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Gamma Spectrometry **Examination of the AGR-3/4 Irradiation**

October 2021

anging the World's Energy Future Idaho National

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October 2021

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SUMMARY

The results from gamma spectrometry of the different components from the third U.S. Advanced Gas Reactor (AGR) tristructural isotropic (TRISO)-coated particle fuel irradiation test (AGR-3/4) have been analyzed. This experiment was designed to provide information about in-pile fission product migration. In each of the 12 capsules, a single stack of four compacts contained roughly 1898 TRISO particles and 20 designed-to-fail (DTF) particles per compact. The stack of compacts was surrounded by inner and outer graphite and/or graphitic matrix rings and a graphite sink ring. These items were irradiated in the Advanced Test Reactor (ATR) at Idaho National Laboratory (INL). Gamma spectrometry has been used to evaluate the gamma-emitting fission product inventory of compacts from the irradiation and evaluate the burnup of these compacts, based on the activity of the radioactive cesium isotopes (i.e., Cs-134 and Cs-137) in the compacts. The burnup from gamma spectrometry compares well with the predicted burnup from simulations.

The inner and outer rings were also examined by gamma spectrometry to evaluate the total fission product inventory of the rings, and gamma emission computed tomography (GECT) was used to investigate the spatial distribution of gamma-emitting fission products within the rings. This report focuses on results obtained via the Precision Gamma Scanner (PGS) for the compacts and inner and outer rings. These nondestructive gamma measurements are currently being compared to recent destructive measurements of spatial fission product distributions in the rings and to predictions made via mathematical modeling. A separate report discusses the entire AGR-3/4 fission product mass balance for all irradiation capsule components, including the inner and outer rings, graphite sink rings, capsule spacers, capsule foils, through tubes, and felts.

This report is similar to a paper presented at the HTR2016 conference (Harp et al. 2016), but it has been updated to reflect all the data that has been collected on AGR-3/4 using PGS. The Appendices contain extensive data from the collected gamma spectra.

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ACRONYMS

AGR	Advanced Gas Reactor
ATR	Advanced Test Reactor
DTF	designed-to-fail
FIMA	fissions per initial heavy-metal atom
GECT	gamma emission computed tomography
HFEF	Hot Fuel Examination Facility
HPGe	high-purity germanium
INL	Idaho National Laboratory
IR	inner ring
M/C	measured-to-calculated ratio
OR	outer ring
PGS	Precision Gamma Scanner
PIE	post-irradiation examination
TRISO	tristructural isotropic

Gamma Spectrometry Examination of the AGR-3/4 Irradiation

1. INTRODUCTION

The AGR-3/4 irradiation was the third test in a series of fuel irradiations under the Advanced Gas Reactor (AGR) program, which is qualifying UCO (a heterogeneous mixture of UO₂ and uranium carbide) tristructural isotropic (TRISO) fuel for use in high-temperature reactors. The first irradiation, AGR-1, and its associated post-irradiation examination (PIE), demonstrated the performance of TRISO fuel produced on a laboratory scale (Demkowicz et al. 2016; Morris et al. 2016). The AGR-2 irradiation and its associated PIE were designed to demonstrate the performance of TRISO particles produced on a larger, engineering scale (Demkowicz 2019; Petti et al. 2017). The AGR-3/4 test was performed in the Idaho National Laboratory (INL) Advanced Test Reactor (ATR) for 10 cycles or 369 effective full power days, and fuel compact-average burnups ranged from 4.85 to 15.27% fissions per initial heavy-metal atom (FIMA). The AGR-3/4 irradiation was designed to provide insight on in-pile fission product behavior and transport.

Gamma spectrometry was used previously in evaluating the burnup of the AGR-1 TRISO fuel compacts (Harp et al. 2014) as well as the inventory of Ag-110m remaining in the AGR-1 compacts (Demkowicz et al. 2013). Additionally, gamma spectrometry of the AGR-1 graphite fuel compact holders was used to identify compacts containing defective SiC TRISO particles (Hunn et al. 2016). Gamma spectrometry was also utilized to measure the total inventory of gamma-emitting fission products outside of the fuel compacts in each of the capsules in AGR-1 (Demkowicz et al. 2013). The same techniques and processes have been applied to the similar compacts and capsule components in AGR-2 (Harp et al. 2020; Stempien and Demkowicz 2020) and to the unique fuel and other test articles from AGR-3/4.

Major components of the AGR-3/4 capsules are shown in Figure 1 and include four fuel compacts stacked at the center of each capsule, an inner ring of graphite (PCEA or IG-110) or graphitic matrix material, an outer ring made of graphite (PCEA or IG-110), a sink ring made of PCEA graphite, through tubes, and the stainless-steel capsule shell. The test train contained 12 capsules of four fuel compacts each, and each capsule was independently controlled for temperature and monitored for release of fission gases (Collin 2015; Collin et al. 2018). Capsules were numbered from the bottom (Capsule 1) to the top (Capsule 12) of the test train, and the compacts were also numbered within each capsule from the bottom to the top. In addition to the "standard" AGR-3/4 capsules depicted in Figure 1, some capsules were "fuel-body" capsules, where the outer ring had a sealed graphite floor and lid. Of the fuel-body-type capsules, only Capsule 4 was disassembled and its contents examined by gamma spectrometry. The configuration of each AGR-3/4 capsule is listed in Table 1.

To provide a source of fission products whose migration through the compacts and other capsule components could be measured, 20 designed-to-fail (DTF) particles were aligned down the center of the cylindrical fuel compacts amid approximately 1898 TRISO-coated driver fuel particles per compact (Hunn et al. 2011). DTF particles consisted of UCO fuel kernels coated in a 20 µm-thick layer of highly anisotropic pyrocarbon. A summary of kernel, DTF particle, and TRISO-coated driver particle properties, as well as references to fuel characterization reports, can be found in Collin (2015).

This report focuses on the processes and results of gamma scanning the AGR-3/4 fuel compacts and the concentric rings of graphite and/or graphitic matrix material that surrounded the fuel compacts during irradiation. These results have been used as a component of the overall AGR-3/4 irradiation experiment fission product mass balance, which quantified the fraction of fission products that escaped the fuel compacts during irradiation (Stempien et al. 2018a).



Figure 1. Major components of a representative AGR-3/4 standard capsule.

Table 1. Li	ist of AGR-3/4	capsules, no	ting capsul	le type,	material	for the	inner a	nd outer	rings,	and I	NL
drawing nu	umber.										

			Material		Thickne	ess (mm)	
Capsule	Туре	Inner Ring	Outer Ring	Sink Ring	Inner Ring ^a	Outer Ring	Drawing ID
12	Standard	Matrix	PCEA	PCEA	5.96	5.22	DWG-602712
11	Fuel body	Matrix	PCEA	PCEA	5.02	4.50	DWG-602711
10	Standard	PCEA	PCEA	PCEA	5.96	6.73	DWG-602710
9	Fuel body	Matrix	IG-110	PCEA	5.96	7.49	DWG-602709
8	Standard	IG-110	IG-110	PCEA	5.96	7.23	DWG-602708
7	Standard	Matrix	PCEA	PCEA	5.96	6.72	DWG-602707
6	Fuel body	Matrix	PCEA	PCEA	5.96	7.56	DWG-602706
5	Standard	Matrix	PCEA	PCEA	5.96	7.56	DWG-602705
4	Fuel body	Matrix	PCEA	PCEA	5.96	7.49	DWG-602704
3	Standard	PCEA	PCEA	PCEA	5.96	4.50	DWG-602703
2	Fuel body	Matrix	PCEA	PCEA	5.96	6.22	DWG-602702
1	Standard	Matrix	PCEA	PCEA	5.65	4.51	DWG-602701

^a DWG-602716

2. EXPERIMENTAL

Gamma scanning was accomplished using the INL Hot Fuel Examination Facility (HFEF) Precision Gamma Scanner (PGS). PGS has three major components: the detector system, collimator, and stage. The detector system consists of a digital multichannel analyzer and a high-purity germanium (HPGe) detector that is surrounded by a Compton suppression detector. The collimator is approximately 2.13 m long with an aperture that has a fixed width of 2.22 cm and a variable height of 0.254 to 0.00254 cm. The collimator can also be rotated 90° so that the fixed width of the aperture is vertical instead of horizontal. The stage suspends items before the collimator and moves them in a plane parallel to the face of the collimator. The stage can also rotate items about a central axis. PGS and its collimator are illustrated in Figure 2.

As in AGR-1 and AGR-2 PIE, AGR-3/4 compacts were individually encapsulated in aluminum containers, and these containers were stacked inside a thin-walled aluminum tube that was suspended in front of the PGS collimator. Eu-152 calibration sources were packaged in equivalent containers and

placed at the bottom and top of the same aluminum tube containing the compacts. These Eu-152 sources were scanned before the first compact and after the last compact to confirm the performance of the system. Each compact was typically scanned in 0.254 cm steps, for a live time of 60 minutes per step.

Burnup was determined from the measured Cs-134 to Cs-137 activity ratio, using the technique discussed in (Harp et al. 2014). Using coefficients derived from simulations specific to the AGR-3/4 experiment, the measured burnup can be expressed as a linear function of the measured Cs-134:Cs-137 activity ratio. These coefficients are given in Table A.1 in Appendix A. Similarly, the burnup can be determined from the total Cs-137 activity measured in each compact. The coefficients used to convert Cs-137 activity to burnup are also given in Table A.1. The burnup determined by the ratio of Cs-134 to Cs-137 can either be determined over the entire compact based on total activities, or locally, for every spectrum collected from each compact. This local measurement of burnup reveals the burnup gradients present in some compacts. The measured burnups were compared to the predicted burnups from (Sterbentz 2015).

The collected spectra were analyzed to evaluate both the gamma-emitting fission product content and burnup of each compact. Measured fission product inventories can be compared to the predicted fission product inventories from (Sterbentz 2015). Several different gamma-emitting fission products were quantified, including Zr-95, Ru-106, Ag-110m, Cs-134, Cs-137, Ce-144, and Eu-154.

In addition to the compacts, the inner and outer rings were also gamma scanned in PGS. Inner and outer rings are referred to by IR or OR and their two-digit capsule number (e.g., IR-07 for the Capsule 7 inner ring). The goal of these scans was to estimate the inventory and spatial distribution of fission products in the rings. The distribution of different fission products can be used to infer their transport behavior during irradiation. The ultimate goal is to use the distribution of fission products in the rings to compare with transport models of the AGR-3/4 experiment (Humrickhouse et al. 2016), to compare to destructive ring analyses (Stempien et al. 2018b), and to improve the understanding of fission product transport in fuel matrix and core graphite materials.

Inner and outer rings have been scanned in two ways. The rings were loaded into thin-walled Al fixtures that fix the ring geometry to the coordinate system of the PGS in a known and repeatable way (see INL Drawings 782064, 782067, and 782068). Then, they were scanned in two off-axis sweeps to identify axial levels of interest and to estimate the total activity of different isotopes in the rings. The off-axis scans are illustrated in Figure 3 for both inner and outer rings. In these scans, half the ring is scanned in one axial sweep followed by the other half in a second axial sweep. If an axial level of interest is identified, a tomographic scan of that level is performed, during which the PGS collimator is rotated to a vertical orientation and the ring is scanned horizontally at several different angles. The scans from multiple angles (up to 16) are used to reconstruct a 2D map of the activity intensity of a particular isotope in the ring. Note that due to the geometry of the collimator opening, these maps provide the average activity intensity over a 2.22 cm cross-section of the ring. Increasing the number of angles will improve the spatial resolution of the generated map, but the time required to collect spectra limits the number of angles that can be collected. The collimator opening and step size can be reduced to improve spatial resolution, but reducing the collimator opening size reduces the signal, increasing the required count time to collect gamma spectra and the number of spectra that must be collected.

The general process of producing these maps is often called single photon emission computed tomography (Wernick and Aarsvold 2004). However, the AGR program and some other researchers in the nuclear fuels field have utilized this process and referred to it as gamma emission computed tomography (GECT) (Harp and Demkowicz 2014; Harp and Chichester 2016; Dobrin et al. 1997a) or some variation of that name (Barnes et al. 1982; Dobrin et al. 1997b; Caruso and Jatuff 2014). GECT maps can be constructed from gamma scanning data using different mathematical methods. Fission product activity intensity maps for the AGR-3/4 rings shown in this report were produced using the analytic method of filtered backprojection. An iterative numerical method has also been implemented by (Humrickhouse et al. 2018) that resolves some of the artifacts of the filtered backprojection method discussed in Section 3.4.



Figure 2. Illustration of the PGS system (left) and the PGS collimator (right).



Figure 3. Illustration of off-axis scans of the inner (left) and outer (right) rings from AGR-3/4.

Work continues on collecting and analyzing data from the destructive analysis of AGR-3/4 rings (Stempien et al. 2018b). Destructive sampling has been performed on the inner and outer rings from Capsules 3, 5, 7, 8, 10, and 12 to determine the circumferentially averaged radial fission product profiles within the rings. Each ring was filled with epoxy to stabilize the ring and mounted on a rotating chuck. An end-mill (with a 1-cm wide bit) removed material from the ring in 10 to 15 steps (depending on the thickness of the ring), and a cyclone separator collected the fines from each radial segment of the ring. Most of the rings were sampled at one of their axial ends (either top or bottom) and in the axial center. All samples were sent to the Pacific Northwest National Laboratory for gamma counting and leach-burnleach analysis. These fission product profiles from destructive sampling are being compared to profiles constructed from GECT.

3. RESULTS

3.1 Fuel Compact Gamma-Emitting Fission Product Inventories

The total measured activities for Zr-95, Ru-106, Ag-110m, Cs-134, Cs-137, Ce-144, and Eu-154 are given for each compact in Table A.2 in Appendix A. These have been referenced to the end of the AGR-3/4 irradiation plus one day (04/13/2014 5:00 AM Mountain Time). These activities can be compared to the predicted inventories calculated from physics simulations (Sterbentz 2015).

3.2 Burnup

Data from the gamma spectrometry of compacts have been processed into burnup estimates and compared to the predicted burnup from physics calculations (Sterbentz 2015). The Cs-137 inventories of compacts are underpredicted compared to measurement, and the Cs-134 inventories are overpredicted compared to measurement. Burnup from the relative Cs-134:Cs-137 ratio is compared to simulations in Figure 4, where the burnup is plotted versus the compacts in-core position relative to core midplane (x = 0). These results agree reasonably well with the simulations but not as well as AGR-1 (Harp et al. 2014) and AGR-2 (Harp et al. 2020). The derived burnup for each compact is tabulated in Appendix B. The Capsule 4 "fuel body" was disassembled and the compacts counted; however, the other fuel-body capsules (Capsules 2, 6, 9, and 11) were not disassembled and their compacts were not counted.

The burnups determined from the total Cs-137 activity in each compact are also plotted in Figure 4. There is more scatter in these data than in the burnups from the Cs-134:Cs-137 method. The burnup evaluated using the Cs-137 method for Compacts 3-4, 4-1, 5-1 and 5-4 (x-axis positions in Figure 4: - 33.65, -27.31, -17.14, and -13.34) seems to lie outside the overall burnup trends established by the other Cs-137-based points and the Cs-134:Cs-137-based points.^a Since the Cs-137 method requires an accurate measurement of the total Cs-137 activity in the compact, it is subject to biases if portions of the sample are lost. Compacts 3-4, 4-1, and 5-1 were damaged during removal from their inner rings, and substantial pieces were missing from these compacts (Stempien et al. 2016). This explains why those data points return lower burnups and depart from the trends established by the other data points; however, it is not clear why the burnup from Cs-137 for Compact 5-4 is also a bit low. Generally, even for intact compacts, the burnups derived from the Cs-134:Cs-137 are favored over the burnups derived solely from Cs-137, because the ratios are less susceptible to the biases introduced when determining the absolute efficiency of the detector system.

^a AGR-3/4 compacts were given identifiers where the first digit is the capsule and the second digit is the level of the compact in the stack of four compacts in a given capsule. Thus, Compact 3-4 is the topmost compact from Capsule 3.



Figure 4. Burnup evaluation of AGR-3/4 based on gamma spectrometry of AGR-3/4 fuel compacts.

