



Overview of Light Weight Radioisotope Heater Unit (LWRHU) Users Guide

May 2022

Changing the World's Energy Future

Andrew John Zillmer, Amanda Gates



INL is a U.S. Department of Energy National Laboratory operated by Battelle Energy Alliance, LLC

DISCLAIMER

This information was prepared as an account of work sponsored by an agency of the U.S. Government. Neither the U.S. Government nor any agency thereof, nor any of their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness, of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. References herein to any specific commercial product, process, or service by trade name, trade mark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the U.S. Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the U.S. Government or any agency thereof.

Overview of Light Weight Radioisotope Heater Unit (LWRHU) Users Guide

Andrew John Zillmer, Amanda Gates

May 2022

**Idaho National Laboratory
Idaho Falls, Idaho 83415**

<http://www.inl.gov>

**Prepared for the
U.S. Department of Energy
Under DOE Idaho Operations Office
Contract DE-AC07-05ID14517**

Overview of Light Weight Radioisotope Heater Unit (LWRHU) User's Guide

NETS 2022, Cleveland, OH



Summary

- Lightweight Radioisotope Heater Unit (LWRHU) User's Guide Purpose
- LWRHU Overview
- LWRHU History
- LWRHU Major Components

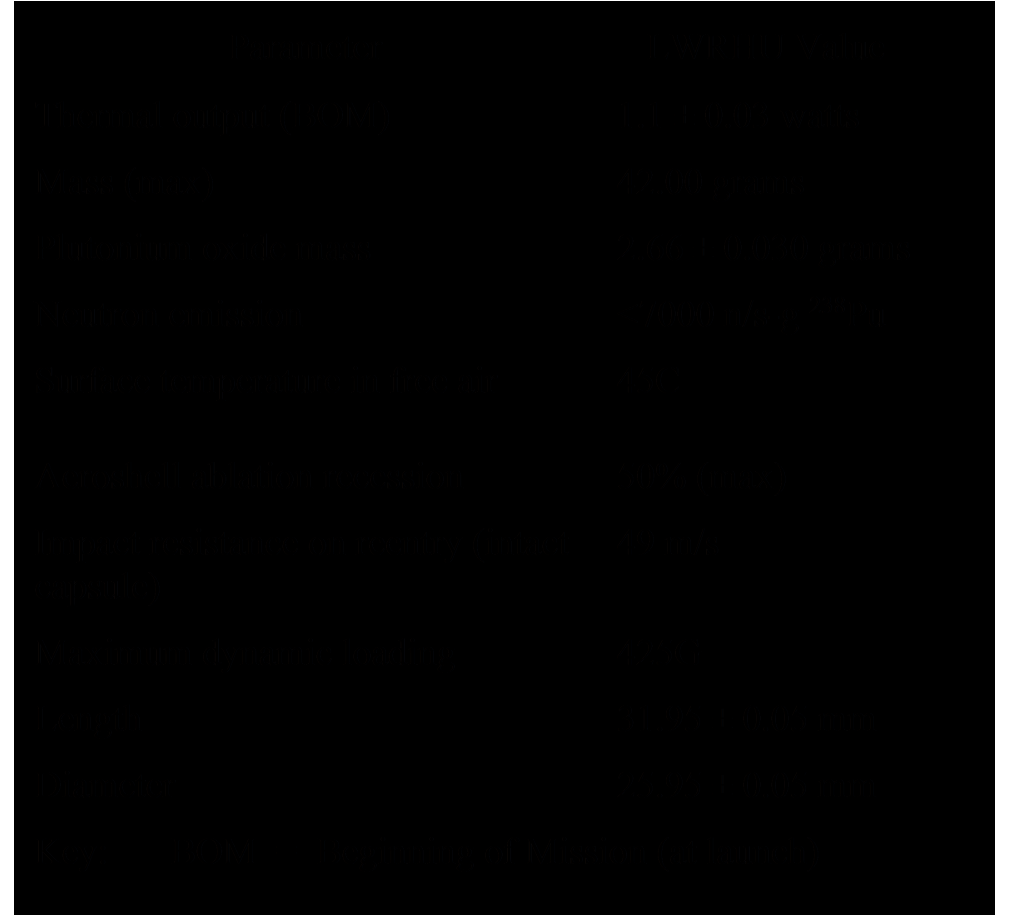
Purpose and Scope of LWRHU User's Guide

- Purpose:
 - Provides a general description of the physical characteristics, system interfaces, and performance characteristics of the LWRHU.
