



F3502-0191-ED Pallet Frame .3120 Mold Pallet Assy Drawing

January 1986

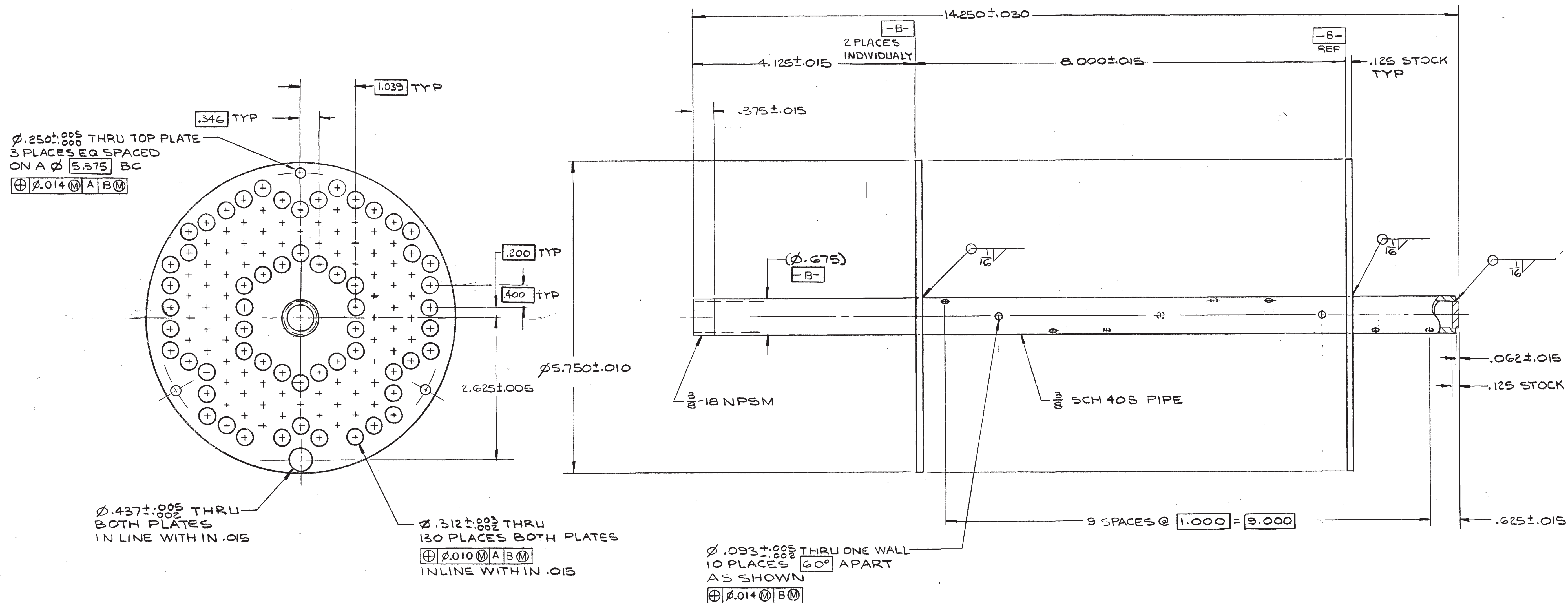
R. Olson



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3. WELDS SHALL BE LIQUID PENETRANT EXAMINED IN ACCORDANCE WITH ASME BOILER & PRESSURE VESSEL CODE SECT. VIII, DIV. 1, APPENDIX B.
2. WELDING PROCEDURES & PERSONNEL SHALL MEET THE REQUIREMENTS OF, AND BE QUALIFIED IN ACCORDANCE WITH SECTION VIII OF THE ASME BOILER & PRESSURE VESSEL CODE (LATEST REVISION).
1. WELD SYMBOLS PER ANSI/AWS A2.4-79

- NOTES -

UNLESS OTHERWISE NOTED		DRAWN BY R. OLSON		DATE 1-9-86	OP. LEADER RWK	DATE 1/10/87
ALL DIMENSIONS ARE INCHES		CHECKED J. T. Long		DATE 1/13/87	PROJECT MGR. R.H. Rigg	DATE 1/21/87
FRACTIONAL TOL. ± 1/64		RESP. ENGINEER J. Polanco		DATE 1-20-87	APPROV./RELEASED R.H. Rigg	DATE 1/18/87
DECIMAL TOL. ± .005		MATERIAL SST 304				
ANGULAR TOL. ± 1/4°						
REMOVE ALL BURRS AND SHARP EDGES						
SURFACES TO BE IN ACCORDANCE WITH ANSI B46.1 - 1985						
DIMENSIONS & TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M - 1982						
1-82-8705						
SYM	ZONE	CHANGE	BY	CHK'D	DATE	

TITLE FM F PALLET FRAME .312 Ø MOLD PALLET ASSY	
SCALE 1/1	SHEET 1
DRAWING NUMBER F3502-0191-ED-00	

SR*BGG18