3.3 Rings Off-Axis Scans

The pair of off-axis (axial) scans for several different fission products observed in the inner and outer ring of Capsule 3 are shown in Figure 5, and similar scans are shown for Capsule 8 in Figure 6. The scans are plotted so that the left side of the ring is shown on the left side of the plot, and the right side of the ring follows on the right side of the plot. Note that in the right plot in Figure 5, the Ag-110m values are plotted on a secondary vertical axis. In the other plots in Figure 5 and Figure 6, the Ag-110m activities were similar in magnitude to those for the other isotopes, and in those cases, all isotope activities are plotted on the same vertical axis. The scanning pattern was explained in detail in Section 2, see Figure 3. Each point in the figures represents the activity of a particular isotope in a particular location in the ring. The orientation of the rings in relationship to the azimuthal position in the reactor was not retained. Several different factors influence the fission product migration in these rings, including temperature, fission product production and release from the DTF particles (Collin et al. 2018), and type of ring material (e.g., inner rings made of IG-110 or PCEA or graphitic matrix material and outer rings made of PCEA or IG-110 graphite). The activation product, Co-60, is detectable in the Capsule 3 scans. The Co-60 spike in the IR-03 plot is from an encapsulated melt wire placed in this ring that could not be removed during capsule disassembly. Both Cs-134 and Cs-137 isotopes have similar distributions in the scans, as expected. A compilation of all the off-axis scans is in Appendix C.

The AGR-3/4 capsules were specifically designed to minimize axial and azimuthal temperature gradients, such that transport of fission products would be primarily in the radial direction, simplifying the computational modeling of transport phenomena. These design characteristics include the single stack of compacts in the capsule center and thermal insulation at the ends of the capsules. However, the gamma

spectrometry data indicate that fission product distributions exhibited some unexpected axial variations. This includes the different axial profiles of some fission products among the different rings. For example, the axial Cs profiles are peaked in the capsule center in some cases but peaked at the ends in others. These profiles likely indicate nonuniform fission product migration in the rings, possibly due to axial temperature variations or transport in the gas gaps between the compacts and the rings. This increases the complexity of the fission product transport analysis in the AGR-3/4 capsule significantly. Similarly, the Ag-110m axial distribution in the rings is also nonuniform. The significant peaking of the Ag-110m at the axial ends of the rings was unexpected and may be an indication of a non-radial migration pathway.

Table 2 and Table 3 give the total activities of isotopes measured in the inner and outer rings, respectively. The totals in the tables were created by summing the measured activity from each scan of the ring. Activities have been decay-corrected to the end of the AGR-3/4 irradiation plus one day (4/13/2014 5:00 AM MDT). Even before advanced gamma scanning techniques are applied (i.e., GECT), these data are useful to modelers as a first check on the fission product migration models (Humrickhouse et al. 2018). Note that the magnitude of Ag-110m can vary significantly, even among inner and outer rings from the same capsule.

The uncertainties and less-than values in these tables are based on counting statistics and the minimum detectable activity in each scan. The uncertainty may be asymmetrical. The lower uncertainty band is equal to the square root of the sum of the squares of the activity uncertainty for each scan with a detectable amount of a given isotope. The upper uncertainty band is also equal to the square root of the sum of the squares of the activity uncertainty for each scan with a better square root of the sum of the squares of the activity uncertainty for each scan with a detectable amount of a given isotope, but, in the case of a scan with an undetectable amount of a given isotope, the activity uncertainty is replaced with the minimum detectable activity.



Figure 5. Off-axis scans of the Capsule 3 inner ring (left) and outer ring (right).



Figure 6. Off-axis scans of the Capsule 8 inner ring (left) and outer ring (right).

		Inne	r Ring Activity (µ	Ci)	
Capsule	Ag-110m	Cs-134	Cs-137	Eu-154	Co-60
1	0.0 (-0.0, +46.7)	75.0 (-3.4, +14.8)	242.2 (-4.3, +5.6)	4.6 (-1.0, +26.0)	7.9 (-0.9, +9.8)
2					
3	292.7 (-7.6, +27.5)	436.7 (-5.7, +6.9)	526.4 (-5.4, +5.6)	107.2 (-5.0, +10.4)	186.1 (-4.0, +4.7)
4	728.6 (-31.1, +127.3)	8351.1 (-26.5, +27.3)	6459.3 (-20.0, +20.1)	0.0 (-0.0, +28.1)	4.9 (-0.9, +15.1)
5	9.4 (-4.1, +112.8)	8309.5 (-25.1, +25.4)	5827.4 (-19.7, +19.7)	0.0 (-0.0, +27.9)	22.3 (-1.6, +17.2)
6					
7	3.6 (-1.6, +44.3)	671.7 (-8.3, +9.3)	590.3 (-6.5, +7.6)	1011.6 (-11.5, +14.0)	72.5 (-2.4, +7.3)
8	883.7 (-17.8, +45.4)	717.6 (-8.5, +9.6)	729.3 (-7.0, +7.3)	25.3 (-3.2, +30.7)	58.8 (-2.6, +9.8)
9					
10	559.6 (-13.6, +31.7)	533.5 (-7.4, +7.9)	644.0 (-6.2, +6.2)	9.4 (-1.9, +24.9)	80.1 (-2.7, +9.1)
11					
12	0.0 (-0.0, +109.9)	29.5 (-2.9, +19.9)	185.9 (-4.2, +5.2)	0.0 (-0.0, +26.9)	1.8 (-0.5, +11.4)

Table 2. Total decay-corrected activity measured in AGR-3/4 inner rings. Uncertainties in parentheses.

Table 3. Total decay-corrected activity measured in AGR-3/4 outer rings. Uncertainties in parentheses.

			Outer Ring (µCi)		
Capsule	Ag-110m	Cs-134	Cs-137	Eu-154	Co-60
1	0.0 (-0.0, +46.9)	2.8 (-0.7, +14.3)	33.8 (-2.1, +6.8)	0.0 (-0.0, +25.0)	40.2 (-2.1, +13.8)
2					
3	1048.9 (-15.9, +24.3)	366.7 (-6.3, +7.9)	403.8 (-5.1, +5.1)	0.0 (-0.0, +26.0)	91.7 (-2.8, +4.5)
4	21.3 (-3.0, +73.0)	765.1 (-9.1, +9.1)	569.1 (-6.6, +6.6)	0.0 (-0.0, +27.3)	180.6 (-3.5, +3.5)
5	5.2 (-2.5, +68.8)	77.7 (-4.1, +11.3)	91.3 (-3.1, +11.9)	0.0 (-0.0, +25.7)	202.6 (-4.5, +11.0)
6					
7	261.0 (-9.2, +38.4)	1053.8 (-9.5, +10.4)	870.2 (-7.6, +8.1)	0.0 (-0.0, +26.0)	279.3 (-5.1, +6.0)
8	8107.3 (-43.6, +57.2)	3376.5 (-16.3, +19.0)	2930.1 (-13.5, +14.4)	0.0 (-0.0, +30.1)	1.1 (-0.4, +11.9)
9					
10	2428.7 (-24.9, +27.6)	746.1 (-10.0, +10.3)	857.4 (-7.3, +7.6)	2.1 (-1.0, +25.7)	131.3 (-3.5, +18.5)
11					
12	0.0 (-0.0, +119.8)	0.0 (-0.0, +20.8)	4.3 (-0.4, +9.8)	0.0 (-0.0, +33.6)	1.3 (-0.4, +17.1)

3.4 Gamma Emission Computed Tomography

GECT has been performed on six different inner rings and three outer rings. Of those inner rings, two were scanned at two different axial levels. For the inner rings, scans were performed over 8 to 17 angles with a spatial resolution of 0.127 cm (the collimator slit size was set to 0.127 cm, and the ring was moved horizontally by the stage by 0.127 cm each scan), and live times were typically 30 minutes per scan. This results in a scan that lasts from four to nine days, depending on the number of angles scanned. For the outer rings, the scan was performed over eight angles with a spatial resolution of 0.127 cm and live times of 30 minutes. This resulted in a scan that lasted approximately six days.

A good confirmation of the spatial resolution of the filtered backprojection method employed to produce the GECT maps is shown in Figure 7, which contains the Co-60 tomogram for IR-07. Here the activity is concentrated in a single point corresponding to the location of a melt wire package in IR-07 that had a diameter of 0.137 cm, close to the step size of the scans. The light blue bands that radiate away

from the point in Figure 7 are artifacts of the filtered backprojection technique called ghosting. These artifacts are a result of the low number of angles (eight in this case) used to create the image. These artifacts are present in all the tomograms presented in Figure 7 through Figure 12. To help distinguish ghosting from a genuine signal, two black circles are also plotted in these images that represent the inner and outer diameter of the scanned rings. Iterative numerical reconstruction methods that identify the ring edge and do not exhibit ghosting are being investigated at INL (Humrickhouse et al. 2018).

The figures following Figure 7 contain a sampling of the observed fission product distributions revealed by GECT. The only fission products observed in any of the rings were Cs-134, Cs-137, Eu-154, and Ag-110m. The Cs-134 tomogram from the upper portion of IR-03 in Figure 8 is representative of a somewhat azimuthally uniform Cs-134 distribution. The shading in the tomograms moves from blue to white to red, with blue tones indicating little to no activity and red tones indicating areas of high activity. In these tomograms, the intensity of any pixel is proportional to the amount of activity in the volume represented by that pixel, but the tomograms are not scaled to a quantified activity value. Therefore, the scale is in relative terms specific to that sample only or "Relative Intensity".

The scans that created Figure 8, Figure 9, and Figure 11 had the collimator viewing the upper portion of the ring spanning from the top of the ring to 2.22 cm below the top of the ring. The Ag-110m tomogram, from the upper portion of IR-07 in Figure 9, shows the generally-observed distribution of Ag-110m, which does not decrease radially from the ring inner radius to its outer radius. When studying the feasibility of reconstructing AGR-3/4-like profiles using filtered backprojection, a shortcoming that was identified was the difficulty in effectively characterizing flat radial distributions (Harp and Demkowicz 2014). Modeling suggests the Ag-110m may have a radially flat distribution in the inner ring of many capsules. The destructive ring sampling and quantitative analysis should help to better interpret this sort of distribution in the GECT tomograms. A very different distribution is shown for Eu-154 at the midplane of IR-07 in Figure 10. In this ring, the Eu-154 is present at the inner surface of the ring and quickly decreases to nondetectable activities with increasing radius. It should also be noted that the ring is not necessarily perfectly centered in the PGS, which can result in activity appearing partially outside of the expected ring location. The iterative method of reconstruction has also employed corrections for imperfect sample centering in PGS (Humrickhouse et al. 2018).

While both the capsule design and irradiation location in ATR were chosen to minimize azimuthal temperature and flux gradients as much as possible, the GECT results suggest that fission product transport, in some cases, varied around the capsule circumference. Examples of azimuthally nonuniform radial distributions are shown in Figure 11 and Figure 12. Figure 11 shows the Cs-137 distribution in the upper portion of IR-10, and Figure 12 shows the tomogram for Ag-110m at the axial center of OR-08.

In IR-10, there was clearly a greater concentration of Cs-137 activity on one side of the ring, and this can be observed by simply examining the horizontal scans at different angles, indicating that this is a genuine feature and not an artifact of the filtered backprojection method used for this GECT. There is less ghosting in Figure 11 compared to the other tomograms presented here. This set of data was collected over 17 angles (every 11.25° between 0 and 180°), showing the benefit of acquiring data at additional angles, if time allows. As with Figure 11, there are clearly asymmetries in the horizontal scans of OR-08 that were used to create Figure 12. Although Ag-110m was observed in OR-08, it does appear to follow a radially diminishing distribution and azimuthal nonuniformity.

All the data collected in the tomographic scans are tabulated in Appendix D, and the tomograms generated from filtered back projection are shown in 0. The tomograms shown in this report are reconstructed using a simple application of filtered backprojection. This technique is best used when there are many more angles and much finer spatial resolution; the use of fewer angles results in the ghosting artifacts seen here. An iterative numerical technique that eliminates this is under development at INL (Humrickhouse et al. 2018).



Figure 7. Co-60 tomogram for IR-07 taken at the axial midplane of the ring.



Figure 9. Ag-110m tomogram for the upper level scan from IR-03.



Figure 11. Cs-137 tomogram for the upper level scan from IR-10.



Figure 8. Cs-134 tomogram for the upper level scans from IR-03.



Figure 10. Eu-154 tomogram for the IR-07 taken at the axial midplane of the ring.



Figure 12. Ag-110m tomogram for the midplane scan of OR-08.

1.44

1 20

0.96

0.72

O.48 Pctivity

1.24

3.5 Analytical Laboratory Gamma Scanning

In addition to scanning with PGS, additional capsule components were sent to the hot cells at the Analytical Laboratory at the INL Materials and Fuels Complex for quantitative gamma spectrometric analysis of fission product inventories outside of the fuel compacts. The Analytical Laboratory also performed analyses to measure Sr-90. These analyses include the graphite sinks from each capsule, which should capture any fission products that have migrated beyond the outer ring of a particular capsule, the capsule through tubes, spacers, felts, and the foils placed at the top and bottom of the stack of compacts in each capsule. These data were used for performing a mass balance on the fission products to be released from the fuel compacts in the capsules (Stempien et al. 2018a). The mass balance is an important parameter for comparing the measured results to those from pre-irradiation simulation predictions of the fission product transport in the AGR-3/4 experiment (Humrickhouse et al. 2016).

4. CONCLUSIONS

Gamma spectrometry of the fuel and carbonaceous rings from the AGR-3/4 TRISO fuel irradiation experiment have been completed. Detailed, spatially-resolved scans were performed on fuel compacts and the inner and outer rings using PGS. Gamma spectrometry was used to evaluate the fission product inventory of the fuel compacts from eight of the 12 capsules and also evaluate the burnup of those compacts. (The remaining four fuel-body capsules have been retained intact for future testing.) The agreement between the measured burnup and the burnup predicted from simulations is acceptable. Inner and outer rings from all standard capsules and the Capsule 4 fuel-body have been evaluated by gamma spectrometry as well. Initially, these rings were scanned axially to evaluate the fission product inventory and identify axial locations of interest for additional scanning to evaluate radial distributions. GECT has been applied to evaluate the distribution of fission products at a specified axial level in the rings. This has revealed the distribution of several fission products in these rings, including Ag-110m, Cs-134, Cs-137, and Eu-154. These scans have revealed some axial and azimuthal asymmetries in the migration of fission products through the various rings. The development of a new methodology to transform GECT tomograms into radial fission product distributions is continuing. Destructive sampling of the inner and outer rings from Capsules 3, 5, 7, 8, 10, and 12 is complete. Comparing the results from destructive sampling with results from PGS will allow for the validation of the collected gamma tomography and the creation of radial fission product distributions from non-gamma-emitting fission products (i.e., Sr-90).

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Appendix A Burnup Conversion and Total Compact Activity for Selected Isotopes

Table A.1. Activity and activity ratio to burnup conversion coefficients in % FIMA.

