



Non-Electric Applications of Generation IV Reactors: Accelerating Economy-Wide Decarbonization via Nuclear Energy

April 2022

Changing the World's Energy Future

Shannon M Bragg-Sitton



INL is a U.S. Department of Energy National Laboratory operated by Battelle Energy Alliance, LLC

DISCLAIMER

This information was prepared as an account of work sponsored by an agency of the U.S. Government. Neither the U.S. Government nor any agency thereof, nor any of their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness, of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. References herein to any specific commercial product, process, or service by trade name, trade mark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the U.S. Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the U.S. Government or any agency thereof.

Non-Electric Applications of Generation IV Reactors: Accelerating Economy-Wide Decarbonization via Nuclear Energy

Shannon M Bragg-Sitton

April 2022

**Idaho National Laboratory
Idaho Falls, Idaho 83415**

<http://www.inl.gov>

**Prepared for the
U.S. Department of Energy
Under DOE Idaho Operations Office
Contract DE-AC07-05ID14517**

Non-Electric Applications of Generation IV Reactors

Accelerating Economy-Wide Decarbonization via Nuclear Energy

Dr. Shannon Bragg-Sitton
Idaho National Laboratory, USA
Chair, GIF Task Force on Non-Electric
Applications of Nuclear Heat
19 April 2022

Meet the Presenter

Dr. Shannon Bragg-Sitton is the Director for the Integrated Energy & Storage Systems Division in the Energy & Environment Science & Technology Directorate at Idaho National Laboratory, which includes Power and Energy Systems, Energy Storage and Electric Transportation, and Hydrogen and Electrochemistry departments. She also serves as the National Technical Director for the DOE Office of Nuclear Energy Integrated Energy Systems program. Dr. Bragg-Sitton is currently serving as the Chair of the Gen-IV International Forum Task Force (TF) on Non-electric Applications of Nuclear Heat (NEaNH).

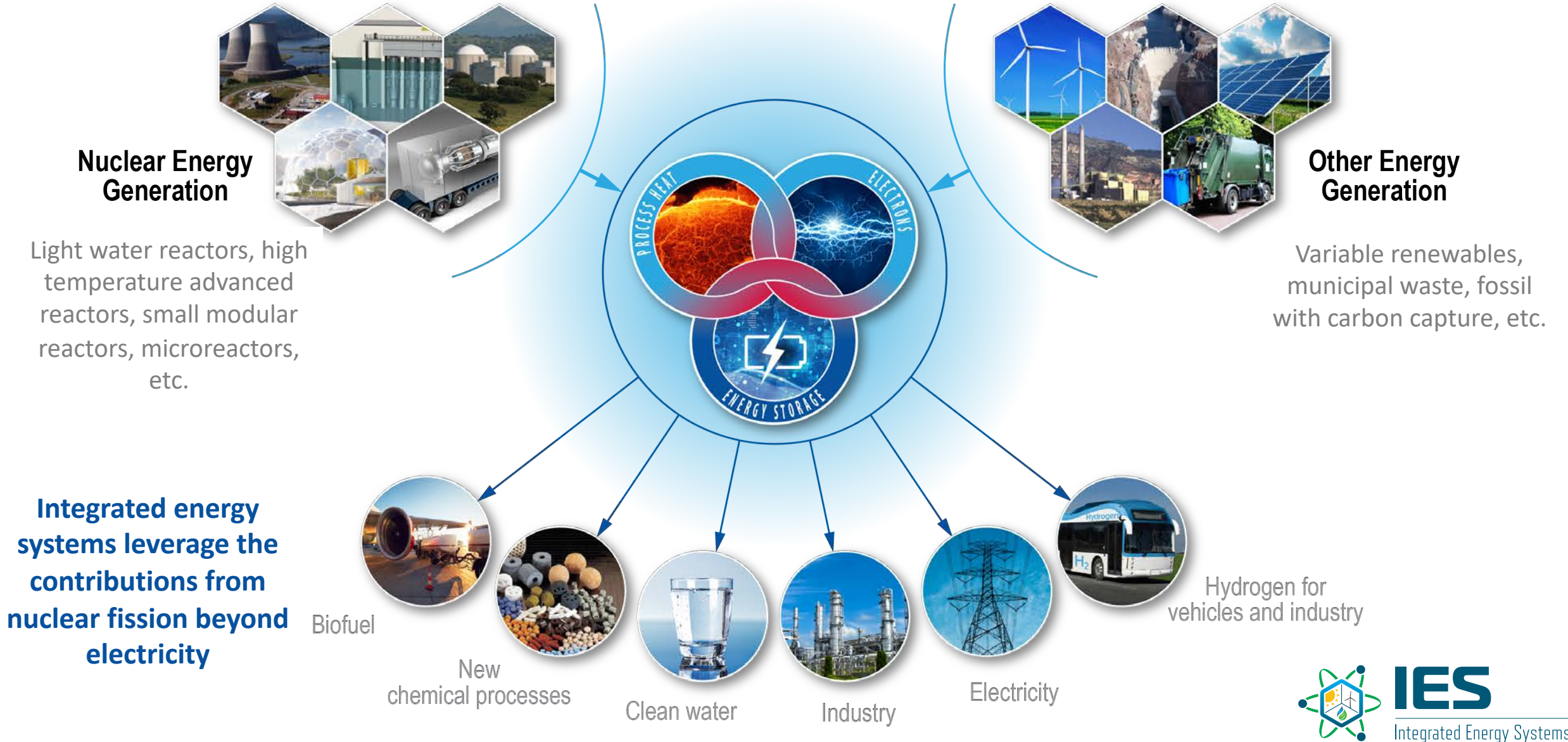


The bottom line up front

- Today, operating nuclear plants and nuclear new-build projects are mainly GWe-size units for electricity generation
- There is worldwide development of reactors that will be available at smaller scale (micro- and small modular reactors [SMRs]), with many being advanced, high temperature designs
- Ambitious goals have been set for economy-wide decarbonization – power grid, industry, and transportation
 - These goals are driving significant activity (and funding) around electrification and provision of heat and H₂—without emissions—to support energy demands
 - Dispatchable nuclear energy can be complementary to a grid with high variable renewable penetration, while simultaneously producing non-electric energy products
- Economics of advanced and SMRs are yet to be confirmed, but we must provide solid information on these paradigm shifting products and systems for industry adoption

