

NRIC 2022 Program Review Session 2

March 2022

Philip Lee Schoonover II, Abdalla Abou Jaoude, Toni Y Karlsson, Stephen A Warmann, Samuel Matthew Reiss, Stacie Lyn Strain, Terry James Morton, Luke M Voss, Allen Roach, Christopher Grandy, Christopher S Ritter, Peter Anton Suyderhoud





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Idaho National Laboratory Idaho Falls, Idaho 83415

http://www.inl.gov

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NRIC Program Review

February 14, 2022 NRIC Program Review, Session 2

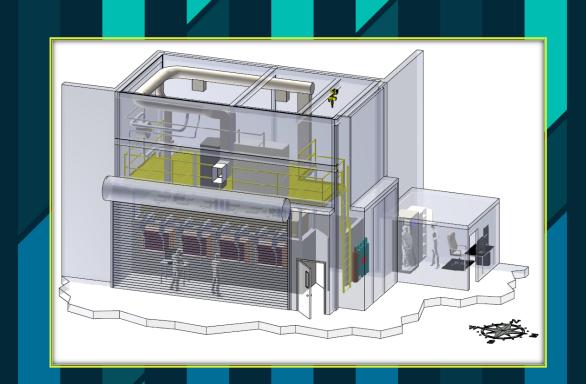




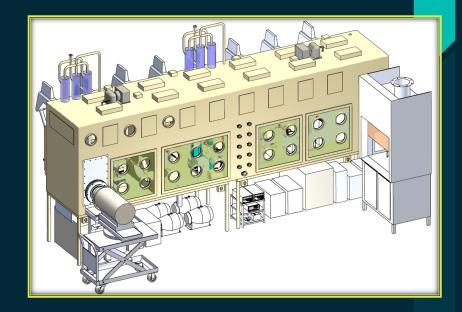
NRIC MSTEC

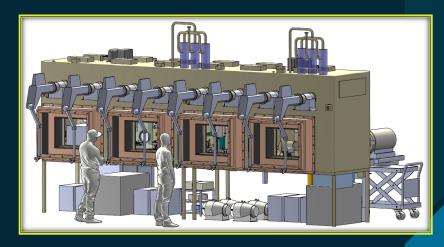
Molten Salt Thermophysical Examination Capability

Stephen Warmann, PM & Toni Karlsson, WPM



- Technical Description MSTEC is a shielded modular hotcell with an inert argon atmosphere, housing characterization equipment for determining thermophysical and thermochemical properties of high temperature liquids not limited to but focusing on highly irradiated fuel salts.
- Location MFC, FCF, rm 35
- Compatible Materials:
 - Chloride, fluoride salts
 - Fresh fuel salts and irradiated fuel salts
 - Pyrophoric material U, Pu metal
 - Gases $-H_2$, HCl, Cl_2 , HF, F_2 , NF_3
 - Beryllium containing salts
 - Many others









Core INL Team Members



Sam Reiss NRIC TPOC



Stephen Warmann WPM



Toni Karlsson Lead Scientist



Dale Whalquist Lead Design Eng.



Mark Borland Glovebox SME



Evan Lovel Lead Electrical Eng.



Barbara Houck Lead Nuc. Safety



Numerous other individuals that contribute to the success of MSTEC

Subcontracts

- Walker Barrier –Glovebox and Shielding
- Wälischmiller Engineering GMBH Manipulators
- Amentum Nuclear Safety
- Applied Engineering Services Engineering support design, construction, ventilation
- C&H Construction D&D

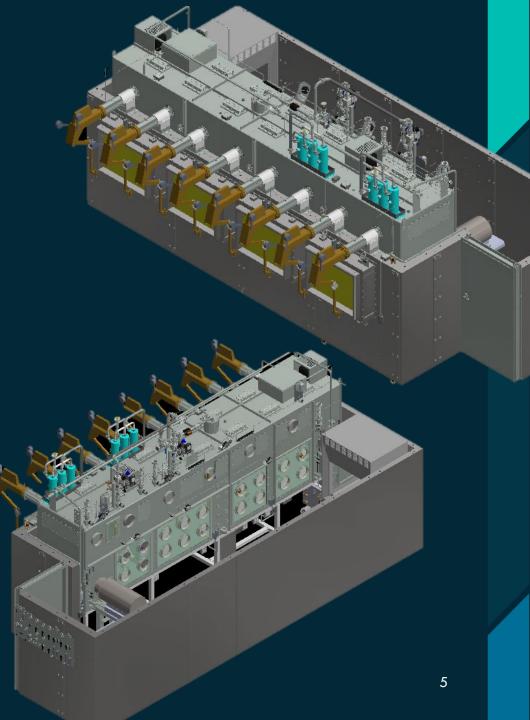




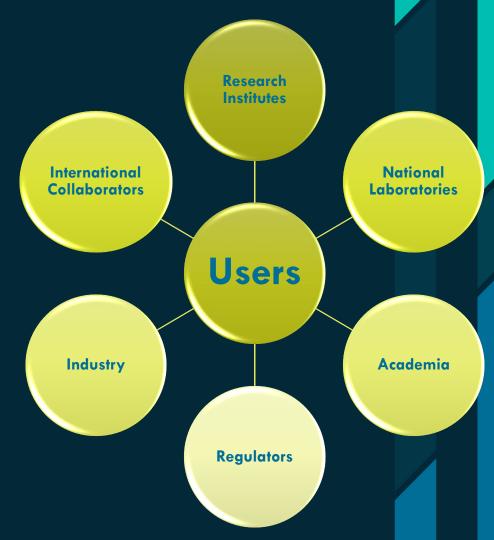
- Modular hot cell
 - Shielded on one side
 - Glove ports on the other side
- Instrumentation (≥ 1000°C)
 - Rheometer viscosity
 - Densitometer/pycnometer solid and liquid density
 - STA invariant and transition temps, weight loss, off gas analysis, vapor pressure
 - DSC specific heat capacity
 - TMA volumetric and linear thermal expansion
 - Transient hotwire thermal conductivity
 - Well furnace corrosion, salt synthesis, fundamental electrochemistry
 - Versatile experimental space







- Purpose/objective Provide <u>users</u> with characterization equipment, infrastructure, and technical staff necessary to produce critical data needed to design, demonstrate, license, and operate an MSR
 - Provide reliable data sets on properties including viscosity, density, heat capacity, thermal conductivity, melt temperature, vapor pressure, redox chemistry, and salt purification methods
 - Offers versatile space for users to setup one-of-a-kind experiments and to perform small-scale exotic salt fabrication







NRIC MSTEC Progress (out year funding needs)

- INL had a cost-plus contract with Fluor for decontamination activities in many MFC buildings
- The MSTEC project has taken on \$500k of additional scope so far to make rm 35 usable
- Estimated \$100-200k construction change order to support rm 35 preparation related to D&D
 - Costs will be refined after contractor walk through of washroom facility
- Expected to stay within budget through 2022
- Increased costs hit in 2023/24
 - Schedule impact next slide
- Working with multiple potential customers
 - INL researchers, KAERI, Seaborg, TerraPower, Southern Company

Year	Old Cost Estimate	New Cost Estimate
2020	\$ 1,782,072	\$ 1,782,072
2021	\$ 3,033,919	\$ 3,033,919
2022	\$ 3,475,481	\$ 3,475,481
2023	\$ 2,696,446	\$3,071,446
2024	\$898,816	\$1,023,816
Total	\$ 11,886,734	\$12,386,734

Risks: Unfinished decontamination of room, construction in legacy nuclear facility, Safety Analysis Report (SAR) review pending





Tasks & Timeline

Notes:

- Extended schedule
- Increased costs in out years

ACTIVITY		FY 2020		FY 2021				FY 2022				FY 2023				FY24			
ACTIVITY	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
MSTEC Kickoff																			
Identify Characterization Equipment																			
Procure Characterization Equipment																			
Receive Characterization Equipment																			
Setup Characterization Equipment in Non-																			
Testing on Non-Radiological Fluids																			
Characterization Equipment Procedure Development																			
Phase 1 Qualification of Characterization Equipment																			
Installation of Characterization Equipment into																			
Remote Manipulators Alternatives Analysis																			
Procure Remote Manipulators																			
Modular Hot Cell - Requirements Definition																			
Modular Hot Cell - Conceptual Design																			
Formal Cost Estimate																			
Modular Hot Cell - Design/Build RFP and Contract																			
Modular Hot Cell 60% Design																			
Modular Hot Cell Final Design and Release to																			
Modular Hot Cell – Fabrication and Factory Acceptance																			
Modular Hot Cell – Receive at INL																			
Facility Modification/Construction Design (Phases 1 and 2)																			
Construction Contract Phase 1: Facility Preparation																			
Construction Contract Phase 2: Shielded Cell																			
FCF Major Modification Determination																			
FCF SAR Revision																			
DOE Review/Approval of SAR Revision																			
FCF SAR Implementation																			
MSTEC Acceptance Test																			
MSTEC Management Self-Assessment																			
MSTEC Contractor Readiness Assessment																			
MSTEC DOE Readiness Assessment and Final Commissioning	22 INL	/MIS-1	22-659	80-Re	v001														



Accomplishments to Date and Next Steps

FY20

- Kickoff, May 1, 2020
- Assembled a team of diverse and uniquely skilled people
- Developed a program plan
- Procured characterization equipment
- Completed the design requirements for MSTEC
- Finished numerous INL engineering documents (source term and shielding calcs, floor loading analyses, south wall removal analysis, ventilation evaluation, installation logistics evaluation, etc.)



