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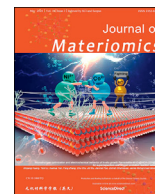
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Research paper

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ABSTRACT

In this work, impact of low level of uranium (U) atom substitution on thermal conductivity of thorium dioxide (ThO₂) is investigated. ThO₂ is an electronic insulator with a wide optical band-gap and no unpaired electrons whose thermal transport is governed by phonons. U-substitution introduces unpaired *f*-electrons resulting in paramagnetic behavior of U–ThO₂ at room temperature, which significantly suppresses its thermal conductivity. A single crystal of U–ThO₂ with graded composition of U is grown using a hydrothermal synthesis method, and thermal conductivity measurements are performed in regions with uniform composition of U at levels of 0%, 6%, 9% and 16%. Measured thermal conductivity profiles over 77–300 K temperature range are analyzed using an analytical expression for phonon-mediated thermal transport based on Klemens-Callaway model. Temperature dependent thermal conductivity is found to deviate significantly from the Rayleigh scattering trend expected for a simple substitutional point defect with a small perturbation to mass and interatomic forces. With the resonant scattering term, observed large suppression of thermal conductivity at low temperatures can be closely reproduced. Additionally, the extracted phonon-spin coupling constants imply a nonlinear relation of phonon-spin interaction intensity with respect to U doping percentage. Our study reveals how phonon-spin scattering contributed by unpaired *f*-electrons in U atoms influences thermal transport in the U–ThO₂ system.

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1. Introduction

Dopants play a key role in thermal transport in fluorite oxides across a range of energy applications including solid oxide fuel cells [1], thermal barrier coatings [2], laser host materials, thermoelectrics [3], and nuclear fuels [4]. In oxide materials, thermal energy is primarily conducted by lattice vibrations, namely, phonons [5]. Dopants acting as point defects (substitutional impurities or

interstitials) scatter phonons, suppressing thermal conductivity [6]. Traditionally, such point-defect-induced thermal conductivity suppression in the actinide fluorite oxides has been described using a Rayleigh scattering formulation [7–10]. However, for certain point defects, Rayleigh's formulation fails to explain low-temperature thermal transport behavior due to phonon interactions with localized vibrational modes [11–17]. In the case of paramagnetic impurities, the interaction between the point defect impurities and the surrounding host lattice, through modulation of the crystalline electric field, induces a spin transition by perturbing the orbital motion of paramagnetic electrons. The spin transition energy is imparted to the host lattice leading to a localized (resonant) mode that gives rise to phonon-spin interactions, or phonon resonant scattering [18–20]. Phonon-spin interactions have a

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characteristic effect on low temperature thermal conductivity, tending to introduce a dip in thermal conductivity where one typically expects maximum thermal conductivity with Rayleigh-type scattering only. In some cases, the thermal conductivity reduction induced by phonon-spin interactions can be orders of magnitude higher than that induced by Rayleigh-type scattering [21,22].

Thoria (ThO_2) has been considered a promising candidate material for advanced nuclear fuel cycles due to its high melting point, reasonable thermal conductivity, and relatively low radioactive waste footprint [23]. Recently, a number of works have focused on better understanding the thermal and mechanical properties of thoria and the possible changes of these properties induced by defects generated in extreme nuclear reactor environments. The use of high-quality single crystal thoria has been the critical foundation of these works, as desired microstructure features can thus be introduced in isolation [4]. Specifically, thermal conductivity, and corresponding changes induced by point defects and dislocation loops, have been investigated by Dennett, Deskins, Jin, and coworkers [24–28], by combining the efforts of advanced experimental tools (laser-based thermoreflectance and transmission electron microscopy) and state-of-the-art modeling approaches (linearized Boltzmann transport equation solutions with inputs from first principles calculations, defect evolution models, and advanced electron microscopy characterization, etc.).