 - Provides to the mission proposer sufficient detail on the LWRHU and an understanding of the interfaces and support needed to utilize in a NASA RHU enabled mission.
- Scope
 - Provide a general description of the physical characteristics and system interfaces of the Light Weight Radioisotope Heater Unit (LWRHU)
 - Describe the physical and analytical models available to a mission design team
 - Identify the planning and execution involved in launching a nuclear payload, including National Environmental Policy Act (NEPA) activities.



LWRHU Overview

- Designed to operate in planetary atmospheres and vacuum environments
- Previous missions have been in Mars atmosphere and vacuum of space
- Performance and material combability may need do be tested and understood for specific environments



LWRHU History

- Used on NASA missions since initial lunar landing
- Initial purpose was to provide heat to keep components and system warm in the cold space environment
 - No moving parts
 - No electrical components
- RHU design has evolved over time
 - Apollo 11 – 15 Watts
 - Pioneer and Voyager – 1 Watt
 - LWRHU – 1 Watt

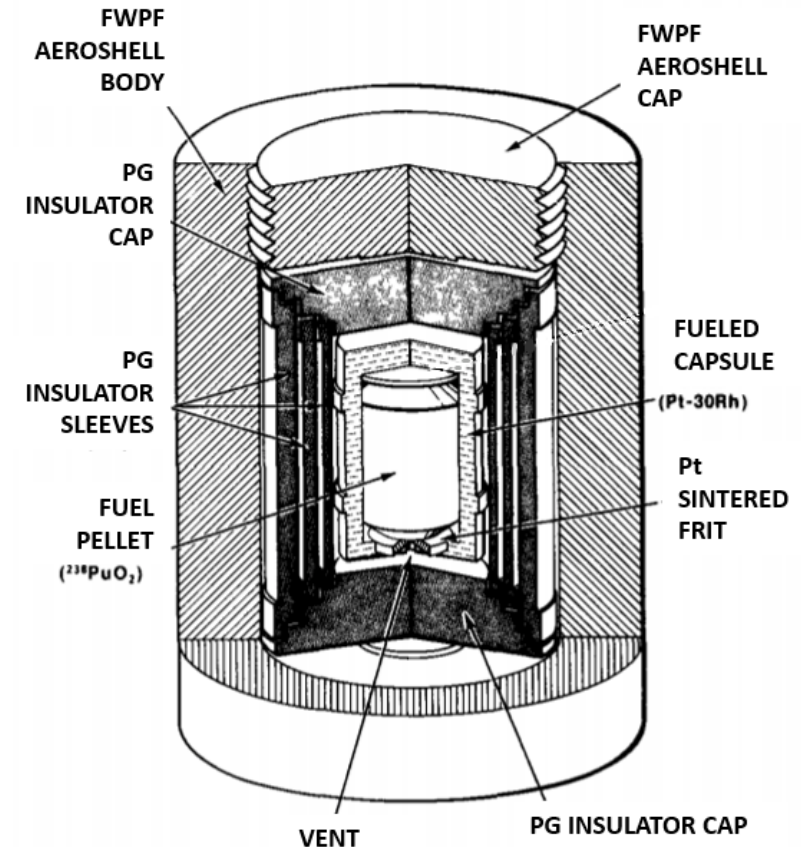


LWRHU History

- Missions that used a slightly different and older design heater unit are:
 - Apollo 11 – contained two 15 Watt RHUs
 - Pioneer 10 – 12 RHUs
 - Pioneer 11 – 12 RHUs
 - Voyager 1 – 9 RHUs
 - Voyager 2 – 9 RHUs
- Missions that have used the current LWRHU design are:
 - Galileo – 120 LWRHUs (103 on orbiter, 17 on atmospheric probe)
 - Mars Rover Sojourner Pathfinder – 3 LWRHUs
 - Cassini – 117 LWRHUs (82 on orbiter, 35 on Huygens Titan probe)
 - Mars Rover Spirit – 8 LWRHUs
 - Mars Rover Opportunity – 8 LWRHUs