	Cs-134 : Cs-137 Ratio	Cs-137 Total Compact Activity						
Slope (m)	9.98E+00	7.33E-05 (µCi ⁻¹)						
Intercept (b)	1.70E+00	6.35E-02						
Burnup (% FIMA) =	= mx+b							
x = Cs-134:Cs-137 or Cs-137 activity								

pact	Ag-110m			Cs-134		C	Cs-137		Eu-154		Zr-95		Ru-106		e-144
Com	Activity (μCi)	+Δ (μCi)	-Δ (μCi)	Activity (µCi)	±Δ (μCi)										
1-4	2.60E+02	2.17E+01	2.17E+01	4.72E+04	7.08E+01	9.79E+04	1.21E+02	1.43E+03	1.84E+01	2.98E+06	1.48E+04	2.16E+05	4.54E+02	1.62E+06	6.08E+03
1-3	2.07E+02	2.21E+01	2.21E+01	4.04E+04	5.95E+01	9.15E+04	1.09E+02	1.25E+03	1.68E+01	2.78E+06	1.65E+04	1.92E+05	4.44E+02	1.52E+06	5.83E+03
1-2	1.09E+02	4.45E+01	1.74E+01	3.40E+04	5.51E+01	8.53E+04	9.59E+01	1.06E+03	1.68E+01	2.63E+06	1.46E+04	1.71E+05	4.30E+02	1.43E+06	5.95E+03
1-1	1.09E+02	3.98E+01	1.84E+01	2.70E+04	4.78E+01	7.73E+04	1.10E+02	6.74E+02	1.33E+01	2.42E+06	1.64E+04	1.47E+05	3.84E+02	1.29E+06	5.85E+03
3-4	9.88E+01	1.07E+02	2.36E+01	1.80E+05	1.94E+02	1.75E+05	2.38E+02	5.34E+03	3.44E+01	4.75E+06	2.30E+04	5.77E+05	9.13E+02	2.70E+06	8.46E+03
3-3	1.76E+02	7.59E+01	2.86E+01	1.84E+05	2.08E+02	1.82E+05	2.62E+02	5.40E+03	3.48E+01	4.99E+06	2.24E+04	5.86E+05	9.85E+02	2.80E+06	9.17E+03
3-2	1.29E+02	8.78E+01	2.81E+01	1.76E+05	2.03E+02	1.78E+05	2.45E+02	5.23E+03	3.38E+01	4.84E+06	2.42E+04	5.65E+05	1.00E+03	2.74E+06	7.56E+03
3-1	1.07E+02	1.05E+02	2.58E+01	1.64E+05	1.75E+02	1.73E+05	2.25E+02	3.89E+03	2.89E+01	4.73E+06	1.99E+04	5.45E+05	8.31E+02	2.67E+06	7.26E+03
4-4	1.99E+03	7.04E+01	7.04E+01	2.40E+05	5.43E+02	2.00E+05	3.10E+02	6.42E+03	3.43E+01	1.20E+07	2.54E+05	6.97E+05	1.57E+03	3.03E+06	1.57E+04
4-3	1.82E+03	7.68E+01	7.68E+01	2.34E+05	5.41E+02	1.96E+05	3.18E+02	6.15E+03	3.52E+01	1.14E+07	2.28E+05	6.71E+05	1.40E+03	2.95E+06	1.20E+04
4-2	1.87E+03	7.12E+01	7.12E+01	2.31E+05	4.28E+02	1.97E+05	2.96E+02	6.17E+03	3.52E+01	1.19E+07	2.28E+05	6.67E+05	1.50E+03	2.98E+06	1.14E+04
4-1	1.68E+03	6.71E+01	6.71E+01	1.94E+05	3.72E+02	1.69E+05	2.79E+02	5.23E+03	3.17E+01	9.50E+06	2.26E+05	5.66E+05	1.24E+03	2.52E+06	1.24E+04
5-4	2.24E+03	7.69E+01	7.69E+01	2.49E+05	5.07E+02	1.95E+05	3.59E+02	6.55E+03	3.87E+01	1.26E+07	2.59E+05	6.98E+05	1.58E+03	2.97E+06	1.29E+04
5-3	2.42E+03	8.48E+01	8.48E+01	2.61E+05	5.15E+02	2.06E+05	3.17E+02	6.91E+03	3.96E+01	1.23E+07	2.37E+05	7.36E+05	1.71E+03	3.07E+06	1.59E+04
5-2	2.50E+03	8.51E+01	8.51E+01	2.63E+05	4.26E+02	2.08E+05	2.83E+02	6.94E+03	3.53E+01	1.26E+07	2.42E+05	7.39E+05	1.51E+03	3.11E+06	1.32E+04
5-1	2.08E+03	7.41E+01	7.41E+01	2.27E+05	4.27E+02	1.78E+05	2.50E+02	5.98E+03	3.70E+01	1.08E+07	2.28E+05	6.36E+05	1.66E+03	2.68E+06	1.18E+04
7-4	4.69E+02	3.58E+01	3.58E+01	2.68E+05	2.87E+02	2.16E+05	2.86E+02	7.29E+03	3.78E+01	5.53E+06	2.45E+04	7.99E+05	1.34E+03	3.23E+06	9.54E+03
7-3	3.87E+02	5.21E+01	4.44E+01	2.69E+05	2.70E+02	2.13E+05	3.02E+02	7.26E+03	3.82E+01	5.45E+06	2.10E+04	7.86E+05	1.18E+03	3.15E+06	9.83E+03
7-2	3.58E+02	3.79E+01	3.79E+01	2.77E+05	2.47E+02	2.18E+05	2.96E+02	7.28E+03	3.77E+01	5.57E+06	2.30E+04	8.10E+05	1.16E+03	3.24E+06	8.90E+03

Table A.2. Measured decay-corrected activities and uncertainties (Δ) for Ag-110m, Cs-134, Cs-137, Eu-154, Zr-95, Ru-106, and Ce-144.

pact	Ag-110m			Cs-134		c	Cs-137		Eu-154		Zr-95		Ru-106		Ce-144	
Com	Activity (μCi)	+Δ (μCi)	-Δ (μCi)	Activity (µCi)	±Δ (µCi)	Activity (µCi)	±Δ (μCi)									
7-1	4.01E+02	4.58E+01	4.35E+01	2.75E+05	2.97E+02	2.20E+05	2.91E+02	6.06E+03	3.45E+01	5.56E+06	2.34E+04	8.17E+05	1.18E+03	3.24E+06	8.33E+03	
8-4	4.49E+02	4.61E+01	4.61E+01	2.45E+05	4.95E+02	2.07E+05	5.89E+02	6.87E+03	3.68E+01	5.89E+06	4.81E+04	7.25E+05	1.62E+03	3.07E+06	1.04E+04	
8-3	4.68E+02	4.83E+01	4.83E+01	2.54E+05	4.78E+02	2.10E+05	5.14E+02	7.11E+03	3.92E+01	5.91E+06	4.42E+04	7.37E+05	1.77E+03	3.11E+06	9.33E+03	
8-2	4.16E+02	1.07E+02	4.61E+01	2.54E+05	5.04E+02	2.09E+05	5.37E+02	7.05E+03	3.99E+01	5.86E+06	4.02E+04	7.39E+05	1.73E+03	3.09E+06	1.35E+04	
8-1	5.18E+02	6.95E+01	5.83E+01	2.54E+05	5.02E+02	2.11E+05	5.60E+02	7.11E+03	4.21E+01	5.93E+06	4.39E+04	7.54E+05	1.72E+03	3.16E+06	1.40E+04	
10-4	6.93E+01	1.49E+02	2.30E+01	1.35E+05	3.01E+02	1.56E+05	4.31E+02	4.02E+03	3.08E+01	4.67E+06	3.38E+04	4.67E+05	1.25E+03	2.44E+06	9.38E+03	
10-3	1.28E+02	1.23E+02	2.12E+01	1.47E+05	3.18E+02	1.62E+05	4.35E+02	4.34E+03	2.96E+01	4.78E+06	4.12E+04	4.92E+05	1.34E+03	2.50E+06	9.67E+03	
10-2	3.13E+02	5.27E+01	3.80E+01	1.56E+05	3.20E+02	1.67E+05	4.35E+02	4.63E+03	3.04E+01	4.93E+06	3.93E+04	5.16E+05	1.29E+03	2.57E+06	9.22E+03	
10-1	2.59E+02	8.70E+01	3.79E+01	1.62E+05	3.83E+02	1.72E+05	4.86E+02	4.78E+03	3.30E+01	5.04E+06	4.17E+04	5.38E+05	1.44E+03	2.64E+06	1.06E+04	
12-4	2.26E+01	7.52E+01	9.72E+00	1.63E+04	4.73E+01	5.91E+04	1.86E+02	5.01E+02	1.29E+01	1.89E+06	2.86E+04	1.03E+05	3.92E+02	9.94E+05	5.28E+03	
12-3	2.83E+01	8.54E+01	1.01E+01	2.11E+04	5.55E+01	6.59E+04	1.84E+02	6.50E+02	1.32E+01	2.10E+06	2.90E+04	1.21E+05	4.42E+02	1.10E+06	5.19E+03	
12-2	7.46E+01	6.75E+01	1.77E+01	2.64E+04	6.74E+01	7.41E+04	2.08E+02	8.22E+02	1.37E+01	2.35E+06	2.34E+04	1.42E+05	4.83E+02	1.24E+06	6.82E+03	
12-1	1.41E+02	5.41E+01	2.40E+01	3.11E+04	7.72E+01	8.02E+04	2.25E+02	9.66E+02	1.65E+01	2.53E+06	2.43E+04	1.62E+05	5.61E+02	1.32E+06	6.67E+03	

Appendix B Measured Versus Calculated Burnup for Each Compact

Compact	Compact Average Experimental Burnup from Cs-134:Cs-137 Ratio Method (% FIMA)	Compact Experimental Burnup from Total Cs- 137 Activity (% FIMA)	Calculated Burnup from Simulation (%FIMA) (Sterbentz 2015)
1-4	6.5	7.2	6.85
1-3	6.1	6.8	6.37
1-2	5.7	6.3	5.91
1-1	5.2	5.7	5.43
3-4	12.0	12.9	12.93
3-3	11.8	13.4	12.73
3-2	11.5	13.1	12.49
3-1	11.2	12.7	12.16
4-4	13.7	14.7	14.41
4-3	13.7	14.4	14.29
4-2	13.4	14.5	14.16
4-1	13.1	12.4	13.98
5-4	14.5	14.4	14.98
5-3	14.3	15.2	14.92
5-2	14.4	15.3	14.86
5-1	14.2	13.8	14.74
7-4	14.1	15.9	14.90
7-3	14.3	15.7	15.00
7-2	14.4	16.1	15.02
7-1	14.2	16.2	14.92
8-4	13.5	15.2	14.43
8-3	13.8	15.4	14.54
8-2	13.9	15.4	14.58
8-1	13.7	15.6	14.51
10-4	10.4	11.5	11.43
10-3	10.8	11.9	11.75
10-2	11.0	12.3	11.96
10-1	11.1	12.7	12.08
12-4	4.4	4.4	4.85
12-3	4.9	4.9	5.17
12-2	5.3	5.5	5.52
12-1	5.6	5.9	5.87

Appendix C Off-Axis Gamma Scans





Outer Ring 1







Outer Ring 3







Outer Ring 4































Outer Ring 10










Appendix D Gamma Tomography Data

The distance between each scan was always 0.050 inches (0.127 cm).

1. Inner Ring 3 Axial Middle

Angles for MID IR-03 Scans

0.00 -22.50 -45.00 -67.50 -90.00 -112.50 -135.00 -157.50 -180.00 -11.20 -33.70 -56.20

0.0	2.53	1.97	2.60	3.35	2.11	0.00	0.00	1.44	1.78	3.37	2.98
5.4	47 8.13	7.62	5.94	5.65	4.48	3.01	0.00	0.00	6.20	5.61	6.89
9.	55 9.76	12.47	11.47	9.60	9.88	9.30	8.01	6.42	8.52	10.27	10.84
14.	38 14.76	15.95	14.10	17.04	14.47	14.57	10.94	8.82	13.20	13.69	14.19
19.	19.72	20.81	22.87	20.74	19.99	20.32	17.35	15.43	19.45	20.49	20.15
18.	76 17.86	18.30	14.98	16.49	18.73	21.12	25.73	23.53	15.03	18.83	19.57
15.	15 11.83	13.28	12.41	12.46	15.22	14.18	16.03	15.56	14.64	13.63	12.63
13.	32 12.79	12.51	12.26	13.33	12.67	12.88	12.80	11.51	11.08	13.57	14.52
14.	01 13.08	11.47	14.70	13.00	9.66	14.19	11.25	10.63	12.98	10.50	12.03
11.	75 11.30	13.55	13.21	10.83	10.43	11.79	11.38	13.10	9.72	11.87	11.96
11.	28 10.81	11.94	11.02	14.72	10.31	13.64	12.15	11.55	13.57	12.91	11.34
12.	72 10.42	12.74	12.42	12.23	11.83	11.91	12.33	10.42	12.29	10.70	12.37
13.	02 10.15	13.36	15.11	12.43	13.82	13.49	15.03	13.41	10.67	13.29	13.46
14.	57 13.89	15.40	16.55	14.49	14.20	11.18	11.97	11.30	15.26	16.81	16.59
18.	50 19.43	20.30	20.49	24.54	21.30	17.29	14.80	12.89	20.02	17.36	19.71
20.	73 19.88	20.08	18.07	19.16	21.38	20.20	17.33	17.34	20.62	18.60	17.03
17.	33 13.22	13.96	15.24	14.83	14.90	15.82	19.77	19.30	12.83	10.08	9.87
8.4	48 7.60	9.88	7.79	9.50	9.21	10.86	12.86	14.70	6.50	7.29	8.73
4.	3.66	3.28	3.53	2.63	5.12	5.59	6.64	10.68	5.37	3.60	3.09
0.	0.00	1.27	0.00	0.00	1.80	1.79	2.03	8.45	0.00	0.00	0.00
0.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.08	0.00	0.00	0.00
0.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.	00 1.46	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

0.00	2.98	2.23	0.00	3.11	0.00	0.00	0.00	0.00	0.00	4.50	2.70
4.57	4.96	7.05	6.74	6.04	3.79	4.73	0.00	0.00	4.80	7.28	7.29
9.08	7.68	12.76	9.76	11.83	9.06	7.72	6.22	4.71	8.34	8.82	10.90
10.86	13.88	14.78	16.23	11.16	15.46	12.66	9.82	6.94	16.36	14.28	13.21
19.32	19.86	17.23	17.80	18.08	18.00	17.58	13.36	14.50	17.98	19.09	20.05
15.12	15.16	14.05	13.12	14.93	19.95	20.57	18.15	16.75	17.74	13.08	15.66
15.83	12.20	10.73	11.93	12.36	10.42	12.36	14.81	20.28	12.25	12.17	11.51
12.24	10.63	9.72	11.91	10.55	10.91	12.93	11.19	11.87	10.52	12.94	11.17
10.89	9.85	10.04	11.92	10.90	9.83	10.72	13.01	11.59	9.31	12.76	10.31
10.20	8.09	9.60	12.02	10.90	8.23	8.46	9.61	8.98	9.07	9.14	10.29
12.09	11.46	11.26	10.66	9.26	7.93	7.31	8.74	11.50	11.30	11.35	8.56
12.40	13.16	13.42	10.27	9.81	12.32	10.38	10.38	18.39	11.04	10.34	12.28
9.53	12.97	13.01	11.55	11.80	11.79	11.72	13.20	12.03	11.48	14.70	11.45
12.44	14.77	14.23	12.97	15.98	12.75	13.24	10.89	11.81	13.38	14.38	14.02
20.39	19.77	16.21	18.50	19.22	19.37	13.67	15.19	12.57	18.28	15.90	15.77
15.58	17.19	14.41	16.94	18.50	22.05	16.96	17.80	14.00	16.86	12.85	18.41
15.70	11.92	10.11	13.07	13.62	11.06	14.78	13.84	19.37	15.40	10.82	11.44
8.84	6.08	6.19	2.37	9.11	5.43	10.16	12.28	12.38	5.89	6.36	6.00
4.40	3.91	2.51	5.64	3.31	3.93	5.58	5.60	6.64	0.00	0.00	4.95
0.00	0.00	0.00	0.00	0.00	0.00	0.00	3.18	3.78	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Co-60 Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	11.52	31.02	0.00	0.00	0.00	0.00	0.00	0.00	2.02	27.73	4.32
3.13	44.17	26.15	21.34	0.00	2.26	2.04	0.00	0.00	39.90	30.92	49.83
40.48	3.98	2.31	44.25	3.99	1.96	0.00	0.00	2.83	17.96	3.06	9.13
8.68	3.57	2.87	5.80	10.51	2.66	3.90	0.00	2.79	3.72	3.32	4.06
4.01	2.75	0.00	2.52	47.03	3.01	3.64	5.42	4.45	4.29	3.18	3.74
3.24	2.44	2.20	0.00	4.01	0.00	2.30	3.77	4.98	3.11	3.19	3.37
3.15	2.17	2.33	0.00	2.18	6.13	3.06	3.67	0.00	2.81	0.00	2.77
3.71	0.00	0.00	0.00	0.00	56.65	2.46	3.04	2.16	2.13	0.00	0.00
2.51	2.96	2.66	0.00	0.00	3.72	0.00	2.90	0.00	2.28	2.85	2.16
0.00	1.82	3.23	2.17	0.00	0.00	4.93	0.00	0.00	3.62	2.35	0.00
3.23	2.83	2.06	1.96	0.00	2.81	56.29	3.11	2.75	2.98	0.00	2.71
0.00	3.81	2.49	3.00	2.48	2.45	2.84	0.00	0.00	2.48	2.63	2.69
3.08	2.52	0.00	2.57	3.48	2.63	2.33	2.87	2.88	2.90	2.05	0.00
4.34	0.00	4.42	4.86	5.10	3.12	3.57	56.68	3.77	3.88	0.00	5.33
3.71	2.97	0.00	2.29	2.99	3.77	3.06	10.18	4.12	2.82	2.34	1.93
0.00	0.00	2.11	0.00	2.40	0.00	0.00	3.23	21.72	2.54	0.00	0.00
0.00	0.00	2.16	2.23	0.00	0.00	3.01	0.00	40.37	2.73	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.21	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

