

# PARFUME – Modeling Update

William F. Skerjanc

May 2018



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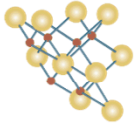
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# PARFUME – Modeling Update

*William F. Skerjanc*  
*Research Scientist/Engineer*

Gas-Cooled Reactor Program Review Meeting  
May 8, 2018, at Idaho National Laboratory



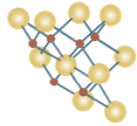


## Outline

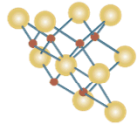
- PARFUME Objective
- PARFUME Code Description and Modeling Capabilities
- AGR-5/6/7 Pre-test Predictions
- Accident Conditions Benchmark
- PARFUME Theory and Model Basis Report Update
- Material Properties
- CO Production Model

## PARFUME Objective

- Develop first-principle based fuel performance models of coated particle fuel that can be used to:
  - Guide current and future particle designs
  - Assist in irradiation and safety experiment planning
  - Predict observed fuel failures
  - Interpolate fuel performance for core design assessments



- Advanced high temperature gas-cooled reactor fuel performance modeling code
- PARFUME (PARTicle FUEL Model) is currently under development at the Idaho National Laboratory
  - An integrated mechanistic code that evaluates the thermal, mechanical, and physico-chemical behavior of tristructural isotropic (TRISO) fuel particles
  - Capable of evaluating fuel particle failure under both irradiation and accident conditions
  - Tracks the probability of fuel particle failure given the particle-to-particle statistical variations in physical dimensions and material properties



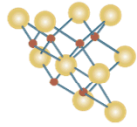
# PARFUME Modeling Capabilities

- Solution schemes
  - Monte Carlo
  - Direct numerical integration (fast and full)
- Reactor fuel geometry
  - Pebble Bed
  - Prismatic
  - Slab
  - Cylinder
- UCO and  $\text{UO}_2$  fuel particles
  - Intact fuel particles
  - Layer cracking
  - IPyC/SiC debonding
  - Faceted particles
  - ZrC as SiC layer replacement
  - Initially defective SiC

# PARFUME Modeling Capabilities

- Physico-chemical Models
  - Booth equivalent sphere fission gas release using Turnbull diffusivities
  - Redlich-Kwon equation of state
  - HSC thermodynamic based analysis for CO production
  - Fission product transport across each layer
- Layer Interactions
  - Fission product SiC interactions (e.g. Pd)
  - Amoeba effect
  - Thermal decomposition





# AGR-5/6/7 Irradiation Test Predictions

- Modeling Conditions
  - Duration 510 EFPD
  - Burnup: 7.42 – 18.58 %FIMA
  - Fluence ( $E_n > 0.18$  MeV):  $2.21 - 7.35 \times 10^{25}$  n/m<sup>2</sup>
  - Temperature 696 - 1421°C
- Failure Mechanisms Considered
  - Pressure vessel failure (considering an asphericity of  $1.04 \pm 0.02$ )
  - IPyC-SiC debonding (bond strength of 100 MPa)
  - Kernel migration (amoeba effect)
  - IPyC Cracking

