formation of a/2(110) and/or a/3(111) type of dislocation loops due to different irradiation conditions such as ion species, temperatures, and damage levels.

To analyze proton-irradiation-induced dislocation loops in the U-N-O system (three phases: UN and α-U₂N₃, and UO₂), we used developed scanning/transmission electron microscopy (S/TEM) techniques with the aid of several methods for classification of loop types based on observed contrast and morphology [42–44]. The on-zone STEM technique coupled with simulated morphology maps has been recently developed and applied to characterize dislocation loop formation in irradiated FCC [44] and BCC [42,43] alloys. It has been demonstrated that dislocation loops of various types [35,44-47] in these alloys can be unambiguously identified, given the correct orientation being used, based on their projection morphology when the dislocation loop size is above a given size threshold, typically around 5-10 nm for most STEM instruments and imaging conditions. In addition, STEM imaging has multiple advantages of (i) suppressing background contrast to improve signal-to-noise ratio [48], (ii) exhibiting all dislocation loops within the TEM specimen when the on-zone condition is satisfied [49], and (iii) the applicability of some common conventional transmission electron microscopy (CTEM) techniques for dislocation loop analysis such as the two-beam condition imaging that utilizes the $\vec{q} \cdot \vec{b}$ invisibility criterion [50,51]. Furthermore, to gain a fundamental understanding towards the observed dislocation loop types, MD simulations are applied to reveal the energetically favorable atomic configuration and calculate the size-dependent formation energy of dislocation loops in irradiated UN.

2. Methods

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2.1 Proton Irradiation

The fabrication and the initial microstructures of the UN-5wt.% UO_2 sample was provided in a previous study [9,14]. The bulk sample was irradiated with 2 MeV proton ions to reach the total fluence of 8×10^{18} ions/cm² at 400°C and 710°C, respectively [9]. Proton irradiation was chosen in

this study, because (i) it has been successfully used to separate the effects of specific defects on thermal conductivity of oxide fuels [16], and (ii) it creates a relatively flat damage region over tens of μ m by a few MeV energy, which is good for modern thermal transport measurements [16,52]. The proton flux was maintained at 5.2×10^{13} ions/(cm²s) for the low-temperature irradiation and 7.5×10^{13} ions/(cm²s) for the high-temperature irradiation, resulting in a damage rate of 4.1×10^{-6} and 5.9×10^{-6} dpa/s, respectively for UN. The Stopping and Range of Ions in Matter (SRIM) 2013 code in "Detailed Calculation with Full Damage Cascades" mode [53] was used to calculate the proton-irradiation damage with the damage profiles for UN, α -U₂N₃ and UO₂ shown previously [9]. The region of interest of below 3 μ m is located at the common plateau portion of the damage curves of three phases, where the damage dose is about $0.5 \sim 0.6$ dpa for the three phases. Based on the SRIM results, the calculated dose varied by only 10% across the three phases, which is within the variance expected for a single phase across the depth region investigated. This depth range was selected with the purpose of avoiding significant injected-proton-interstitial effects [54,55].

2.2 Microstructural Characterization

After the ion irradiation, the "lift-out" technique using focused ion beam (FIB) equipped on an FEI Quanta 3D scanning electron microscope was conducted to prepare electron-transparent specimens, followed by low-energy (5 kV and 2 kV) ion sputtering to reduce FIB-induced damages on the sample surface. Three phases, UN, α-U₂N₃, and UO₂ after irradiation at two temperatures, were identified and located by performing energy-dispersive X-ray spectroscopy (EDS) mapping using a Titan Themis 200 Scanning and Transmission Electron Microscope (S/TEM). Detailed chemical mapping results with limited strain-based contrast imaging have been reported in the previous study [9].

Dislocation loop characterization and Burgers vector analysis for the two nitride-based phases were conducted with two techniques: (i) two-beam condition imaging in STEM mode using the $\vec{y} \cdot \vec{b}$ invisibility criterion [56] involving multiple tilting conditions, and (ii) the recently developed on-zone STEM imaging [42–44]. Note that only the *family* of dislocation loops were determined, i.e., Burgers vectors, whereas the *nature* of dislocation loops is not within the scope of this study. The diffraction patterns were obtained after the sample tilting using CTEM, and then STEM was used for imaging at the selected tilting conditions. The zone axes used for all the dislocation loop characterization were one of the commonly used major low-index ones including [001], [011], and [111] because the dislocation loop morphology maps are available in the literature for the FCC (similar to UN) and BCC (similar to α -U₂N₃) crystal structures, and the \vec{y} vectors near these zone axes were selected to be low-order as well.