2. Inner Ring 3 Axial Top

Angles for Upper IR-03 Scan

0.00 -22.50 -45.00 -67.50 -90.00 -112.50 -135.00 -157.50

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	2.00	3.24	1.71	0.00	0.00	0.00	0.00
5.70	5.54	6.33	4.11	5.74	0.00	2.14	2.32
11.18	10.34	8.97	10.19	8.87	8.70	8.66	4.47
13.75	13.50	11.08	14.77	15.18	12.84	11.41	9.21
15.33	23.85	18.80	20.89	23.08	17.63	18.30	16.86
16.56	17.56	16.89	18.12	18.92	19.69	19.72	16.25
13.05	13.42	13.81	10.99	12.66	15.30	15.60	15.23
10.31	13.11	13.92	10.21	11.37	12.98	13.12	12.13
10.20	10.66	9.98	12.60	11.62	12.83	14.17	12.75
10.84	10.93	10.34	10.17	13.15	11.72	11.77	9.65
13.21	10.99	10.11	11.44	11.48	7.87	12.42	11.20
11.37	8.66	13.16	9.72	13.37	10.34	10.61	11.17
13.83	12.04	10.15	12.31	11.25	11.91	8.55	9.87
9.61	12.53	15.28	15.89	12.98	9.60	11.19	11.25
16.91	21.01	18.78	19.03	18.04	16.98	15.41	11.01
21.25	18.13	20.27	19.56	18.81	20.34	18.03	21.63
16.18	10.75	16.20	12.73	14.80	16.55	14.77	17.28
9.52	6.39	9.10	10.22	10.06	11.07	11.77	12.78
7.11	2.98	2.94	5.12	5.46	5.19	7.16	8.64
0.00	0.00	0.00	1.89	0.00	1.41	3.67	5.14
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
4.92	7.00	6.03	3.54	4.08	5.21	0.00	3.43
10.67	7.75	8.44	10.00	9.04	10.84	6.95	4.90
13.46	15.39	14.51	11.82	14.70	9.65	10.14	8.17
17.69	17.84	18.33	18.80	15.45	17.59	14.63	13.94
18.49	17.07	14.84	13.08	13.39	17.50	18.46	18.23
10.56	10.37	13.26	8.44	8.58	10.08	11.07	16.50
11.15	13.71	13.18	9.50	9.54	11.77	10.52	10.55
9.59	9.04	10.28	8.86	9.69	6.91	11.44	13.72
9.85	10.82	10.81	8.45	7.99	13.90	11.26	7.20
6.14	7.35	7.50	10.32	10.39	7.26	9.96	9.19
11.32	10.62	10.91	9.09	10.91	8.44	9.72	7.97
8.43	10.20	11.93	12.02	9.02	10.44	12.23	7.94
11.27	10.33	11.73	13.77	10.03	13.43	10.81	12.04
13.38	14.01	17.17	16.83	12.95	15.60	14.24	12.44
17.71	15.66	13.53	16.18	15.22	18.55	15.65	18.29
14.52	9.91	12.12	13.12	12.32	15.06	13.17	15.99
7.26	7.58	8.36	7.64	8.44	9.50	9.45	11.85
3.39	3.78	2.80	4.54	5.04	4.50	6.37	4.70
0.00	0.00	0.00	0.00	2.74	2.65	0.00	3.20
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Co-60 Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	2.63	3.16	0.00	0.00	0.00	0.00	0.00
0.00	9.51	10.82	0.00	0.00	0.00	2.21	2.02
4.74	0.00	2.55	7.84	0.00	0.00	0.00	1.88
4.92	0.00	0.00	3.69	2.62	2.05	2.85	0.00
3.35	2.70	3.45	2.50	5.93	4.41	3.83	4.60
0.00	0.00	2.46	0.00	7.21	0.00	1.93	0.00
2.74	0.00	3.29	2.05	0.00	3.23	2.79	3.84
4.26	0.00	2.79	2.30	0.00	6.35	3.55	2.79
0.00	2.48	2.44	0.00	3.87	5.43	0.00	0.00
2.74	2.89	0.00	2.16	1.93	3.00	2.27	2.11
2.10	2.02	0.00	2.76	2.42	0.00	5.96	0.00
0.00	0.00	2.53	2.75	0.00	0.00	4.92	3.99
3.15	0.00	0.00	3.23	2.49	2.95	2.43	2.75
4.03	4.98	4.14	3.88	3.36	3.03	2.77	4.63
2.82	2.51	2.40	3.64	3.42	4.23	4.17	8.03
2.77	0.00	0.00	0.00	0.00	2.48	2.97	0.00
0.00	0.00	0.00	2.00	2.13	0.00	2.66	0.00
0.00	2.02	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Ag-110m Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	9.35	0.00	0.00	0.00	0.00
0.00	10.83	12.59	12.13	10.23	0.00	0.00	0.00
13.50	0.00	17.07	12.76	22.88	16.93	16.90	10.74
15.58	15.51	16.86	14.74	21.31	22.48	21.40	12.57
0.00	15.04	16.39	0.00	20.56	17.30	15.54	9.16
10.87	9.00	12.72	8.95	16.31	9.47	15.99	14.35
14.46	13.00	14.70	0.00	11.52	11.34	14.97	13.67
13.21	10.40	14.18	9.53	8.55	0.00	10.55	0.00
12.37	10.47	0.00	13.00	0.00	0.00	13.44	9.96
0.00	13.83	9.09	10.13	0.00	10.05	0.00	0.00
11.37	11.92	11.67	0.00	10.87	10.97	9.42	0.00
10.08	13.70	10.32	11.74	17.66	0.00	0.00	10.90
11.42	13.63	9.92	12.97	13.34	12.45	0.00	10.80
11.86	12.52	10.06	9.90	14.04	11.97	9.10	9.32
13.62	12.46	13.39	14.87	14.01	0.00	10.65	9.06
19.70	20.29	20.92	18.19	11.98	0.00	15.97	12.69
19.17	24.68	18.93	11.41	21.08	21.13	21.68	11.54
19.88	18.47	17.38	14.12	22.59	22.03	18.87	19.69
12.62	12.75	10.24	12.25	13.29	11.79	16.03	17.20
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

3. Inner Ring 4 Axial Middle

Angles for Middle IR-04 Scan

0.1 11.4 22.6 33.8 45.1 56.4 67.6 78.8 90.1 101.4 112.6 123.8 135.1 146.4 157.6 168.8 180.1 Cs-137 Input R matrix

2.35	0.00	0.00	1.44	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.51	1.48
25.59	19.43	16.61	14.25	10.41	10.86	8.74	7.18	4.61	5.53	4.86	3.88	6.01	12.08	15.69	27.39	32.91
41.86	38.66	42.14	39.51	30.71	29.72	28.88	21.24	22.50	25.79	27.55	27.56	34.99	42.46	44.18	41.88	68.32
90.03	80.94	78.54	84.59	60.93	66.00	55.60	51.40	47.38	49.26	53.56	66.25	82.10	92.73	77.67	104.35	116.02
181.10	170.45	161.59	161.80	142.60	140.60	138.07	125.94	113.28	126.36	135.22	150.20	159.27	160.53	166.55	178.36	195.66
234.16	273.92	275.92	272.02	266.54	254.83	236.90	245.34	240.80	259.15	245.76	245.55	265.38	279.51	280.88	275.71	282.04
184.06	188.91	193.13	192.70	226.03	234.79	241.01	264.64	278.88	285.42	266.75	263.06	233.52	230.78	232.15	210.64	198.19
172.77	157.69	170.13	164.86	173.93	174.88	195.45	189.12	187.54	193.97	201.25	192.07	177.83	168.34	175.72	183.53	186.48
151.25	166.12	144.92	154.21	154.52	160.01	156.10	157.79	159.90	163.80	162.64	164.65	160.96	159.48	160.32	153.99	149.67
139.44	139.97	148.83	143.34	148.30	147.77	147.56	154.10	155.47	139.97	147.03	149.04	144.71	150.83	159.58	137.75	140.07
141.55	140.28	145.98	149.14	139.86	146.29	151.25	146.08	151.46	148.19	137.12	137.22	145.56	148.72	154.42	143.24	148.09
153.57	149.14	145.98	157.79	151.04	148.72	155.15	145.98	136.38	140.28	135.11	140.28	142.50	163.38	149.99	149.88	141.65
167.92	160.11	141.23	160.85	163.07	149.56	154.42	139.65	143.66	147.77	153.05	143.66	147.14	150.94	160.96	145.03	154.31
183.21	168.23	185.64	173.93	171.61	170.55	153.78	152.83	147.98	153.89	164.65	163.07	162.01	152.41	147.56	167.07	179.63
226.14	231.73	221.39	197.66	194.08	191.44	191.97	189.75	178.15	183.42	188.06	196.08	182.05	171.40	187.43	195.02	209.05
278.35	271.60	281.30	271.07	260.42	264.74	252.72	247.34	260.74	254.41	256.10	242.81	251.35	260.10	256.52	246.81	251.35
165.91	179.41	186.27	186.06	205.78	216.75	226.88	235.63	240.70	243.54	228.35	231.31	203.78	211.16	179.73	174.88	153.57
97.48	106.64	113.70	130.37	117.61	119.08	126.99	115.28	134.27	127.73	122.77	115.92	101.23	100.35	101.09	75.64	75.40
47.98	51.24	52.44	64.81	72.51	65.21	69.78	72.89	63.90	43.88	44.50	45.63	38.40	41.82	45.61	44.33	36.34
15.03	13.90	17.04	27.36	33.09	38.36	37.58	31.23	26.25	23.18	23.72	21.83	18.82	18.11	18.47	13.37	12.86
1.72	0.00	0.00	0.00	1.42	2.06	5.43	6.25	5.21	5.18	5.81	3.06	1.88	2.95	2.25	0.00	0.00

3.11	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
22.39	18.66	17.94	15.88	7.76	9.98	5.42	5.44	0.00	4.12	0.00	4.43	7.51	13.22	12.09	25.89	33.52
47.00	49.52	41.48	40.54	28.67	30.87	26.39	21.85	23.85	26.24	21.00	27.93	33.39	43.00	44.39	50.30	63.82
92.00	89.58	82.30	83.43	60.43	66.54	56.65	55.82	48.39	51.52	49.04	68.26	88.50	92.78	91.58	102.99	122.52
184.01	164.12	160.36	162.64	151.19	141.91	129.88	118.78	122.52	132.80	140.91	161.49	172.93	160.38	164.64	183.86	202.79
231.94	259.33	251.94	253.68	258.90	257.38	237.60	239.55	222.60	246.07	222.81	241.94	262.59	273.03	270.42	264.55	266.29
184.27	184.36	193.25	179.58	208.90	219.77	236.07	256.51	266.94	263.46	259.77	247.16	220.21	206.25	206.51	211.68	203.14
163.40	153.93	153.06	147.45	159.12	163.14	175.84	173.34	181.03	181.40	186.97	180.82	175.23	161.23	169.58	188.51	172.45
153.95	155.27	146.73	141.04	138.54	150.75	153.47	152.19	153.56	160.19	161.34	151.91	145.47	147.71	163.73	156.80	147.23
140.86	128.82	153.36	140.58	144.41	142.78	145.91	155.62	158.34	144.38	138.82	146.64	138.43	157.56	141.21	141.86	142.12
140.12	137.86	150.62	139.19	139.19	142.64	144.58	144.60	133.97	141.12	137.73	131.78	145.30	139.64	145.06	151.10	132.45
143.12	143.82	144.06	149.91	140.84	140.60	142.60	141.30	138.17	137.84	129.12	137.34	133.25	147.58	146.04	141.14	138.64
158.08	152.99	146.25	154.54	154.95	142.80	145.10	145.56	141.75	130.17	146.54	132.75	146.95	135.32	141.49	137.30	157.43
184.77	161.84	176.14	159.32	158.51	160.12	144.25	151.12	146.69	145.91	147.49	148.45	152.32	147.45	144.99	165.08	168.43
219.55	220.64	207.32	201.88	176.86	170.19	185.75	172.03	169.86	178.29	169.51	170.97	168.51	168.17	176.56	188.51	186.32
264.12	255.42	263.46	259.99	242.60	257.81	239.77	246.07	241.94	241.29	240.86	238.03	240.64	241.94	254.99	243.47	226.73
170.43	192.71	182.73	198.27	202.95	215.99	219.99	221.08	223.68	224.99	239.12	220.64	198.29	199.88	182.03	170.60	132.32
92.86	97.67	115.10	123.23	120.82	126.93	116.52	120.32	129.71	131.30	122.32	117.47	101.67	100.65	99.39	82.93	75.43
50.56	48.26	54.82	69.67	69.58	66.34	72.50	66.28	61.02	49.17	49.19	49.91	40.56	49.45	44.89	41.50	34.32
14.26	17.54	16.55	26.02	35.69	40.45	35.87	31.63	27.67	25.22	18.29	24.87	23.82	21.09	22.22	16.24	11.12
0.00	0.00	0.00	0.00	3.01	3.17	6.00	3.71	5.57	3.94	4.10	0.00	0.00	0.00	0.00	0.00	0.00

4. Inner Ring 5 Axial Middle

Angles for Middle IR-05 Scan

0.1 11.4 22.6 33.8 45.1 56.4 67.6 78.8 90.1 101.4 112.6 123.8 135.1 146.4 157.6 168.8 180.1 Cs-137 Input R matrix