# AGR-5/6/7 Irradiation Test Predictions

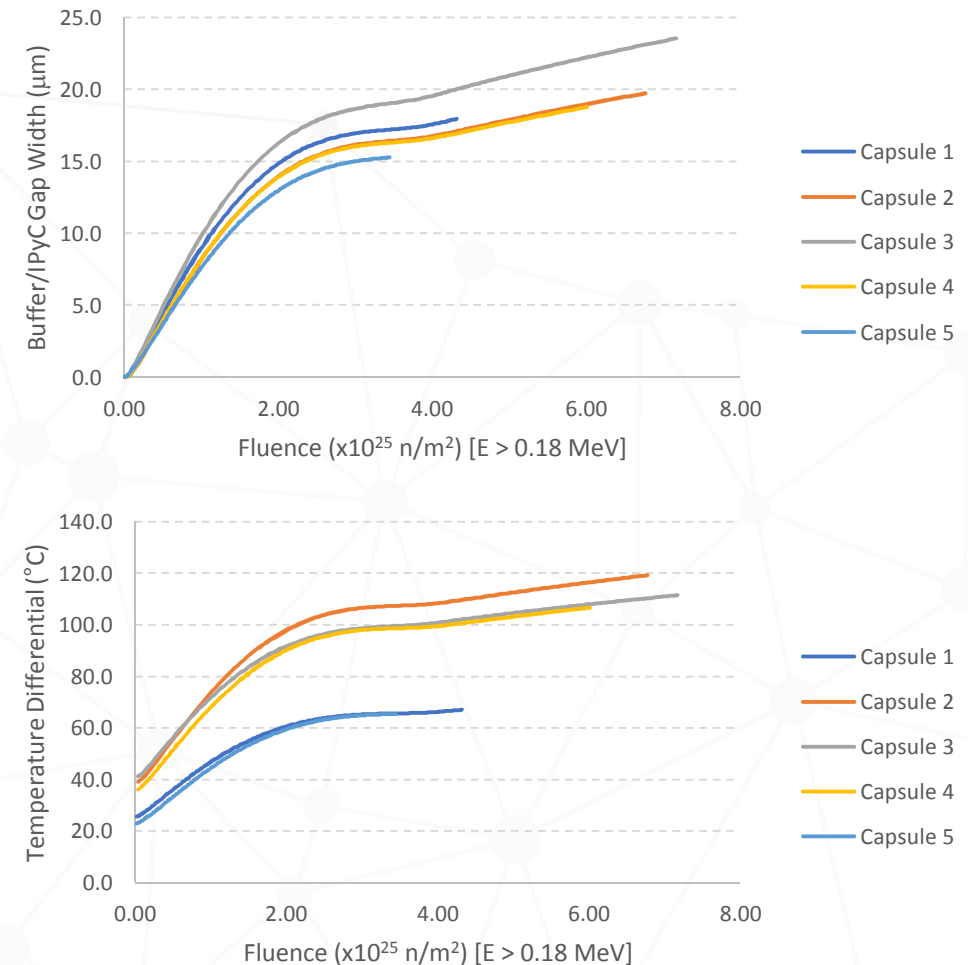
Capsule	Compact	Fluence ( $\times 10^{25}$ n/m <sup>2</sup> )	Burnup (%FIMA)	TAVA (°C)	Bounding Conditions
1	1-1-1	2.21	7.42	888	Low fast fluence, minimum TAVA
	1-8-6	5.74	13.96	1241	Maximum TAVA
	1-9-6	5.95	14.47	1146	Maximum fast fluence
	Average	4.32	11.49	1105	Average fast fluence, burnup, and TAVA
2	2-1-1	6.13	16.71	851	Low fast fluence, minimum TAVA
	2-7-3	7.21	18.58	935	Maximum TAVA
	2-8-3	7.24	18.56	923	Maximum fast fluence
	Average	6.77	17.97	910	Average fast fluence, burnup, and TAVA
3	3-1-1	7.13	17.70	1292	Low fast fluence, minimum TAVA
	3-3-2	7.35	18.33	1405	Maximum fast fluence
	3-6-2	7.18	18.19	1421	Maximum TAVA
	Average	7.17	18.03	1382	Average fast fluence, burnup, and TAVA
4	4-1-3	6.61	17.44	913	Maximum fast fluence
	4-4-4	6.07	16.77	933	Maximum TAVA
	4-6-2	5.31	15.47	881	Low fast fluence, minimum TAVA
	Average	6.01	16.63	916	Average fast fluence, burnup, and TAVA
5	5-1-3	4.54	12.67	803	Maximum fast fluence
	5-2-3	4.19	12.17	812	Maximum TAVA
	5-6-1	2.25	8.24	696	Low fast fluence, minimum TAVA
	Average	3.45	10.74	777	Average fast fluence, burnup, and TAVA

