



# Risk-Informed Operations and Maintenance Decision Making Using Deep Reinforcement Learning

July 2022

*Changing the World's Energy Future*

Ryan Matthew Spangler, Vivek Agarwal



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**Idaho National Laboratory  
Idaho Falls, Idaho 83415**

**<http://www.inl.gov>**

**Prepared for the  
U.S. Department of Energy  
Under DOE Idaho Operations Office  
Contract DE-AC07-05ID14517**



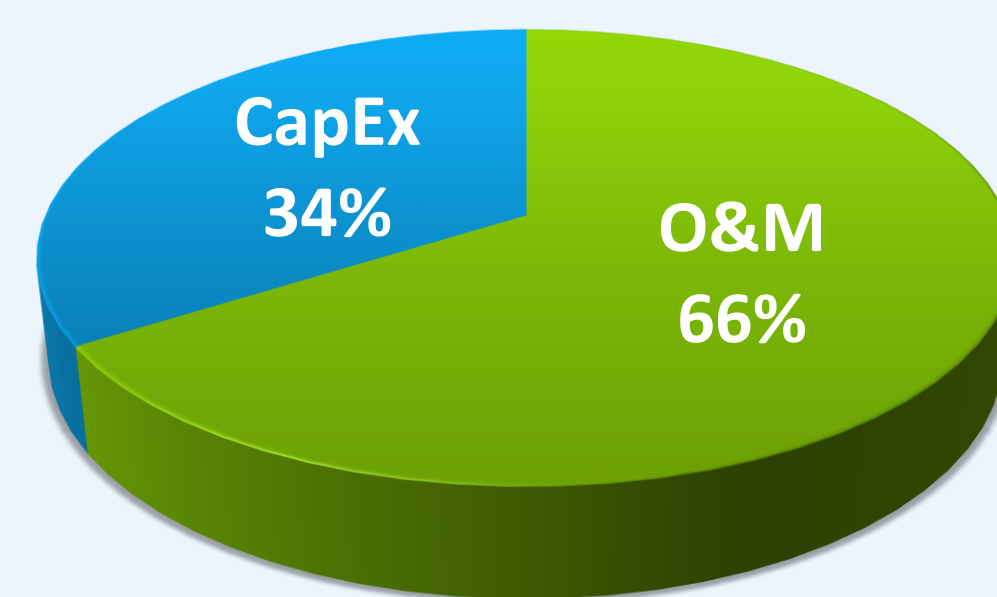
# Risk-Informed Operations and Maintenance Decision Making Using Deep Reinforcement Learning

Ryan M. Spangler – University of Pittsburgh | Vivek Agarwal – Instrumentation, Controls, and Data Science

## Background/Motivation

A challenge for operating nuclear plants is the significant cost of operations and maintenance, at times consuming up to 66% of yearly operating budgets. This research provides a framework for the integration of condition monitoring and artificial intelligence (AI) algorithms to improve risk-informed decision-making and reduce overall costs.

Annual Operating Costs



- Operations and maintenance consumes 66% of annual operating costs
- Plant maintenance is not risk-informed and is often periodic and labor-intensive