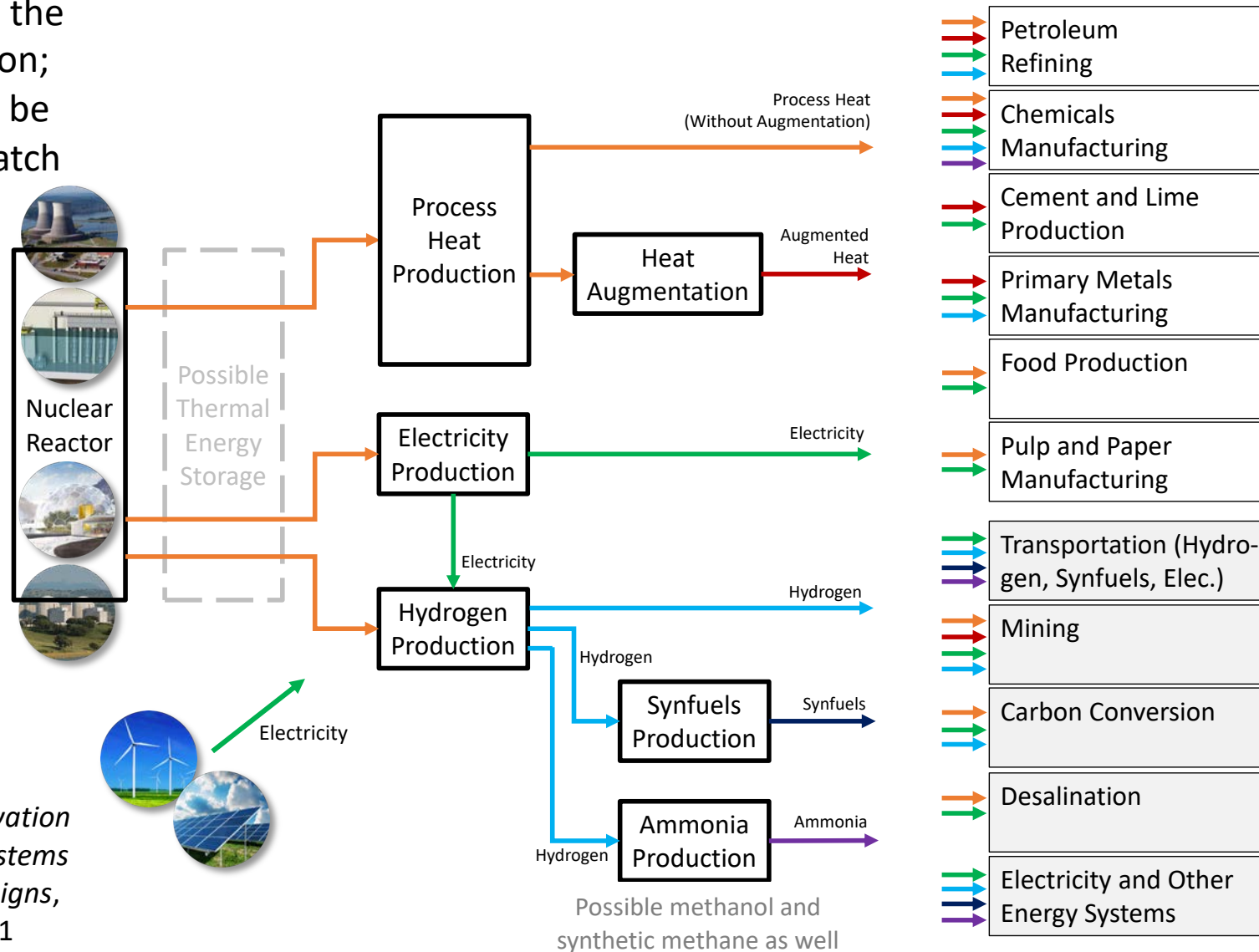
Advanced nuclear technologies can deliver broader, more flexible services than electricity production only. Their high power density and dispatchability is a huge asset for decarbonization, especially in combination with variable renewable energy sources.

Future clean energy systems – transforming the energy paradigm



Summary of potential nuclear-driven IES opportunities

Reactor sizes align with the needs of each application; heat augmentation can be applied if needed to match process temperature demands.



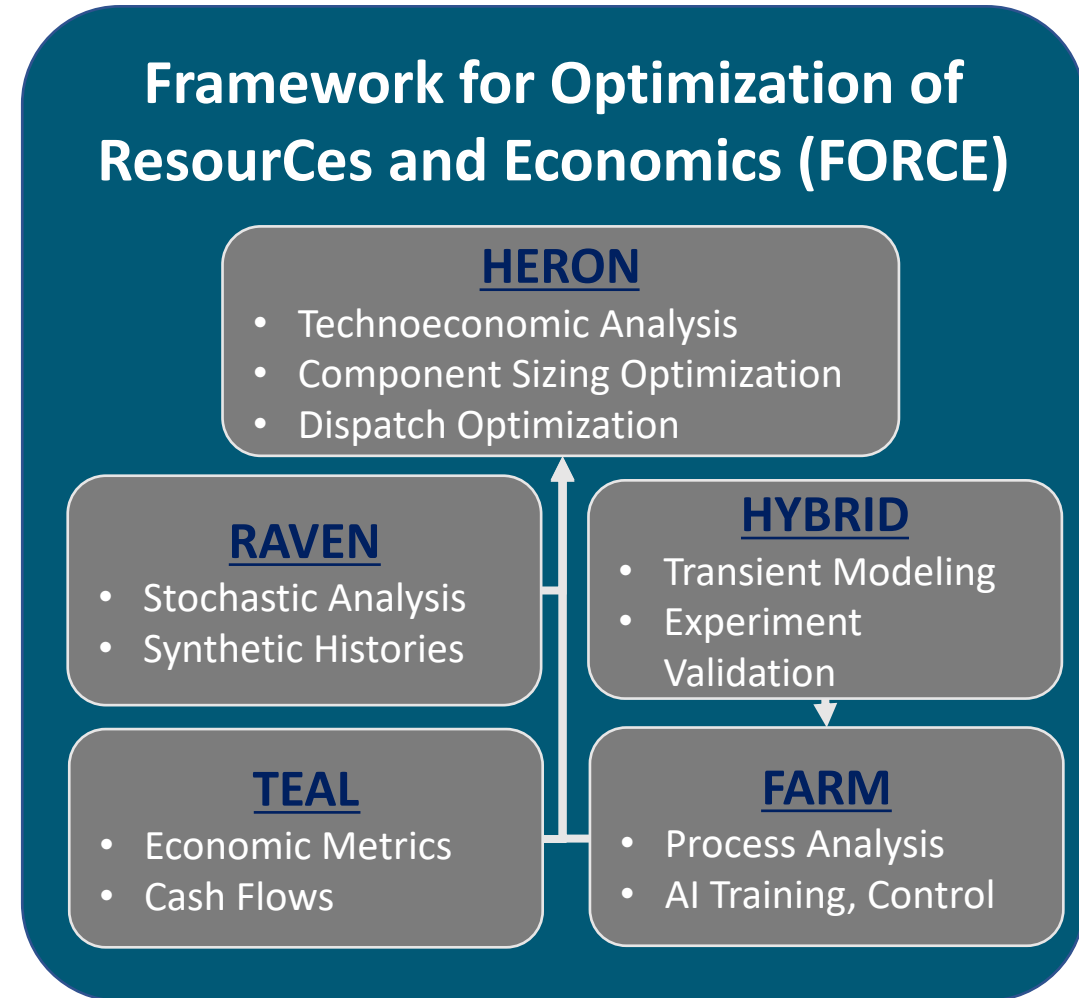
Source: INL, *National Reactor Innovation Center (NRIC) Integrated Energy Systems Demonstration Pre-Conceptual Designs*, INL EXT-21-61413, Rev. 1, April 2021