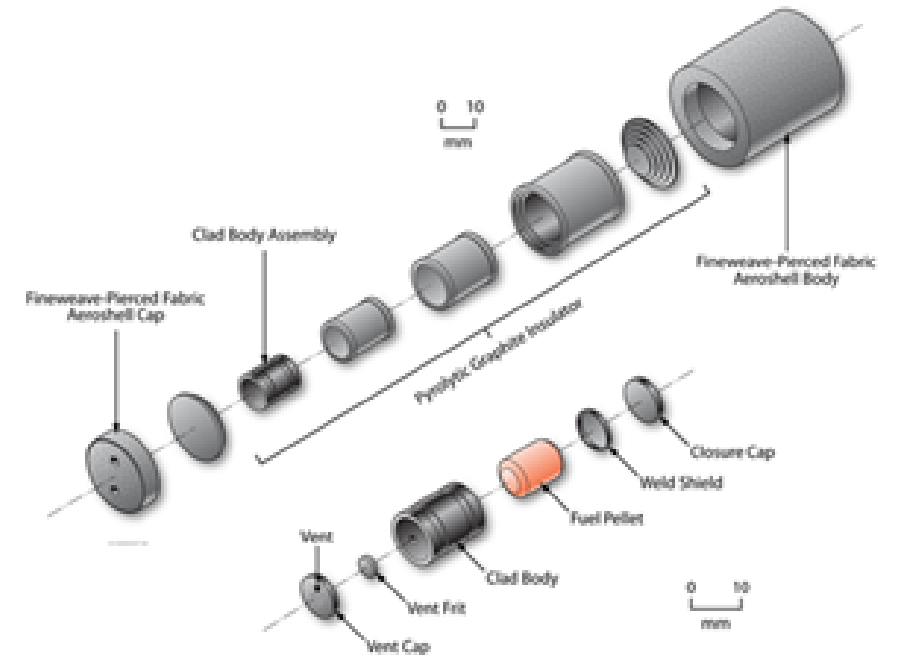
LWRHU Description

- One fuel pellet containing >80% $^{238}\text{PuO}_2$ fuel pellet encapsulated in platinum-30 rhodium (Pt-30 Rh) alloy cladding
- Cladding provides primary fuel containment
- Clad contains a frit vent to allow He to escape
 - He released from natural decay of plutonium dioxide
 - Avoids clad distortion from pressure build up



LWRHU Description

- Fueled capsule is surrounded by three concentric pyrolytic graphite insulator sleeves
 - Capped on the ends
 - Provide protection to the fueled capsule during re-entry and divert heat around the capsule
- Fine Weave Pierced Fabric (FWPF) aeroshell and cap provides for fueled capsule during reentry and launch accident events
- Overall dimensions
 - Overall diameter of 25.95 ± 0.05 -mm
 - Length of 31.95 ± 0.05 -mm
- Once fueled the LWRHU is thermally hot



LWRHU Management

- Interface working agreement will define detailed roles and responsibilities of participating agencies
 - Prepared early in each project
- Nuclear missions have added complexities compared typical NASA missions
- Missions should be aware of additional activities when developing overall plan