2.06	0.00	0.00	0.00	1.24	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.63	0.00
0.00	0.00	0.00	1.04	1.21	0.00	1.15	0.00	0.00	0.00	0.00	0.00	1.49	0.00	0.00	0.00	0.00
11.43	5.42	7.17	4.69	4.67	1.85	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
31.05	30.13	26.69	25.15	20.18	18.65	10.97	7.14	4.48	2.22	1.00	0.00	0.00	0.00	0.00	0.00	0.00
87.90	75.52	74.58	72.18	63.78	54.77	36.80	28.07	21.98	17.79	14.51	13.21	9.35	7.93	6.17	9.94	10.30
177.94	174.14	163.28	142.08	133.11	106.21	85.40	79.15	58.25	53.44	44.75	38.94	38.35	37.84	29.36	34.40	33.76
289.43	269.81	267.38	272.76	243.65	217.70	185.53	160.53	136.06	112.12	101.57	90.99	87.02	92.12	80.57	83.21	83.19
213.69	208.31	208.95	223.08	243.33	264.74	277.08	264.11	247.66	218.76	192.28	177.73	175.30	159.90	162.54	156.00	165.18
183.32	172.35	171.50	175.20	169.50	172.24	197.45	212.64	245.02	267.28	274.34	266.01	258.63	264.11	252.40	262.63	256.31
165.91	170.87	156.32	152.10	149.35	154.31	176.36	175.83	189.01	179.73	185.22	192.28	195.66	197.03	212.43	196.82	214.12
144.71	151.36	151.36	145.56	153.26	151.25	151.15	159.48	164.54	162.75	156.21	165.18	161.17	170.87	174.03	153.36	167.50
132.48	136.38	153.57	155.89	147.77	139.76	154.31	149.35	149.99	148.62	155.15	146.93	160.53	162.22	160.96	141.65	146.93
137.54	128.26	155.37	167.07	153.68	142.39	144.40	153.99	133.74	134.59	152.73	142.18	147.46	151.89	154.52	148.83	133.00
154.84	141.23	147.35	163.28	170.24	153.89	149.04	141.44	142.50	145.77	145.56	149.67	142.08	153.05	148.93	140.18	126.99
161.59	178.04	163.17	159.06	167.92	170.34	143.55	150.30	154.42	144.82	148.51	156.42	163.59	151.25	140.81	122.67	138.28
203.78	204.52	208.95	187.22	185.64	186.27	176.67	168.44	148.40	173.09	163.91	167.28	160.11	154.21	134.59	141.65	160.53
270.44	280.04	276.66	286.89	259.89	241.86	215.59	205.68	185.95	177.20	187.85	171.93	172.87	161.69	164.96	176.36	176.88
175.51	164.54	179.20	182.68	213.38	239.96	279.09	287.00	275.82	258.94	231.84	214.54	182.68	189.43	208.00	203.88	209.16
90.07	97.58	88.38	86.29	105.90	134.90	155.58	180.15	217.17	237.32	261.05	270.86	291.22	289.85	292.91	282.57	280.99
39.09	42.97	56.90	56.93	58.97	64.96	82.22	92.88	115.92	134.69	147.14	168.34	186.59	196.92	187.11	185.95	181.84
12.32	17.53	19.45	23.66	32.00	32.01	33.01	37.80	47.13	66.83	74.31	87.78	87.26	92.92	82.24	85.28	86.14
0.00	0.00	1.04	1.52	3.08	4.36	8.81	12.55	14.88	24.69	27.51	39.69	37.74	34.86	33.24	30.22	32.32
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.24	4.50	6.23	8.61	9.61	10.94	11.17	9.39	11.93

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
13.48	6.84	7.22	6.27	3.69	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
33.30	33.61	31.11	28.26	23.09	19.10	11.98	9.93	4.50	2.90	0.00	0.00	0.00	0.00	0.00	0.00	0.00
99.80	85.69	83.67	92.19	74.56	62.58	45.35	35.72	26.02	22.82	17.01	14.53	9.85	9.45	8.44	9.05	11.50
202.90	197.79	182.40	169.62	145.75	132.54	97.60	83.89	72.97	58.32	52.04	42.82	41.78	41.28	39.54	38.91	45.80
326.29	309.77	295.42	294.98	279.12	242.81	195.75	178.71	154.64	133.95	115.32	98.39	110.04	102.97	92.69	97.30	95.41
235.21	217.60	232.38	249.77	264.33	276.29	294.98	283.90	264.99	243.47	216.05	197.66	188.86	182.10	178.86	173.82	177.86
204.45	191.64	181.51	190.71	185.77	183.10	212.29	225.64	251.94	280.64	295.85	287.81	283.46	281.51	266.73	276.29	278.46
174.21	180.73	169.77	162.25	156.84	178.60	181.62	188.12	205.45	194.38	207.66	208.14	213.75	207.01	232.81	208.47	209.60
164.23	171.47	163.95	155.97	156.30	163.25	161.58	174.66	177.53	181.93	162.75	179.73	176.95	178.71	186.66	170.71	173.51
143.86	152.88	163.82	160.19	158.40	156.27	159.45	168.45	163.60	154.93	160.69	152.23	156.60	163.97	172.27	165.47	155.73
147.91	145.17	165.64	173.69	168.71	162.14	154.69	167.49	155.08	156.75	164.73	155.88	157.12	162.53	164.38	155.77	142.04
166.84	158.77	165.19	170.10	182.75	167.21	153.60	148.10	158.64	148.01	156.06	169.23	158.88	165.88	160.86	154.04	140.06
181.23	187.56	178.64	172.69	194.51	181.86	165.38	155.51	164.69	163.25	158.01	167.51	178.29	157.86	160.71	137.19	156.90
224.34	221.94	219.12	206.79	199.82	204.45	197.62	173.64	170.40	178.03	174.32	171.27	176.14	175.64	149.08	165.56	169.80
303.46	295.20	285.20	296.94	270.86	270.20	241.94	209.47	199.71	197.55	209.36	185.77	174.38	178.58	179.43	182.53	195.69
190.86	188.14	188.66	210.66	240.20	258.46	310.42	306.51	290.42	278.03	245.86	225.64	207.66	224.55	218.03	218.25	217.60
101.71	108.10	99.32	98.23	118.78	140.86	179.23	214.40	244.55	271.94	280.42	296.51	302.59	322.16	313.46	312.59	309.33
51.50	54.71	63.82	72.15	69.84	75.80	95.86	109.17	137.25	140.36	169.36	188.32	208.27	225.42	205.27	214.90	203.71
14.74	16.88	20.89	26.17	34.76	42.11	47.58	47.35	52.02	76.24	83.63	98.84	109.78	108.99	96.10	93.00	99.21
0.00	0.00	0.00	2.95	0.00	7.00	7.43	11.20	16.85	22.02	35.32	38.39	40.26	42.82	41.74	32.50	36.78
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.91	6.84	11.04	15.32	11.26	8.19	13.49	9.73

5. Inner Ring 7 Axial Middle

Angles for Middle IR-07 Scan

0, 22.5, 45, 67.5, 90, 112.5, 135, 157.5

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	2.11	0.00
1.33	1.95	4.96	5.78	8.48	7.24	6.91	5.41
7.65	7.74	9.02	11.35	10.90	13.36	13.39	9.27
12.06	9.96	11.86	12.48	15.76	14.96	12.13	18.00
11.53	16.34	16.17	19.20	15.58	14.79	19.06	18.09
16.46	16.62	14.65	16.39	15.06	13.81	13.44	21.40
13.48	13.53	13.45	12.54	13.02	13.26	10.59	13.91
13.33	9.00	7.42	12.25	12.35	10.57	13.43	13.34
9.50	11.83	14.53	12.42	11.11	9.68	9.47	7.97
9.40	10.00	10.11	12.63	10.29	14.07	10.90	10.53
9.27	6.34	9.78	11.80	10.89	11.05	10.11	11.33
9.77	10.11	6.49	9.14	11.41	10.87	10.19	9.51
10.31	10.25	11.49	9.43	11.35	10.82	11.80	13.88
9.07	12.80	14.21	12.79	13.35	11.07	13.25	12.69
15.17	13.31	14.78	15.40	14.59	16.46	15.79	13.19
18.16	18.82	18.85	15.72	14.61	14.74	12.89	18.00
21.06	19.65	15.66	15.66	13.46	10.93	8.45	10.09
14.03	17.52	11.67	12.31	8.74	9.57	9.08	8.60
11.97	7.45	7.14	6.77	4.53	4.44	3.70	6.51
5.09	2.77	2.34	1.61	0.00	0.00	0.00	0.00
0.00	0.00	0.00	1.15	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.95

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	3.03	0.00
0.00	3.42	5.79	6.93	7.28	8.24	9.27	8.66
6.20	7.87	10.24	12.30	12.41	12.27	14.28	11.43
14.02	13.21	14.80	14.49	17.42	17.32	16.43	15.16
17.39	16.20	18.01	18.42	19.76	19.38	20.92	20.31
16.39	17.85	17.09	17.78	13.26	16.61	18.21	19.56
15.14	14.38	16.18	15.49	12.82	13.59	15.12	16.91
13.87	8.89	12.36	10.63	10.97	12.12	13.22	14.82
10.50	9.92	12.05	11.64	12.24	11.25	10.72	9.38
11.47	8.62	12.76	13.06	8.00	13.13	11.69	9.84
15.39	13.91	10.46	11.30	11.91	11.68	10.29	11.58
12.13	10.39	11.84	12.25	9.51	10.64	13.64	11.92
10.64	12.69	13.69	13.67	14.72	11.56	13.58	12.87
11.99	14.24	13.99	12.58	15.27	14.37	10.12	11.89
13.83	18.52	17.53	15.74	18.49	16.99	16.27	16.28
21.94	20.27	19.53	20.68	21.33	16.91	15.58	16.71
19.41	22.23	19.78	14.21	19.13	14.34	16.74	13.59
17.80	13.76	14.36	9.19	10.57	6.50	10.27	12.09
12.59	9.82	8.65	7.43	4.05	4.16	5.29	4.90
7.36	4.20	2.43	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Eu-154 Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	25.40	31.53	42.52	39.28	23.75
24.28	70.11	87.46	79.31	73.93	58.36	69.42	76.74
70.23	51.64	40.27	44.34	39.40	40.87	41.21	36.98
37.54	32.65	32.41	33.04	35.17	47.48	35.76	34.23
35.97	30.63	32.88	28.18	35.57	34.02	32.27	38.54
33.67	26.84	28.00	31.05	25.15	32.67	32.21	34.34
31.82	28.74	29.40	32.71	27.46	29.88	33.36	32.80
36.01	30.75	28.01	23.82	29.60	28.40	38.56	40.66
37.96	32.84	38.72	34.35	33.19	41.06	34.55	34.94
40.77	47.70	35.15	46.19	42.57	47.10	47.77	47.05
34.24	58.14	68.20	79.67	97.71	89.83	81.54	74.12
92.63	77.98	62.90	30.03	11.75	0.00	4.81	23.56
14.74	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Co-60 Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	2.34	0.00	2.30
2.46	0.00	0.00	0.00	0.00	2.36	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	3.39
10.60	0.00	0.00	0.00	0.00	0.00	0.00	1.98
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	10.63	0.00	0.00	0.00	0.00	2.05	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	8.21	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	10.31	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	8.28	0.00	2.69	0.00
0.00	0.00	0.00	0.00	0.00	2.46	0.00	0.00
2.32	0.00	0.00	0.00	0.00	8.43	7.06	5.27
0.00	1.88	0.00	0.00	2.18	0.00	5.02	7.62
0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.45
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

6. Inner Ring 8 Axial Middle

Angles for Middle IR-08 Scan

0.1 22.5 45 67.6 90 112.5 134.9 157.5 18011.2 33.8 56.2 78.8 101.1 123.9 146.2 168.8 Cs-137 Input R matrix

0.00	18.39	20.36	17.54	20.41	16.63	14.59	10.64	11.21	15.16	16.05	16.45	21.00	14.80	18.08	14.00	7.92
2.03	19.63	25.77	21.86	18.05	17.61	26.42	14.42	15.49	22.82	21.84	22.40	23.73	21.37	19.19	17.05	15.10
13.51	26.04	24.56	24.64	22.63	25.01	21.44	17.11	18.59	23.55	25.12	26.23	24.51	24.23	20.91	24.42	19.61
19.39	23.13	22.90	23.74	18.86	18.82	20.61	21.72	20.92	21.09	23.87	20.80	24.69	24.70	23.11	24.56	19.73
20.06	21.44	18.19	15.37	22.70	15.46	16.00	20.54	15.39	20.80	19.42	19.34	18.24	21.84	18.04	19.15	20.48
23.76	17.65	12.70	15.86	21.45	16.23	15.60	15.67	16.69	19.83	18.13	13.33	16.63	20.92	16.20	14.92	14.48
22.66	15.17	15.06	16.25	18.96	14.21	13.50	15.11	16.08	15.62	13.10	14.49	15.21	15.95	16.48	15.64	12.58
16.46	14.38	14.89	15.13	13.32	12.87	11.62	13.07	13.52	13.86	13.07	15.27	15.60	12.99	18.40	15.58	11.51
14.59	13.41	13.06	16.98	12.66	17.39	14.17	14.33	14.38	15.19	13.17	13.44	14.04	16.59	14.17	11.79	15.12
13.96	15.38	13.26	13.39	11.71	13.19	14.58	15.41	18.38	16.58	11.78	15.68	12.62	13.06	12.48	15.41	14.37
15.21	12.12	12.11	13.68	12.64	14.31	14.91	18.01	13.23	15.73	14.77	14.41	15.73	14.03	16.58	12.05	15.79
15.91	13.58	15.90	18.71	16.09	13.03	15.29	16.23	15.22	12.24	16.01	13.17	17.71	16.59	13.85	16.17	14.12
15.87	17.79	15.80	21.88	16.20	19.21	20.22	15.74	15.75	13.10	15.95	18.16	15.79	17.06	16.79	16.82	18.15
15.79	18.50	20.00	21.89	18.50	21.91	21.50	16.58	19.72	16.59	24.35	20.61	21.16	24.37	21.85	19.90	20.39
13.78	20.31	22.61	14.27	19.46	22.43	20.48	23.04	27.07	17.82	18.58	17.04	20.28	16.85	22.51	22.19	25.23
17.95	15.87	17.55	14.39	16.00	16.75	19.69	22.71	22.61	19.24	18.78	14.85	17.44	18.79	15.08	17.77	24.64
22.05	13.19	12.18	10.92	11.24	13.28	16.65	21.91	22.21	15.64	9.87	11.52	10.89	10.55	18.19	18.79	19.29
20.05	5.93	4.50	3.78	3.99	5.48	8.08	12.78	15.04	7.28	8.11	5.72	5.61	6.42	7.14	11.85	12.72
17.19	0.00	0.00	0.00	0.00	0.00	0.00	2.39	7.08	0.00	0.00	0.00	0.00	0.00	0.00	0.00	6.51
10.53	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.53	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3.59	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.86	0.00	0.00	0.00	0.00	0.00	1.41	0.00
0.00	0.00	0.00	1.70	1.87	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	2.51	0.00	0.00	0.00	0.00	1.42	0.00	0.00	0.00	1.78	0.00	0.00	0.00

0.00	17.97	20.16	20.99	18.69	19.64	13.73	12.96	8.93	16.70	19.38	21.66	19.57	16.39	17.21	14.34	11.82
0.00	25.58	25.22	22.63	24.08	26.17	20.42	15.21	13.50	18.27	21.89	23.58	25.24	22.48	21.79	14.93	15.93
17.76	20.91	22.63	26.10	22.14	20.75	22.84	21.51	15.31	18.04	25.77	27.66	22.78	19.18	24.69	21.64	17.14
21.09	23.32	23.68	26.06	21.39	23.89	23.26	17.63	17.60	25.66	26.10	20.45	21.68	17.31	18.01	21.16	23.60
26.00	18.11	18.08	20.56	16.10	17.82	17.25	13.89	18.43	22.80	17.67	16.84	21.30	19.58	18.23	20.60	15.59
28.48	20.10	17.05	17.96	16.49	15.76	12.22	15.07	18.77	16.38	13.28	16.23	16.00	14.53	16.36	16.66	17.81
19.59	12.07	15.08	11.40	15.99	10.20	13.91	12.46	16.96	15.84	16.68	18.31	10.10	12.63	13.14	12.16	15.16
22.40	15.45	14.50	16.42	11.84	13.32	11.82	12.06	13.77	16.33	12.82	11.55	12.10	14.65	15.20	12.18	14.72
16.16	16.82	17.52	16.01	13.39	12.91	13.28	18.04	17.09	14.63	16.11	14.79	14.01	14.84	13.07	14.17	14.66
14.67	14.05	15.49	15.22	12.05	14.77	12.56	15.98	16.81	10.82	12.62	18.24	13.34	13.22	14.38	15.89	13.80
16.69	14.56	14.58	15.80	12.25	11.28	12.75	18.16	16.50	14.63	10.50	10.03	15.77	14.42	8.71	15.28	13.92
13.87	15.56	12.45	17.23	13.90	15.61	12.99	13.08	13.92	15.91	13.27	14.78	12.00	14.55	15.76	11.67	12.35
16.10	17.62	15.06	18.71	18.48	20.00	20.77	19.06	17.21	18.40	16.02	19.87	19.22	14.89	16.86	15.46	16.78
13.95	16.35	16.80	20.92	20.34	26.21	18.25	19.73	21.43	18.72	19.81	23.41	18.01	22.44	22.12	20.28	20.57
15.84	18.59	15.62	13.06	20.82	23.49	19.72	23.01	24.14	15.47	19.62	20.74	17.89	17.43	17.41	23.37	27.01
19.77	14.16	12.04	16.36	14.89	19.35	17.72	19.04	22.59	17.22	18.45	20.10	18.13	15.31	21.00	23.26	22.73
19.08	11.89	9.93	11.19	10.68	12.38	19.74	19.14	22.36	11.48	10.44	11.73	11.44	15.39	16.53	18.65	20.47
20.89	7.69	5.10	0.00	4.25	3.54	7.47	12.22	15.58	8.45	7.14	6.31	0.00	0.00	7.46	14.07	13.52
21.74	0.00	0.00	0.00	0.00	0.00	0.00	4.99	8.44	0.00	0.00	0.00	0.00	0.00	0.00	3.26	6.59
15.56	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