In this work, we further explore how phonon-spin interactions impact the thermal conductivity of thoria by doping single crystal thoria with uranium (U). Tied to the magnetic properties owing to unpaired U-ion, phonon-spin interactions have been reported responsible for the remarkably lower thermal conductivity of UO_2 comparing to the isostructural ThO_2 [29]. The phonon-spin interactions induced breakdown of cubic symmetry of UO_2 lattice, or Jahn-Teller distortion, was further applied to explain the observed thermal anisotropy in this cubic compound [30]. A more recent study reported that the Jahn-Teller distortion also exists in the U– ThO_2 system, and the distortion of the oxygen cage of UO_2 unit cell introduces the λ -type anomalies in heat capacity of the U– ThO_2 system at low temperature [31]. Here, local thermal conductivity (k) in a temperature range (T) of 77–300 K was measured on a U-doped thoria sample. By using a hydrothermal synthesis technique, varied U doping was introduced in isolated spatial regions from a single crystal thoria seed. Three iso-concentration regions with uniform U-doping percentages (6%, 9% and 16%) were identified using Raman spectroscopy and X-ray fluorescence (XRF), and then fiducially marked using a focused-ion-beam (FIB) for thermoreflectance measurements. The extracted k – T curve is compared with that calculated from a Klemens-Callaway thermal transport model to isolate the impacts of Rayleigh-type phonon-point defect scattering and phonon-spin interactions on thermal conductivity. We find that phonon-spin interactions contribute more than Rayleigh-type scattering to the thermal conductivity reduction in this temperature range, and the correlated intensity does not linearly increase with the doping level.

2. Experimental section

2.1. Crystal preparation

Crystal synthesis followed the previously published procedure for hydrothermal synthesis of (U,Th) O_2 , with a feedstock composed of 0.2 g of UO_2 (IBI Labs, 99.99) and 2.1 g of ThO_2 (IBI Labs 99.99) [32]. The bottom 127 mm of the silver growth ampoule was heated to 650 °C over 4.5 h. The top 139.7 mm was heated to 525 °C over 4.5 h, paused at 525 °C for 18 h, and then heated to 600 °C over 2 h. These temperatures were held for 45 days at a pressure of 23.5 kpsi

(1 kpsi = 6,895 kPa) before being cooled to 10 °C over 24 h. The product was bisected with a water-cooled diamond wire saw (STX-202P, MTI Corporation) to obtain halves with the largest surface area. The cut face was polished on a rotary disc polisher with diamond laps, ending with a 0.1 μm grit size.

2.2. Iso-concentration region analysis

μ -Raman spectroscopy and XRF were used to identify different iso-concentration regions for thermal transport analysis and to measure the as-grown uranium concentrations, respectively. The Raman and XRF maps, an optical image of the as-polished crystal, and XRF line scans of the iso-concentration region are shown in Fig. 1. A summary of the Raman and XRF analyses are provided here and further details can be found in the Supplementary Materials.

μ -Raman measurements were carried out using a Renishaw InVia Reflex Raman microscope with a 633 nm excitation source equipped with 1,200 l/mm dispersion grating and a standard Renishaw Si CCD [33]. A Si calibration was performed prior to the measurements. The laser was focused through a 50 \times long-working-distance objective with a numerical aperture (NA) of 0.5. A μ -Raman map of the polished side of the growth region was performed with a single 0.5 s exposure for each point and points were collected in 2 μm by 2 μm intervals. The laser focus was manually adjusted every 50 μm and the intervening focal points were extrapolated. Renishaw Raman spectroscopy software WiRE was used to calculate and plot the signal to baseline intensity and full peak width at half of the maximum intensity (FWHM) for the T_{2g} peak.

XRF data were collected using two large-area silicon drift detectors set to a 40 keV range on a Bruker M4 TORNADO^{PLUS}, with an Rh source set at 50 kV and 300 μA , and a spot size of 14.7 μm (independently measured on this specific instrument). An XRF map of the polished side of the growth region was taken and spots were analyzed every 4 μm (in both x and y directions). The dwell time was 50 ms/pixel, with each pixel being 4 μm in diameter, and 15 cycles were performed and averaged together. A Zr calibration was performed prior to measurements being taken. Visual inspection of the overall XRF spectrum of each map was used to initially determine which elements may be present. In all cases, peaks that did not match U or Th did not reasonably match any other elements, thus only U and Th were included in the quantification step.