Integrated energy systems analysis and optimization

Technoeconomic Assessment

- Portfolio Optimization
- Dispatch Optimization
- Process Model Simulation
- Economic Analysis
- Supervisory Control
- Stochastic Analysis
- Workflow Automation

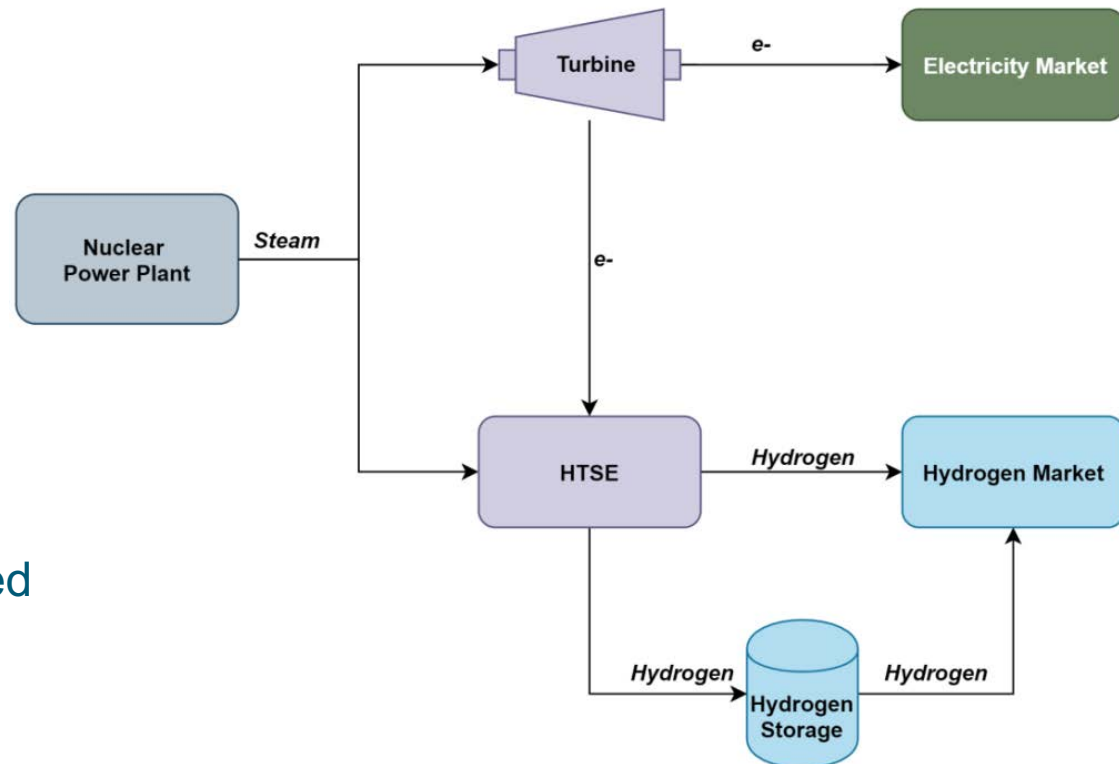
Framework for Optimization of Resources and Economics (FORCE)



