

A MELCOR-TMAP Model of the Tritium Extraction eXperiment

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Fusion Safety Program

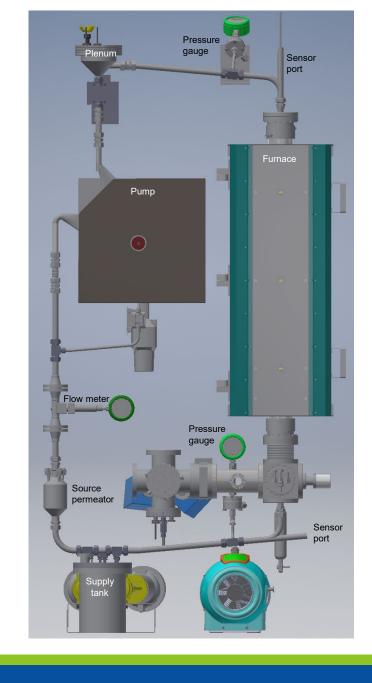


Background

- Vacuum permeators are one of the leading concepts for harvesting tritium from PbLi breeders.
- The Tritium Extraction eXperiment (TEX) will test the vacuum permeator concept for extracting tritium from PbLi.

Goals:

- Develop a versatile tritium extraction loop capable of testing multiple configurations and permeator materials with near prototypic conditions.
- FY23 Q2: Receive all components and complete system installation.
- FY23 Q3: Commission with He experiments.
- FY23 Q4: Melt PbLi

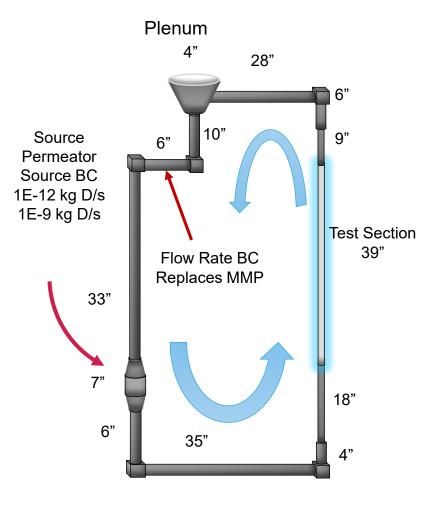


TEX MELCOR Model - Background

- MELCOR-Fusion is based on MELCOR 1.8.X with adaptations relevant to thermal hydraulics calculations in fusion designs
 - Does not simulate plasma or neutronics
 - Useful for accounting for steady-state and some accident profiles including
 - Loss of flow (coolant)
 - Loss of vacuum
 - Loss of coolant
- MELCOR-TMAP is a system-level engineering code based on MELCOR-Fusion 1.8.6 and TMAP for hydrogen species transport and safety analysis for fusion reactors and technologies.

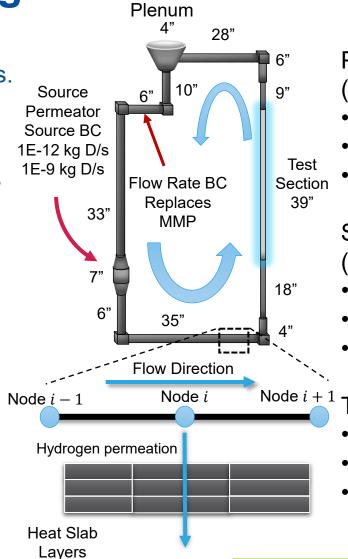


- Tritium migration
- Trapping, diffusion, solubility
- Multiple species tracking
- Heat transfer
- Thermal hydraulics
- Vapor & aerosol tracking
- Reactor accidents
- HTO modeling
- Lithium fire accidents
- Multiple working fluids
- Fully integrated capabilities
- Steady-state & transient analysis including accident scenario simulations



TEX MELCOR Model - Background

- Control volumes used to represent pipes, plenum, source permeator, test section, vacuum, and surrounding volumes.
- Flow paths track transport of moving fluid (PbLi) and hydrogen species between control volumes.
- Heat structures used to simulate solid walls and interfaces through which hydrogen permeates.
- TEX experiment has been modeled in MELCOR-TMAP using several simplifications and assumptions:
 - Insertion of D/T at source permeator set as a source term boundary condition.
 - Moving magnet pump (MMP) replaced with a pipe & set as a flow rate boundary condition.
 - Volumes immediately outside of test section vacuum (furnace, etc.) are neglected.