# AGR-5/6/7 Irradiation Test Predictions

Capsule	Compact	Fluence (×10 <sup>25</sup> n/m <sup>2</sup> ) [E > 0.18 MeV]	Burnup (%FIMA)	Temperature (°C)	Probability of				Estimated Number of Particle Failures per Compact
					SiC Failure	Failure due to		IPyC Cracking	
						IPyC Cracking	Pressure		
1	1-1-1	2.21	7.42	888	5.0E-05	5.0E-05	0.0E+00	2.74E-01	0
	1-8-6	5.74	13.96	1241	1.4E-07	1.0E-08	1.3E-07	2.16E-03	0
	1-9-6	5.95	14.47	1146	9.7E-08	9.2E-08	4.8E-09	7.02E-03	0
	Average	4.32	11.49	1105	2.5E-07	2.5E-07	0.0E+00	1.20E-02	0
2	2-1-1	6.13	16.71	851	9.9E-05	9.9E-05	0.0E+00	4.06E-01	0
	2-7-3	7.21	18.58	935	1.7E-05	1.7E-05	0.0E+00	1.45E-01	0
	2-8-3	7.24	18.56	923	2.3E-05	2.3E-05	0.0E+00	1.71E-01	0
	Average	6.77	17.97	910	3.0E-05	3.0E-05	0.0E+00	2.04E-01	0
3	3-1-1	7.13	17.70	1292	2.5E-05	3.3E-09	2.5E-05	1.18E-03	0
	3-3-2	7.35	18.33	1405	3.2E-04	5.0E-10	3.2E-04	5.89E-04	1
	3-6-2	7.18	18.19	1421	3.7E-04	4.2E-10	3.7E-04	5.75E-04	1
	Average	7.17	18.03	1382	1.9E-04	6.7E-10	1.9E-04	6.04E-04	0
4	4-1-3	6.61	17.44	913	2.8E-05	2.8E-05	0.0E+00	1.97E-01	0
	4-4-4	6.07	16.77	933	1.8E-05	1.8E-05	0.0E+00	1.49E-01	0
	4-6-2	5.31	15.47	881	5.7E-05	5.7E-05	0.0E+00	2.95E-01	0
	Average	6.01	16.63	916	2.6E-05	2.6E-05	0.0E+00	1.89E-01	0
5	5-1-3	4.54	12.67	803	2.0E-04	2.0E-04	0.0E+00	5.98E-01	1
	5-2-3	4.19	12.17	812	1.8E-04	1.8E-04	0.0E+00	5.63E-01	1
	5-6-1	2.25	8.24	696	4.8E-04	4.8E-04	0.0E+00	8.55E-01	2
	Average	3.45	10.74	777	2.8E-04	2.8E-04	0.0E+00	6.88E-01	1

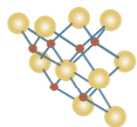
# AGR-5/6/7 Irradiation Test Predictions

- Buffer-IPyC Gap
  - Gap width is closely correlated with fluence and temperature
  - Largest buffer-IPyC gap in Capsule 3
  - Temperature differentials are higher across particles with large gaps
- Release Fractions
  - Vary depending on capsule location and temperature
  - Maximum in Capsule 3 (Ag 85%, Cs 10%, and Sr 19%)
  - Cs and Sr in other capsules <1%
- Complete results in INL/EXT-17-43189, “AGR-5/6/7 Irradiation Test Predictions using PARFUME”



# Accident Conditions Benchmark

- Part of the IAEA Coordinated Research Program on coated particle fuel technology (CRP-6)
- INL, JAEA, and KAERI participated in a benchmark on TRISO fuel performance modeling under accident conditions in the frame of the Generation IV International Forum
  - INL – PARFUME
  - JAEA – B-2 and FORNAX-A
  - KAERI – COPA
- Codes were compared on calculations of safety tests
  - AGR-1 and AGR-2 compacts
  - HFR-EU1bis spheres
- Benchmark divided into three parts
  - Modeling of a simplified benchmark problem to assess potential numerical calculation issues at low levels of FP release
  - Modeling of FP release during the AGR-1, AGR-2, and HFR-EU1bis safety testing experiments
  - Comparison of all the AGR-1, AGR-2, and HFR-EU1bis modeling results with experimental data