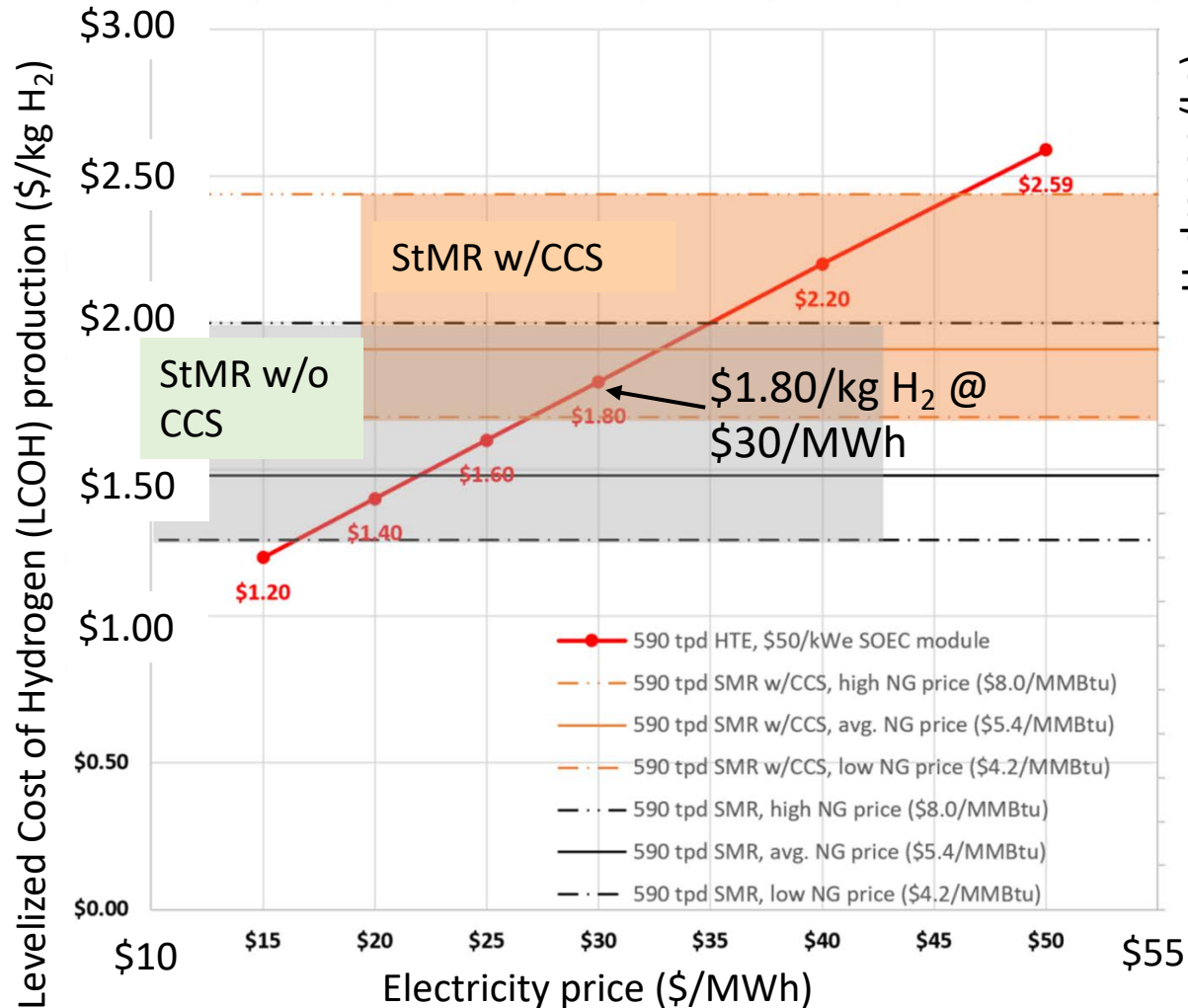
For more information and to access opensource tools, see https://ies.inl.gov/SitePages/System_Simulation.aspx.

Example: Disruptive potential of nuclear produced H₂

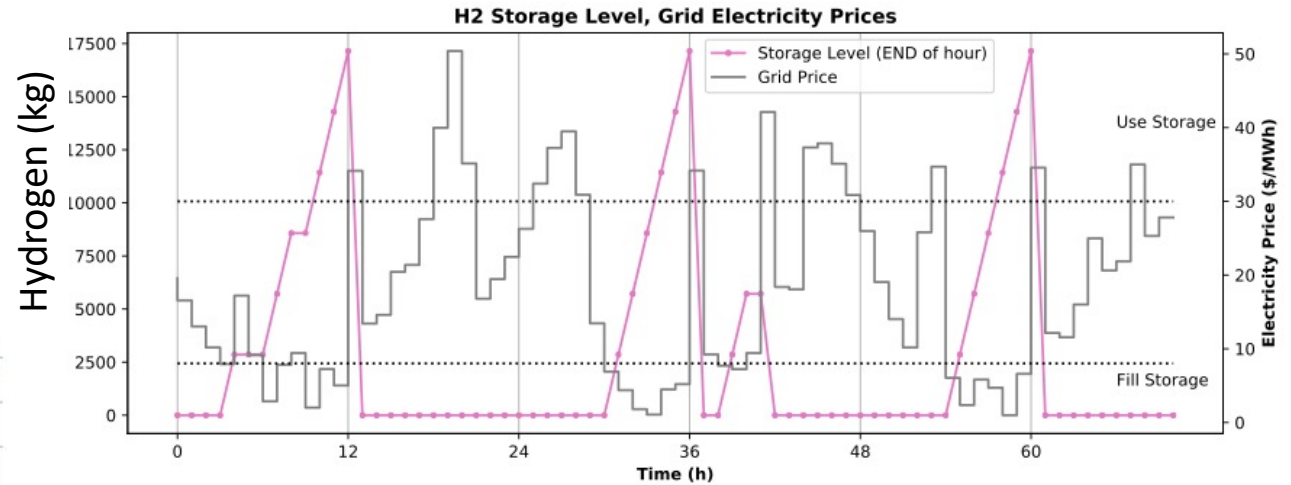
- Collaboration between INL, ANL, NREL, Exelon, and Fuel Cell Energy
- **Goal:** Evaluate the potential of using existing nuclear plants to make hydrogen via high temperature steam electrolysis (HTSE) in parallel to grid electricity to enhance LWR economics
- **Approach:** Techno-economic analysis of HTSE process in selected operating modes and market conditions
 - Electricity only (business as usual)
 - Dynamic H₂ production (with H₂ storage to enable variable electricity and H₂ dispatch)
- **Assumptions**
 - HTSE does not thermally cycle
 - Dedicated H₂ transport pipelines
 - No subsidies for avoided emissions
 - Ancillary services market not considered
 - H₂ demand must always be met



Example: Disruptive potential of nuclear produced H₂



LWR-HTSE LCOH as a function of electricity price compared to the Steam Methane Reforming (StMR) plant (with and without carbon capture and sequestration [CCS]) LCOH with low, baseline, and high natural gas pricing.



- Analysis tools used to determine optimal dispatch of electricity to meet grid demand (high grid prices) or to produce H₂ (low grid prices)
- H₂ is alternate stored or dispatched from storage to ensure the H₂ market demand is also met at all times

Example: Disruptive potential of nuclear produced H₂

- **Results**

- Low grid pricing → hydrogen is more profitable
- High grid pricing → sale to the grid is more profitable
- H₂ storage provides flexibility in plant operations, ensures that all demands are met
- H₂ off-take satisfies demand across steel manufacturing, ammonia and fertilizer production, and fuel cells for transportation
- Analysis results suggest a possible revenue increase of **\$1.2 billion (\$2019)** over a 17-year span
- **Outcome:** Award from the DOE EERE Hydrogen & Fuel Cell Technologies Office with joint Nuclear Energy funding for follow-on work and low temperature electrolysis demonstration at the Constellation Nine-Mile Point plant; anticipate hydrogen production ~Fall 2022
- **Full report:** [Evaluation of Hydrogen Production Feasibility for a Light Water Reactor in the Midwest](#) (INL/EXT-19-55395)