7. Inner Ring 8 Axial Top

Angles for Middle IR-08 Scan

0.1 22.5 45 67.6 90 112.5 134.9 157.5 180

0.00	20.84	21.00	16.58	18.79	16.15	17.20	8.71	4.97
2.21	19.09	21.68	22.33	26.13	18.65	19.96	21.19	15.58
13.79	23.95	23.12	25.55	25.03	24.88	22.35	20.50	16.75
17.64	27.07	24.37	22.02	22.97	26.39	25.50	23.50	22.72
17.02	23.53	20.00	19.47	15.90	15.48	20.05	22.13	20.46
25.18	16.71	21.27	15.82	16.75	14.47	18.68	17.55	18.67
20.48	17.28	16.00	12.62	13.89	13.02	15.83	11.63	18.34
16.52	18.82	13.61	14.94	12.90	13.89	12.99	14.07	10.29
19.45	12.38	14.78	16.25	12.66	11.82	14.67	14.64	14.24
14.91	15.39	15.55	13.12	10.01	12.50	14.62	12.37	14.19
15.11	11.62	12.05	16.70	12.01	13.37	13.87	13.05	15.41
12.38	13.23	14.27	17.20	14.44	11.91	16.79	18.13	14.84
12.76	15.98	14.71	18.65	21.82	23.33	17.03	18.63	18.87
12.22	17.46	17.51	20.32	18.64	22.67	17.64	19.33	19.64
15.48	23.29	21.67	17.66	21.45	23.20	25.50	20.23	16.24
21.21	21.19	14.49	15.98	20.60	21.37	21.12	19.34	26.25
21.89	17.28	13.60	15.21	15.06	15.52	16.33	15.68	19.04
21.37	9.50	5.01	4.93	5.54	11.07	9.69	13.25	15.87
16.34	1.96	0.00	0.00	0.00	0.00	0.00	4.31	7.67
11.91	0.00	0.00	0.00	0.00	1.65	0.00	0.00	0.00
4.68	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

0.00	13.20	16.83	17.76	22.78	17.33	17.50	14.90	7.01
0.00	21.39	19.84	23.60	21.47	23.13	24.08	15.85	16.18
11.42	23.34	25.70	27.26	26.52	27.28	20.74	23.72	20.09
17.15	26.25	24.71	24.31	20.29	25.95	22.10	23.05	22.84
19.72	23.18	20.23	16.42	19.09	17.90	17.80	25.79	16.86
25.11	21.20	13.12	16.85	18.89	14.95	16.92	16.19	14.85
19.93	18.66	14.12	15.55	15.77	15.27	16.13	14.73	15.90
13.63	18.94	12.85	18.08	15.92	13.19	15.47	14.80	19.02
16.52	18.37	12.92	15.81	11.44	15.97	12.50	15.48	15.78
15.70	16.11	13.34	17.59	17.22	10.18	16.46	15.08	16.17
18.82	13.96	11.76	13.58	13.30	12.92	12.24	13.50	14.54
16.66	16.30	18.77	15.40	16.50	14.31	17.55	15.58	16.64
13.20	15.32	15.12	13.70	20.12	17.93	15.05	15.61	14.71
10.27	19.71	23.74	24.14	22.50	23.39	20.08	20.21	18.49
12.30	17.65	21.89	23.41	21.49	22.14	22.38	22.84	21.51
16.26	17.45	18.58	17.22	21.05	19.50	23.09	19.41	28.82
22.76	15.65	11.93	17.69	14.12	16.14	15.46	18.88	21.26
18.25	10.11	8.86	3.84	8.93	10.10	13.34	16.44	15.03
16.09	0.00	0.00	0.00	0.00	0.00	0.00	6.70	8.23
13.58	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

8. Inner Ring 10 Axial Middle

Angles for Middle IR-10 Scan

0.1 22.5 45 67.6 90 112.5 134.9 157.5 18011.2 33.8 56.2 78.8 101.1 123.9 146.2 168.8 Cs-137 Input R matrix

0.00	10.63	8.39	9.51	7.67	11.25	9.27	6.93	4.13	12.34	11.80	9.19	7.69	10.45	5.64	7.00	5.88
2.86	16.31	16.50	19.38	16.48	16.50	13.46	10.83	8.75	13.29	16.77	16.38	16.61	16.24	9.61	11.65	7.53
8.07	22.26	21.27	22.06	22.43	22.05	18.15	11.37	10.42	17.16	20.98	20.22	20.55	22.15	19.92	15.30	13.46
15.35	21.60	27.28	27.71	24.05	26.08	22.07	18.92	18.66	24.22	29.66	29.02	25.69	29.13	24.30	19.66	17.89
22.81	17.84	18.93	17.23	21.34	26.75	22.92	20.96	22.89	21.48	18.12	18.42	18.75	20.19	24.19	22.20	25.15
28.61	16.11	16.16	14.75	19.14	16.95	15.76	20.10	18.73	16.35	13.95	14.75	15.92	15.11	16.22	17.08	18.44
16.95	11.90	11.55	14.46	15.76	16.05	16.53	14.78	12.16	15.94	14.38	13.65	15.81	15.43	17.30	12.20	16.03
15.14	13.99	13.76	13.04	12.05	14.55	14.40	15.00	16.92	17.62	15.44	14.72	11.66	10.93	12.47	14.53	14.62
15.25	13.05	12.01	15.98	13.29	14.54	12.69	14.23	13.70	15.56	15.42	12.26	14.51	13.27	14.42	12.54	12.09
14.75	12.55	15.41	14.69	13.75	12.16	15.03	14.41	12.13	11.79	13.30	14.88	11.02	12.54	14.71	12.43	14.58
12.74	14.00	12.61	15.92	12.90	12.78	15.37	13.25	12.97	12.95	15.65	11.77	14.39	12.58	12.09	15.82	12.99
14.04	16.86	13.18	15.17	12.12	14.80	15.58	17.44	16.42	12.70	13.88	11.75	13.81	13.25	12.09	15.19	16.46
14.34	15.48	17.25	15.57	13.02	16.04	21.08	15.43	16.42	14.85	20.43	12.92	16.09	15.02	18.31	13.35	18.41
16.52	21.76	24.45	22.00	22.80	18.76	18.40	15.92	16.65	19.89	20.69	19.39	25.89	24.17	21.47	18.11	19.48
16.18	19.99	13.62	20.36	15.66	18.76	22.53	22.81	25.89	22.05	19.51	20.71	22.13	21.44	23.33	28.94	28.43
25.46	12.87	13.88	16.66	14.03	18.05	18.72	23.11	22.61	15.67	14.35	15.87	12.24	15.63	17.34	21.87	25.04
17.73	12.02	9.09	10.23	9.74	9.46	15.74	14.24	17.70	10.17	8.98	9.43	11.31	10.50	14.32	11.64	17.86
10.62	5.51	4.81	7.24	4.97	7.09	7.78	9.26	12.14	7.11	7.12	4.95	4.83	6.27	6.98	9.96	10.36
9.93	0.00	0.00	0.00	0.00	0.00	2.03	5.90	5.98	0.00	0.00	0.00	0.00	1.71	1.70	3.65	6.22
5.35	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.52	0.00	0.00	1.53	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.71	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.27	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.86	0.00	0.00	0.00	0.00

0.00	8.84	9.62	9.83	9.11	10.21	7.68	5.04	4.98	6.79	11.54	10.62	5.39	6.93	5.61	4.41	5.05
0.00	18.15	14.68	13.30	17.27	11.85	9.76	7.89	10.51	13.59	17.02	16.01	12.35	12.27	10.52	7.59	0.00
6.92	20.79	23.98	17.40	20.25	13.44	17.22	9.00	8.62	17.61	20.28	22.01	19.77	15.80	15.87	12.73	12.77
13.60	22.32	23.84	22.50	21.55	21.20	17.89	13.25	14.74	22.69	20.53	21.27	25.17	27.76	21.07	17.04	16.69
19.49	17.70	16.72	17.77	18.58	19.51	18.08	17.89	19.56	19.75	14.02	18.17	18.63	19.51	19.00	18.66	19.60
22.55	12.48	14.81	14.96	15.90	14.64	15.94	14.53	16.67	14.46	15.37	12.52	16.80	14.34	15.34	22.01	19.61
15.68	13.97	12.45	12.96	14.73	15.34	11.25	15.09	21.51	13.58	13.72	12.96	14.26	13.81	14.04	13.48	12.07
12.11	10.22	10.91	10.18	14.79	10.21	13.18	11.91	11.94	13.25	11.46	12.86	10.24	12.49	9.82	10.57	13.51
12.27	12.63	12.37	12.37	13.67	10.96	15.62	8.55	11.70	12.91	12.21	11.92	10.22	10.95	15.56	10.64	12.70
14.18	11.76	11.38	10.49	13.07	10.44	12.26	12.81	9.45	0.00	12.30	12.61	10.32	12.74	12.06	11.63	12.49
9.15	11.59	10.65	12.03	14.01	10.87	10.93	13.40	12.74	8.72	13.91	10.42	10.71	11.36	10.46	12.54	15.72
10.95	13.38	14.06	12.51	12.78	13.09	13.10	13.21	12.85	8.66	14.52	6.81	13.40	13.71	12.23	13.89	12.57
11.06	14.49	12.51	13.80	12.24	15.36	10.42	14.47	15.76	15.72	12.00	13.44	13.74	10.34	16.65	14.12	15.54
13.03	20.60	17.61	17.96	21.23	18.19	18.00	14.21	15.64	19.30	18.40	18.05	16.72	19.74	21.99	17.47	17.85
16.53	15.49	16.53	15.29	17.64	20.65	21.74	22.34	25.26	16.55	14.50	17.20	18.28	21.21	21.48	21.51	26.72
20.70	10.69	8.21	12.96	10.73	17.92	17.82	16.50	23.50	11.27	14.13	12.54	12.78	14.60	16.05	18.89	17.27
14.89	9.58	7.19	9.06	7.71	10.64	14.05	13.27	15.81	9.21	7.38	10.51	11.27	6.67	13.90	12.12	14.63
9.03	5.74	5.64	7.18	6.23	7.22	7.13	8.52	8.33	5.14	0.00	5.45	5.90	4.79	8.95	8.39	11.43
7.97	0.00	0.00	0.00	0.00	3.79	3.55	3.70	4.83	0.00	0.00	0.00	0.00	0.00	0.00	4.38	6.76
4.41	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Ag-110m Input R matrix

									0.00				10.07	10.00			0.00
	0.00	16.82	20.29	20.10	17.95	20.59	0.00	0.00	9.88	12.63	24.51	21.04	24.51	15.39	12.24	16.81	0.00
	18.43	18.40	14.23	21.12	20.93	22.94	14.91	13.76	10.76	0.00	0.00	20.03	11.97	13.98	15.98	12.24	9.18
	14.58	22.60	20.19	11.55	18.06	11.17	0.00	17.86	0.00	14.40	11.05	18.05	12.83	13.08	0.00	17.29	16.25
	17.06	0.00	0.00	0.00	15.57	0.00	10.08	0.00	0.00	10.33	9.27	0.00	10.94	0.00	0.00	10.41	12.12
	16.61	0.00	0.00	12.44	0.00	13.67	0.00	0.00	0.00	13.22	0.00	0.00	0.00	10.05	0.00	10.33	0.00
	9.41	8.94	10.64	0.00	0.00	9.01	9.60	0.00	0.00	0.00	9.81	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	11.63	0.00	13.50	0.00	10.76	12.53	9.16	11.49	0.00	0.00	0.00	0.00	11.74
	9.19	0.00	0.00	14.57	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	12.22
	0.00	0.00	10.30	9.10	0.00	0.00	0.00	14.51	11.95	0.00	0.00	0.00	0.00	0.00	0.00	8.84	0.00
	10.29	0.00	0.00	0.00	10.61	0.00	0.00	10.36	0.00	0.00	13.37	8.66	10.93	12.37	10.65	0.00	0.00
	15.22	0.00	0.00	0.00	0.00	0.00	9.72	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	12.00	10.48
	12.82	13.67	0.00	0.00	0.00	0.00	13.54	0.00	0.00	9.70	0.00	11.47	23.59	12.31	0.00	0.00	0.00
	0.00	11.25	13.19	15.72	0.00	0.00	9.79	0.00	10.32	15.07	0.00	0.00	0.00	10.95	12.97	0.00	11.96
	14.67	13.11	15.30	12.37	11.59	14.01	0.00	13.24	14.63	11.83	0.00	11.25	0.00	0.00	0.00	18.38	15.44
	10.74	0.00	14.66	0.00	16.62	0.00	13.57	0.00	0.00	13.49	10.48	0.00	14.57	0.00	12.30	0.00	20.42
	16.40	13.70	14.09	0.00	12.12	0.00	20.14	11.33	17.26	20.68	0.00	0.00	0.00	15.95	15.07	13.37	16.25
	0.00	9.98	0.00	0.00	0.00	10.80	16.07	0.00	11.65	0.00	0.00	0.00	0.00	13.98	12.95	0.00	16.26
	11.96	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0
L	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0

9. Inner Ring 10 Axial Top

Angles for Upper IR-10 Scan

0.1 22.5 45 67.6 90 112.5 134.9 157.5 18011.2 33.8 56.2 78.8 101.1 123.9 146.2 168.8 Cs-137 Input R matrix

0.00	10.09	8.67	7.94	9.26	6.79	5.99	5.81	3.26	6.60	10.88	7.02	9.25	6.40	5.19	5.13	2.62
0.00	14.39	12.70	14.66	11.32	9.50	11.05	7.47	8.21	11.83	14.22	14.66	10.31	9.70	10.57	6.58	6.53
8.98	16.51	16.47	15.54	14.94	15.02	12.33	11.11	7.63	17.18	16.75	13.69	14.20	11.93	12.85	7.75	7.71
14.05	21.07	17.11	17.58	15.75	13.46	15.33	14.41	9.66	19.62	20.32	17.02	19.67	18.65	12.55	13.31	13.82
16.04	11.09	12.66	13.12	12.46	14.15	14.35	17.27	17.03	16.38	12.03	16.57	11.84	13.99	14.98	15.87	16.32
18.20	10.93	10.77	12.80	11.53	12.31	11.61	10.10	10.31	7.96	10.29	11.77	11.50	11.39	9.16	9.38	12.13
12.18	10.60	11.00	9.40	10.28	10.22	13.03	11.86	10.36	9.29	9.85	10.49	14.98	10.39	9.36	8.98	9.12
8.82	7.95	8.31	9.36	9.90	10.82	10.59	12.07	11.12	7.56	10.31	10.07	10.06	9.46	10.60	11.14	9.89
9.38	9.64	8.46	9.30	10.75	11.09	11.29	9.23	10.66	10.59	9.01	6.63	7.14	9.83	12.28	11.48	9.86
9.48	9.35	11.25	10.45	10.30	11.36	9.13	12.13	10.54	9.25	8.94	10.76	7.67	8.13	11.52	9.92	10.51
11.01	10.52	8.26	9.30	9.37	11.78	11.63	9.84	9.77	9.49	9.51	8.39	9.39	12.38	9.81	11.30	11.11
11.39	10.37	8.98	11.89	8.48	9.75	11.52	8.97	12.00	10.59	8.26	10.89	7.56	10.51	10.90	11.89	10.75
8.94	10.62	9.93	10.36	7.62	10.57	9.89	11.10	8.83	7.07	10.00	13.34	9.94	10.35	10.93	12.06	8.36
9.55	13.03	15.30	15.37	15.76	13.43	14.99	15.29	13.67	12.94	16.40	11.68	14.88	15.65	14.04	11.20	11.78
11.02	10.53	10.43	12.05	13.75	17.45	20.43	18.81	16.94	13.86	14.29	12.46	14.83	12.74	15.60	16.93	13.14
15.63	9.66	9.47	10.71	11.37	16.89	13.99	16.97	19.03	8.09	10.80	10.84	12.32	9.70	12.03	14.03	14.12
11.56	8.32	5.77	6.70	10.00	8.84	9.23	11.88	12.06	7.69	6.01	7.00	6.66	8.79	11.89	10.82	11.42
11.18	4.79	3.68	5.26	4.34	6.11	5.95	9.02	8.51	5.12	4.34	3.62	3.17	5.71	7.59	7.39	9.33
10.53	0.00	0.00	0.00	0.00	0.00	2.61	4.01	4.43	0.00	0.00	0.00	0.00	0.00	0.00	2.01	6.82
4.40	0.00	1.85	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.32	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.16	0.00	1.90	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.16	0.00
0.00	0.00	0.00	0.00	1.61	0.00	0.00	0.00	0.00	0.00	0.00	1.65	0.00	0.00	1.47	0.00	1.34