2.3. Thermal transport measurements

Local thermal transport was measured using a spatial domain-thermoreflectance (SDTR) technique [34,35]. In SDTR, a continuous-wave (CW) laser (Coherent OBIS 660 nm) with a periodically modulated intensity is used to locally heat the sample and induce a thermal wave. The propagation of the thermal wave is detected using a CW laser with constant intensity (Coherent Verdi 532 nm) through the thermoreflectance effect [34]. Thermal transport properties, such as thermal conductivity and thermal diffusivity, can be extracted using a thermal diffusion model and corresponding boundary conditions [34–36]. In order to improve the measurement spatial resolution, laser beams are focused using a 50 \times long-working-distance objective lens (Olympus SLMPlan 50 \times). The spot size on the sample surface is $\sim 1 \mu\text{m}$ for each laser, with the power of $\sim 2 \text{ mW}$ and $\sim 0.3 \text{ mW}$ for the heating and probe lasers, respectively.

Thermal transport property measurements were conducted in the iso-concentration regions and in the seed ThO_2 area over a 77–300 K temperature range with a step of 25 K and temperature fluctuation of less than 3 K²⁶. At each temperature, at least 6 sets of measurements at four modulation frequencies, 10, 20, 50 kHz and

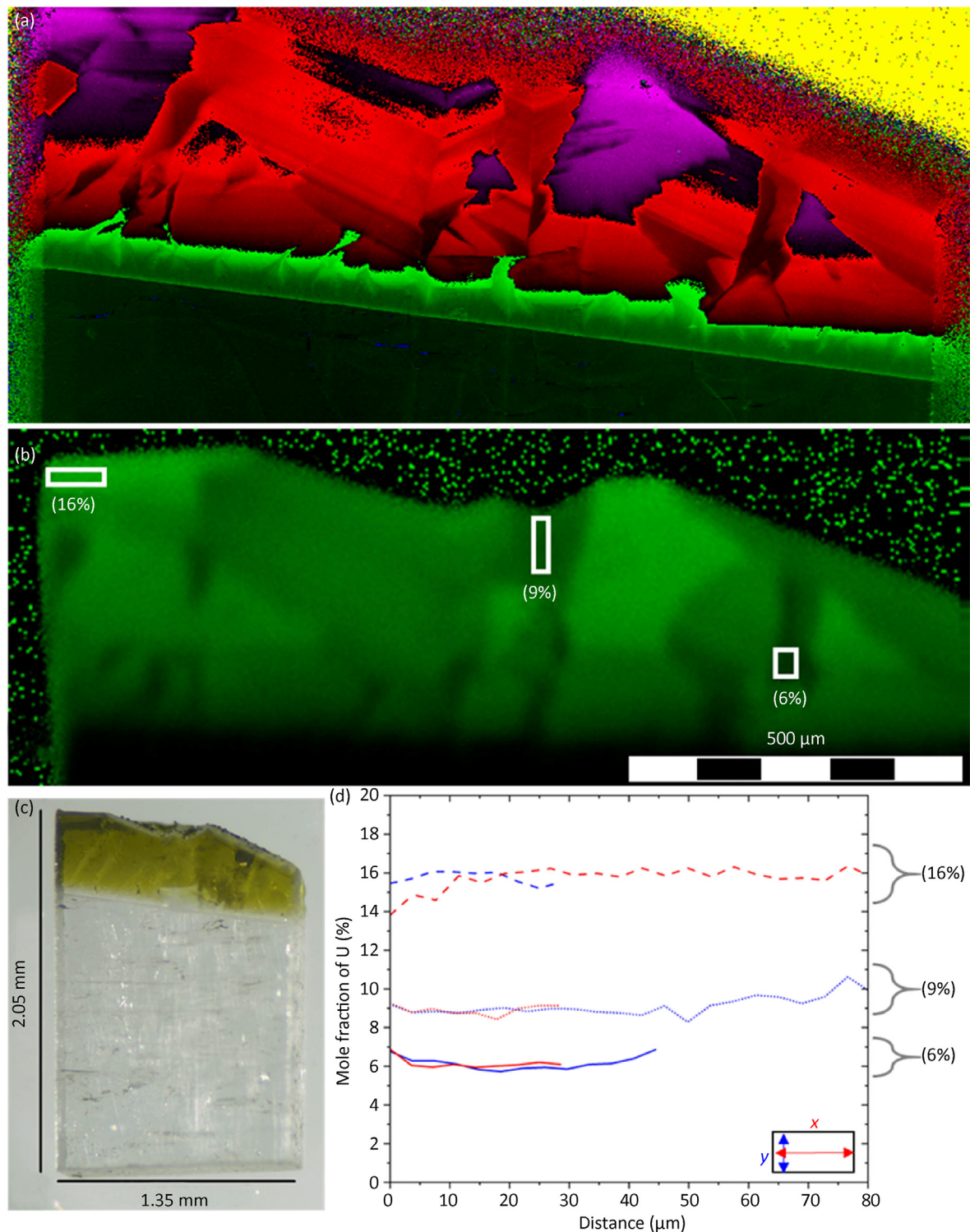


Fig. 1. (a) μ -Raman map showing spatial variation of T_{2g} FWHM of the $U_xTh_{1-x}O_2$ region and ThO_2 seed (purple = broad peak indicating more defects/doping, dark green = narrow pure thorium peak); (b) XRF map of the same showing U signal intensity; (c) Optical image of the entire as-prepared crystal; and (d) XRF line scans showing atomic composition across the iso-concentration regions drawn in (b).

100 kHz, were performed to statistically reduce the uncertainty of measured thermal conductivity. A 63 nm film of gold was sputter-coated on the sample surface to improve the thermoreflectance effect and energy absorption at this heating laser wavelength [37]. This film thickness was chosen based on a sensitivity analysis to ensure independent extraction of thermal conductivity (k) and