Shipping the LWRHU

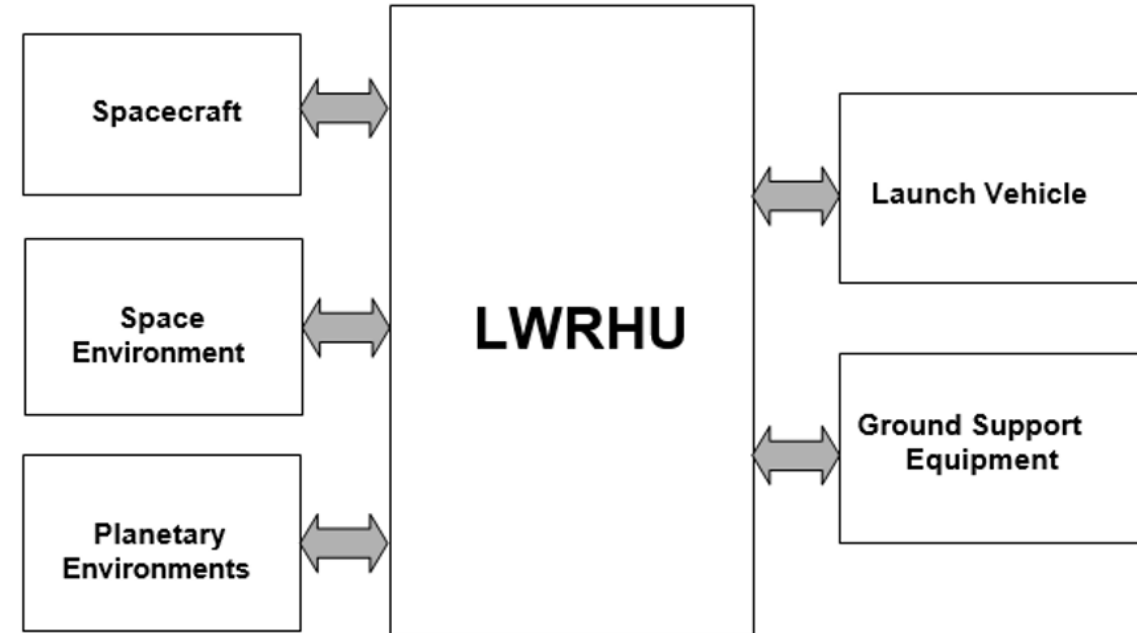
- Shipped to KSC after fueling and testing
- Cask options include 9975 or 9516 casks
 - 9975 cask
 - Can hold up to 19 watts
 - Bolted for easy use
 - 9516 cask
 - Can hold up to 500 watts
 - Welded container
- Cask is unloaded upon arrival at KSC
- Storage time at KSC is minimized to reduce resources required for managing a DOE Category 3 Nuclear Facility

Integration with Spacecraft

- LWRHU are delivered and stored in a safe prior to integration
- Personnel handle LWRHU with terry cloth gloves during integration
- Final checks are made to ensure successful integration with spacecraft
- INL personnel are responsible for material safety and security oversight