Nuclear-H₂ demonstration projects

Four projects have been selected for demonstration of hydrogen production at U.S. nuclear power plants (NPP)

- H₂ production using direct electrical power offtake
- Develop monitoring and controls procedures for scaleup to large commercial-scale H₂ plants
- Evaluate power offtake dynamics on NPP power transmission stations to avoid NPP flexible operations
- Produce H₂ for captive use by NPPs and clean hydrogen markets

Projects

- **Constellation:** Nine-Mile Point NPP (~1 MWe LTE/PEM)
- **Energy Harbor:** Davis-Besse NPP (~1-2MWe LTE/PEM)
- **Xcel Energy:** Prairie Island or Monticello NPP (~150 kWe HTSE)
- **APS/Pinnacle West Hydrogen:** Palo Verde Generating Station (~15-20 MWe LTE/PEM)
- **Fuel Cell Energy:** Demonstration at INL (250 kWe)

*Nine Mile Point NPP
LTE/PEM*



*Davis-Besse NPP
LTE-PEM*



*Thermal & Electrical Integration
at an Xcel Energy NPP
HTSE/SOEC*



Prairie Island

Monticello

*Palo Verde Generating
Station, H₂ Production for
Combustion and
Synthetic Fuels*



Progress in flexible thermal and electrical power dispatch

- The INL Human Systems Simulation Laboratory was used to test concepts for dispatching thermal and electrical power from nuclear reactors to a hydrogen electrolysis plant
 - Two formerly licensed operators tested 15 scenarios
 - A modified full-scope generic Pressurized Water Reactor was used to emulate the nuclear power plant
 - A prototype human-system interface was developed and displayed in tandem with the virtual analog panels
 - An interdisciplinary team of operations experts, nuclear engineers, and human factors experts observed the operators performing the scenarios
- This exercise emphasized the need to support the adoption of thermal power dispatch through
 - Leveraging automation to augment any additional operator tasking
 - Monitoring energy dispatch to a second user

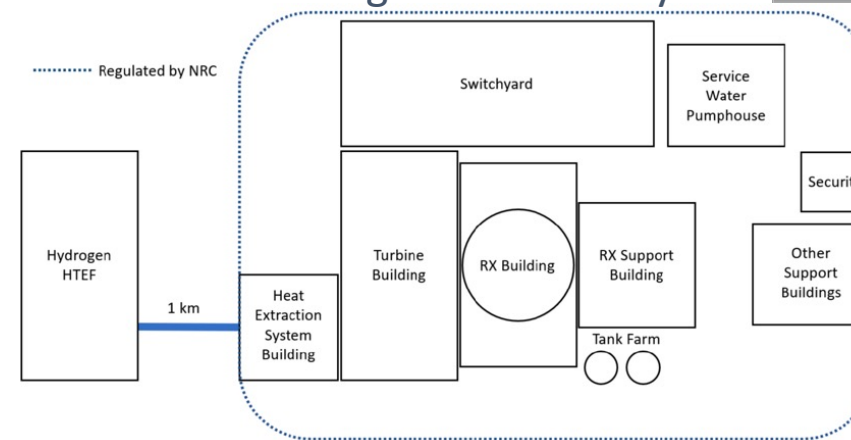


PRA for thermal integration of steam electrolysis: Summary conclusions

- Generic probabilistic risk assessment (PRA) investigation into licensing considerations
- Identified top hazards
 - Internal: Steam line break, loss of offsite power
 - External: HTE H₂ leak or H₂ detonation
- Key conclusions
 - Licensing criteria is met for a large-scale HTE facility sited 1 km from a generic PWR and BWR
 - Safety case for less than 1 km distance is achievable
- Other insights
 - Individual site NPP and geographical features can affect the results of the generic PRA positively or negatively
 - Generic PRAs in the study are examples for official site studies for use in licensing

Kurt Vedros, INL, Kurt.Vedros@inl.gov
Robby Christian, INL, Robby.Christian@inl.gov
OSTI link: <https://www.osti.gov/biblio/1691486>

NRC jurisdictional boundary for
LWR servicing an HTE facility



Light Water Reactor Sustainability Program

Flexible Plant Operation and
Generation
Probabilistic Risk Assessment of a
Light Water Reactor Coupled with a
High-Temperature Electrolysis
Hydrogen Production Plant



October 2020

U.S. Department of Energy
Office of Nuclear Energy



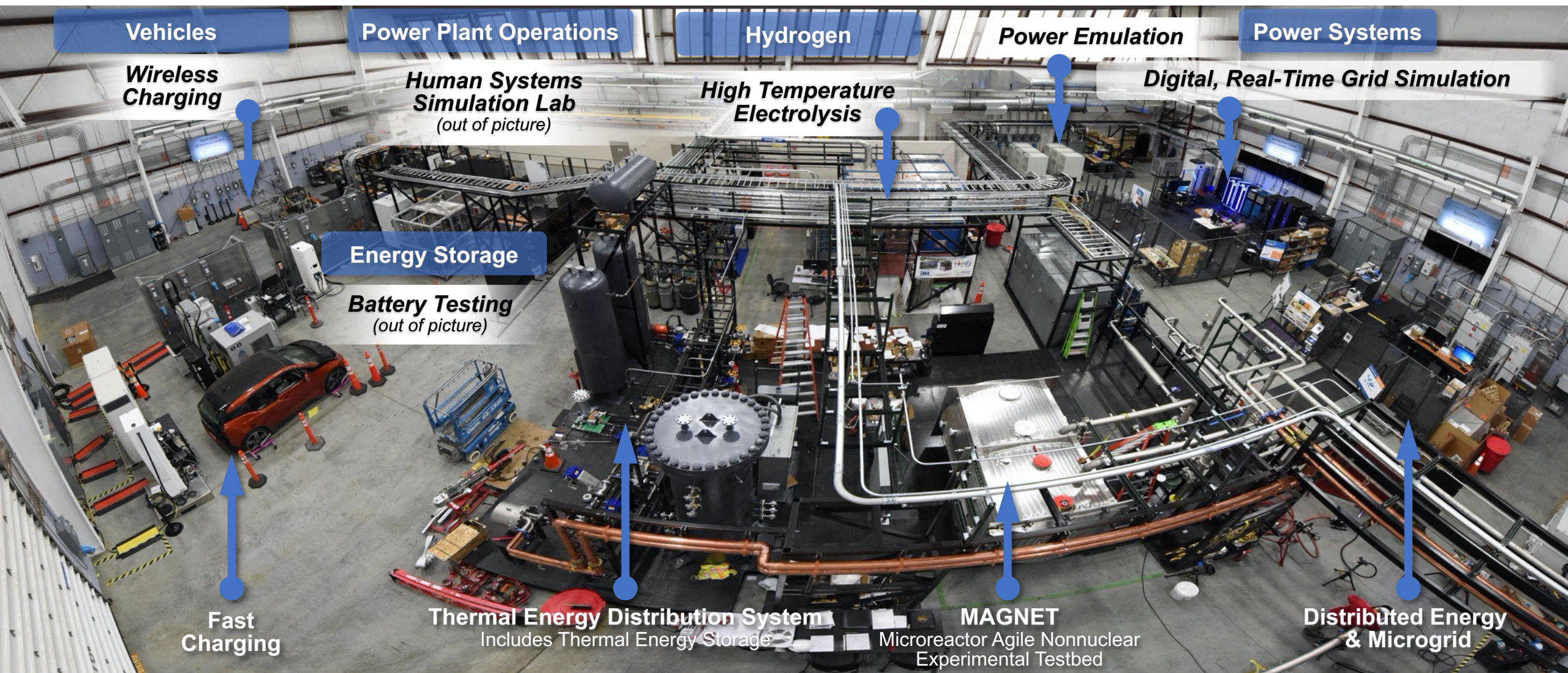
Advanced reactor IES case studies (FY22)