thermal diffusivity (D) at room temperature. At room temperature, the SDTR thermal model can be validated by calculating the heat capacity (C_p) from measured k and D and comparing it to reference measurements made on crystals using the same growth process [24]. At low temperature, D was the sole parameter optimized from SDTR measurements to improve accuracy; k was then calculated at

each temperature as $k = D\rho C_p$, where C_p and density (ρ) for pure ThO₂ was obtained from previously reported values [24]. In U-doped regions, C_p of pure ThO₂ was used as the estimation of C_p values for U-doped ThO₂ as the heat capacity of pure fluorite UO₂ varies little from that of ThO₂ in this temperature range [4,31].

3. Results and discussion

The measured thermal diffusivity (D) and calculated thermal conductivity (k) in the 6%, 9% and 16% U doped ThO₂ regions, and in the seed ThO₂ region, of the heterogeneous

Crystal are plotted in Fig. 2. The standard errors determined on the basis of multiple measurements at each concentration and temperature are ~5% for the majority of concentrations and temperatures. In the seed ThO₂ at 125 K, the uncertainty is slightly higher (~10%) due to the high diffusivity at low temperatures and challenges associated with stabilizing this temperature using LN₂ coolant. In the seed ThO₂, k at 77 K is measured as 117 W/m·K, comparable to the highest reported value of k for single crystal ThO₂ at the same temperature [38] and matching the results from first principle calculation [26,28]. This suggests low impurity levels in the seed crystal. After doping, there are significant reductions in both k and D over the entire temperature range. The relative change in k increases as the temperature decreases. A slight hump is observable in the k – T curve between 125 and 175 K in all U-doped regions. This feature is not reflected in the ThO₂ seed, nor is it expected based on previous measurements of hydrothermally-grown ThO₂ single crystals [26,38,39]. In later sections, it will be shown that this hump is corresponding to the phonon-spin interaction introduced by U atoms. The thermal conductivity of 9% U doped ThO₂ does not differ noticeably from that at 6% U-doping: 12.6 W/(m·K) for the 9% doped region versus 12.9 W/(m·K) for the 6% doped region at 77 K. However, with additional doping to 16%, a significant thermal conductivity reduction was observed: 6.6 W/(m·K) at 77 K, or ~50% lower than the 9% doped region.