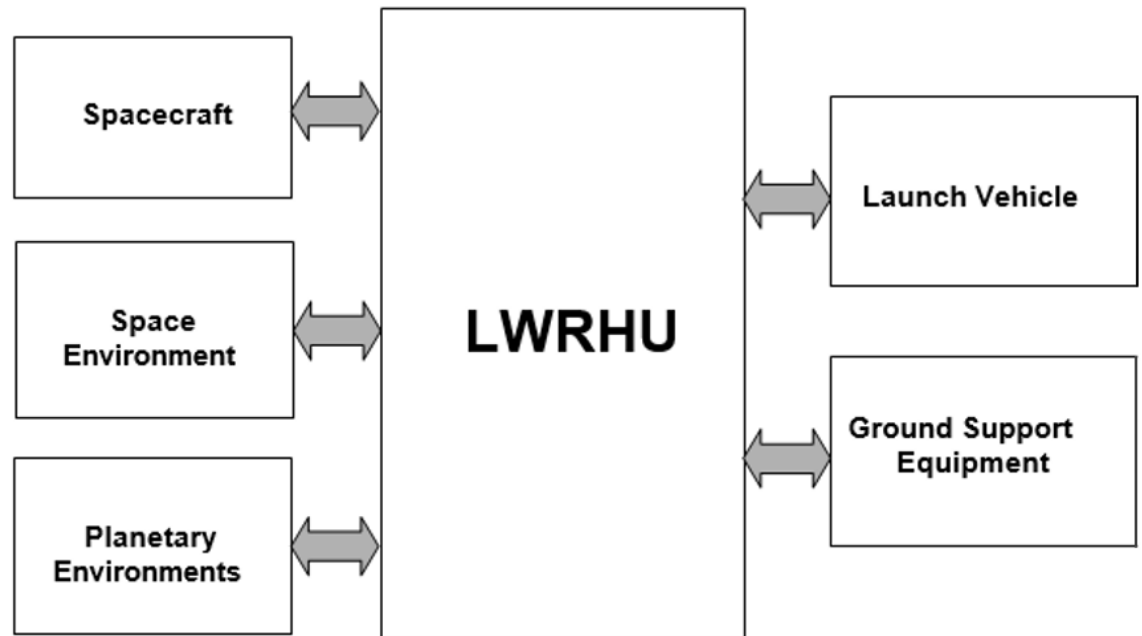
Interfaces

- Interfaces will be mission specific
- Spacecraft interfaces
 - mechanical interface with the LWRHU
 - thermal interfaces with the LWRHU
- Space-environment interface.
 - space vacuum environment
 - radiation environment
 - thermal environment,
 - mission load environment.



Interfaces

- Planetary-environment interface.
 - the atmosphere
 - atmospheric pressure
 - radiation environment
 - thermal environment
 - mission load environment.
- Launch-vehicle interface
 - the atmosphere
 - atmospheric pressure
 - radiation environment
 - thermal environment
 - mission load environment.
- Ground Support Equipment



Planetary Protection

- LWRHU reaches surface temperature of 45 °C
- Does not reach self sterilizing temperature of 110°C
- Additional sterilization methods may be needed if planetary protection is needed.
- Sterilization methods include but are not limited to:
 - acceptance via a cement curing process (150°C for 16 hours)
 - packaging and sealing LWRHUs inside sterile containers and shipping to KSC to be stored at PHSF and unpackaged and integrated into the spacecraft in a Clean Room
 - sterilizing LWRHUs at KSC via heat sterilization process