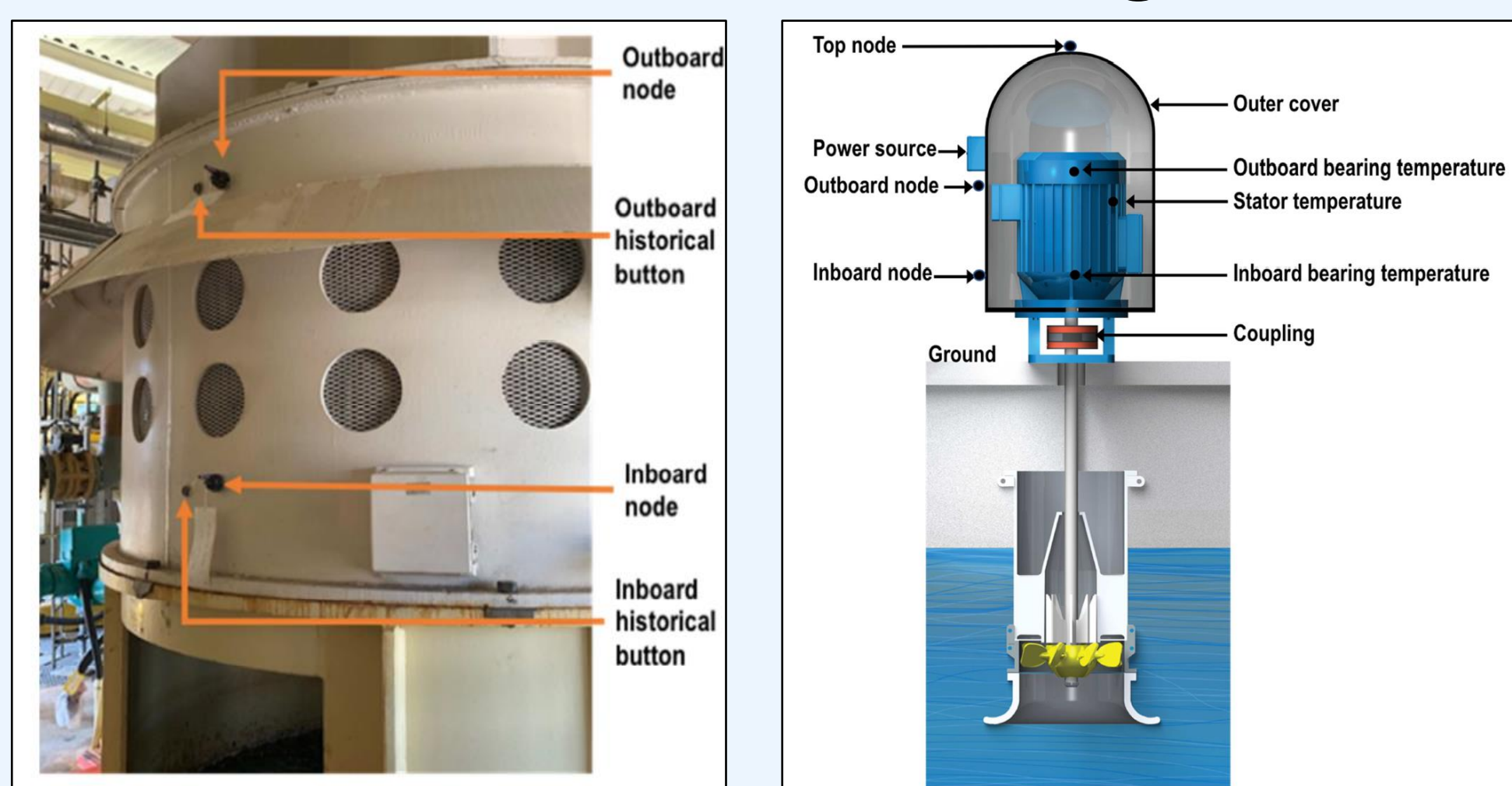
## Project Overview



Shifting to a risk-informed predictive maintenance strategy will reduce financial risk and overall operations and maintenance cost