FY21

Instrumentation

- Integrated feedthroughs (cooling, electrical, gas) in interim glovebox
- Setup rheometer, TMA, DSC, pycnometer, densitometer
- Initiated testing equipment in non-rad lab
- Making necessary hot cell modifications
- Developed a Concept of Operations

Engineering

- Held several design reviews for MSTEC (>40 people)
- Facility mods drawings and specs
- Finished MSTEC conceptual design
- Issued manipulator PO
- Issue PO for MSTEC hot cell
- Put out to bid the RFP for construction work for FCF facility mods

Nuclear Safety

- Finalized major mod determination
- determination process with DOE-ID
- Finalized Hazards Evaluation and accident scenarios
- Reviewing safety design strategy (SDS)



FY22 so far...

Instrumentation

- Testing of equipment on non-rad salts
- Finalized electrical and feed through drawings
- Initiated INL quality process on instrumentation

Engineering

- FAT test for manipulators
- 90% Design Review
- Decontamination of FCF rm 35
- Ready to initiate D&D of the sodium washroom

Nuclear Safety

- Finalize draft revision of SAR-403
- Submitted to ISRC for comments



NRIC MSTEC Progress

What's Left to do in FY22?

Characterization

- Continue drafting qualification plans
- Continue procedure development at high temperature
- Optimize characterization equipment for high fidelity results
- Finalize all modifications needed for hot cell use

Engineering

- Finalize 3D model
- 100% Design Review with Walker Barrier
- Design review at INL

SAR

- Address comments from ISRC
- Draft DOE Submittal letter
- Send Submittal letter, TSR-403 and SAR-403 to operation lead (INL)
- Submit to DOE for review



WP1

- M3 Final Draft of FCF Facility SAR revision
 Due 03/24/2022
- M2 Initiate Construction Work in FCF (Phase I) - Due 05/31/2022
- M2 Initiate Qualification Tests on MSTEC Characterization Equipment using Molten Salts - Due – 09/26/2022

WP2

- M2 Initiate Fabrication of MSTEC Modular Hot Cell - Due – 07/14/2022
- M3 Receipt of Remote Manipulators Due 08/30/2022

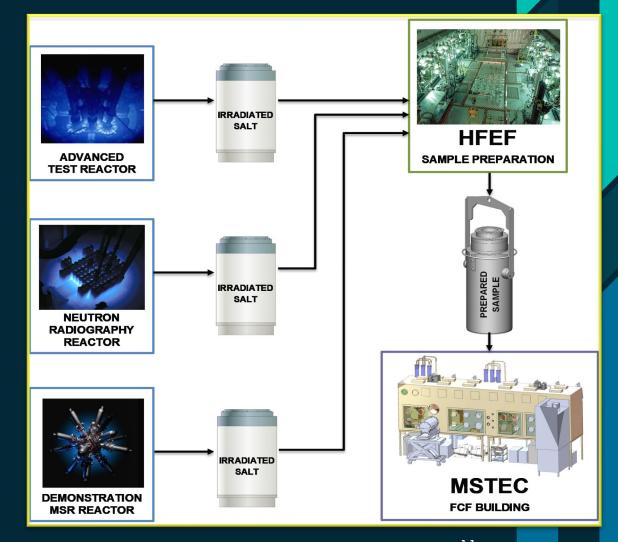






NRIC MSTEC ConOps

- ConOps has been developed and available for public release
- Process flow for receiving irradiated salt
- Example Use Scenarios:
 - Process flow for non-irradiated and synthesized salts
 - Process flow for receiving irradiated salt in HFEF and preparing samples to be transferred to NRIC-MSTEC.
 - Process flow for receiving irradiated salt in FCF and characterizing salts in NRIC-MSTEC
- Other info: ownership, costs, trainings/qualifications







Benefits of MSTEC (once complete)

- Provide high temperature characterization capabilities nonexistent elsewhere
- Study the interaction of fuel/coolant with material of construction
- Provide a space where salts can be synthesized and characterized in close proximity to facilities for irradiation testing and analytical analysis
- Provide data to aid in long term storage or disposal solutions
- Allow for development and validation of multi-physics models and simulations
- Provide critical data needed for predicting safe operating conditions of MSRs and determine the behavior of salts in "off-normal" conditions
- Generate data sets needed by stakeholders to design and license MSRs







Thank you!













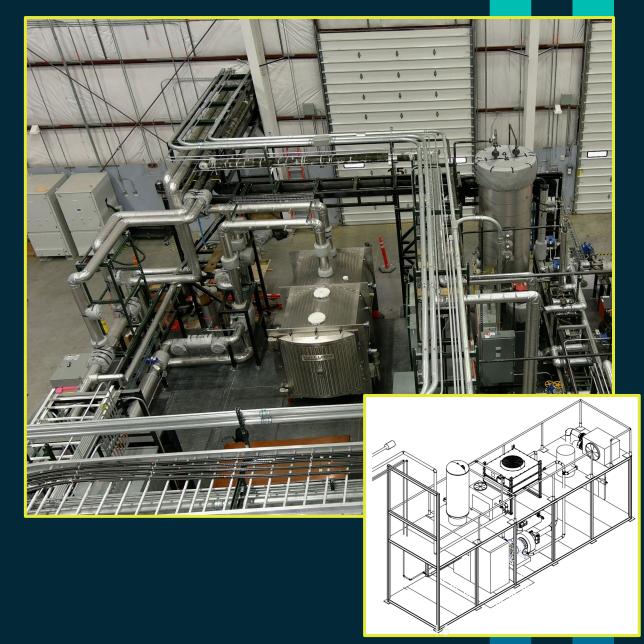
HeCTF

Helium Component Test Facility

Stacie Strain- Project Manager
TJ Morton- Project Engineer

HeCTF Project Overview

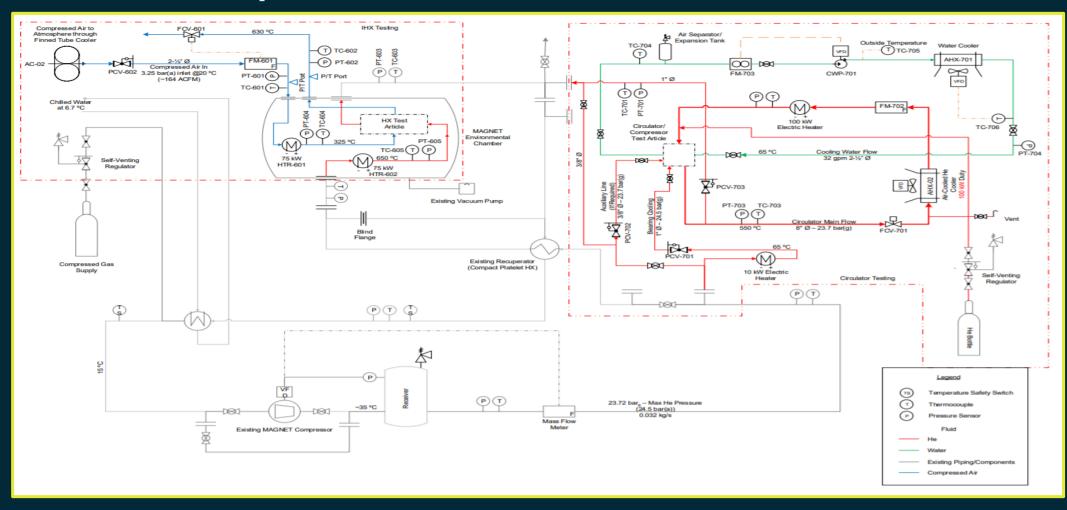
- Establishment of HeCTF Test Bed in conjunction with the Microreactor AGile Nonnuclear Experimental Test bed (MAGNET)
- Construction of a helium component test facility in ESL that can be used by industry to support the development and component qualification of gas cooled reactors.
- This component test facility will specifically be used to support the testing of components such as heat exchangers, control drum and control rod drives, and re-circulators.
- Supports NRIC's FY22 goal of maintaining progress to support demonstrations by the end of 2025 and sustained innovation and preparing vital infrastructure.
- Will be the first established test bed under the NRIC Program.







HeCTF Project Overview Continued...



HeCTF Schematic





HeCTF Project Funding

Project Total Funding: \$3.3M

NRIC FY21 Funding = \$1,250,000

NRIC FY22 Funding = \$450K (\$1.7M total)

TBD FY22 Funding = \$1.6M for installation CIRC, remaining materials, increased resource support

HeCTF Project Team

Stacie Strain- NRIC PM

Luke Voss- NRIC Technical Lead

TJ Morton- Project Engineer

Steve Swanson- ESL Engineering Manager





HeCTF Progress: Cost

NRIC FY21 Costs = \$97,446 Project init

Project initiation, Preliminary design of IHX/CDDS/CIRC, capital authorization

NRIC FY22 Current Costs = \$441,674

Project documentation, procurements, RFP, Final design of IHX/CDDS completed, Final design of CIRC 85%

TBD FY22 Current Costs = \$0

Requested \$1.6M capital (installation of permanent support CIRC infrastructure, subcontract drafting support, MR, and INL support labor)

Total Spent to date = \$539,120

Remaining Budget = \$377,302

after Outstanding Commitments of \$783,538 (installation subcontract & remaining GFE)





HeCTF Progress: Schedule & Accomplishments

REMAINING ACTIVITIES	START	FINISH
Finalize GFE Procurements	01/04/22	02/28/22
Install IHX & CDDS Infrastructure- Subcontractor (Permanent & Temporary)	12/15/21	04/15/22
IHX/CDDS Installation Testing/Walkdown	04/18/22	05/06/22
Test Bed Turnover: IHX/CDDS Complete		05/06/22
Complete CIRC Final Design	11/01/21	02/11/22
Issue Amendment for CIRC	02/14/22	02/18/22
Install CIRC Infrastructure- Subcontractor (Permanent & Temporary)	02/21/22	06/20/22
CIRC Installation Testing/Walkdown	06/21/22	07/11/22
Test Bed Turnover: CIRC Complete		07/12/22
Project Closeout	08/23/22	09/09/22