0.00	7.40	5.82	7.68	5.92	5.00	5.74	5.32	0.00	8.93	7.99	8.05	7.99	8.81	0.00	0.00	0.00
0.00	12.44	10.32	9.79	8.28	0.00	7.04	6.80	3.40	10.24	13.81	8.39	10.42	9.48	10.11	6.17	5.66
6.54	13.79	14.97	14.11	12.33	12.41	8.62	9.14	7.44	16.56	13.04	14.38	13.53	12.51	9.94	8.97	6.49
11.26	18.22	15.06	18.14	15.18	13.92	13.05	12.36	10.73	19.31	16.26	14.60	15.27	13.77	12.37	11.33	11.85
13.29	11.59	11.01	12.09	9.50	14.60	12.11	12.04	11.83	10.90	10.85	13.30	11.02	13.94	14.10	11.36	10.95
18.72	7.98	8.88	10.96	9.64	11.32	10.10	10.93	10.74	7.96	10.07	0.00	7.89	13.70	11.68	10.83	6.81
12.59	9.45	8.69	8.66	8.76	9.72	8.46	6.00	6.95	9.17	11.66	7.30	8.25	8.22	8.94	10.65	6.80
11.10	9.59	7.94	5.51	7.29	11.07	8.96	6.85	12.59	7.64	6.66	8.71	8.36	9.24	8.07	6.27	7.15
8.53	8.58	7.61	6.74	6.74	8.26	8.83	8.14	6.66	5.84	9.11	8.58	10.23	7.36	7.89	10.15	6.94
9.91	10.57	9.56	8.12	6.32	10.54	9.27	7.61	6.94	5.37	6.42	9.29	7.21	9.06	7.22	10.42	7.97
7.86	7.82	7.02	8.61	11.50	9.94	10.37	7.84	11.19	8.74	7.21	4.60	9.69	9.59	9.68	12.21	6.93
9.01	8.89	8.81	8.67	8.54	8.35	11.37	7.91	8.58	8.14	7.89	8.87	6.84	9.41	9.46	6.56	9.20
8.73	8.29	8.45	9.26	10.05	9.40	11.65	6.88	7.21	8.39	7.31	11.24	9.12	9.73	6.67	10.00	7.64
7.22	9.99	12.98	10.81	14.02	11.23	12.22	19.21	11.91	13.97	13.40	11.74	15.87	13.48	12.80	10.99	9.77
9.81	9.22	13.47	11.83	11.16	13.23	18.42	12.48	12.73	9.11	7.73	10.89	11.69	10.88	14.14	16.08	18.73
14.31	8.05	11.31	12.47	8.34	11.94	13.92	13.00	16.14	8.34	7.78	8.48	8.77	9.90	12.27	15.39	16.37
11.95	8.63	4.50	6.44	7.26	8.15	7.65	9.29	11.67	7.07	3.51	6.61	6.96	6.20	9.95	8.69	11.75
8.01	0.00	4.42	3.03	4.19	0.00	3.59	8.17	5.48	4.58	4.31	4.84	5.89	3.30	3.94	5.99	6.11
9.64	0.00	0.00	0.00	0.00	2.53	0.00	2.55	5.21	0.00	0.00	0.00	0.00	0.00	0.00	2.99	3.81
6.19	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Ag-110m Input R matrix

0.00	26.00	24.77	30.59	26.44	20.06	0.00	0.00	0.00	22.90	24.59	27.38	32.71	16.56	18.15	19.02	9.40
0.00	39.36	34.95	30.37	28.25	31.84	30.83	23.30	15.20	30.71	31.26	31.81	24.01	30.34	30.03	22.59	17.34
23.12	18.38	29.96	22.73	31.57	34.22	35.53	25.11	20.69	21.52	29.21	28.57	26.57	25.60	33.51	35.15	19.91
23.84	0.00	19.20	18.72	22.17	20.05	20.90	18.75	33.41	20.95	20.63	15.45	28.01	16.70	17.45	34.56	17.51
22.51	12.82	12.71	15.26	12.74	13.69	19.21	19.87	22.05	16.59	18.14	15.21	15.07	17.38	13.62	0.00	0.00
18.91	14.04	25.50	16.64	13.97	12.60	15.22	13.93	19.23	0.00	14.53	13.95	22.67	11.89	11.36	15.12	18.20
17.67	0.00	0.00	0.00	16.39	17.38	20.56	13.68	0.00	16.78	13.34	13.25	13.44	0.00	16.13	16.18	18.53
21.57	14.41	15.44	19.86	0.00	15.84	18.75	18.09	19.32	0.00	13.63	0.00	12.37	12.73	16.98	0.00	13.51
0.00	13.81	10.28	15.40	15.18	24.17	20.52	0.00	14.67	0.00	12.92	19.07	13.53	0.00	0.00	12.53	0.00
10.75	15.84	10.15	12.22	17.06	16.33	14.40	13.57	0.00	15.36	0.00	15.42	11.25	13.44	0.00	13.41	14.66
14.77	12.51	15.69	0.00	10.34	16.20	11.68	13.57	0.00	19.45	12.70	0.00	11.04	12.29	15.25	15.86	15.65
20.50	0.00	15.34	15.39	0.00	14.23	14.29	0.00	16.44	16.40	12.10	0.00	0.00	0.00	13.44	21.33	14.00
19.71	15.07	8.97	13.57	14.03	13.75	11.82	14.07	0.00	18.01	11.88	15.65	13.49	13.47	0.00	18.31	17.93
14.56	22.62	18.61	16.68	16.29	14.49	22.44	17.12	19.20	19.34	16.38	17.97	14.14	11.99	0.00	12.43	17.15
19.89	14.17	15.38	21.32	13.84	20.05	19.84	0.00	14.72	24.93	13.58	21.66	16.28	0.00	0.00	11.06	19.68
24.24	26.05	26.56	22.60	26.05	20.18	15.20	19.64	0.00	22.01	21.85	27.00	24.15	14.89	22.96	17.28	20.35
18.43	22.95	21.81	17.46	19.80	21.76	25.19	14.28	17.73	18.92	20.55	23.53	21.59	24.09	23.01	30.87	22.55
23.51	15.64	0.00	12.46	16.09	0.00	15.53	19.23	22.08	15.26	12.25	10.81	14.87	0.00	0.00	13.71	9.95
29.01	0.00	0.00	0.00	0.00	0.00	0.00	12.28	13.36	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
13.46	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

10. Outer Ring 03 Axial Middle

Angles for Middle OR-03 Scan

$0.1 \ 22.5 \quad 45 \ 67.6 \quad 90 \ 112.5 \quad 134.9 \quad 157.5 \quad 180 \ 11.2 \quad 33.8 \quad 56.2 \quad 78.8 \quad 101.1 \quad 123.9 \quad 146.2 \quad 168.8$

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.21	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	1.14	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3.60	3.49	2.88	2.71	3.16	3.55	1.31	0.00	2.17	1.56	0.00	0.00	0.00	0.00	0.00	0.00	1.91
6.37	4.61	5.05	3.58	4.54	4.34	2.90	4.05	3.26	2.81	4.09	3.81	3.18	3.22	3.40	3.32	3.51
8.90	6.68	8.97	6.64	8.17	8.41	7.52	4.71	6.33	8.16	5.67	7.72	5.20	5.03	4.77	5.25	8.58
11.25	8.17	11.10	10.08	8.36	6.45	9.96	7.34	9.24	7.84	5.63	6.63	8.21	8.39	7.18	6.65	8.94
6.45	9.13	6.26	6.85	7.98	8.40	8.63	13.25	8.50	9.75	8.40	7.77	10.24	9.93	13.31	8.74	8.48
6.75	6.99	6.38	6.45	5.65	7.02	7.46	7.54	5.31	6.99	8.08	7.91	7.04	6.29	6.95	5.69	7.32
6.41	5.06	6.41	6.00	6.11	6.41	4.58	5.81	5.73	6.26	5.22	7.24	6.32	5.27	6.76	6.58	6.87
4.97	6.09	4.39	6.25	5.28	5.08	4.71	6.67	5.23	4.59	7.60	2.84	6.10	5.00	5.20	4.99	5.45
4.77	3.80	5.23	5.59	5.62	4.09	4.55	6.09	5.95	3.87	6.03	5.73	5.41	3.29	4.89	3.82	4.06
4.65	5.11	5.00	5.69	5.57	4.25	5.38	6.53	4.48	4.24	3.10	3.56	4.23	4.24	2.04	4.99	3.36
3.75	3.52	3.52	3.70	3.80	3.35	5.03	5.15	4.59	4.42	3.25	4.39	5.43	2.01	4.57	5.00	4.12
6.28	2.70	4.12	5.56	4.74	4.26	3.20	3.30	3.82	3.45	4.39	4.59	3.82	4.98	3.14	3.98	3.40
4.92	3.71	2.88	4.52	4.09	4.73	5.85	3.39	2.69	3.74	3.58	4.15	3.97	3.75	2.41	5.20	2.25
3.77	4.94	5.65	4.61	5.24	0.00	4.50	2.66	5.31	5.16	3.91	4.55	3.57	4.77	4.78	5.39	5.46
5.20	5.43	4.57	3.84	3.83	3.85	4.12	3.68	4.88	2.87	3.67	4.17	3.58	3.96	4.02	4.43	4.47
4.26	5.40	6.35	4.94	4.93	4.88	4.65	1.91	4.01	5.32	5.17	5.10	2.98	3.55	3.43	4.36	4.67
4.02	5.71	4.64	4.31	4.59	3.79	6.67	3.63	3.77	6.94	4.33	2.32	5.05	7.23	5.06	3.27	3.38
5.95	3.02	4.45	5.25	4.45	6.41	4.95	4.90	4.32	4.73	6.03	3.83	2.88	3.91	5.16	5.39	4.33
5.66	4.90	5.09	4.34	4.68	5.92	4.65	6.17	4.59	5.23	5.47	3.88	4.41	3.42	4.48	4.15	4.22
5.91	6.99	4.37	3.48	5.02	4.03	7.42	4.95	3.79	4.16	3.44	4.08	4.33	4.47	4.26	5.84	5.28
7.99	6.94	5.47	5.39	7.27	6.59	8.17	6.57	5.41	3.95	5.92	5.87	6.29	5.95	5.24	5.30	5.58
6.55	9.42	9.09	9.13	7.64	7.09	7.91	5.79	7.56	5.90	6.19	6.79	5.80	4.21	3.36	7.20	8.34
8.65	11.17	12.24	11.31	10.39	8.60	8.41	6.58	9.11	7.72	9.22	8.28	8.53	8.06	7.71	7.07	8.95
9.56	8.48	8.46	10.06	9.02	7.77	13.17	11.29	10.66	9.27	10.68	9.09	11.22	10.74	10.40	8.40	10.92
5.60	4.55	6.06	7.32	6.67	7.55	5.46	8.60	8.28	9.92	7.39	6.89	6.91	6.82	7.50	9.26	9.69
6.11	2.85	6.23	4.02	4.04	3.99	6.08	5.43	4.17	5.50	4.78	7.21	5.38	5.26	5.84	6.67	4.87
0.00	1.43	1.86	2.35	1.82	1.76	3.30	1.65	2.07	2.14	1.76	1.65	4.43	3.30	3.73	2.61	2.67
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.32	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.22	0.00	0.00	0.00	0.00
1.28	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.18	0.00	0.00	0.00	0.00	0.00	0.00
0.00	1.32	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1.26	0.00	0.00	0.00	0.00	0.00

11. Outer Ring 07 Axial Middle

Angles for Middle OR-07 Scan

$0.1 \ 22.5 \quad 45 \ 67.6 \quad 90 \ 112.5 \quad 134.9 \quad 157.5 \quad 180 \ 11.2 \quad 33.8 \quad 56.2 \quad 78.8 \quad 101.1 \quad 123.9 \quad 146.2 \quad 168.8 \quad 168.$

Cs-137 Input R matrix

 $0.00 \hspace{0.2cm} 0.00 \hspace{0.00 \hspace{0.2cm} 0.00 \hspace{0.2cm} 0.00 \hspace{$ $0.00 \quad 0.00 \quad$ $0.00 \hspace{0.1cm} 0.00 \hspace{0.000}\hspace{0.0$ $0.00 \hspace{0.1cm} 0.00 \hspace{0.1cm} 0.00 \hspace{0.1cm} 0.00 \hspace{0.1cm} 0.00 \hspace{0.1cm} 0.00 \hspace{0.1cm} 1.25 \hspace{0.1cm} 0.00 \hspace{0.000}\hspace{0.0$ 1.78 2.15 0.00 0.00 2.24 2.37 2.12 1.91 0.00 2.39 2.54 2.67 0.00 1.68 2.33 0.00 2.33 3.21 3.17 2.51 3.12 3.21 3.10 1.78 3.77 4.51 4.76 4.18 1.99 4.01 3.13 4.04 2.51 2.95 3.44 5.09 4.58 4.15 5.75 4.83 4.93 5.17 4.44 4.49 5.26 4.36 5.03 4.98 4.88 3.87 4.14 5.65 4.86 5.19 6.14 7.16 5.19 7.52 5.98 5.57 5.25 6.53 6.73 5.98 6.25 7.44 6.60 6.52 7.39 5.86 8.46 6.49 7.20 6.04 7.65 7.00 7.70 7.94 6.60 6.05 6.76 5.35 6.46 8.09 6.96 6.79 4.32 5.98 6.73 5.46 6.50 5.50 4.50 6.05 5.01 5.92 5.86 4.20 5.00 5.75 5.11 5.49 5.17 5.51 5.36 4.94 5.15 3.65 5.33 6.09 3.47 2.91 5.52 5.14 3.98 4.15 5.27 4.87 4.61 5.06 4.62 3.78 3.88 4.09 4.71 3.39 3.44 4.51 3.94 4.95 4.00 3.73 5.05 3.72 4.66 3.62 4.57 3.08 4.93 4.02 3.03 4.39 3.61 3.33 3.78 4.81 4.59 4.04 4.83 5.12 3.80 3.80 4.32 4.07 3.85 3.76 3.58 3.95 5.12 3.64 3.08 3.82 3.44 3.32 3.69 2.86 3.56 3.95 3.34 4.60 3.62 2.60 4.16 4.15 3.18 2.56 3.63 3.59 4.29 4.26 4.86 3.88 2.93 3.09 2.19 2.86 4.04 3.86 2.35 2.90 3.66 3.91 2.98 4.32 3.83 4.40 3.32 3.25 4.05 4.03 2.49 2.89 2.05 3.17 3.23 3.84 4.04 3.62 3.87 3.16 3.65 3.38 2.96 4.20 4.08 4.32 1.83 3.77 3.02 3.57 3.29 3.57 2.84 2.81 3.79 3.83 3.28 3.82 1.58 3.21 3.62 3.51 4.19 4.00 3.14 3.67 3.53 3.20 4.12 3.87 4.00 3.43 1.98 4.37 3.10 3.05 4.72 3.52 3.35 2.50 4.16 3.12 3.51 3.68 2.83 4.86 2.74 3.96 3.06 4.47 2.72 2.89 2.73 3.15 2.59 4.81 3.14 4.33 3.10 3.89 3.30 3.90 2.61 2.81 4.08 2.79 3.04 2.79 3.26 2.41 3.05 3.51 2.79 3.78 2.71 3.86 3.75 4.44 3.31 3.19 4.26 4.19 3.84 3.29 3.93 4.47 3.49 3.33 4.06 4.45 3.72 4.33 3.06 2.63 2.77 3.10 3.30 2.92 4.40 4.10 4.14 4.04 4.28 3.66 3.31 3.01 4.27 3.67 3.65 3.45 3.05 3.53 4.13 3.16 3.30 3.71 2.73 2.53 2.64 3.04 4.40 4.02 3.12 3.87 4.27 4.05 3.71 4.19 3.98 2.74 4.38 4.08 3.79 4.83 3.89 4.17 3.63 4.91 4.80 5.48 3.04 3.98 4.82 2.50 4.57 4.31 3.85 5.06 4.72 4.42 5.10 6.00 4.97 5.73 4.35 5.17 3.77 4.21 4.64 4.35 3.82 4.35 3.34 4.49 5.89 5.19 5.22 4.37 3.39 4.63 5.59 6.87 6.49 4.87 6.60 4.75 5.35 5.13 5.26 4.62 3.91 3.13 6.46 6.45 6.41 6.93 6.80 7.80 4.70 7.40 7.22 7.37 7.12 9.11 8.43 5.47 7.33 5.99 7.37 7.62 7.45 8.16 7.90 6.85 6.16 7.36 7.77 6.82 6.59 5.68 6.65 7.65 6.03 6.96 6.54 6.13 6.57 5.44 6.00 5.76 4.92 4.99 4.79 3.81 4.95 4.97 3.96 4.44 3.43 5.47 6.00 5.22 5.29 5.43 2.88 5.07 5.07 3.32 3.89 4.02 4.24 2.73 3.25 2.95 2.72 3.29 4.45 3.37 4.91 2.31 3.26 2.45 3.14 3.50 2.40 2.53 3.13 2.27 1.94 2.89 1.63 2.52 1.92 2.11 2.62 2.54 2.32 1.58 2.35 1.74 1.63 0.00 1.98 2.05 0.00 1.27 0.00 0.00 0.00 0.00 1.45 0.00 1.20 $0.00 \quad 0.00 \quad$ $0.00 \quad 0.00 \quad$ $0.00 \hspace{0.1cm} 0.00 \hspace{0.000}\hspace{0.0$ $0.00 \quad 0.00 \quad$