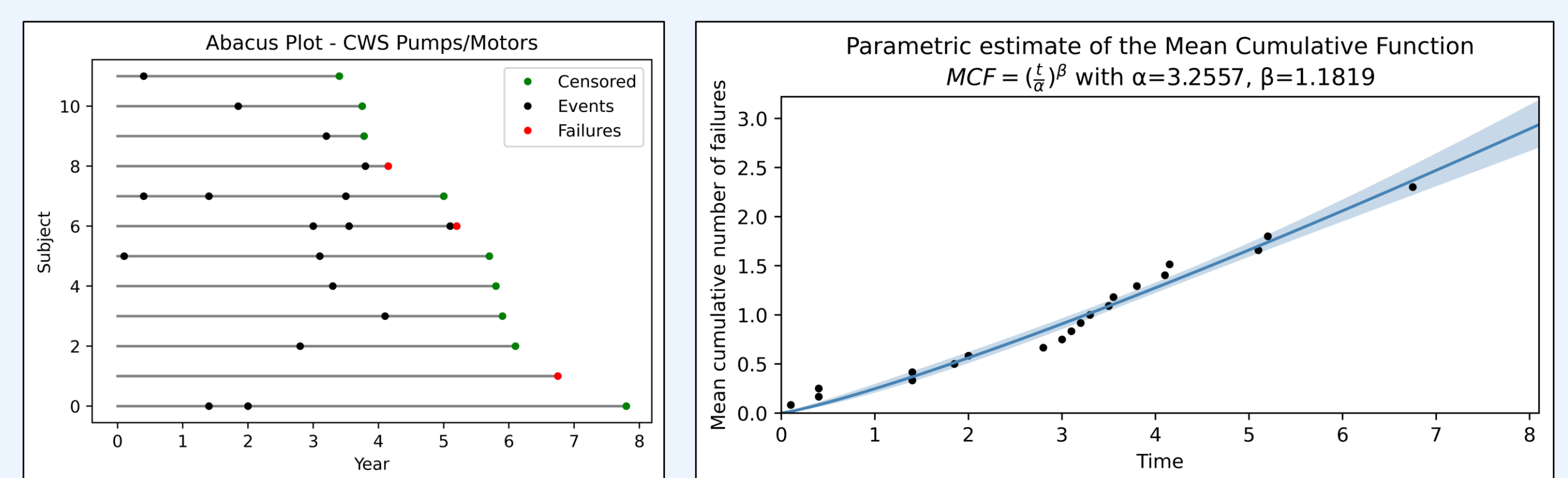
## Research Approach

### Condition Monitoring



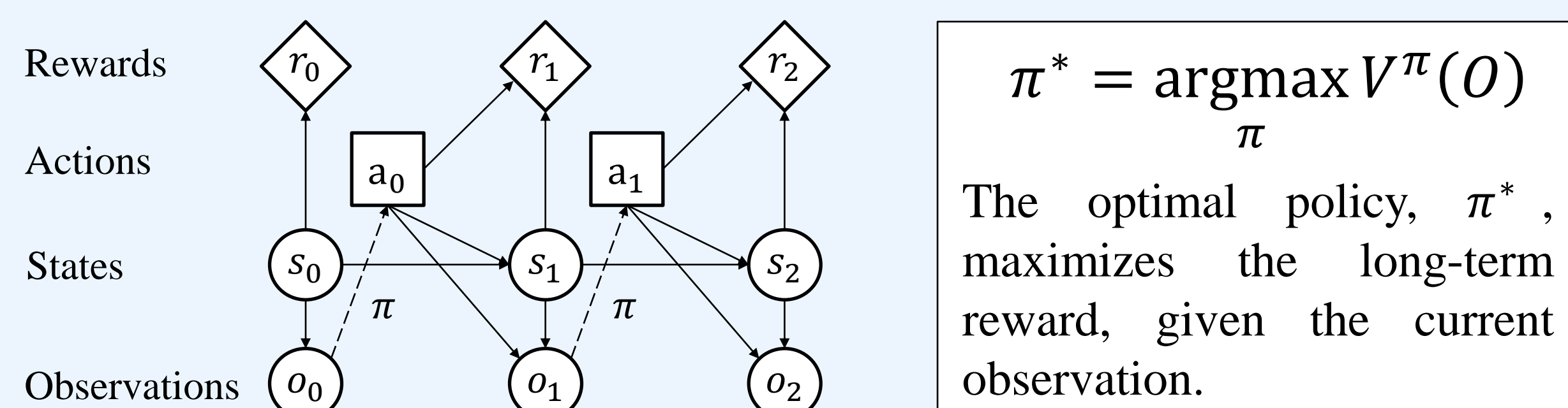
Acceleration sensors were placed on the circulating water system pumps and motors to collect vibration data for condition monitoring.

### Data-Driven Reliability Modeling



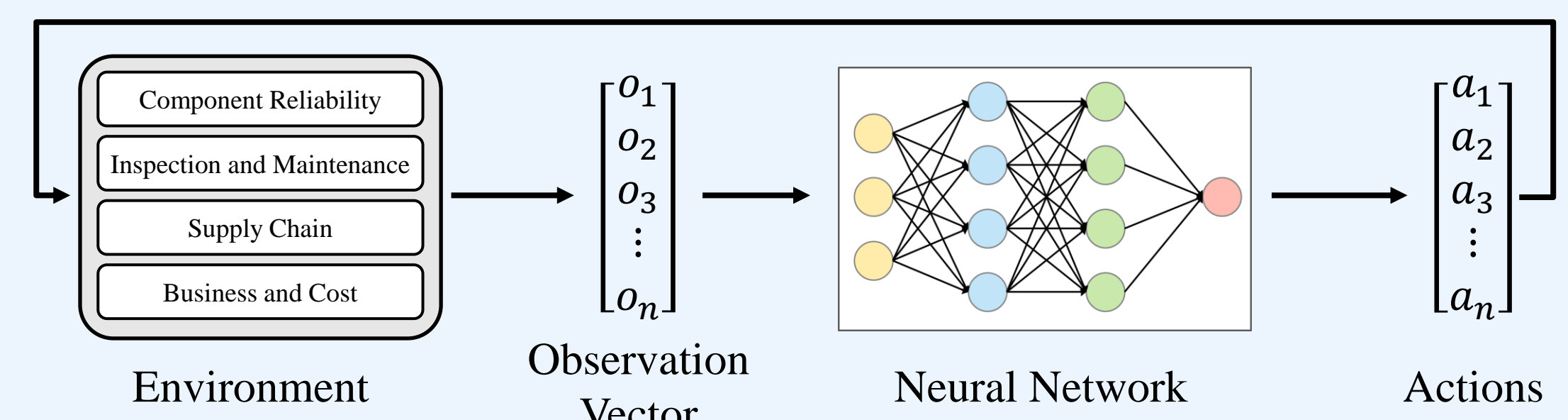
Using recurrent event analysis, we can fit a mean cumulative intensity curve to the data to find the expected number of events, given the age of the pump and effectiveness of maintenance.