Primary Tubing Specs (316 SS)

•OD: 1"

•ID: 0.87"

•Wall thickness: 0.065"

Secondary Tubing Specs (316 SS)

•OD: 0.5"

•ID: 0.37"

Wall thickness: 0.065"

Test Section (Vanadium)

• OD: 0.5"

• ID: 0.46"

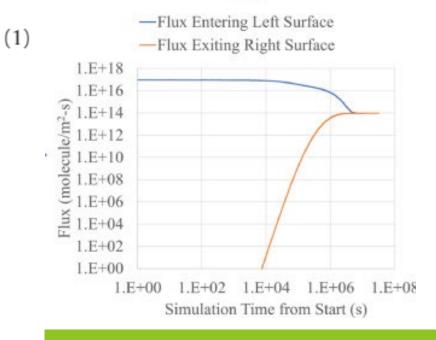
Wall thickness: 0.02"

Tritium Migration Model

- Based on a finite difference species balance
- Allows for transport across multiple interfaces with source terms
- Trapping physics also incorporated
- Assumes 1-D cartesian diffusion

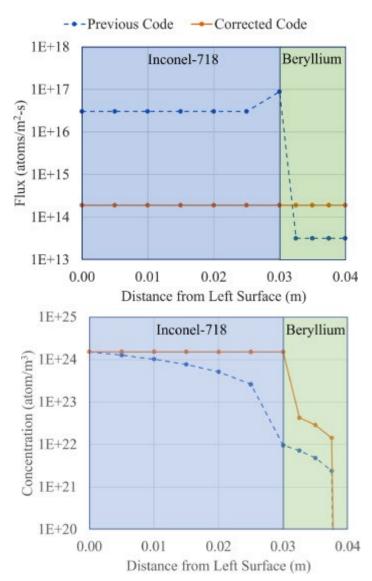
$$\begin{split} &-C_{s_{i+1}}^{n}\left\{\left(\frac{D_{i+1}+D_{i}}{\Delta x_{i+1}+\Delta x_{i}}\right)\times\left[1+\frac{(Q_{i+1}^{*}+Q_{i}^{*})}{R(T_{i+1}+T_{i})^{2}}(T_{i+1}-T_{i})\right]\right\}\\ &+C_{s_{i}}^{n}\left\{\frac{\Delta x_{i}}{\Delta t}+\left(\frac{D_{i+1}+D_{i}}{\Delta x_{i+1}+\Delta x_{i}}\right)\times\left[1-\frac{(Q_{i+1}^{*}+Q_{i}^{*})}{R(T_{i+1}+T_{i})^{2}}(T_{i+1}-T_{i})\right]+\right.\\ &\left.\left(\frac{D_{i}+D_{i-1}}{\Delta x_{i}+\Delta x_{i-1}}\right)\times\left[1+\frac{(Q_{i}^{*}+Q_{i-1}^{*})}{R(T_{i}+T_{i-1})^{2}}(T_{i}-T_{i-1})\right]+\sum_{j=1}^{N_{t}}\left(\frac{\alpha_{t_{s,i}}C_{j,t_{i}}^{e^{n}}\Delta x_{i}}{N(1+\alpha_{r_{i}}\Delta t)}\right)\right\}\\ &-C_{s_{i-1}}^{n}\left\{\left(\frac{D_{i}+D_{i-1}}{\Delta x_{i}+\Delta x_{i-1}}\right)\times\left[1-\frac{(Q_{i}^{*}+Q_{i-1}^{*})}{R(T_{i}+T_{i-1})^{2}}(T_{i}-T_{i-1})\right]\right\}=\frac{C_{s_{i}}^{o}\Delta x_{i}}{\Delta t}+S_{s_{i}}\\ &+\sum_{j=1}^{N_{t}}\left(\frac{\alpha_{r_{i}}C_{s_{i,j}}^{e^{o}}\Delta x_{i}}{1+\alpha_{r_{i}}\Delta t}\right) \end{split}$$

Corrected T₂ In/Out Flux at Steady State



Verification of flux

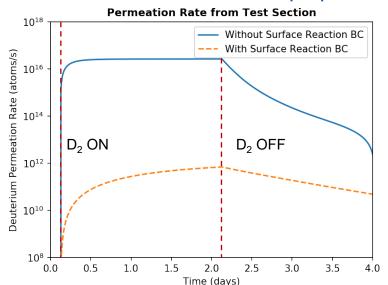
- Simulation of a beryllium-coated inconel interface
- Flux balance is conserved across interface
- Total flux and concentration gradient consistent with steady-state analytical model is observed