- **Thermal energy storage:** Utilization of thermal energy storage to support electrical markets and/or industrial integration
- **Synthetic fuel production:** Nuclear heat and steam to produce hydrogen; then, as a feedstock, the hydrogen is used in conjunction with a CO₂ source to produce various high value synthetic fuels via the Fischer-Tropsch process
- **Carbon conversion:** Nuclear heat and steam to convert coal, as a feedstock, into valuable products for a variety of carbon markets

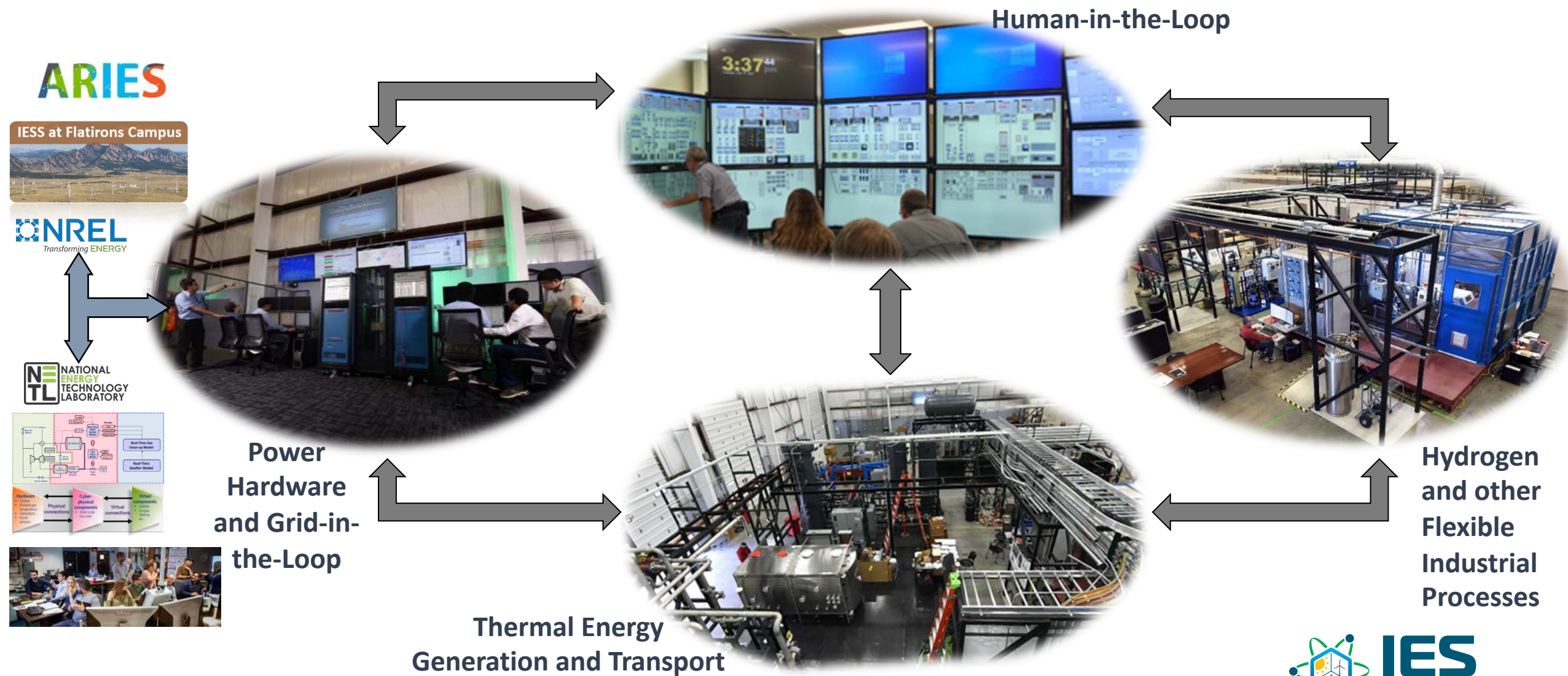
Experimental evaluation:

Model validation, technology demonstration,
performance characterization, control
system development