### Partially Observable Markov Decision Process

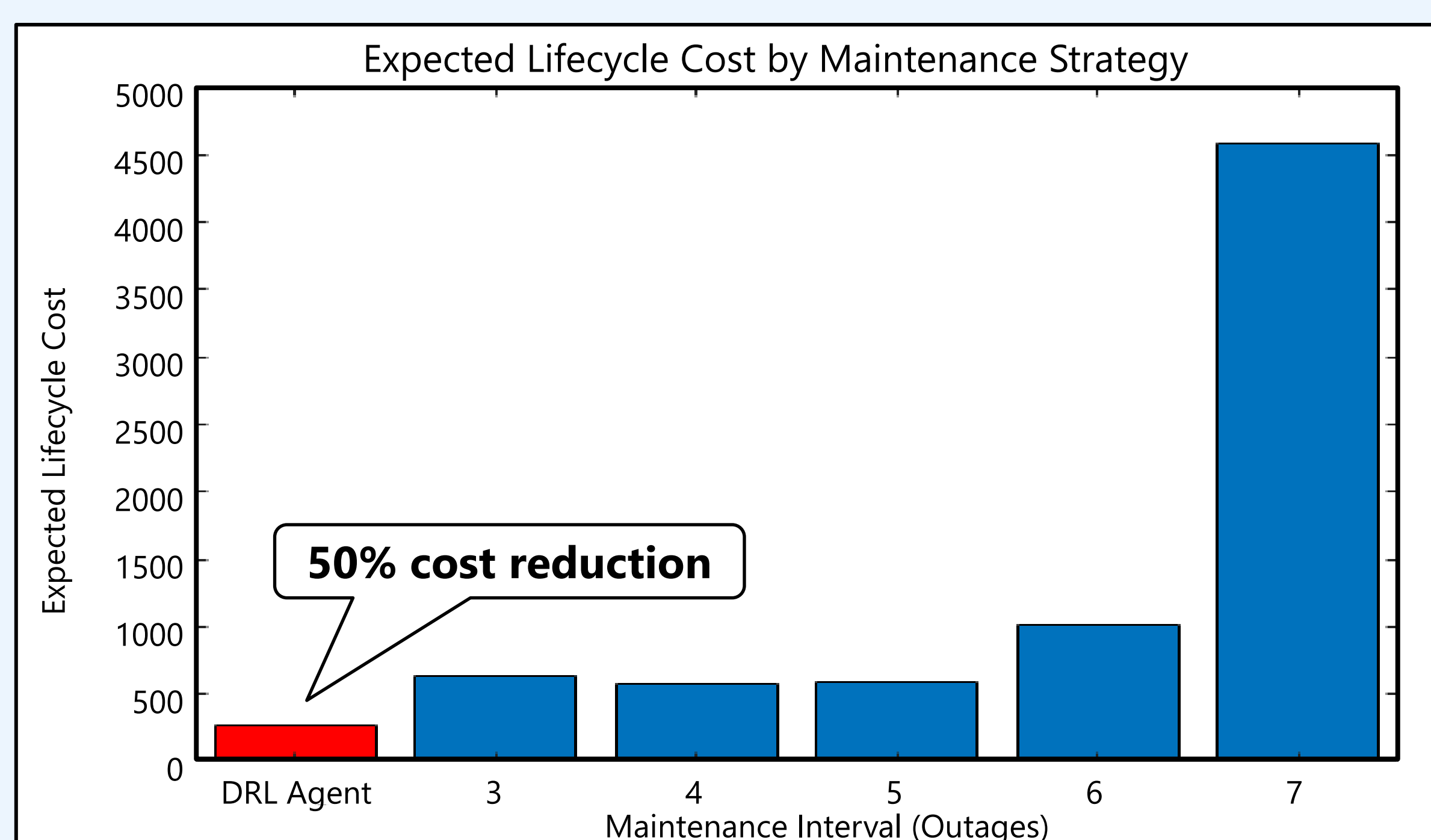


Once the reliability model is created, we can integrate decisions, cost, and sensor observations into a Markov decision process where we can simulate decision making and test maintenance policies.

### Deep Reinforcement Learning



Using deep reinforcement learning, we can solve for the optimal policy approximation using neural networks. Once solved, this allows for real-time decision making that balances the cost of maintenance, downtime, and financial risk.



## Preliminary Results

- Once the neural network was trained to approximate the optimal maintenance policy, it was compared to time-based maintenance strategies using Monte Carlo simulations.
- The deep reinforcement learning (DRL) agent was able to reduce expected costs by 50%.

## Impact/Benefits

- Improves O&M decision-making and for short and long-term asset-management using condition monitoring estimates.
- Integrating condition monitoring and decision-making will allow for reduced O&M spending, improving plant economic viability.