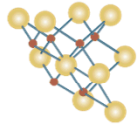
# Accident Conditions Benchmark

- The code-to-code comparison showed very good agreement for Ag results, good agreement for Cs and Sr results, but some rather large discrepancy for Kr results
  - Ag: very good agreement between the three codes, the discrepancy is limited to less than 20%
  - Cs: good agreement between the codes with a discrepancy factor of ~4 at most
  - Sr: good agreement between the codes with a discrepancy factor of ~3 at most
  - Kr: large discrepancy between INL and KAERI; INL results were consistently over KAERI results but some of the large discrepancies were observed at low Kr release; JAEA did not predict any Kr release
- Agreement became better for compacts/spheres at higher safety testing temperatures, i.e., higher release fractions
- Comparison to experimental data did not yield such good agreement, with large over-predictions from the fuel performance modeling codes
  - Two orders of magnitude for Ag
  - Four orders of magnitude for Cs, Sr and Kr
- The large over-prediction of calculated release fractions signals a large over-estimation of some of the diffusion coefficients used in modeling and shared by all participants
  - Recommended IAEA diffusivities that are the basis of fission product transport in TRISO fuel in most current fuel performance modeling codes do not seem adequate for calculations under accident conditions



# PARFUME Theory and Model Basis Report

- Revision – Level 2 Milestone, due 9/15/2018
- Cross-checking between the manual and source code for consistency and accuracy and correcting the manuals according to the source code
- Additional description of some physics models and equations
  - Amoeba effect
  - Pd-SiC penetration
  - Fission gas release
  - CO production models
  - Buffer-IPyC gap formation model
  - R/B release fraction
  - Cylindrical geometry
- PARFUME Theory and Model Basis Report, INL/EXT-08-14497



## PARFUME Material Properties

- Level 3 Milestone, due 8/3/2018
- Purpose – to identify the material properties that have the largest impact on the failure probabilities of TRISO fuel particles under irradiation
- Current material properties obtained from historical experimental data
  - Incompleteness or uncertainty require assumptions and approximations
  - Obtained from strip samples (i.e., flat geometry) and were assumed representative for coating layers with spherical geometry
- Determine whether there is a need or requirement to re-evaluate their values for use in fuel performance modeling codes
- Assessed by parametric variations of each property on the calculated stress in the particle layers and on the resultant failure probability of a TRISO-coated fuel particle under representative irradiation conditions



# PARFUME Material Properties

- Irradiation conditions correspond to the average values for the AGR-5/6 irradiation
  - 700 to 1300°C were chosen to fall within the range of applicability of the material properties
- Fuel parameters based on the AGR-5/6/7 fuel specification
- Properties varied around their nominal values by applying sensitivity multiplication factors

Condition	EFPD	Burnup (%FIMA)	Fast fluence ( $\times 10^{25}$ n/m <sup>2</sup> , E > 0.18 MeV)	Irradiation Temperature (°C)
1	500	13.5	5	700
2	500	13.5	5	1000
3	500	13.5	5	1300

- Multi-dimensional coefficients obtained using Abaqus
- Failure probabilities compared to the nominal material property value