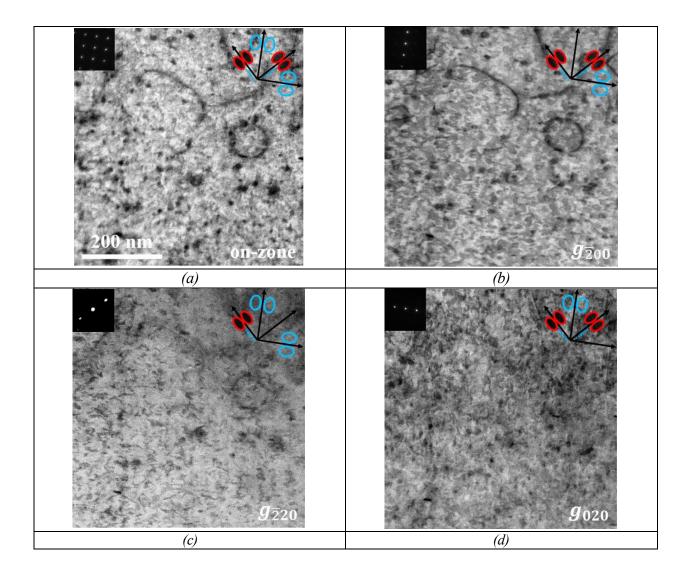
Dislocation loop characterization in proton irradiated UO₂ at 710°C was conducted using the $\vec{\boldsymbol{g}} \cdot \vec{\boldsymbol{b}}$ invisibility criterion in CTEM mode. The characterization for UO₂ irradiated at 400°C was not conducted because dislocation loops are too small (e.g., < 5 nm) to be identified using S/TEM techniques, especially with the existence of possible FIB-induced black-dot damage.

3. Results

3.1 Dislocation Loops in UN after Irradiation at 400°C and 710°C

Figure 1 shows the dislocation loop structures in the UN phase after irradiation at 400°C. The on-zone [001] STEM bright-field (STEM-BF) image exhibits all dislocations and dislocation loops, while kinematic two-beam condition STEM-BF images utilizing $\vec{g} \cdot \vec{b}$ invisibility criterion reduce or eliminate the contrast of some of the dislocation loops. Multiple \vec{g} conditions are sequentially achieved near the [001] zone axis, including \vec{g}_{200} , \vec{g}_{220} , \vec{g}_{220} and \vec{g}_{220} . The dislocation loop

morphology map developed for irradiated FCC-based alloys at [001] zone axis (adapted from Ref. [44]) is shown in Figure 1 as well. Because the rocksalt crystal structure of UN is similar to the FCC crystal structure, similar types of dislocation loops, i.e., $a/2\langle110\rangle\{110\}$ perfect and $a/3\langle111\rangle\{111\}$ faulted loops, if exist, are expected to form under irradiation.