Accomplishments:

- Final Design of IHX (Intermediate Heat Exchanger) and CDDS (Control Drum Drive System) completed
- Procurement of long-lead materials at 99%
- RFP for IHX/CDDS awarded
- Final Design of CIRC (Circulation system) at 90%

NRIC	
INKIC	

MILESTONE DESCRIPTION	M1-M5	DUE DATE	STATUS
Helium Component Test Facility Ready to Perform Vendor Tests	M2	06/01/22	On schedule
Project Completion	M3	09/30/22	On schedule

HeCTF Progress: Risks

- Using NRIC Risk
 Management Plan INL/EXT 21-62081 and NRIC Risk
 Analysis Plan NRIC 21 PRG 005
- Risk Register released on 11/15/21
- 7 out of 12 risks have been realized

Initial	6	5	1	Total Open Threats	12
Residual	0	7	5	Total Open Opportunities	0

Risk ID	Risk Title	Risk Owner	Risk Statement	Initial Risk Rating	Residual Risk Rating
ΤI	T1- Long-lead Procurements	TJ Morton	If the long lead procurements are not placed early, then the project will face delays to account for the additional time needed for acquisition and delivery.	High	Moderate
T4	T4- Cost Estimates for Procurements are low	Stacie Strain	If cost estimates are lower that final quotes, then the project will face over-runs and will need to look at the possibility of additional funds for price differences.		Moderate
Т6	T6- Raw Material Procurement	TJ Morton	If the raw materials for the piping and fittings are delayed due supply chain issues (COVID-19), then the project will be unable to begin installation delaying the schedule.		Moderate
T7	T7- Subcontractor Bids Exceed Estimate	Stacie Strain	If the submitted subcontractor bids exceed the level 5 estimate by more that 10%, then the project/estimating will have to justify the price difference which will delay the RFP award.		Low
Т8	T8- Installation Deadlines	Stacie Strain	If the aggressive installation schedule cannot be met, then the project milestone will be missed, and the demonstrator will be delayed.		Moderate
тп	T6- IHX Demonstrator Component U-Stamp Requirement	TJ Morton	If the IHX demonstrator component U-Stamp requirement pulls resources off the test-bed scope, then the test-bed deliverables will be delayed.	Low	Low
T12	T12- Test bed is not ready for demonstrators	Stacie Strain	If the test bed is not ready for demonstrators equipment/testing, then the initial set of component testing will be delayed or unable to be conducted.	High	Moderate





HeCTF Concept of Operations

- The He-CTF has been designed to progress the technical readiness of components and equipment that will use helium as a working fluid for reactor organizations.
- Nominal specifications for testing capabilities will be:
 - Helium Temperature IHX: ambient to 650C
 - Helium Temperature CIRC: ambient to 550C
 - Helium Pressure: atmospheric to 22bar
 - Helium Flow Rate; 0.3Kg/s to 1.5Kg/s
- Interested reactor organizations will coordinate with NRIC/INL representatives to determine the feasibility of testing components (within specifications) in the He-CTF.
- If testing is possible, an agreement will be executed between the parties, scope will be defined, and dates scheduled to perform testing at INL facilities.
- The components desired to be tested will be shipped by the reactor organization to INL facilities.
- INL will conduct the testing and generate data as determined in the agreement.
- After the completion of testing, INL will disposition components in accordance with the instructions in the agreement.





HeCTF Summary

- Project has experienced significant challenges in resources, escalating costs and aggressive deadlines
 - Increasing material costs, material shortages, and labor availability have impacted the schedule and budget
- The project is still on schedule through:
 - accelerated scope management (e.g., reduction of INL processing time for procurements and contracts saved at least 3 weeks)
 - working parallel work efforts
 - approving overtime
- The project will need increased funding before the end of March to continue the CIRC scope.





Thank you!

Questions? Time Permitting

Contact: <u>Stacie.strain@inl.gov</u>









In-Cell Thermal Creep Frames

R. Allen Roach M. Nedim Cinbiz

In-Cell Thermal Creep Frames Project Overview

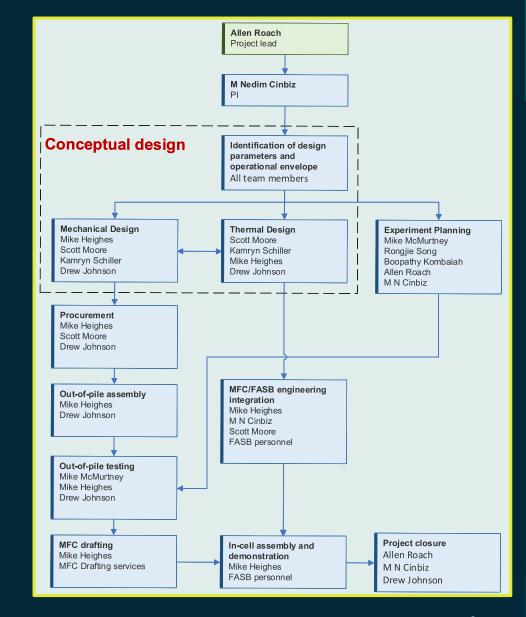
- Project initiated April 2021
- Scope: Design, purchase, and test an in-cell thermal creep frame that supports materials development, qualification, and licensing for advanced reactor materials.
 - Phase 1: Design phase
 - Phase 2: Frame purchase, assembly, and out-cell demonstrations
 - Phase 3: In-cell demonstrations
- \$320K total funding (labor \$189K, materials \$131K)





Core Team Members

- Allen Roach
- M Nedim Cinbiz
- Michael Heighes
- Michael McMurtrey
- Rongjie Song
- Drew Johnson
- Scott Moore
- Kamrynn Schiller
- Boopathy Kombaiah



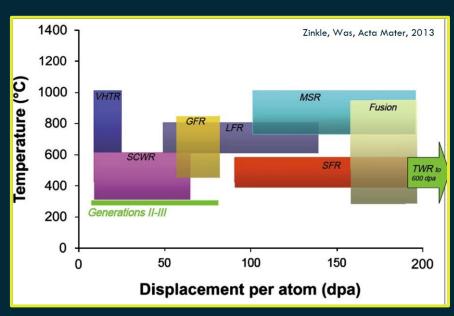


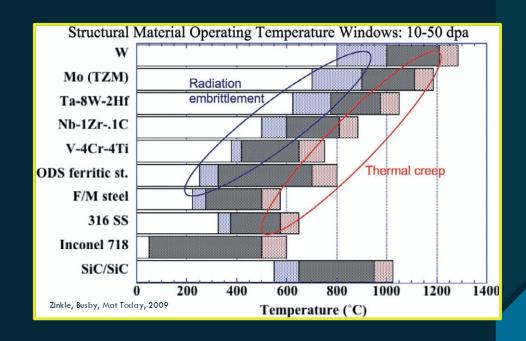


What Is Materials Challenge? Reactor Lifetime

Advanced reactors operate at high-temperatures and high-dose

At these conditions, creep and creep/fatigue are design-limiting









Lack of In-Cell Thermal Creep Testing Capability

Challenges:

Creep is a very slow deformation process requiring testing of multiple samples in parallel

Standard creep testing approaches are not feasible due to hot cell space restrictions (equipment footprint)

Typical creep lab

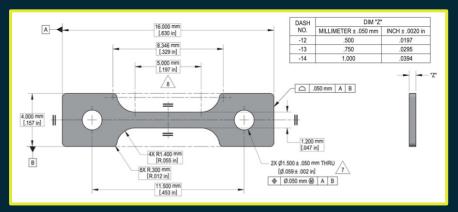


Solution:

Develop compact creep testing for hot cells

Subsize specimen testing and irradiations already available (SSJ specimen)

Qualification strategy for SSJ is essential and under development







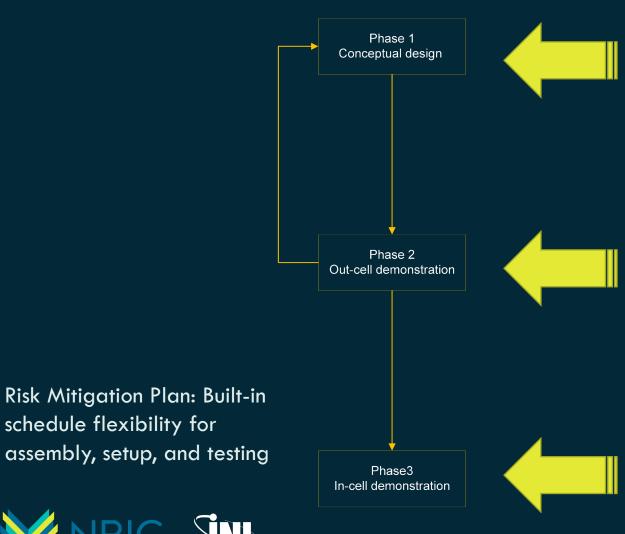
Benefits of an In-cell Thermal Creep Capability

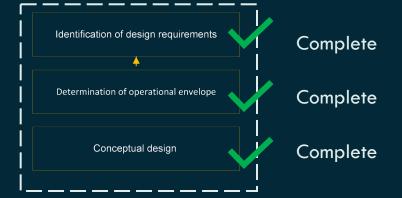
- A test bed for materials qualification
- Cost-effective testing opportunity
- Use of radioactive subsize specimens in the DOE inventory for licensing
- Providing disruptive data to physics-based code developers

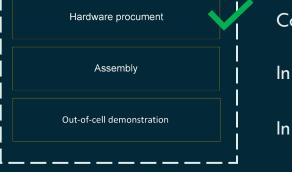




In-Cell Thermal Creep Frames Progress







Final drafting

Facility installation (In-cell)

In-cell demonstration

Complete

In progress

In progress/Delays?