# PARFUME Material Properties

Layer	Property	Sensitivity Multiplication Factor (or values)	
		Nominal	Variation
Kernel	Swelling	1	0.33, 0.5, 2, 3
	Thermal Conductivity	1	0.33, 0.5, 2, 3
Buffer	Elastic Modulus	1	0.2, 0.5, 2, 5
	Poisson's Ratio	0.33	0, 0.25, 0.4, 0.5
	Irradiation Induced Creep	1	0.05, 0.2, 5, 20
	Poisson's Ratio in Creep	0.5	0, 0.25, 0.4
	Strain Rates	1	0.1, 0.33, 3, 10
	Thermal Conductivity	1	0.1, 0.33, 3, 10
	Thermal Expansion	1	0.5, 0.66, 1.5, 2
PyC	Elastic Moduli	1	0.33, 0.5, 2, 3
	Poisson's Ratio	0.33	0, 0.25, 0.4, 0.5
	Irradiation Induced Creep	1	0.2, 0.33, 0.5, 2, 3, 5
	Strain Rates	1	0.2, 0.33, 0.5, 2, 3, 5
	Poisson's Ratio in Creep	0.5	0, 0.25, 0.4
	Weibull ( $m/s_0$ )	9.5/16.8	8/10, 11/24.5
	Thermal Conductivity	1	0.33, 0.5, 2, 3
	Thermal Expansion	1	0.5, 0.66, 1.5, 2
SiC	Elastic Moduli	1	0.2, 0.5, 2, 5
	Poisson's Ratio	0.13	0, 0.25, 0.5
	Weibull ( $m/s_0$ )	6/9.64	9/37.58
	Thermal Conductivity	1	0.1, 0.33, 3, 10
	Thermal Expansion	1	0.5, 0.66, 1.5, 2

# PARFUME Material Properties

Material Property	Sensitivity Multiplication Factor or Material Property Value	Irradiation Temperature (°C)	Increase in SiC failure probability	SiC failure probability
PyC elastic moduli	×3	700	1.6	$6.54 \times 10^{-4}$
		1000	2.7	$6.84 \times 10^{-6}$
		1300	2.0	$4.47 \times 10^{-9}$
PyC Poisson's ratio	0.5	700	1.3	$5.04 \times 10^{-4}$
		1000	1.6	$3.96 \times 10^{-6}$
		1300	1.37	$3.03 \times 10^{-9}$
PyC irradiation-induced creep	×0.2	700	1.12	$2.48 \times 10^{-1}$
		1000	$2.2 \times 10^4$	$5.57 \times 10^{-2}$
		1300	$3.4 \times 10^6$	$7.50 \times 10^{-3}$
PyC Poisson's ratio in creep	Failure probability is maximum at nominal Poisson's ratio in creep			
PyC irradiation-induced dimensional change	×5	700	$2.4 \times 10^3$	$9.68 \times 10^{-1}$
		1000	$1.7 \times 10^5$	$4.21 \times 10^{-1}$
		1300	$1.1 \times 10^7$	$2.48 \times 10^{-2}$
PyC Weibull parameters (m / $\sigma_0$ )	8 / 10.0	700	1.04	$4.20 \times 10^{-4}$
		1000	2.1	$5.37 \times 10^{-5}$
		1300	4.1	$9.02 \times 10^{-9}$
SiC elastic modulus	×5	700	1.6	$6.45 \times 10^{-4}$
		1000	1.7	$4.21 \times 10^{-6}$
		1300	1.36	$3.01 \times 10^{-9}$
SiC Poisson's ratio	0.5	700	2.6	$1.03 \times 10^{-3}$
		1000	2.7	$6.79 \times 10^{-6}$
		1300	2.6	$5.67 \times 10^{-9}$
SiC Weibull parameters	Failure probability is maximum at nominal Weibull parameters			

## CO Production Model

- Purpose – estimate the net production of CO and fission gas during the irradiation of TRISO fuel
- Inventory of FP varies depending on:
  - Initial O/U and C/U density fractions
  - $^{235}\text{U}$  enrichment
  - Burnup
  - Temperature
- Two-step approach
  - Calculation of FP inventory
  - Calculation of the formation of FP oxides – net excess of free oxygen to form CO
- Parametric model
  - 1% enrichment steps from 8 to 16%
  - 2% FIMA steps from 0 to 20% FIMA
  - O/U and C/U fractions
  - Irradiation temperature

## Future Activities

- Continue code development
- On-going support of AGR irradiations
- AGR safety testing and PIE support
- CO production model
- Possible transition to BISON

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