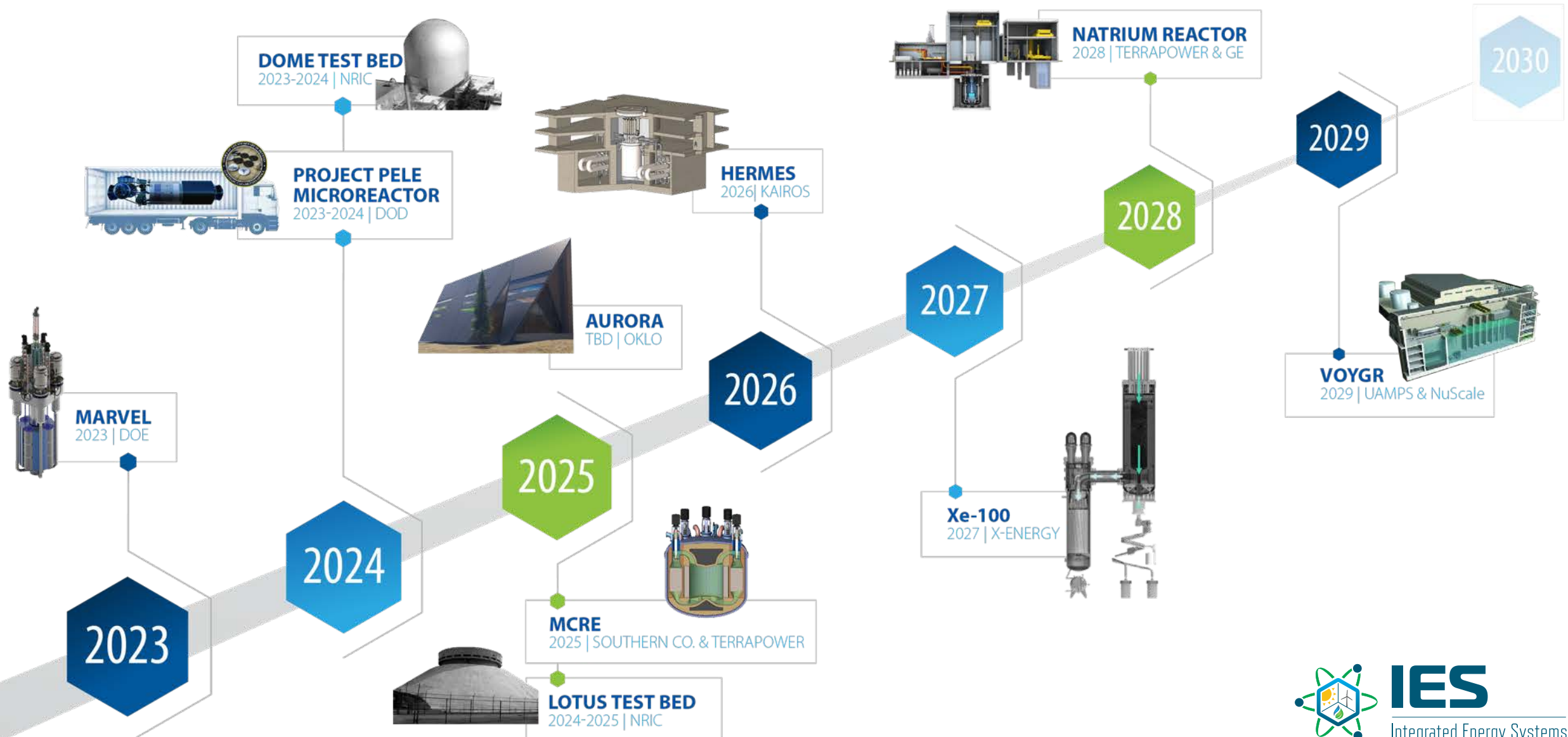
Dynamic Energy Transport and Integration Laboratory (DETAIL) for electrically heated testing of integrated systems



DETAIL enables cross-complex laboratory connections



Accelerating advanced reactor demonstration & deployment



GIF Task Force on Non-Electric applications of Nuclear Heat (NEaNH-TF)

- Decarbonization of electricity is by far insufficient to meet GHG emission reduction targets
 - Non-electric sectors in industry and transport can be weaned from fossil fuel by heat or low-carbon energy carriers (e.g., process steam, H₂, syngas, methanol etc.)
 - Cheap fossil fuel can no longer remain a competitor in these sectors
 - GIF-type SMRs can be employed for cogeneration and integration in energy markets with high fractions of renewables; numerous concepts under development and available in literature
 - NEANH TF will identify and review these systems, and develop key performance indicators, e.g.,
 - Technology Readiness Level (TRL)
 - Timeliness
 - Adaptability to geographical conditions
 - CO₂ emission reduction potential
 - Cost/Benefit (\$/t CO₂ saved)
 - Boundary conditions for economic viability
- Anticipated outcomes:**
- Clarify challenges and constraints
 - Provide guidance to the energy communities
 - Propose R&D to accelerate development and deployment

Anticipated outcomes:

- Clarify challenges and constraints
- Provide guidance to the energy communities
- Propose R&D to accelerate development and deployment

Key questions to be addressed by NEaNH

- What are the potential assets/benefits of integrated, multi-output systems (a.k.a. “hybrid” systems)?
- What are regionally optimal NEaNH solutions with GIF technology systems?
- What are “optimum” combinations, as a function of deployment location?
 - Reactor type, size
 - Energy applications
- How do the different advanced reactor technologies compare with regard to potential for supporting non-electric process applications?

Hydrogen for residential and commercial heat



Hydrogen could play a central role in decarbonising heat (particularly for those countries currently reliant on fossil fuels)

Cutting-edge ammonia technology since 1928

uhde® ammonia process

- One of the leading technology providers in ammonia field
- Improved energy efficiency and higher capacities
- Reassuring reliability
- Pioneers in critical plant equipment

Hy4Heat project explores homes and businesses.
Runs from 2017 – 2021.
<https://www.gov.uk/government/news/hydrogen-heat-project-2017-2021>
<https://www.hy4heat.info/>

Experience cannot be copied.

#1 supplier in EPC business for ammonia plants
≈ 130 ammonia plants realized worldwide
> 90 years of turnkey solutions



Our recent SMR white paper



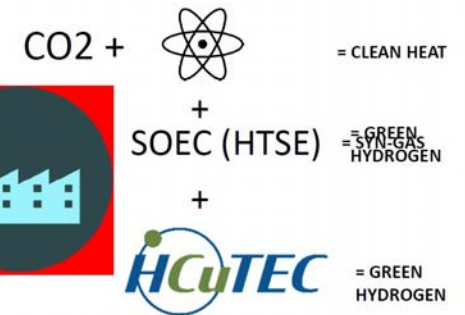
TRACTEBEL
ENGIE

Analyzing the potential of nuclear generation in the carbon-free energy landscape

RES Base scenario
+Gen III
Mature

What is the best solution?