We analyze our results using a Klemens-Callaway model (KCM) to investigate the impact of individual phonon scattering mechanisms on thermal conductivity. As a simplified analytical model version of Boltzmann transport equation, KCM has been widely used to approximate phonon mediated thermal conductivity in past decades. Although it was reported that KCM can be inaccurate when handling complex momentum relaxation processes with different phonon frequency dependencies [40], it is still proven capable of providing reasonable approximations of lattice thermal

conductivity in an efficient way [41]. Using Debye's linear approximation for phonon dispersion, thermal conductivity of our U doped ThO₂ system is calculated as:

$$k = \frac{1}{2\pi^2\nu^3} \int_0^{\omega_D} \frac{C(\omega, T) \nu^2 \omega^2}{\tau^{-1}(\omega, T)} d\omega \quad (1)$$

where ω is phonon frequency, T is temperature, ω_D is the Debye frequency, and ν is the sound velocity [42,43]. The Debye sound velocity is expressed through the longitudinal (ν_L) and transverse (ν_T) components as $\nu = \left(\frac{1}{3\nu_L^3} + \frac{2}{3\nu_T^3} \right)^{-1/3}$. The sound velocity components ν_L and ν_T are obtained through elastic stiffness tensor elements C_{11} and C_{44} , as $\nu_L = \sqrt{C_{11}/\rho}$.

And $\nu_T = \sqrt{C_{44}/\rho}$. Values of the elastic stiffness tensor components for pure ThO₂ are used as reported in Refs. [44,45] and the Debye sound velocity was calculated to be 3,165 m/s. The Debye frequency is calculated as $\omega_D = \nu(6N\pi^2/V_0)^{1/3}$, where $N = 3$ is the number of atoms in the fluorite unit cell, and $V_0 = a^3/4$ is the volume of the unit cell, where $a = 5.529$ Å is the lattice constant of pure ThO₂[46]. The specific heat, $C(\omega, T)$ is expressed as:

$$C(\omega, T) = \frac{k_B x^2 e^x}{(1 - e^x)^2} \quad (2)$$

where $x = \hbar\omega/k_B T$, k_B is the Boltzmann constant, and \hbar is the reduced Planck's constant. The scattering rate τ^{-1} is a combination of multiple scattering processes that are summed using Matthiessen's rule as:

$$\tau^{-1} = B T \exp\left(-\frac{T_D}{3T}\right) \omega^2 + A_i \omega^4 + \frac{V_0}{4\pi N \nu^3} T \omega^4 + \frac{C_r \omega^4}{(\omega^2 - \omega_0^2)^2} F(\omega_0, T) \quad (3)$$

where each term in Eq. (3) represents an individual scattering process [6,43,47]. The first term corresponds to three-phonon scattering, where $T_D = \hbar\omega_D/k_B$ is the Debye temperature. The second term quantifies the contribution from impurities in the pristine sample, described here by Rayleigh-type scattering of phonons as has been successful in the past for ThO₂ [26,28]. These two scattering processes exist in both seed thorium and U-doped thorium, and the corresponding linear parameters can be obtained by fitting the measured k – T profile of seed thorium to the KCM using only the first