In progress

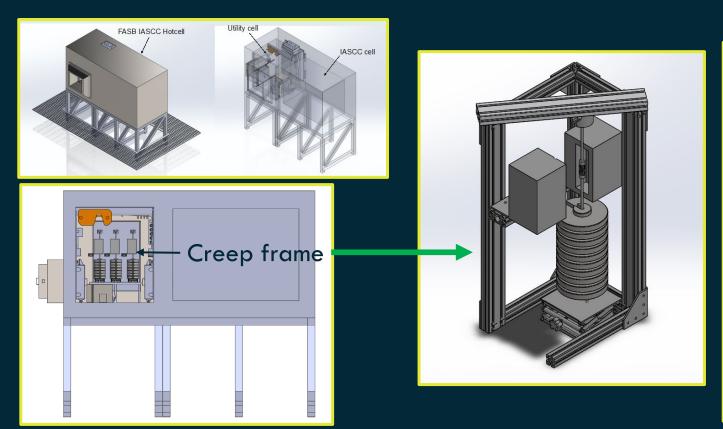


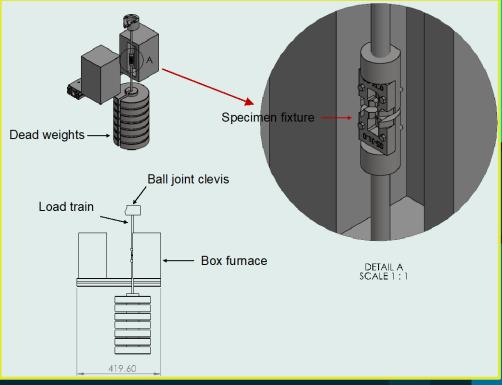
schedule flexibility for



02/14/2022 INL/MIS-22-65980-Rev001

FY21 Accomplishments: Conceptual design





Creep frame design allows for testing of multiple subsize specimens with individual temperature control up to 1000°C





FY22 Accomplishments

- Materials purchases All hardware arrived, except the heating furnace
- Frame assembly underway but final assembly delayed
- Finalized test matrix for out-of-cell demonstrations
 - Materials
 - Temperature (delayed)
 - Stress (delayed)







Risk Assessment

- Acquisition of materials (Medium Schedule Risk build in 8-week time cushion)
- Ability to begin installation in hot-cell (Medium Risk)
- Unpredicted facility outages/repairs (Low Risk)
 - [Note: 9-week delay to date in furnace delivery]
- Active communication with hotcell facilities significantly reduces potential risks





FY22 Revised Schedule (no time flexibility)

- February: Partial assembly and begin out-of-cell "tests" at room temperature
 - Includes SSJ3 testing using standard creep frames and new grips
- March: Arrival of the furnace
- March—May: Full creep frame assembly and data acquisition setup
- May-June: Out-of-cell shake down testing at temperature
- July-August:
 - Finalizing out-of-cell design (completion of phase 2)
 - Initiation of in-cell integration and planning
 - Milestone completion
- September/FY23?: In-cell assembly





In-Cell Thermal Creep Frames Summary

- In-cell thermal creep capability is critical for materials qualification and licensing
- Creep frame design allows for in-cell testing of multiple subsize specimens with individual temperature control up to 1000C with 100lb max load
- Supply chain challenges impacting schedule





Thank you!



Contact: robert.roach@inl.gov









METL

Mechanisms Engineering Test Loop
Operations and Maintenance

Christopher Grandy
Argonne National Laboratory

METL O&M Project Overview (1/2)

- This work provide the necessary funding to operate and maintain the Mechanism Engineering Test Loop facility and supporting infrastructure located at Argonne National Laboratory
 - Work is currently funded by the DOE's Advanced Reactor Technologies (ART) program
 - Funding for METL O&M will be supported by NRIC around April 2022.
- Personnel working on METL O&M
 - Derek Kultgen Manager of the METL Facility
 - Teddy Kent METL Operations Engineer
 - Jordan Rein METL Operations Engineer
 - Matt Weathered METL Operations Engineer
 - Two plus technicians
 - Other support from various organizations on site





METL O&M Project Overview (2/2)

- ART-AFR Program Objective Develop advanced fast reactor technology solutions to <u>allow commercial deployment</u>
 - 1. <u>Train next generation engineers and scientists</u> by engaging them in advanced reactor concept design and analysis and fundamental studies that support fast reactor R&D
 - 2. Design and develop scalable advanced technologies for <u>reducing the cost</u> and <u>/or increasing the performance</u> of fast reactor technology
 - Cost reduction
 - Improve safety performance
 - Increase system reliability
 - 3. <u>Preserve and manage data, knowledge, and experienc</u>e related to past U.S. DOE fast reactor design, operations, tests, and component technology.
 - 4. Re-establish the U.S. infrastructure to support the testing of advanced technologies for fast reactor applications.
 - 5. Collaborate internationally on advanced reactor R&D through bilateral or multilateral agreements
 - Utilize international collaborations to leverage and expand R&D investments
- METL supports all these Program Objectives
- METL also supports the NRIC Mission to support the deployment of advanced reactors

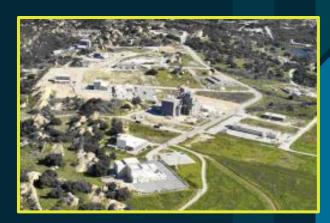




METL Facility Purpose - Re-establish U.S. infrastructure

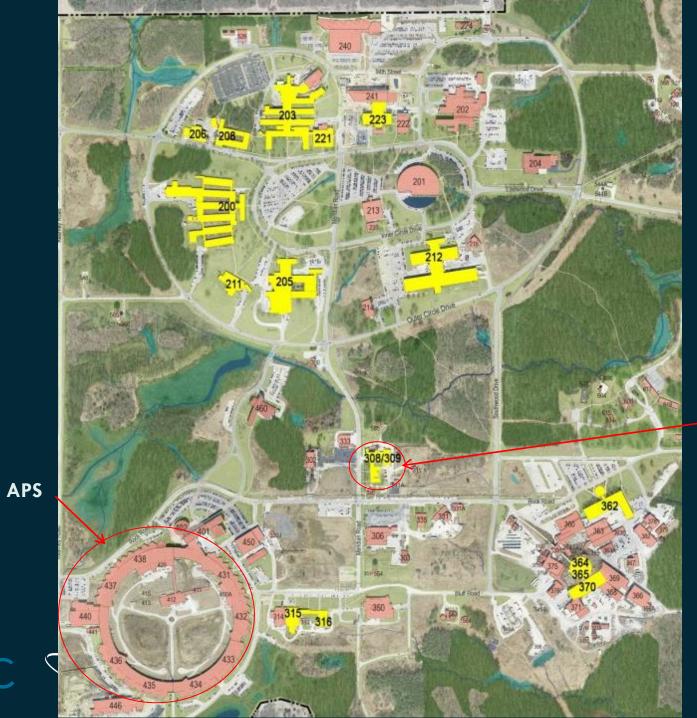
- To test small or intermediate scale advanced liquid metal components and instrumentation in sodium for the future of advanced fast reactor system development
- To develop and provide performance data on systems and components used in sodium and reduce the risk of failures during reactor plant operations
- Will provide needed U.S. infrastructure (both personnel and hardware) to test liquid metal systems and components
- This work supports our international collaborations
- The U.S. lacks this testing infrastructure





https://www.etec.energy.gov/





METL

- Located in B308
- Large highbay structure
- Historically used for liquid metal technology development
- Currently houses
- METL
- NSTF
- USV/TAS/H₂

B308



METL is located in B308 Highbay

- B308 is protected by an alkali metal passivation booth
- Permitted for alkali metal treatment
 - 300 lbs/hr normal
 - 600 lbs/hr in emergency
- 30,000 scfm scrubber blower
- Can treat all alkali metals via burning and reaction
- Facility is unique in the DOE and U.S. complex
- B206 is also protected by an alkali metal passivation booth









Mechanisms Engineering Test Loop (METL)

- To test small or intermediate scale advanced liquid metal components and instrumentation in sodium:
 - Gear Test Assembly for Compact Refueling Machine
 - Sodium Level sensor technology
 - Thermal-Hydraulic Experimental Test Article (THETA)
 - Gripper Device for Compact refueling machine
- METL consists of:
 - \sim 3,000 kg of reactor-grade sodium purified via cold trap
 - Two 18-inch test vessels and two 28-inch test vessels (Phase I)
 - Max system temperature = 1000° F (except for 28-inch test vessels 1200° F)
 - Test vessels can be isolated from main loop
- Provides much needed U.S. infrastructure (both personnel and hardware) to test liquid metal systems and components