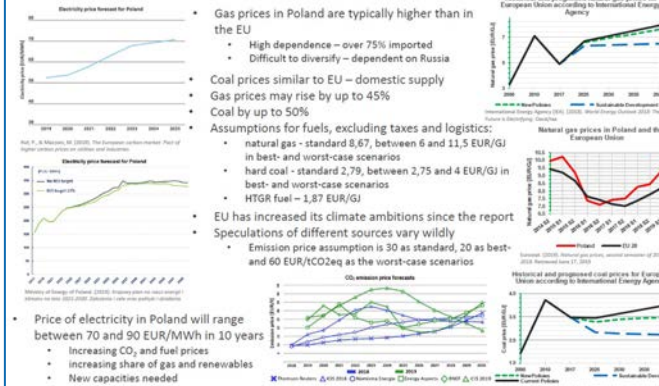
ASSET UTILIZATION



SYN-FUELS

Fischer-Tropsche
Kerosene (Jet Fuel)
Methanol
Synthetic diesel
Stable materials

Energy in Poland and EU



This project has received funding from the European Union's Horizon research and innovation programme under grant agreement n°755478. The content of this presentation reflects only the author's view. The European Commission is not responsible for any use that may be made of the information it contains.



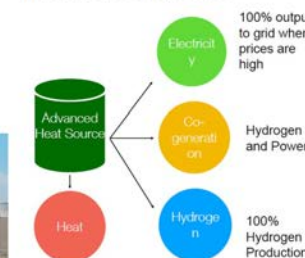
Expertise | Collaboration | Excellence



Flexible Cogeneration Of Hydrogen And Power



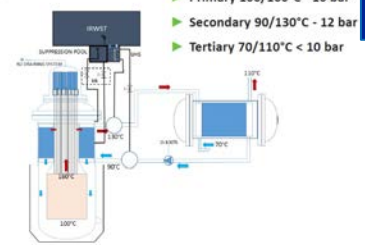
Three modes of operation



(1/2) SMR FOR HEAT : SKETCH OF PWR SMR FOR DISTRICT HEATING

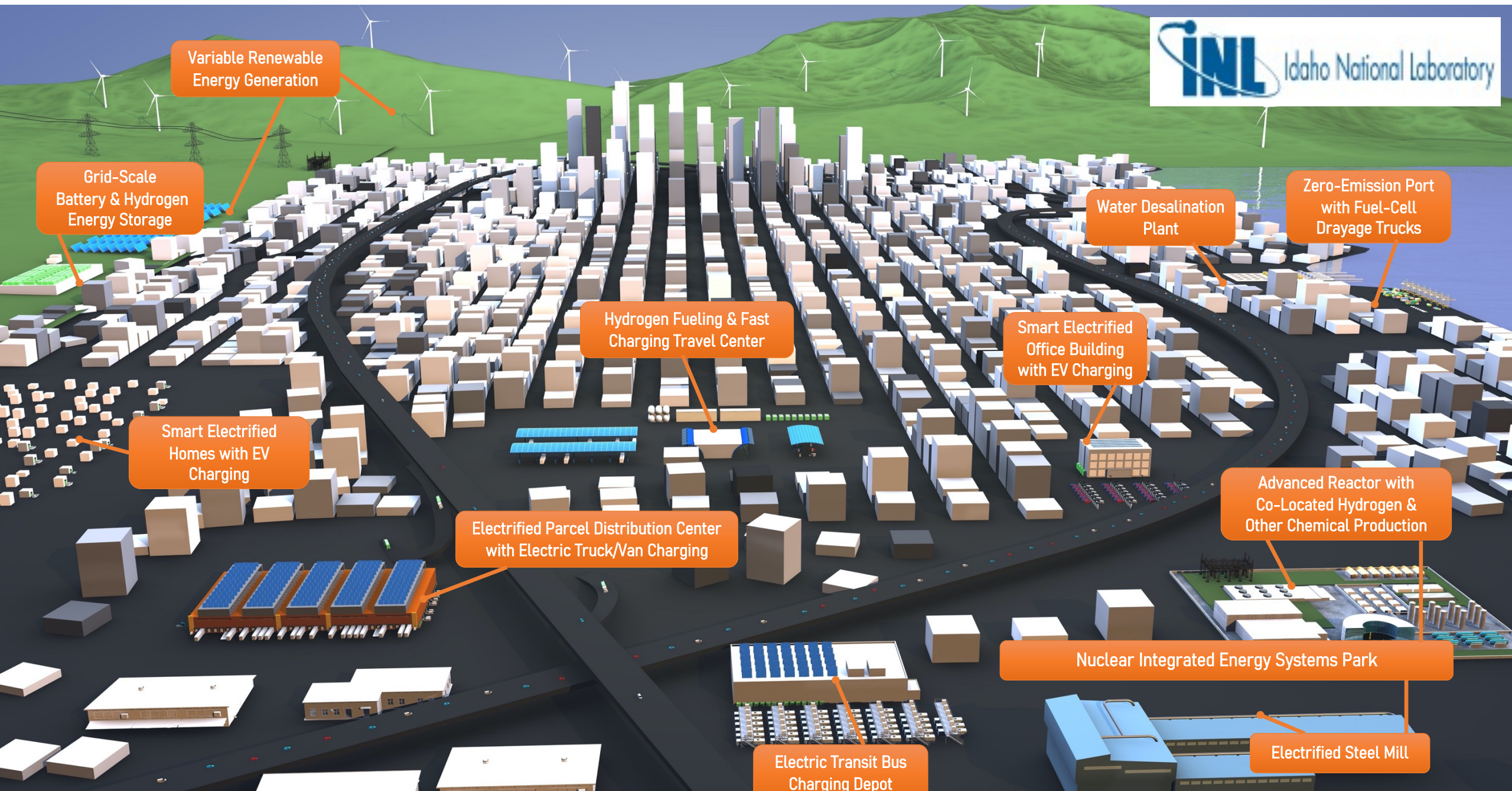
SMR functional requirements:

- Nominal Power 100 MWth
- Heat production: water 110°C back 70°C
- No Primary Pump
- Boron-free core management
- Load following (30% to 100% Pnom)
- Passive safety design



- Interesting perspectives with a low (p,T)
- Undergoing design studies to downsize the nominal power from 100 to 20 MWth

Distributed energy systems for a net-zero future



Variable Renewable
Energy Generation

Grid-Scale
Battery & Hydrogen
Energy Storage