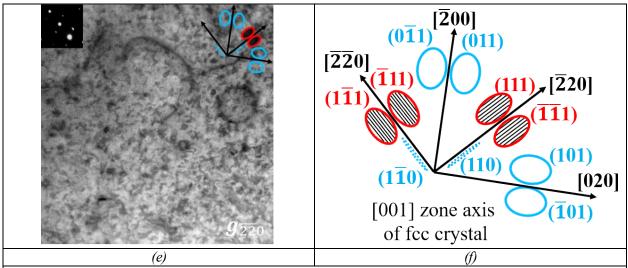


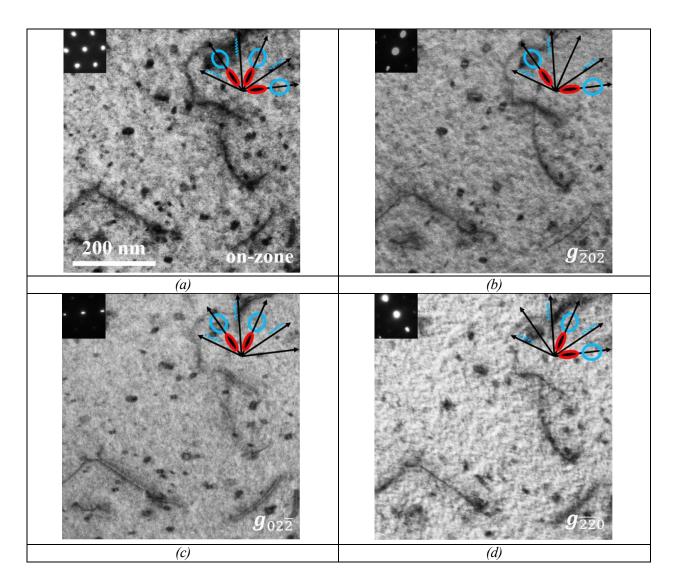
Figure 1. STEM-BF images of irradiated UN phase at 400°C with imaging conditions of (a) on-zone [001], as well as kinematic two-beam conditions with (b) \vec{g}_{200} , (c) \vec{g}_{220} , (d) \vec{g}_{020} and (e) \vec{g}_{220} , respectively. The morphology and interior contrast of the visible dislocation loops is shown at the top right corner for each imaging condition, based on the developed dislocation loop morphology map developed for FCC based alloys at [001] zone axis (adapted from Ref. [44]). The full crystallographic orientation of all the dislocation loop type is shown in (f), with its orientation rotated and correlated to the STEM images in (a)~(e). Note that the a/3(111) faulted loops are not observed in the microstructures.

As can be seen, there is no a/3(111) faulted dislocation loop observed in irradiated UN at the temperature of 400°C, because (i) the interference shadow contrast would have been exhibited if faulted loops exist in irradiated or quenched FCC alloys [32,35,44,57–59] due to the inserted faulted plane causing a phase change of the electron wave [56,60], and (ii) no loops appear or disappear in the same way as the faulted dislocation loops in the STEM images of different two-beam conditions that is determined by the $\vec{\boldsymbol{y}} \cdot \vec{\boldsymbol{b}}$ invisibility criterion. Therefore, all observed dislocation loops are considered to be perfect-type in the irradiated UN, assuming all faulted loops would appear non-edge-on at the [001] viewing direction.

The irradiation-induced dislocation loop structures at 710°C are shown in Figure 2, with the on-zone [111] STEM-BF image exhibits all dislocations and dislocation loops, as well as three kinematic two-beam condition STEM-BF images near the [111] zone axis with $\vec{q}_{20/2}$, $\vec{q}_{0/2/2}$ and

 \vec{g}_{220} , respectively. The dislocation loop morphology map developed for irradiated FCC-based alloys at [111] zone axis (adapted from Ref. [44]) is shown in Figure 2 as well. Again, only the perfect dislocation loops in the microstructure exist after the proton irradiation at 710°C.

Note that Moiré fringes are observed in the UN phase irradiated at both 400°C and 710°C, as shown in Figures 1 and 2. They are likely a result of the new phases formed from the surface oxidation after the TEM sample preparation, due to the susceptibility to oxidation of the UN phase at the room temperature [9].



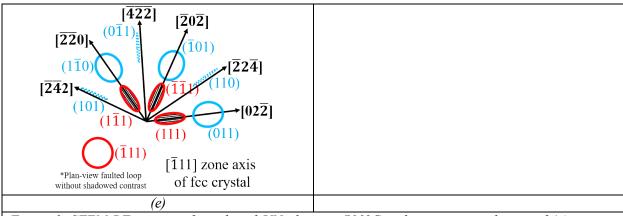


Figure 2. STEM-BF images of irradiated UN phase at 710°C with imaging conditions of (a) on-zone $\lceil 1 \rceil 1 \rceil$, as well as kinematic two-beam conditions with (b) \vec{g}_{202} (c) \vec{g}_{022} and (d) \vec{g}_{220} , respectively. The morphology and interior contrast of the visible dislocation loops is shown at the top right corner for each imaging condition, based on the developed dislocation loop morphology map developed for FCC based alloys at $\lceil 1 \rceil 1 \rceil$ zone axis (adapted from Ref. [44]). The full crystallographic orientation of all the dislocation loop type is shown in (e), with its orientation rotated and correlated to the STEM images in (a)~(d). Note that the a/3 (111) faulted loops are not observed in the microstructures.

3.2 Dislocation Loops in α-U₂N₃ after Irradiation at 400°C and 710°C

The dislocation loop structures of proton irradiated α -U₂N₃ at 400°C are shown in Figure 3, with the on-zone [101] STEM-BF image exhibiting all dislocations and dislocation loops, as well as three kinematic two-beam condition STEM-BF images near the [110] zone axis with \vec{g}_{040} , \vec{g}_{404} , \vec{g}_{222} and \vec{g}_{222} respectively. The dislocation loop morphology map developed for irradiated BCC Fe-based alloys at [101] zone axis (adapted from Ref. [42]) is shown in Figure 3(f). Because the Mn₂O₃ crystal structure of the α -U₂N₃ phase is similar to the BCC crystal structure, and thus, similar types of dislocation loops, i.e., a $\langle 100 \rangle$ {200} and a/2 $\langle 111 \rangle$ {111}, if exist, are expected under irradiation.