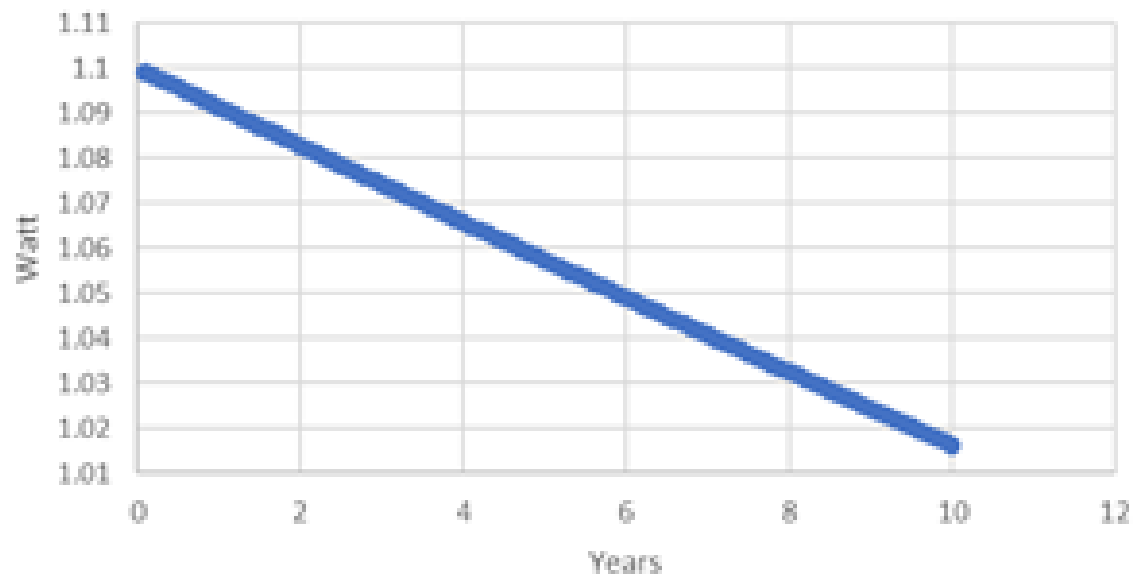
Launch Safety Requirements

- NASA missions planning to use a LWRHU must follow a number of NASA Procedural Requirements (NPR's) that includes:
 - NPR 8580.1, “Implementing the National Environmental Policy Act and Executive Order 12114,”
 - NPR 8715.3, “NASA General Safety Program Requirements,”
 - NPR 8715.2, “NASA Emergency Preparedness Plan Procedural Requirements—Revalidated,”
 - NPR 7120.5E, “NASA Space Flight Program and Project Management Requirements,”
- National Environmental Policy Act is required for NASA missions
- NSPM-20 establishes 3 tiers of launch authorization
 - Most LWRHU missions will be tier 1 or tier 2
 - Any tier of NSPM-20 will require a SAR

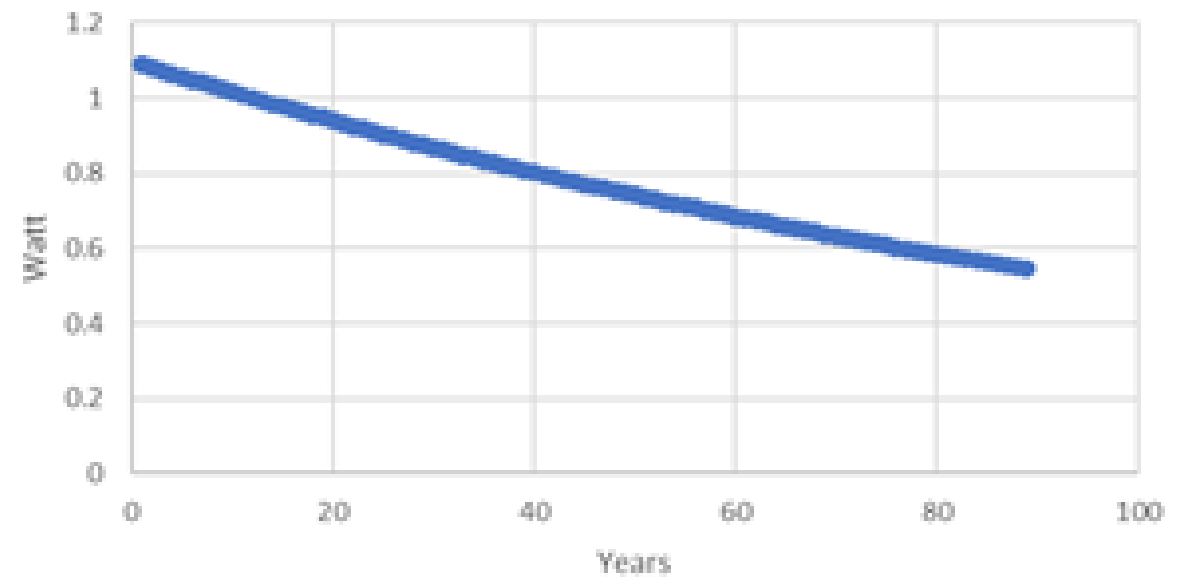
Simplified Power Prediction

$$W = W_i * e^{(-\ln(2) * (\frac{\text{Decay Period}}{\text{Pu}^{238} \text{ Half Life}}))}$$

Heat



Heat



Conclusions

- INL has completed a user's guide for the LWRHU to assist potential users
 - Mission design
 - Scoping calculations
- Information includes
 - Mass properties
 - Design information
 - System interfaces
 - Launch Safety
- Form to request a copy of the LWRHU User's Guide can be obtained from J. Michael Newmann at j.m.newman@nasa.gov.



Acknowledgements

- This work was funded by DOE & NASA through Interagency Agreement # NNH19OB05A



Idaho National Laboratory

Battelle Energy Alliance manages INL for the U.S. Department of Energy's Office of Nuclear Energy. INL is the nation's center for nuclear energy research and development, and also performs research in each of DOE's strategic goal areas: energy, national security, science and the environment.

WWW.INL.GOV