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.64	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.79	0.00	0.00	0.69	1.30	0.00	0.81	0.00	0.94	1.00	1.63	1.34	1.05	0.78	0.69	1.10
2.18	1.60	1.78	2.62	1.92	2.99	2.00	3.25	2.11	3.19	2.34	3.08	3.78	3.33	2.38	2.30	2.37
3.47	3.67	4.64	3.05	4.38	4.86	4.72	3.73	3.12	5.59	4.51	4.72	4.41	5.26	4.38	3.51	4.11
4.90	5.04	6.09	5.36	5.35	6.67	5.88	6.14	6.03	5.69	5.25	7.28	6.03	6.71	5.75	6.53	6.74
8.39	7.77	6.40	7.18	9.91	9.00	8.06	8.41	8.23	7.80	8.00	7.97	7.89	7.76	8.86	8.40	6.14
9.65	9.52	7.65	8.30	8.83	11.49	9.07	9.25	10.30	7.98	8.55	10.83	8.74	8.35	9.56	10.13	10.11
8.95	9.41	7.47	8.86	6.60	6.52	5.80	6.42	7.67	5.97	7.18	6.65	7.94	7.92	6.64	7.42	7.92
6.46	7.39	7.29	7.22	6.70	6.39	4.99	6.00	6.59	6.91	5.69	6.52	6.30	6.41	5.15	6.29	6.53
5.29	6.24	5.04	5.13	5.87	4.67	6.33	5.09	6.74	4.89	5.77	5.22	4.53	6.17	5.94	5.88	5.77
7.46	4.54	5.29	5.62	6.02	4.50	4.86	6.06	5.49	5.37	5.16	6.36	3.93	4.82	4.58	6.26	5.66
3.89	5.82	6.59	4.89	5.95	4.69	5.16	4.87	4.17	4.93	5.78	5.90	5.05	3.39	5.57	5.39	5.12
4.79	5.64	5.45	5.26	5.07	5.22	4.41	5.13	5.05	4.69	4.20	4.81	4.74	6.12	5.55	4.02	6.92
4.87	4.50	5.71	3.91	5.59	4.52	4.38	5.52	4.80	6.65	5.22	4.82	3.62	4.13	5.14	4.09	5.74
4.57	3.80	5.47	4.62	4.11	4.33	5.43	4.61	5.27	4.92	4.88	5.20	5.42	5.42	4.35	3.90	4.05
4.64	4.41	4.72	5.00	4.52	5.17	4.84	5.29	5.29	4.47	4.37	5.09	3.22	4.18	3.85	5.05	4.22
5.27	4.66	4.87	4.13	4.65	5.09	3.91	4.29	3.55	5.23	5.41	4.53	4.00	4.04	4.35	3.29	3.75
4.67	4.34	5.95	4.24	5.28	4.82	4.76	4.67	5.66	4.88	5.54	5.42	5.17	5.13	4.56	4.44	4.24
4.83	6.13	5.03	4.93	4.46	4.92	4.55	6.87	4.22	4.09	4.95	5.44	5.41	5.27	4.89	4.62	4.78
5.50	4.37	5.14	5.21	5.49	4.31	5.62	4.60	4.51	5.58	5.12	4.71	4.78	4.81	4.51	5.69	6.06
4.26	4.39	4.78	5.86	6.11	5.47	5.21	5.79	4.67	4.91	4.07	5.30	6.10	4.81	4.84	5.43	6.25
4.87	6.33	6.52	5.92	5.50	4.80	4.78	4.95	5.38	6.75	6.24	6.31	5.50	5.17	5.28	5.83	4.22
5.69	5.15	5.64	7.45	6.58	5.42	5.59	5.43	5.48	5.34	6.66	6.66	5.94	5.32	6.10	4.76	4.44
6.14	6.07	7.56	6.96	5.89	5.18	6.43	6.17	6.83	6.63	6.32	7.09	6.18	6.01	6.07	6.13	7.04
8.96	7.44	6.79	7.07	7.01	8.06	6.38	7.09	8.00	7.83	8.20	7.83	7.88	7.48	6.86	8.41	9.01
6.80	7.46	9.00	7.01	8.30	9.29	9.95	9.70	10.10	10.62	9.30	8.66	8.12	9.45	8.22	10.39	8.29
8.50	9.79	11.22	9.11	11.38	10.52	8.64	9.66	9.98	8.68	9.14	8.08	7.13	8.97	8.98	7.20	10.17
9.21	6.53	7.02	7.39	7.98	7.79	6.06	6.82	6.26	6.30	6.84	5.81	5.51	6.61	7.22	7.38	6.72
5.49	5.75	6.80	4.82	6.06	5.73	5.79	5.36	5.32	5.27	4.03	4.01	4.49	3.75	4.72	4.78	5.19
4.21	3.59	5.62	3.38	3.58	3.22	3.01	3.52	2.94	3.11	3.50	3.05	3.12	2.44	3.53	2.70	4.27
2.56	2.26	2.32	2.16	1.69	1.25	1.97	2.11	1.12	1.36	1.21	0.92	0.00	1.05	2.06	1.47	2.31
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.67	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.56	0.00	0.00	0.54
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.60	0.00	0.00	0.00	0.00	0.58	0.00

12. Outer Ring 08 Axial Middle

Angles for Middle OR-08 Scan

$0.1 \ 22.5 \quad 45 \ 67.6 \quad 90 \ 112.5 \quad 134.9 \quad 157.5$

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
7.03	9.14	7.00	8.65	8.95	3.33	0.00	0.00
29.67	20.71	33.28	32.61	27.88	20.37	25.86	21.25
38.25	39.78	37.35	43.80	34.61	38.49	32.38	38.84
46.39	54.70	58.14	58.07	58.49	52.41	47.14	49.99
65.01	69.44	68.28	71.16	62.04	59.28	54.49	63.12
75.21	80.85	72.84	80.29	68.65	74.32	72.67	71.32
61.19	61.17	61.77	69.79	66.11	71.92	69.06	69.95
50.23	53.70	49.50	49.64	51.42	50.28	52.89	53.69
41.37	44.83	46.52	37.29	44.71	42.39	45.26	44.36
40.96	38.53	41.12	42.13	46.35	36.31	38.13	40.49
40.72	29.25	41.55	41.65	39.89	42.28	41.01	30.15
38.53	34.92	37.10	32.76	36.85	39.27	36.29	27.62
34.96	33.54	27.55	35.47	33.13	32.52	38.71	33.46
32.61	32.83	33.61	37.95	38.77	31.11	30.48	30.20
33.83	34.22	33.46	36.60	32.53	38.89	28.95	33.45
30.32	34.22	33.41	28.24	32.69	28.41	28.03	30.87
33.98	31.59	30.07	31.08	34.74	32.88	29.99	35.37
31.36	30.13	35.67	33.02	32.92	37.44	29.99	30.20
35.28	28.31	28.59	32.98	36.06	31.21	36.06	28.60
33.14	26.63	33.67	32.84	31.87	31.29	29.22	34.58
33.41	35.02	25.88	29.73	27.28	36.90	34.53	32.89
35.01	34.77	27.73	33.89	33.17	34.46	32.59	36.90
40.38	35.02	38.16	35.18	40.51	32.49	45.99	37.20
41.76	41.38	42.87	46.47	37.37	45.57	43.03	40.57
52.82	57.83	48.38	51.57	46.42	45.41	33.70	44.10
65.73	63.00	57.68	64.62	60.51	56.17	63.59	73.27
58.66	51.46	54.97	49.78	58.10	58.66	57.41	61.28
49.97	56.63	37.46	50.05	38.06	49.68	49.88	62.30
43.51	37.42	32.97	37.39	40.25	43.27	41.82	43.69
30.44	27.04	26.89	29.94	26.16	29.52	28.22	30.03
17.02	12.08	12.20	10.33	17.08	19.17	15.32	18.19
0.00	0.00	0.00	0.00	0.00	4.38	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
5.49	8.24	12.30	8.10	7.29	0.00	0.00	4.03
36.58	28.59	35.54	34.41	37.85	30.52	24.97	26.96
50.99	39.99	47.85	51.27	52.05	42.24	39.82	43.35
62.95	67.33	65.45	71.70	60.32	56.81	57.35	46.27
69.15	71.57	80.81	77.02	76.91	65.90	72.71	68.22
89.73	86.41	87.95	84.73	83.77	81.03	76.72	77.39
78.67	76.72	80.07	70.03	74.47	75.55	74.42	74.34
55.32	56.77	58.22	60.66	63.37	63.99	62.03	55.75
45.02	51.59	57.16	46.44	49.86	44.99	49.99	49.45
42.92	39.02	47.89	50.88	50.10	48.11	48.45	45.47
42.07	48.61	47.44	43.57	45.42	37.96	46.14	37.16
41.79	46.72	43.89	35.99	37.44	48.41	35.08	38.37
35.25	41.47	35.66	38.65	36.58	39.43	31.77	39.62
38.87	37.64	36.55	39.48	35.23	33.91	35.45	44.24
40.41	35.36	28.01	32.31	38.44	36.23	41.34	36.10
34.22	35.27	41.23	35.99	36.27	38.09	43.39	42.74
33.07	44.62	35.69	33.78	40.25	35.80	36.81	38.07
36.98	40.15	38.35	39.34	34.50	36.10	42.96	32.76
37.44	38.03	31.79	33.83	37.25	36.03	40.15	38.11
26.47	42.12	38.48	43.05	36.36	41.21	35.73	42.57
37.51	36.73	38.89	38.65	39.78	39.73	39.62	40.28
45.42	37.55	38.93	37.01	40.19	40.99	37.83	37.76
47.24	39.28	44.24	43.57	38.98	39.54	48.09	47.09
49.24	53.00	48.41	49.36	52.27	45.27	45.77	54.32
63.32	59.52	55.19	52.05	55.88	60.77	57.03	59.97
73.37	78.02	72.17	73.30	67.91	72.00	64.64	73.41
72.57	61.72	63.84	61.07	67.72	65.96	73.86	77.72
64.40	65.23	58.07	65.94	56.36	68.30	58.65	54.10
49.04	41.47	46.87	46.44	51.44	47.11	47.74	51.51
34.60	32.35	33.52	28.67	31.21	40.38	37.70	35.75
17.88	11.60	11.87	10.59	14.09	19.18	20.84	22.88
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Ag-110m Input R matrix

0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	41.20	49.02	0.00	0.00	0.00	29.78
41.17	56.56	64.00	0.00	81.45	48.50	58.33	53.71
115.73	108.96	82.36	91.07	110.53	143.64	133.95	98.82
174.15	158.21	134.34	160.16	167.12	184.17	138.69	105.39
191.52	203.49	177.86	177.66	180.59	205.57	179.94	137.20
137.39	153.27	132.90	152.36	167.97	169.20	159.77	117.94
111.37	119.44	136.81	109.68	118.46	103.83	121.65	99.92
85.16	95.37	110.53	125.42	116.32	82.49	81.58	77.93
80.86	88.34	112.93	82.75	96.02	54.70	70.58	59.09
73.90	88.93	102.33	97.71	78.97	64.42	47.51	73.06
63.61	79.95	99.79	92.38	77.22	50.25	48.80	58.91
55.35	75.07	93.61	72.86	64.98	51.37	45.33	53.23
58.81	68.83	100.38	69.93	87.89	47.59	49.67	42.32
59.66	66.48	80.93	78.65	77.28	45.13	32.61	64.43
59.19	71.04	88.54	83.72	80.67	32.76	42.16	46.57
53.09	60.72	78.78	67.79	56.73	58.09	47.42	43.24
52.54	59.14	105.78	73.77	67.59	61.96	51.96	39.91
47.64	52.67	58.78	72.47	51.53	37.94	35.82	39.26
57.29	46.04	47.57	58.81	44.39	56.52	26.03	46.84
60.68	53.15	40.65	51.96	51.48	63.11	51.37	63.78
52.86	71.69	51.16	46.66	74.42	58.99	62.00	51.26
58.22	44.21	44.56	34.19	60.94	62.26	48.21	62.57
62.56	60.07	54.79	36.09	48.26	70.06	70.71	75.33
68.57	56.35	46.78	48.87	67.66	69.74	89.64	105.52
107.40	57.14	44.14	54.46	60.92	73.90	124.58	144.03
94.20	57.00	32.16	0.00	55.45	94.33	123.21	183.58
82.23	43.98	0.00	26.34	59.11	69.35	128.48	169.79
33.13	29.87	19.89	0.00	45.31	60.53	66.48	87.04
33.57	0.00	0.00	22.77	0.00	41.54	31.47	0.00
0.00	0.00	0.00	0.00	0.00	21.60	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

Appendix E Gamma Tomograms

1. Inner Ring 3 Axial Center

Cs-137



Cs-134



Co-60



2. Inner Ring 3 Axial Top Cs-137



61
Cs-134



Co-60



Ag-110m



3. Inner Ring 4 Axial Middle Cs-137



Cs-134



4. Inner Ring 5 Axial Middle

Cs-137



Cs-134



5. Inner Ring 7 Axial Middle Cs-137



Cs-134



Eu-154





6. Inner Ring 8 Axial Middle

Cs-137



Cs-134



7. Inner Ring 8 Axial Top

Cs-137



Cs-134



8. Inner Ring 10 Axial Middle

Cs-137



Cs-134



Ag-110m



9. Inner Ring 10 Axial Top

Cs-137



Cs-134



Ag-110m



10. Outer Ring 03 Axial Middle Cs-137



83

11. Outer Ring 07 Axial Middle Cs-137



x (cm)

Cs-134



12. Outer Ring 08 Axial Middle Cs-137



x (cm)

Cs-134



Ag-110m