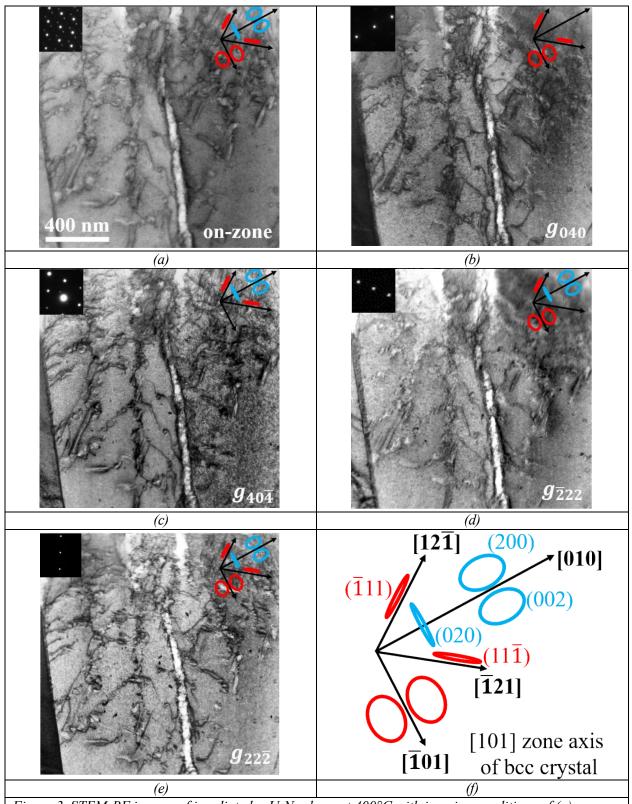
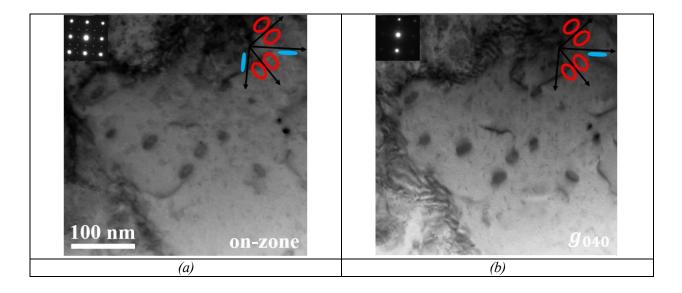


Figure 3. STEM-BF images of irradiated α - U_2N_3 phase at 400° C with imaging conditions of (a) on-zone [101], as well as kinematic two-beam conditions with (b) \vec{g}_{040} , (c) \vec{g}_{404} , (d) \vec{g}_{222} and (e) \vec{g}_{222} , respectively. The morphology of the visible dislocation loops is shown at the top right corner for each imaging condition, based on the developed dislocation loop morphology map developed for BCC based

By carefully examining the visibility of dislocation loops under all the selected two-beam conditions, as well as their morphology prediction, it is determined that only a/2(111)type of dislocation loops exist in the irradiated α -U₂N₃ at 400°C, while a $\langle 100 \rangle$ loops are not observed. In addition, all the dislocations are also identified with the type of a/2(111).

At a higher temperature of 710°C, the proton irradiation-induced dislocation loop structures are shown in Figure 4 in corresponding STEM images. In this case, again, only the $a/2\langle111\rangle$ type dislocation loops are identified from the elliptical shape and the direction of the major axis observed, and by the comparison with the dislocation loop morphology map in Figure 4(f). Note that the weak double diffraction spots are observed and might result from ordered oxygen atoms present in the α -U₂N₃ lattice [61].