METL Systems and Components

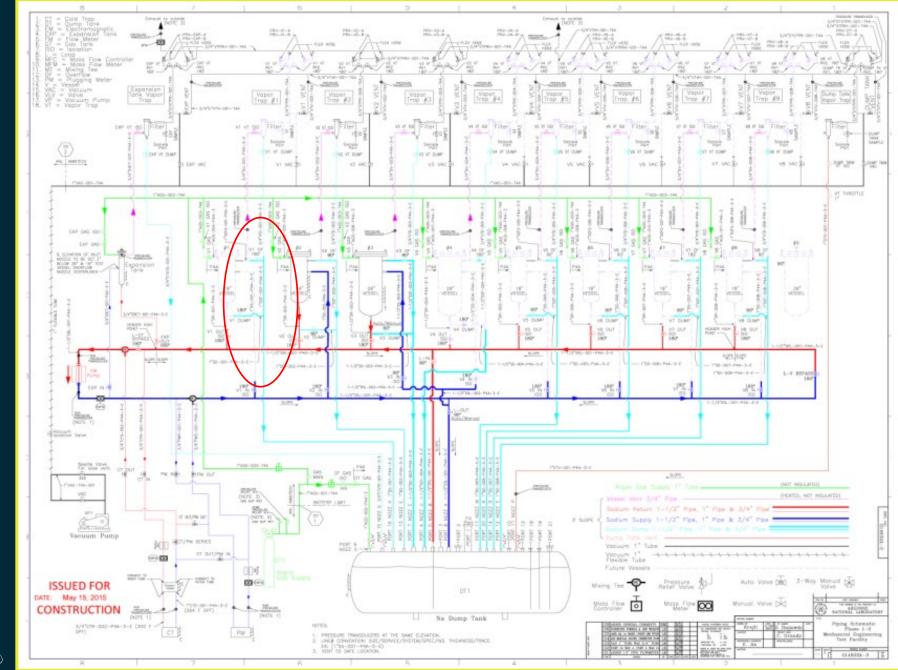
- METL consists of:
 - Four Test Vessels (18 and 28 inch)
 - Dump Tank
 - Expansion Tank
 - Purification System (cold trap)
 - Plugging meter
 - Vapor trap
 - Inert gas system
 - Valves
 - Connected piping system
 - Mezzanine
 - Catchpan
 - R-grade sodium
 - Heat Tracing
 - Heater and Valve control cabinets
 - Instrumentation and Control
- METL Auxiliary and supporting Infrastructure and systems







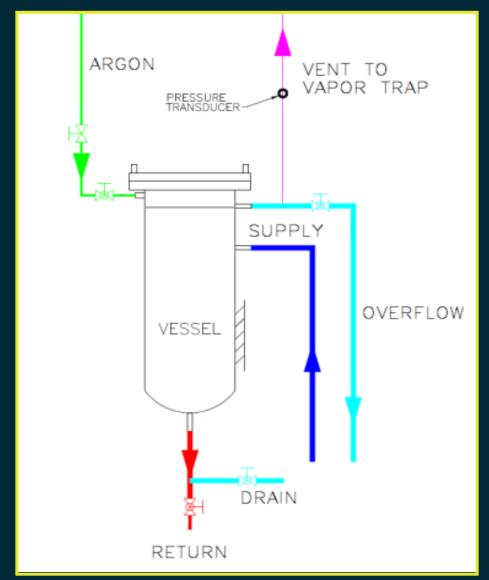
METL P&ID





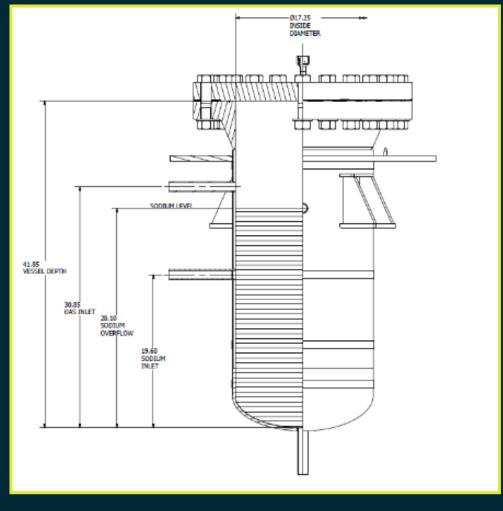


METL Test Vessel – generic flow





18-inch vessel + 28-inch vessel



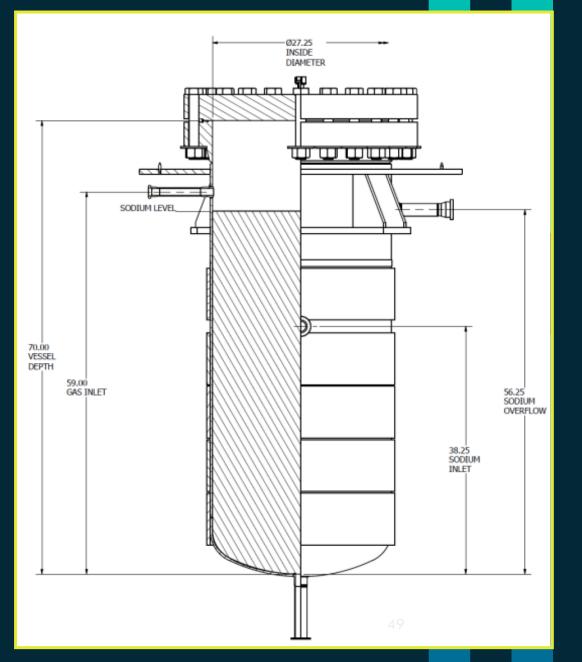
18-inch vessel - \sim 50 gallons

28-inch vessel - \sim 150 gallons

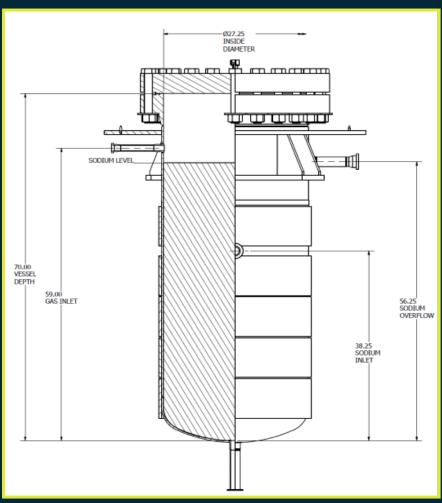




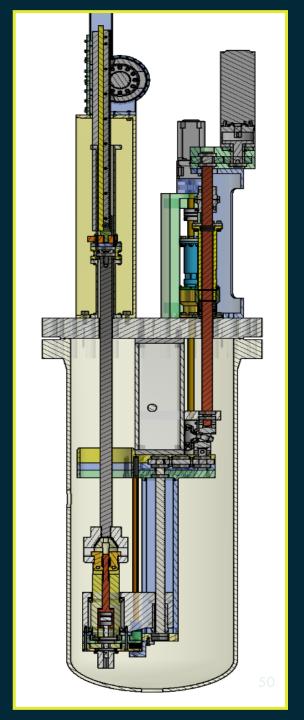




28-inch test vessel experiment — example







METL Virtual Tour and Web Site

Virtual tour of METL

https://youtu.be/W4tfBd8rZ68

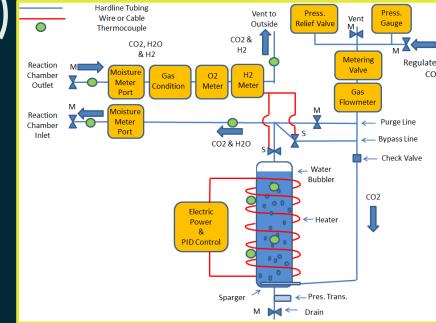
METL web site:

https://www.anl.gov/nse/mechanisms-engineering-test-loop-facility



METL O&M Project Progress (1/4)

- What is the full cost and schedule of the project?
 - METL has a design life of 30 years
 - Requested funding of ~\$3.5M/year
- METL O&M project work scope includes
 - Operating and maintaining METL
 - Operating and maintaining the supporting infrastructure for METL
 - Carbonation process and other sodium cleaning processes
 - Alkali Metal Passivation Booth and Scrubber unit
 - Inert Glovebox(es)
 - Qualification system
 - Flexicask system
 - Qualifying experiments for insertion into METL
 - International collaborations under Gen-IV CDBOP



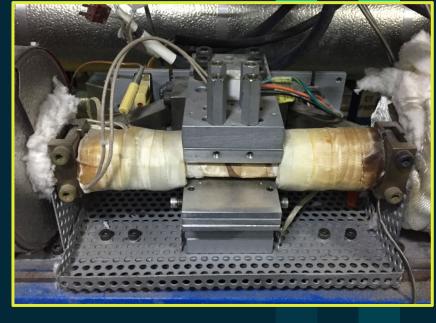






METL O&M Project Progress (2/4)

- Accomplishments for FY21 (under ART program)
 - METL was successfully operated continuously from September 19, 2018
 - METL was drained on April 20, 2021, and then frozen to effect modifications to the B308 scrubber unit first time for drain and freeze
 - METL was operational for 943 days continuously
 - Two of METL's flow meters were modified from a hall-effect sensor to a permanent magnetic flow meter
 - METL supported the installation and testing of two test articles GTA and THETA
 - Installed new inductive level sensor in expansion tank and dump tank
 - We installed ultrasonic flow sensors on METL
 - METL team supported the re-heating and re-filling of the METL loop









METL O&M Project Progress (3/4)

- Accomplishments for FY22
 - Successfully complete the restoration to full operations of METL facility
 - Prepare a report of the METL flowmeter conversion (under ART program)
 - Operate and Maintain METL to support
 - GTA testing related to milestone M2AT-22AN0502011
 - THETA testing related to milestone M2AT-22AN0502012
 - Make preparations for GrTA and F-STAR testing
 - We are in the process of installing another 18-inch vessel
- FY22 Milestones
 - M2AT-22AN0502043 Report of METL related to conversion of installed METL flow meters (3/31/2022)
 - On schedule
 - M2RC-22AN0206043 Complete Mechanisms Engineering Test Loop Facility Annual Operations and Testing Report
 - On Schedule









METL O&M Project Progress (4/4)

- METL funding FY22
 - ART program \$500K with \$1M in carryover
 - NRIC program \$2M
- METL outyear funding
 - Request is \$3.5M/year
- What are the risks?
 - Some upset to the METL facility
 - We have an active CMMS and perform routine maintenance on METL
 - Stability of funding
 - We carryover sufficient funds due to CR
 - Cost inflation of components
 - We do have some spare parts on hand





Additional Funding?