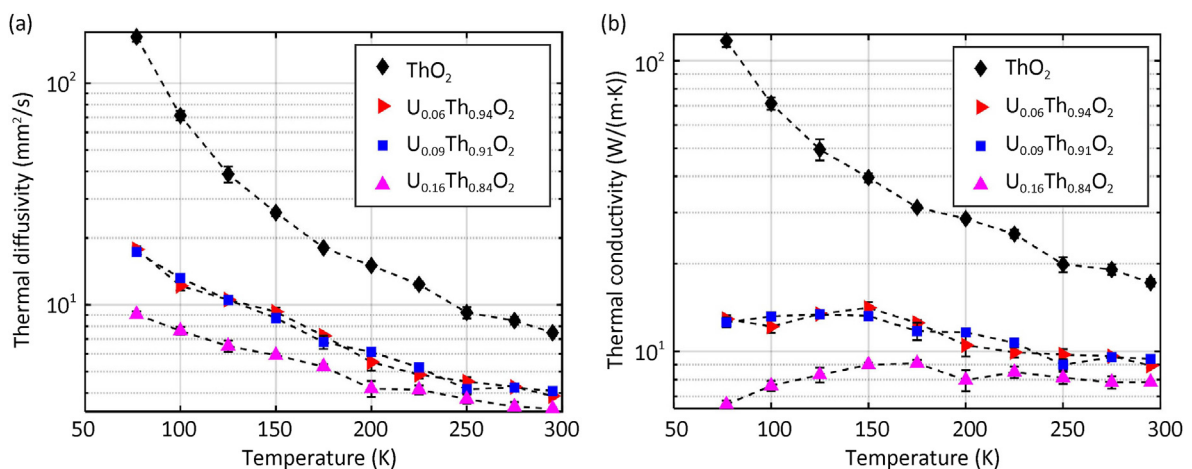


Fig. 2. Thermal diffusivity (left) and conductivity (right) measured using SDTR in the ThO₂ seed crystal, and iso-concentration regions of 6%, 9% and 16% uranium doping in ThO₂.

two terms (as shown with magenta line in Fig. 3 (right)). These optimized parameters, $A_i = 6.5 \times 10^{-44} \text{ s}^3$ and $B = 3.1 \times 10^{-18} \text{ s/K}$, are then held constant in further model fitting of U-doped thoria.

The scattering mechanisms attributed to U-doping are represented by the last two scattering terms. The third term in Eq. (3) describes phonon scattering by typical point defects using a general Rayleigh scattering expression with ω^4 dependence [9,48]. Here, Γ is the point defect scattering parameter, proportional to defect concentration [9,25]. The dashed green line in Fig. 3 (left) represents the best-fit KCM for 16% U-doped thoria with only the Rayleigh-type defect scattering term included in Eq. (3). This functional form is qualitatively unable to capture the trend apparent in the experimental results (i.e., the hump in the k - T curve between 125 and 175 K), shown as red circles. The dashed blue line considers an alternate point defect scattering functional with an ω^2 dependence as an empirical attempt to fit the data. As can be seen, such an empirical attempt is able to better capture the experimental trend, though some qualitative deviation is still present, particularly at low temperatures.

The last term in Eq. (3) represents the phonon-spin interactions, which account for the time-dependent oscillating harmonic perturbation due to impurities or electronic degrees of freedom that resonate with phonons. The resonant frequency ω_0 , stems from the transition energy gap between the spin states due to interaction with phonons, which simultaneously affects the phonon lifetime. The electron population differences between the levels involved in the spin transition is captured by $F(\omega_0, T) = (1 - e^{-\hbar\omega_0/k_B T}) / (1 + e^{-\hbar\omega_0/k_B T})$ is a temperature-dependent distribution function [29,49,50]. The solid black line in Fig. 3 (left, and right) shows the fully optimized KCM taking into account both Rayleigh-type and phonon-spin interactions for the 16% U-doped region, which clearly captures the temperature dependence of the thermal conductivity. We then separate the influences on thermal conductivity from both effects. As shown in Fig. 3 (right), comparing with Rayleigh-type scattering (dashed green line), phonon-spin interactions (dot-dashed red line) impact thermal conductivity at a similar magnitude in the temperature region above 250 K and more significantly below. In this optimization, C_r (phonon-spin coupling constant) and Γ were used as local fitting parameters and ω_0 as a global fitting parameter for all three doping levels simultaneously, while B and A_i are determined from the seed region and held constant. The best-fit

Table 1

Optimized KCM fitting parameters for all U-doping levels measured. For doped regions, ω_0 is globally optimized for all conductivity data simultaneously.

	$B(\text{s/K})$	$A_i(\text{s}^3)$	Γ	$C_r(\text{s}^{-1})$	$\omega_0(\text{THz})$
ThO ₂	3.1×10^{-18}	6.51×10^{-44}			
U _{0.06} Th _{0.94} O ₂	3.1×10^{-18}	6.51×10^{-44}	0.0204	1.15×10^{11}	3.83
U _{0.09} Th _{0.91} O ₂	3.1×10^{-18}	6.51×10^{-44}	0.0206	1.29×10^{11}	3.83
U _{0.16} Th _{0.84} O ₂	3.1×10^{-18}	6.51×10^{-44}	0.0214	5.89×10^{11}	3.83

KCM parameters for all samples are summarized in Table 1, with the optimized k - T profiles for all three U-doped thoria regions presented in Fig. 4. The best-fit values for Γ and C_r scale monotonically with the U doping level, implying stronger phonon-spin interactions with a higher uranium concentration. However, we also find that C_r scales non-linearly with uranium concentration, varying little between the 6% and 9% doping levels.