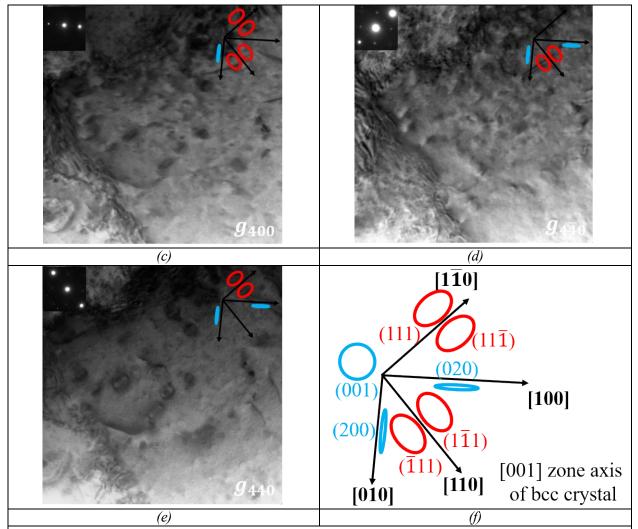


Figure 4. STEM-BF images of irradiated α - U_2N_3 phase at 710°C with imaging conditions of (a) on-zone [001], as well as kinematic two-beam conditions with (b) \vec{g}_{040} , (c) \vec{g}_{400} , (d) \vec{g}_{440} and (e) \vec{g}_{440} , respectively. The morphology of the visible dislocation loops is shown at the top right corner for each imaging condition, based on the developed dislocation loop morphology map developed for BCC based alloys at [001] zone axis (adapted from Ref. [42]). The full crystallographic orientation of all the dislocation loop type is shown in (f), with its orientation rotated and correlated to the STEM images in (a)~(e). Note that the a (100) loops are not observed in the microstructures.

3.3 Dislocation Loops in UO₂ after Irradiation at 710°C

The dislocation loop structures of proton irradiated UO₂ at 710°C are shown in Figure 5, with the Burgers vector analysis conducted by using the $\vec{\boldsymbol{g}} \cdot \vec{\boldsymbol{b}}$ invisibility criterion in the CTEM mode. This technique was chosen for loop type analysis in irradiated UO₂ over the previously mentioned

morphology-based technique, because as can be seen in Figure 5, the dislocation loop size is quite small (< 5 nm), making the morphology ambiguous to identify.

Figure 5 shows CTEM-BF images of UO₂ phase obtained using various g conditions near [001] zone axis, including \vec{g}_{220} , \vec{g}_{220} and \vec{g}_{220} . Table 1 shows invisibility criteria for dislocation loops with four variants of a/3(111) faulted type and six variants of a/2(110) perfect type Burgers vector directions under the three selected \vec{g} two-beam conditions. In Figure 5, two different families of dislocation loops were identified by letters A and B and colors red and yellow, respectively. Family A dislocation loops were visible at \vec{g}_{200} and \vec{g}_{220} , while became invisible at \vec{g}_{220} as shown in Figure 5(a), 5(b) and 5(c), respectively. Family B dislocation loops were visible at \vec{g}_{220} and \vec{g}_{220} while disappears at \vec{g}_{220} as shown in Figure 5(a), 5(b) and 5(c), respectively. Table 1 also lists possible Burgers vector directions for loop family A and B based on their appearances and disappearances at given \vec{g} conditions. Burgers vector direction of loop family A was either [111] or [110], while Burgers vector direction of loop family B was either [111] or [110], as shown in Table 1. It should be noted that current \vec{g} conditions identify both loop families A and B as either a/3(111) type faulted dislocation loops or a/2(110) type perfect dislocation loops.

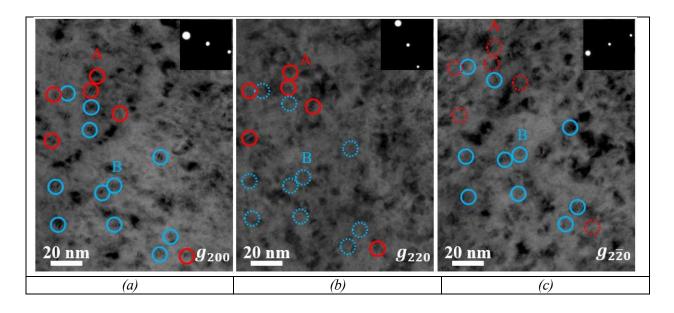


Figure 5. CTEM-BF images of irradiated UO2 phase at 710°C with imaging conditions of kinematic two-beam conditions with (a) $\ddot{\boldsymbol{g}}_{200}$, (b) $\ddot{\boldsymbol{g}}_{220}$, and (c) $\ddot{\boldsymbol{g}}_{220}$ near the [001] zone axis. Note that the dislocation loop size in the irradiated UO₂ phase is so small that the morphology-based technique mentioned before may not readily apply due to the ambiguous observed dislocation loop morphology.