- Additional Loop
 - Currently removing an old test loop adjacent to the METL facility – called the steam generator test facility
 - Would design a taller test facility for the testing of tall test articles and thermalhydraulic systems
- Extending the platform area around METL







METL O&M Summary

- METL has been in an operational status since September 2018
 - About 6-month pause in operations in FY21

• It provides the infrastructure and capability of testing multiple test articles in a prototypic sodium environment

• It is the largest facility of its kind in the DOE complex

• It is ready to support DOE and industrial vendors







Thank you!



Contact: Cgrandy@anl.gov









NRIC Digital Engineering

Chris Ritter
Peter Suyderhoud

NRIC DE Project Overview

- Digital Engineering embodies a deliberate transformational approach to the way systems are conceptualized, designed, constructed, operated, maintained and retired.
- In accordance with the NRIC mission statement, DE **empowers** INL and innovators to **deliver** successful outcomes by transforming legacy document-based INL engineering processes to align them with modern data-driven engineering practices
- Team:
 - Chris Ritter: WPM/CAM
 - Taylor Ashbocker: Lead cloud architect
 - Brennan Harris: Lead software engineer
 - Paul Plachinda: Model-based systems engineer
 - Peter Suyderhoud: Model-based systems engineering lead
- Current Funding: \$219K (October–March)





Need for Digital Engineering

- A next generation R&D capability for nuclear facilities digital engineering
 - Linkage of facility information (requirements, equipment, processes, 3D) throughout design
 - Impact analysis of design changes
 - Reduction of silent errors earlier in design process
 - Improved communication across engineering teams
 - Enablement of digital twins in operations
 - Real-time operator feedback
 - Autonomous control functionality
 - Accurate predictions (e.g., maintenance, security)



Artificial Intelligence and Machine Learning

Real-time Visualization and Trends

Centralized
Source of Truth

Cost and Risk Reduction

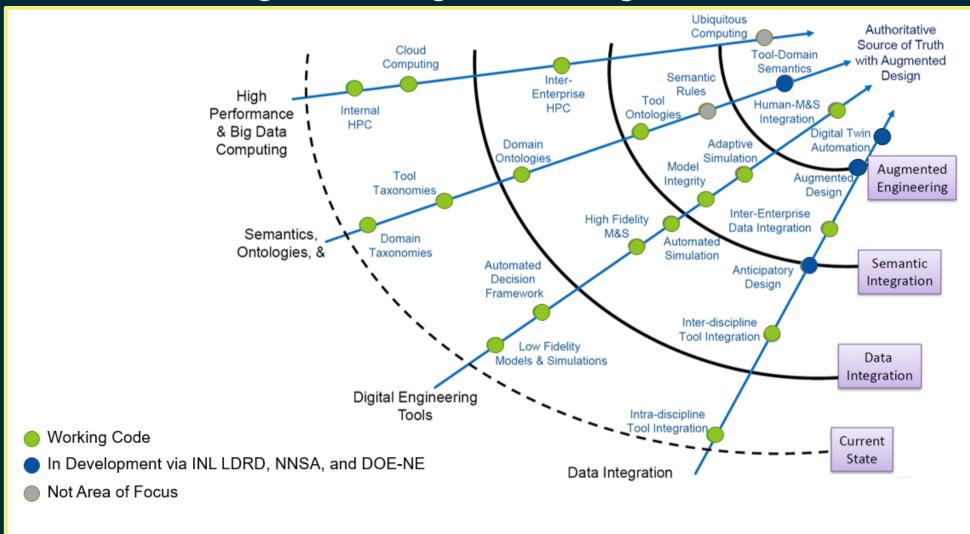
Holistic View of Data

Process Optimization





Nuclear Digital Engineering Status (based on SERC Dod UARC)







NRIC DE Past Progress

- FY20 Accomplishments (\$265K)
 - Model-Based Systems Engineering (MBSE) Tool Study: April 2020
 - Tool Infrastructure (installation and configuration) and Data Model: May 2020
 - Export to report from operational database of ZPPR Cell requirements: June 2020
 - Conceptual level architecture (functional/physical) of ZPPR Pre-Conceptual design: September 2020
- FY21 Accomplishments (\$747K)
 - Complete preliminary Model-based Systems Engineering (MBSE) architecture at requirements level for demonstration test bed: November 2020
 - Complete **systems level** Model-based Systems Engineering (MBSE) architecture for demonstration test bed: April 2021
 - Develop fully traced computer aided design (CAD) and cost/schedule artifacts to Model-based
 Systems Engineering (MBSE) model: September 2021





FY22 NRIC DE Software Development Progress

- FY22 Q1/Q2 Milestones (\$219K):
 - January 7, 2022: NRIC Asset Suite Engineering and Operations Data Integration Plan (COMPLETE)
 - January 7, 2022: NRIC Requirements Software Integration (COMPLETE)
 - January 7, 2022: Digital Engineering Cloud Ops Q1 (COMPLETE)
 - March 31, 2022: Start Asset Suite Integration (on schedule)
 - March 31, 2022: RM to MBSE Integration (ahead of schedule)
 - March 31, 2022: Digital Engineering Cloud Q2 (on schedule)
- FY22 Q3/Q4 Milestones (\$290K):
 - June 30, 2022: Digital Engineering Cloud Q3
 - September 30, 2022: Digital Engineering Cloud Q4
 - September 30, 2022: Complete Asset Suite Integration

evelopment and Den	nonstration of Digital	Engineering Sys	tems	01-Oct-21	31-Mar-22	01-Oct-21	31-Mar-22	31-Mar-22	
IRIC - FY 2022				01-Oct-21	31-Mar-22	01-Oct-21	31-Mar-22	31-Mar-22	
C.C.32.05.20.40.02	DIGENG005	103818411	NRIC Asset Suite Data Integration Plan	01-Oct-21	07-Jan-22	01-Oct-21	07-Jan-22		
C.C.32.05.20.40.02	DIGENG005MS4	MILESTONE	M4 - NRIC Asset Suite Engineering and Operations Data Integration Plan		07-Jan-22		07-Jan-22*		l1
C.C.32.05.20.40.02	DIGENG010	103818411	NRIC Requirements Management Software Integration	01-Oct-21	07-Jan-22	01-Oct-21	07-Jan-22		
C.C.32.05.20.40.02	DIGENG010MS4	MILESTONE	M4 - NRIC Requirements Software Integration		07-Jan-22		07-Jan-22*		I1
C.C.32.05.20.40.02	DIGENG015	103818411	Digital Engineering Cloud Operations (Q1)	01-Oct-21	07-Jan-22	01-Oct-21	07-Jan-22		
C.C.32.05.20.40.02	DIGENG015MS5	MILESTONE	M5 - Digital Engineering Cloud Operations Q1		07-Jan-22		07-Jan-22*		11
C.C.32.05.20.40.02	DIGENG020	103818411	MBSE Integration	10-Jan-22	28-Feb-22	10-Jan-22	28-Feb-22*		
C.C.32.05.20.40.02	DIGENG020MS4	MILESTONE	M4 - MBSE / Requirements Integration		28-Feb-22		28-Feb-22*		I1
C.C.32.05.20.40.02	DIGENG025	103818411	Start Asset Suite Integration Configuration	10-Jan-22	31-Mar-22	10-Jan-22*	31-Mar-22	31-Mar-22	
C.C.32.05.20.40.02	DIGENG025MS4	MILESTONE	M4 - Start Asset Suite Integration		31-Mar-22		31-Mar-22*		11
C.C.32.05.20.40.02	DIGENG030	103818411	Digital Engineering Cloud Operations Q2	10-Jan-22	31-Mar-22	10-Jan-22*	31-Mar-22	31-Mar-22	
C.C.32.05.20.40.02	DIGENG030MS5	MILESTONE	M5 - Digital Engineering Cloud Operations Start Q2		31-Mar-22		31-Mar-22*		11





NRIC DE Systems Engineering Progress

- Configuration of PTC Windchill
 - Attribute mapping between engineering deliverables and Asset Suite/EDMS parameters
 - Development of product data structure
- Continued use, training, and management of DOORS Next for Requirements Management
 - Migration to Configuration Management processes
 - Onboarding of Walsh Engineering employees
- Continued use, training, and management of Innoslate for Model-Based Systems Engineering





Known Future Work

- Maintenance and Operations of NRIC Cloud: Continued availability of single-sign-on, applications (DOORS, Innoslate, etc.), patching.
- Software Development of Asset Suite Integration: Ability to push equipment data from PLM (e.g., Windchill) to Asset Suite (Asset management software) while maintaining version control this is currently a manual data entry job
- MBSE/CAD/PLM Synchronization Tool: Ability to maintain the asset/equipment list current with a corresponding CAD/PLM data structure.





Potential Future Work

- Advanced visualization
 - Integrating Building Information Model with Augmented Reality (e.g., HoloLens) for final design reviews
 - Layering digital models on real-world physical assets (existing facilities) for construction verification
- Facility Digital Twin development for Operations





Risks

- **Cultural**: Adoption of DE principles/technologies is contingent on INL participation the resistance to DE by certain INL groups will delay DE delivery. *Mitigation*: *Interface with MFC engineering and DICE*.
- **Funding**: Currently all funding for this work package ends in March 2022. This will stop work on all software integrations, reporting, and cloud operation activities for the DE environment. *Mitigation*: New BCP being issued.
- **Technical**: Cloud environment availability is dependent upon Microsoft Azure and internal lab services for 100% uptime. *Mitigation*: Containerization and platform services with higher reliability.