While phonon-spin interactions related to the electronic structure of uranium have been previously studied [29,31], the measurements presented here provide the most direct investigation to date of the impact of this mechanism on phonon-mediated thermal transport in the U-ThO₂ system. Doping uranium into the host thoria lattice introduces 5f electrons not found in the ground state of thorium, the multipoles of which have been previously reported to interact strongly with phonons [51]. The presence of phonon-spin interactions in pure UO₂ has been confirmed by measuring the thermal conductivity of single crystal and polycrystalline UO₂ down to the liquid helium temperature [29,52]. Comparing to the k - T profile measured on thoria with the same fluorite structure, these studies concluded that phonon scattering from the 5f electronic degrees of freedom is responsible for the significantly lower thermal conductivity in UO₂.

We next compare the extracted parameters of the phonon transport model in this study to the ones presented by Gofryk and coworkers on pure UO₂ for insight into the scattering process [29]. In contrast to the model used here, Gofryk's work considered a two energy-level system to describe the spins of uranium ions, therefore with multiple resonances. The phonon resonant energy $\hbar\omega_0$, converted from the resonant frequency, is comparable: $\sim 2.5 \text{ meV}$ here versus $\sim 3.5 \text{ meV}$ for one of the UO₂ resonances reported previously. The phonon-spin coupling constant C_r is also at the same order of magnitude: up to $\sim 11 \times 10^{11} \text{ s}^{-1}$ for both resonances combined in UO₂, doubling the value measured on the 16% U-doped

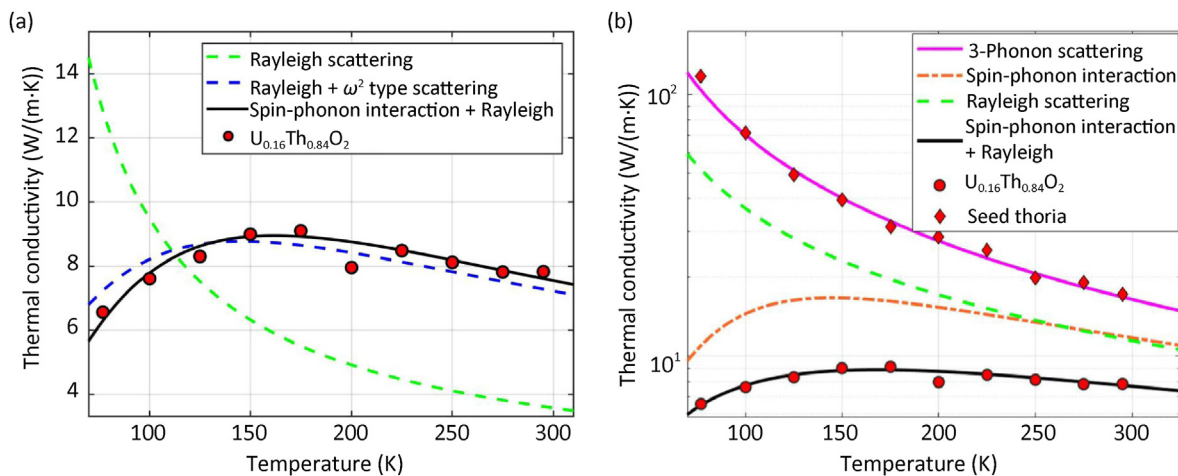


Fig. 3. Measured thermal conductivity of 16% U-doped thoria sample at low temperatures. (Left) Best fit curves using the KCM model with select scattering mechanisms: green dashed line – fit using only Rayleigh type point defect scattering; dashed blue line – fit including contribution from ω^2 type scattering mechanism along with Rayleigh scattering; solid black line – fit considering phonon-spin interactions in combination with Rayleigh scattering. (Right) Best-fit KCM model for 16% U-doped thoria showing the contributions of Rayleigh and phonon-spin interactions in comparison to the seed thoria crystal.