Table 1. Burgers vector analysis using $\vec{g} \cdot \vec{b} = 0$ invisibility criterion for the proton irradiated UO_2 phase at 710°C. "V" and "I" denote dislocation loops being "visible" or "invisible", respectively, under certain \vec{g} conditions.

b	$\vec{\mathbf{g}}$ (zone axis = [001])			Identified loops
_	[200]	[220]	[270]	
a/3[111]	V	V	I	A O
a/3[111]	V	V	I	A O
a/3[1 <u>1</u> 1]	V	I	V	В
a/3[11]	V	I	V	В
a/2[011]	I	V	V	_
a/2[101]	V	V	V	_
a/2[110]	V	V	I	A O
a/2[0 1]	I	V	V	_
a/2[10 1]	V	V	V	_
a/2[110]	V	I	V	В

To further confirm the dislocation loop type, high magnification CTEM-BF and weak beam dark field (WBDF) images of dislocation loops using the (g, 2g) condition in the irradiated UO₂ phase at $g = [\bar{2}\bar{2}0]$ near [001] zone axis are shown in Figure 6(a) and 6(b), respectively. It is seen that dislocation loops have elliptical shape with stacking fault fringes inside of it. Since only faulted a/3(111) type dislocation loops can contribute the inserted extra plane that causes faulted stacking sequence, it can be concluded that loop family A and loop family B are both of different variants, but both are a/3(111) type faulted dislocation loops. This observation is in good agreement with the proton irradiation ThO₂ in the previous study [40], where only a/3(111) type of faulted dislocation loops were found.

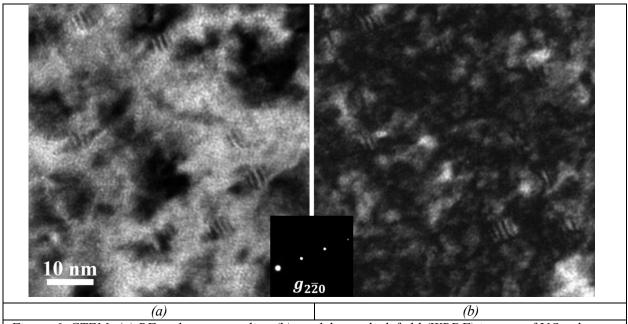


Figure 6. CTEM- (a) BF and corresponding (b) weak beam dark field (WBDF) images of UO_2 phase irradiated at 710°C obtained using \mathbf{g}_{220} near the [001] zone axis.

4. Discussion

To examine the structure and energetics of the two types of dislocation loops in UN, we applied molecular statics (MS) calculation using the LAMMPS package (https://lammps.sandia.gov) [62]. The interatomic potential considering the angular dependence was developed by Tseplyaev and Starikov [63], based on force-matching to DFT database. This potential was demonstrated to have a low fitting error and well-reproduced thermodynamic properties for the B1-phase of UN [63]. Therefore, this potential is utilized. Note that it does not explicitly consider charge property, which may be justified by the fact that the bonding between U and N atoms is metallic-like [64].

In the crystal structure of B1-phase, there are predominantly two types of dislocation loops formed under irradiation, i.e. a/3(111) faulted loops and a/2(110) perfect loops. Notably, the faulted loops have been reported in irradiated titanium carbide (TiC) [65,66], zirconium carbide (ZrC) [67] and high-entropy carbide [68]. Here, we consider pure-edge type a/3(111) and a/2(110)

loops on $\{111\}$ and $\{110\}$ habit planes, respectively. To ease the construction of loops, perfect simulation cells with z-axis oriented in [111] (15.2 nm × 15.5 nm × 10.1 nm, 164,736 atoms) and [011] directions (15.6 nm × 15.2 nm × 10.3 nm, 168,960 atoms) are created and relaxed to ground state, respectively.

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To study the energetics of perfect and faulted dislocation loops in UN, we need to first identify the atomic structure for the loops. For a/3(111) loop, due to the electrostatic interaction, a single layer of {111} loop would be energetically prohibited. With double layer {111} loops, the stoichiometry can significantly reduce the energy penalty. In this case, there are a few possible stacking sequences for the a/3(111) loops, which are demonstrated in Figure 7. Figure 7(a) shows the perfect stacking. By comparison, Figure 7(b-d) indicate two inserted atomic layers (U and N layer) differently: "S" denotes normal stacking in the sublattice leading to a standard stack fault and "OS" denotes overlapping stacking, which would be prohibited in an FCC structure, but can be stabilized with interweaving atomic layers with an opposite charge. Using the same notation for the insert layers, Figure 8 compares the formation energy of a loop with 3 nm in diameter (the only difference lies in the stacking). Figure 7(d) corresponds to the lowest energy configuration. With this stacking, the stacking fault energy (γ) is calculated to be 1.54 J/m². Also, such stacking is used for the energetic calculations for faulted loops at different sizes. For a/2(110) loop, the double-layer {110} stacking is shown in Figure 9, with each layer containing an equal number of interstitials of both atom types. After identifying the stacking, loops at different radii are created in the shape of disk in the simulation box. Then the system is relaxed during an energy minimization so that the system pressure tensor is reduced to zero; this is followed by multiple rounds of static minimization with conjugate gradient method.