NRIC DE Summary

- Digital Engineering is an enabling capability to reduce project risk of missing cost/schedule targets and increase engineering efficiency
- Digital Engineering success is contingent on INL/project buy-in and management enforcement





Thank you!











VTB

Virtual Test Bed

Abdalla Abou-Jaoude, Derek Gaston, Emily Shemon





Mission Statement



NRIC: Deliver successful demonstration and deployment of advanced nuclear energy

- EBRII Test Bed (DOME)
- > ZPPR Test Bed (LOTUS)
- Virtual Test Bed (VTB): Accelerate deployment of advanced reactors by leveraging state-of-the-art ModSim tools developed by NEAMS program

Ok but what is it?

Reactor Demonstrations

1) Model Development

Leverage codes supported by NEAMS to provide powerful, highly-adaptable simulations:

- Analysis Tools
- Problem benchmarks
- Testing capabilities
- Safety review



2) Model Repository

- Storing and showcasing open use-cases
- Stewardship of industryrelevant models
- Integration with code development framework to avoid legacy issues





VTB Benefits

Short Term

Medium Term

Long Term

- Accelerate Demonstration Timelines
 - Advance simulation capabilities of all advanced reactor types
 - De-risk model development early-on
 - Provide basis for industry/regulator use
- Cross-Collaboration across US Gov
 - INL ANL initiative
 - Coordinate and leverage synergies between: NRIC, NEAMS, NRC, ART, LDRD...
 - Reduce redundancies and obsolescence
- Benefit wide range of end-users
 - Accelerate adoption of and confidence in advanced mod/sim tools through open examples and best practices
 - Harness community to solve challenge problems

- Groundwork for DOE Authorization
 - Safety review of demonstration applications
 - Code-to-code comparison with applicant
- Groundwork for NRC Review
 - Potential starting point for BlueCRAB analysis
 - Advanced reactor licensing review

- Code validation via demos
 - Benchmark against reactor demonstration
 - Coordinate data gathering exercise
 - Bridge between operators and modelers

Aligning with NRIC goal of accelerating demos by reducing timelines, de-risking technologies, and lifting all advanced developer 'boats'





VTB Team

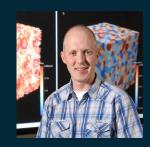


Abdalla Abou-Jaoude VTB Workpackage Manager; PI salt irradiation LDRD; SA&I Technoeconomics Lead

INL Team



Derek Gaston VTB Co-Lead; NEAMS Deputy Director



Cody Permann VTB Repo Manager; Computational Framework Dep. Manager

ANL Team



Bo Feng VTB ANL ex-lead; National Technical Director Fast Reactor Multiphysics Applications Lead Program



Emily Shemon VTB ANL lead; NEAMS



April Novak VTB Model Developer; ANL Distinguished Postdoc



Guillaume Giudicelli VTB Technical Lead; INL FHR POC; MOOSE Developer



Mauricio Tano VTB MSR POC; Pronghorn Developer



Jun Fang VTB Model Developer; ANL Nek+SAM analyst

Additional Contributors:

Nicolas Martin, Jason Miller, Logan Harbour, Paolo Balestra, Nicolas Stauff, Dillon Shaver, Rui Hu, Ling Zhou, Thanh Hua





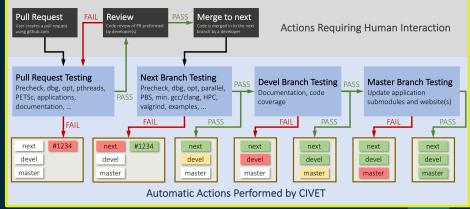
VTB Accomplishments

- VTB Repository Release:
 - Beta Release: May 2021 (FY21)
 - Official Release: December 2021 (FY22)
 - 44 unique cloned repositories (329 total)
 - 26 unique visitors in January (138 views)
- Successful integration of VTB models with NEAMS tool development framework
 - Continuous testing to ensure models are kept up-to-date
 - Rigorous software QA methods used
- 10 models contributed, 2 developed with VTB funds,
 - accelerating timeline for MSR+FHR models by 6 months
- Publications:
 - INL/EXT-21-63162 (June 2021)
 - M&C Conf. paper on FHR multiphysics
 - ANS winter 2021: 6 papers + special session
 - Journal article on VTB overview under prep.
- External engagement:
 - DOE cross-program coordination (NEAMS, ART)
 - Formal monthly engagement with NRC
 - Industry engagement (Terrapower, Kairos, Radiant, Natura)









NRIC Tech Talk on the VTB

- Wed 12/8/2021
- Showcasing VTB: Overview, code used, models hosted, and tutorial
- <u>170+ attendees</u> representing over 70 institutions notably:
 - NRC, DOE-NEAMS, DOE-ART
 - Universities: MIT, Georgia Tech, Wisconsin, OSU, NC State, University of Michigan, etc.
- Overwhelmingly positive feedback from participants.



State-of-the-Art Modeling and Simulation to Support Advanced Reactor Deployment

Wednesday 12/8 | 1-2:30 p.m. MST

Register at: https://nric.inl.gov/nric-tech-talks-modeling-simulation/

Stargazers

Each data point corresponds to at least one stargazer event. The time resolution is one day.

Jump in 'stars' at launch!

May 30, 2021

Jul 26, 2021

Sep 19, 2021

Jan 69, 2022

Jan 69, 2022

Integrated within NEAMS Program Annual Review meeting



OE-NE Nuclear Energy Advanced Modeling and Simulation (NEAMS) Program Annual Review Meeting

December 8-9, 2021
Teleconference information below

Meeting Agenda

Wednesday, December 8, 2021; 10:00 AM - 2:00 PM (EST)

Start Time (EST)	Торіс	Panelist	
9:45 am	Connect to Meeting	All	
10:00 am	Introduction and Meeting Overview	David Henderson (DOE-NE) and Chris Stanek (LANL)	
10:30 am	Discussion	All	
10:45 am	Reactor Physics Technical Area: Overview	Matt Jessee (ORNL) and Javier Ortensi (INL)	
10:50 am	Griffin Development – FY21	Yaqi Wang (INL) and Hansol Park (ANL)	
11:20 am	Shift Development – FY21	Tara Pandya (ORNL)	
11:35 am	Reactor Physics Discussion	All	
11:45 am	Break		
12:00 pm	Multiphysics Technical Area: Overview	Emily Shemon (ANL)	
12:10 pm	MOOSE Technical Assistance and Multi- Application Transfer Highlights	Alex Lindsay (INL)	
12:20 pm	Simple, Secure, Internet Delivery of MOOSE- based Applications	Cody Permann (INL)	
12:30 pm	VERA Enhancements	Aaron Graham (ORNL)	
12:40 pm	NEAMS Workbench: Enhancements and New Capabilities	Brandon Langley (ORNL) and Nicolas Stauff (ANL)	
12:50 pm	Multiphysics Discussion	All	
1:00pm	Application Drivers Technical Area: Overview	Bo Feng (ANL) and Nathan Capps (ORNL)	
1:15 pm	Mechanistic Source Term: Modeling and Simulation Development	Dave Grabaskas (ANL)	
1:30 pm	Assess the Impact of Prototypic High Burnup Operating Conditions on FFRD Susceptibility	Nathan Capps (ORNL)	
1:50 pm	Application Drivers Discussion All		
2:00 pm	Adjourn		
3:00 pm	NRIC Tech Talk: Join us for a NRIC Tech Talk on "State-of-the-Art Modeling and Simulation to Support Advanced Reactor Deployment"	NRIC National Reactor Innovation Center	

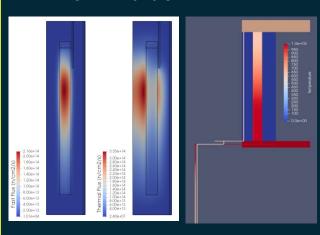


Models Developed and Hosted

- 14 advanced reactor models under various conditions
- Codes showcased: Griffin, Pronghorn,
 SAM, Nek, Sockeye, Bison

HTGR

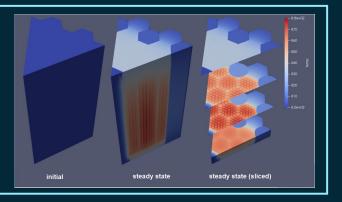
- 2D Griffin+Pronghorn Transient
- 1D SAM transient



FHR 2D Griffin+Pronghorn Transient 1D SAM transient Nek bypass flow CFD 1000 975 950 925 900 880