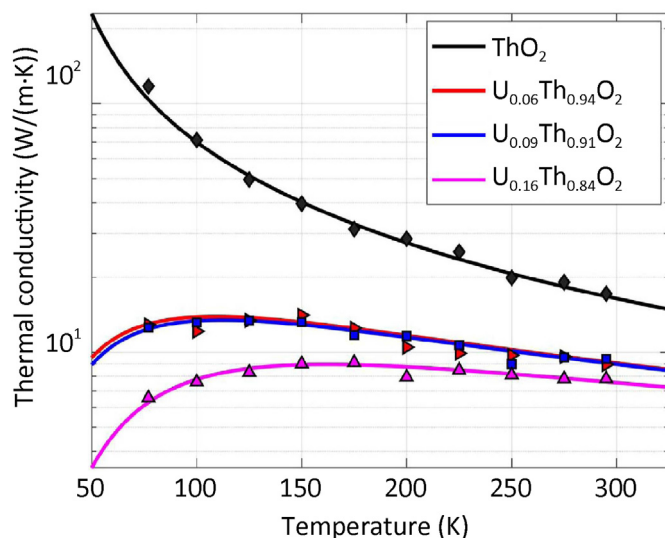


Fig. 4. KCM fit of the temperature dependent thermal conductivity profiles of pristine and all U-doped ThO₂. Markers show the experimentally measured thermal conductivity values and solid lines the best fit.

thoria ($5.89 \times 10^{11} \text{ s}^{-1}$). These comparisons, although from the simplified KCM approximation, support our hypothesis that the same phonon scattering mechanism exists in both UO₂ and U-doped ThO₂. The smaller-than-expected difference between U-doped thoria and pure UO₂ cases suggests that this phonon-spin interaction process has a nonlinear dependence on doping level, especially for higher levels of U doping than the ones used in this study. Otherwise, the ratio observed here would suggest a saturation in k reduction in the U–ThO₂ system with ~30–35% U doping. We caution that only qualitative comparisons should be made between the bulk single crystal thermal conductivity measured in this work and the microcrystal measurements made by Gofryk and coworkers. In the latter case, boundary scattering effects known to significantly impact low temperature thermal conductivity must be explicitly accounted for [29] and radiative losses may also impact the as-measured values. In the case of the millimeter-scale single crystals measured here, using thermal waves localized to linear distances in the tens of microns, boundary scattering should play no significant role [26].

The nonlinear dependence of phonon-spin interactions on doping level can be extended to the low U doping region. With low U doping, differences between thermal transport in our 6% and 9% U-doped thoria are found negligible, but the difference between 6% U-doped thoria and pure thoria is significant, indicating an extreme sensitivity to the presence of any U-doping-induced phonon-spin interactions. To further explore the effects of very low concentrations of 5f electrons, future studies should expand to samples with lower U doping levels. In related studies of other material systems, phonon resonant scattering has been observed at much lower impurity concentrations than studied here (e.g., $1 \times 10^{19} \text{ cm}^{-3}$ in Mn-doped GaN [21], and Ni- and Cr-doped ZnSe [53], equivalently ~0.1%–0.5%). These values provide a reasonable reference for targeted doping percentage ranges for future investigation.

4. Conclusion

In this work, the thermal conductivity of 6%, 9%, and 16% U-doped thoria was experimentally measured in the temperature range 77–300 K, and compared to calculations from a Klemens–Callaway phonon transport model to investigate the phonon

scattering mechanisms in detail. Phonon-spin interactions induced by U doping are found to be more impactful on thermal conductivity suppression in the U–ThO₂ system than Rayleigh-type point defect scattering. Comparing the fitted parameters of our model to those reported in similar material systems with different doping percentages and in pure UO₂, we hypothesize that the relationship between the phonon-spin interaction intensity and the doping percentage is not linear, and it is likely that significant thermal conductivity reduction would appear with very low uranium doping percentages.

Data availability statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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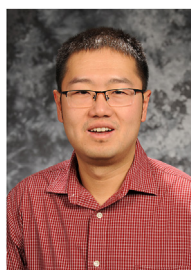
Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jmat.2023.11.007>.

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