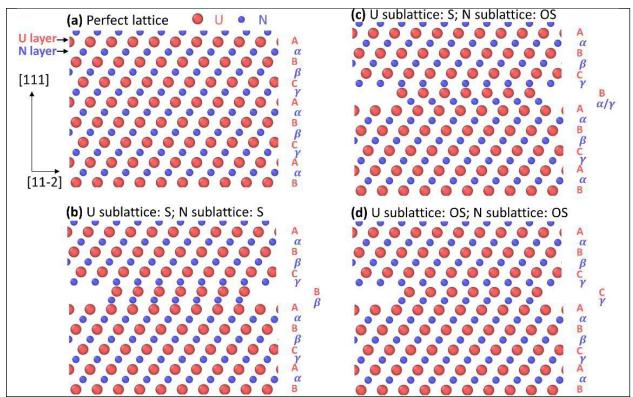


Figure 7. (a) Prefect lattice stacking; (c-d) different stacking for the inserted two layers (U and N layers, shape in disk). S: normal stacking in the sublattice; OS: overlapping stacking in the sublattice.



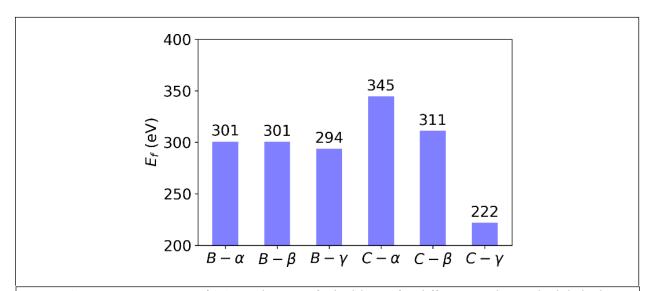
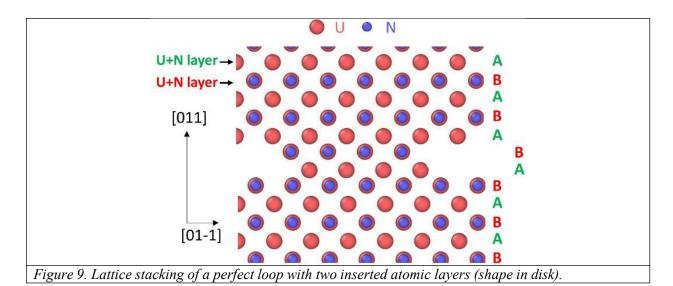


Figure 8. Formation energy of 3.0 nm diameter faulted loops for different stacking. The labels denote the stacking of the two insert atomic layers (see Figure 7b-d). Lowest energy $(C-\gamma)$ corresponds to Figure 7(d).