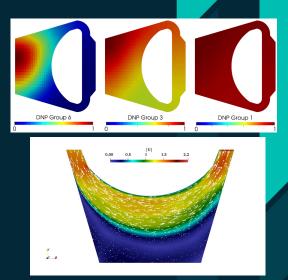
HP-MR

 3D BISON-Sockeye steady state



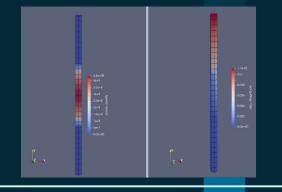
MSR

- 1D SAM steady state
- 2D Griffin+Pronghorn Transient
- 2D Nek CFD



SFR

 Lattice Griffin-BISON-SAM Transient

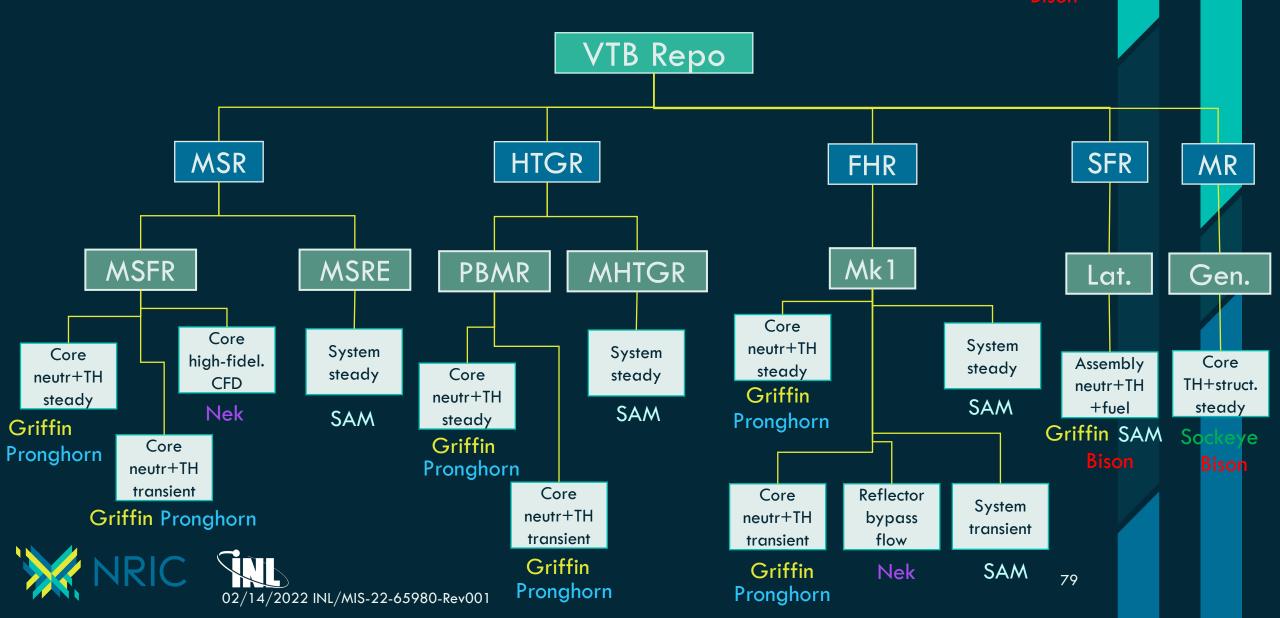




VTB Model Tree

Codes
Represented:

Griffin Nek
Pronghorn Sockeye
SAM Bison



Potential Upcoming (External) Models

33 Adv. Reactor models in the pipeline from other DOE programs in the VTB 'radar':

- FHR: Cardinal CFD (NEAMS), SAM+Pronghorn coupled (NEAMS)
- MSR: Nek 3D (NEAMS), SAM+Pronghorn (NEAMS), Griffin+SAM (NEAMS), Species Tracking (ART-MSR)
- HTGR: Cardinal TH+Neutronics (NEAMS), HTTR Griffin+TH (ART-GRC), HTGR Vessel Pronghorn (Uofl), HTTF SAM benchmark (NEAMS), HTTF Nek benchmark (NEAMS), PB-HTGR SAM transient (NEAMS), Griffin pebble depletion (NEAMS), PB-HTGR PKE transient (ART-GRC), MHGTR-350 Griffin (ART-GRC), HTR-PM Griffin (NRC), HTR10 Griffin (NRC), Grizzly vessel degradation (NEAMS)
- **SFR**: 3D Griffin+SAM+Bison (VTR), Nek CFD (ART-FR), Duct thermomechanics (NEAMS), ABTR SAM (NRC), ABTR Griffin (NRC), Pronghorub subchannel (NEAMS)
- LFR: Griffin pin-by-pin (NEAMS)
- **HP-MR**: 3D Griffin+Sockey+Bison (NEAMS), Empire Griffin (NEAMS), Design A Griffin (NRC), LANL-SPR Griffin (NRC)
- GC-MR: Griffin+SAM+Bison (NEAMS)
- Materials: TRISO Bison (NEAMS), Grizzly vessel quenching (LWRS), Grizzly concrete ageing (LWRS)





VTB needs additional resources to integrate these models and future ones into the repo

VTB Customers



DOE-NE:

- INL + ANL teams working on similar reactor types
- NEAMS code developers testing capabilities
- Success stories: Already using VTB MSFR + FHR models



NRC:

- Formal collaboration
- Monthly meetings
- Agreed to host open NRC models on VTB
- Success stories: Already using VTB
 MSFR + FHR models; Planning on
 Leveraging VTB for training





Industry:

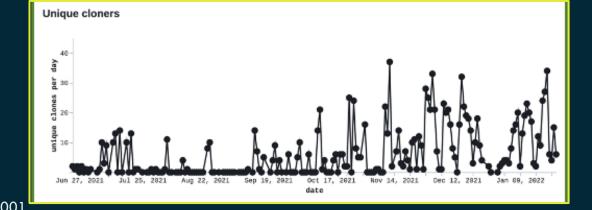
- Hosting open benchmark problems to increase confidence in modeling
- Guidance on challenge problems of interest
- Success stories: strong interest in SAM + Pronghorn achieved



Academia:

- Student training
- Success stories: leveraging VTB for proposal submission

Number of instances where users 'cloned' the VTB repo (i.e., downloaded or updated it)





VTB Current FY22 Plan

- FY22: \$0 new funds, ~\$248K carryover
 - Minimized expenditures as much as possible
 - Temporarily halted majority of model development work
 - Focused on VTB launch, fixing bugs, and uploading existing models
- Milestones:
 - ✓ INL M2 Milestone 12/10/2021: Iaunch VTB repo
 - ✓ ANL M4 Milestone 12/15/2021: support VTB launch
- Moving forward with current funds:
 - Support porting of external models to repo (notably NRC)
 - Fix and improvements to the repository

INL FY22 carryover: **\$179K** (**~\$90K rem.**) ANL FY22 carryover: **\$69K** (**~\$30K rem.**)

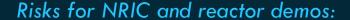
M2 – Dec Repo release Preparing for launch

Porting external models to VTB





VTB Project Risks



- Delays in NRC/DOE readiness to assess demos
- Inability to connect demos to codes for use in commercial reactors
- Less models on repo = less synergistic gains in model development activities (DOE, NRC, vendor...)



Biggest risk is funding level

- Garnering a lot of attention but funding limited beyond Feb
- VTB momentum may fizzle out if not supported
- Challenges retaining & allocating staff



Operating in 'survival' mode: only prioritizing critical short-term tasks to maintain project momentum

Longer term risks:

- Limited external contribution \rightarrow actively support and facilitating porting new models
- Code limitations

 coordinate with code developers and fund targeted improvements
- Missing capabilities

 coordinate between various programs to work synergistically
- Confidence in tools → support validation + benchmark exercises





VTB FY22 Additional Funding Request

New FY22 Funding Request:

INL: \$750k - ANL: \$500k

- Coordination across different US gov programs: NEAMS, NRIC, NRC, ART
- New hire to support model development and repo maintenance
- Model development focus: MARVEL, gas-cooled microrx (relevant for DOME), FHR, MSR
- Incorporate fuel/material performance model (Bison, Grizzly)
- Support hosting of 33 models in pipeline

Background:

- Previous FY21 (total) Funding: INL \$400k - ANL \$200k
- FY21 Accomplishments:
 - Repo beta release
 - 9 adv reactor models
 - Industry engagement: Terrapower, Kairos, Natura, Radiant
 - ModSim Overview report

Key Outcomes

- Accelerate maturation of reactor models for safety reviews
- Rapid growth in number of models in VTB
- Sustained engagement with NRC: licensing acceleration
- Improved integration of repository in code QA testing
- Cross DOE-NRC coordination for ModSim effort





VTB Preliminary Concept of Operations

Model Development

- Developing open adv reactor models
- DOE: NEAMS, ART, VTB, VTR, etc.
- Porting to VTB repo

Hosting on VTB

- VTB team supports repo upload
- Model continuously integrated to software QA testing

Open Access

- Nuclear community can pull model and repurpose for needs
- Industry, regulator, DOE, etc.

- Repo Development work. <u>Benefit</u>: gateway for stakeholders (e.g., industry, NRC) to access reactor models + improving the QA process for code development activities.
- Model Development work. <u>Benefit</u>: accelerate development of advanced reactor models by working on gaps important to NRIC stakeholders and not being filled by other programs.

Task	FTE/FY	Note
Repo maintenance	0.2	Fixing unexpected bugs on website/github, updating models
Repo improvements	0.3	Linking more codes to testing suites, including regression testing etc.
Coordination activities	0.3	Reaching out to stakeholders and coordinating synergistic modsim scopes
Processing external models	0.5	Support for uploading models from other programs to VTB
Model improvement	1.1	Develop more capability to existing models (e.g., MSR, FHR)
New model development	1.1	Setting up new models with NEAMS tools (e.g., Gas-microreactor, MARVEL)
Total	3.5	





Summary

- Key benefits of the VTB to NRIC:
 - Accelerating demonstration timelines by providing groundwork for safety review using NEAMS tools
 - Collaboration between labs, academia, industry, and NRC
 - Foundation for NEAMS validation once demos built
- Momentum with VTB repo launch, NRIC Tech Talk, NRC (and others) engagement
- Accomplishment thus far:
 - Launched online open repository
 - Integrated repository with code QA framework
 - Hosting 14 reference reactor models
- With additional funding:
 - Host more models to the repository
 - Develop additional model capability to fill key gaps
 - Facilitate coordination in ModSim across DOE, NRC, etc.





Thank you!