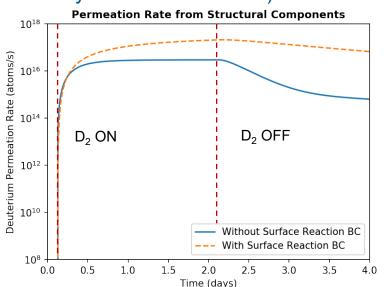


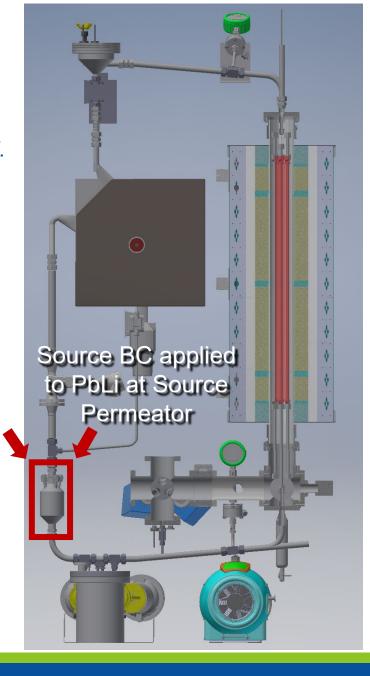
MELCOR-TMAP: The integration of MELCOR for fusion and TMAP4 for fusion reactor systems safety analysis and tritium inventory tracking, Fusion Engineering and Design, 2023

MELCOR-TMAP TEX Model

- Deuterium source:
 - Source boundary condition: 1e-9 kg/s source term. 48 hours ON and 48 hours OFF.
- Permeation rates and transient behavior depend on boundary conditions applied (solution law vs. surface reaction rates).
- Surface-reaction BC accounts for:
 - Recombination of deuterium on the outside of test section and piping.
 - Solution law BC at the PbLi-tube interface (i.e., Sievert's law).
 - Dissociation from atmosphere back into the tubing + PbLi (unlikely).
- Simulation results demonstrate permeation rate from test section impacted heavily by surface reaction rate BC; confirms the outer test section material must be carefully chosen for suitable material properties (e.g., solubility and recombination).

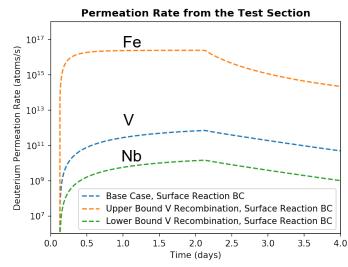


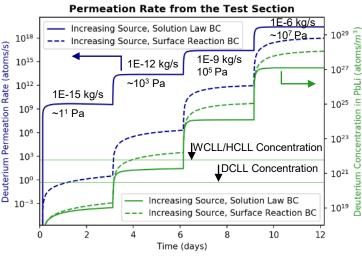




TEX MELCOR Model – Sensitivity Analysis

- Sensitivity of permeation rates from test section to multiple parameters was performed in MELCOR-TMAP:
 - PbLi flow rates (0.1 L/s to 0.5 L/s)
 - PbLi solubility
 - Vanadium solubility & recombination
 - Deuterium source rate (1e-15 to 1e-6 kg/s)
- Simulations show permeation rate from test section are insensitive to flow rates & highly sensitive to vanadium recombination and source rates.
 - Surface reaction rates matter less (converge) as the deuterium concentration in PbLi increases (departing from surface limited regime).
- Future plan is to incorporate Pd coating & interdiffusion barriers into MELCOR-TMAP model:
 - Pd coating intended to enhance recombination coefficient at permeator surface to greatly increase H permeation rates.
 - Focus of ARPA-E GAMOW project with CSM.
- Future plan to model plenum region pool-atm transfer.





Construction status

- Control system hardware:
 - Construction underway.
- Vortex PbLi flow meter:
 - Welded and installed
- Test section
 - New borosilicate test section has been fabricated.
 - Awaiting installation.
- PbLi pump and tube furnace

Power supplies installed. Wiring underway.



PbLi pump and tube furnace controllers.



Gas distribution and control system