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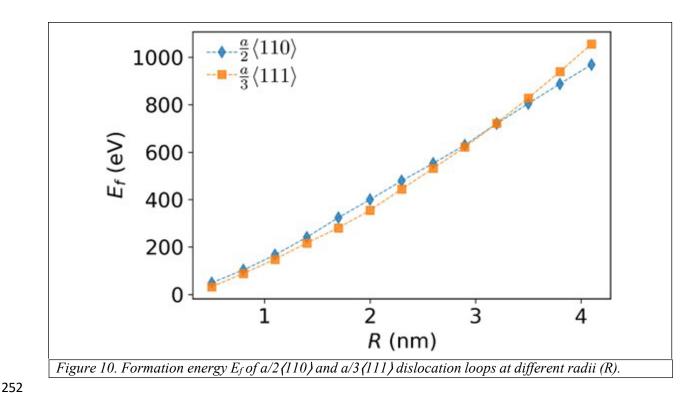
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The loop formation energies are compared as a function of loop size as shown in Figure 10. It is expected that the faulted loop becomes energetically less favorable as loop size increases, because of the energy penalty from stacking fault [69]. As the loop size is below ~6 nm in diameter, a/3(111) extrinsic loop is slightly energetically favorable, while as the size becomes larger, there is an energetic preference to transform to a prefect loop. This can be achieved by nucleating Shockley partial dislocations [70] to initiate the unfaulting process. Note that due to the energy barrier of dislocation nucleation and migration [70], one may observe large faulted loops, especially at low temperatures without deformation. In other words, a distribution of faulted loop size around the critical size still exists due to kinetics. Although the average dislocation loop size is 6.2 ± 1.7 nm at 400°C [9], which is close to the critical size of ~6 nm calculated by MS simulation, a/3(111) faulted loops were not observed in this work. The observation indicates the unfaulting process of dislocation loops in irradiated UN might happen at even smaller size. A similar unfaulting process has been observed in neutron [71] and proton [67] irradiated ZrC, where ZrC shares the same crystal structure as UN. Faulted dislocation loops formed with the average size of 4.3 ± 0.5 nm and 5.8 ± 0.6 nm in proton irradiated ZrC up to 0.7 dpa and 1.5 dpa, respectively, at 800°C [67], while only unfaulted perfect dislocation loops with the average size of 9.85 nm were observed in proton irradiated ZrC up to 2 dpa at 1125°C [72]. Therefore, to reveal the unfaulting process in UN, proton irradiation experiment at lower temperature, i.e. <400°C, or lower dose, needs to be pursued in future studies.



temperatures in α -U₂N₃ that has a Mn₂O₃-type BCC crystal structure. It has been extensively reported in BCC-based ferritic alloys that perfect a/2(111) and a(100) loops can form under irradiation [73–81]. It would have been interesting to compare the formation energy of these two types of dislocation loops in α -U₂N₃ using MS calculation, but the interatomic potential of α -U₂N₃ has not been developed. Similar a/2(111) perfect dislocation loop formation was observed in In₂O₃ [82] that has the same Mn₂O₃-type BCC crystal structure, where these loops formed from

In this study, only a/2(111) type of dislocation loops formed after proton irradiation at two

misfitting inclusions at smaller misfit values than straight dislocations during In₂O₃ nanorod

growth rather than under irradiation. To fully understand the defect evolution under irradiation in α -U₂N₃, the loop formation mechanism needs to be further explored via well-designed experiments and modeling.

The dislocation loop type in proton irradiated UO₂ is in good agreement with that in proton irradiated ThO₂, where only a/3(111) faulted dislocation loops were found [40]. The average loop size is quite small of 3.3 nm [9] and 4.5 nm [40] in proton irradiated UO₂ and ThO₂, respectively. On the contrary, only a/2(110) perfect loops of larger size were observed in heavy ion irradiated UO₂ [23–25] and ThO₂ [41]. Similar to UN, MD calculations of loop formation energy in UO₂ [27,28] and ThO₂ [41] indicate that, a/3(111) faulted dislocation loops are energetically favorable when their size is less than a few nanometers, above which the unfaulting process may occur.

Irradiation induced defects may affect mechanical and thermal properties of ceramic nuclear fuels and their non-radioactive surrogate, cerium dioxide (CeO₂) [16,52,83–87]. The thermal transport behavior in CeO₂ is significantly affected by the type of dislocation loops, where perfect loops only slightly reduce the thermal conductivity while faulted loops lead to an unusually large reduction of thermal conductivity [16]. This was ascribed to extensive phonon scattering because of a stronger strain field surrounding faulted loops. The effects of loop type and size on thermal conductivity may also exist in UN, and more efforts on this topic are needed in the future.

5. Conclusion

The dislocation loop type analysis in proton irradiated UN and α -U₂N₃ phases at 400°C and 710°C, as well as irradiated UO₂ at 710°C are systematically investigated. It is revealed that a single dislocation loop type of a/2(110), a/2(111) and a/3(111) exists in UN, α -U₂N₃ and UO₂ phases, respectively. For the UN phase, MS simulation reveals that the formation energy of

a/3(111) faulted loops is lower than a/2(110) perfect loops when the dislocation loop size is smaller than 6 nm, which is well below the resolution limit of the selected STEM imaging condition; it explains why only perfect type of dislocation loops are observed in UN at two test temperatures. This result is the first to report the single dislocation loop type formed in the proton irradiated uranium nitrides and uranium dioxide phases, though future work concerning different radiation conditions may be conducted to further investigate other potential dislocation loop type formation in the systems.

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