



# Adaptive Data-Driven Model Predictive Control for Heat Pipe Microreactors

August 2023

*Changing the World's Energy Future*

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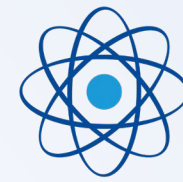
**Linyu Lin, Joseph Eugene Oncken, Vivek Agarwal, Benjamin Zastrow**

**August 2023**

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Safety Assessment and Analysis

# **Adaptable Data-Driven Model Predictive Control for Heat Pipe Microreactors**

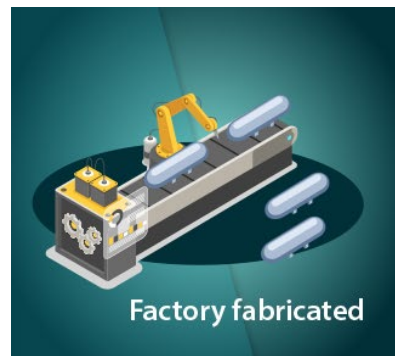
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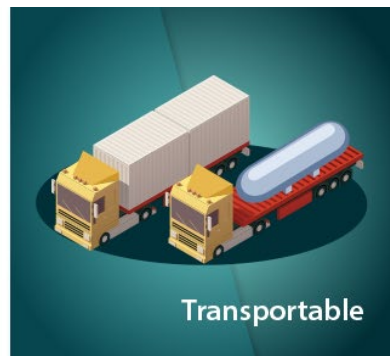


# Self-Regulating Microreactor

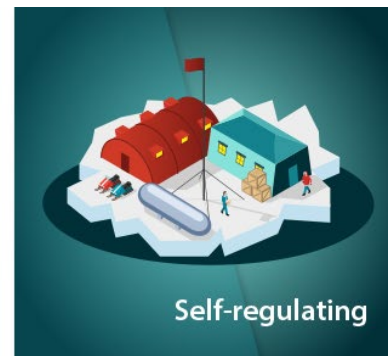
- Very small (<50MWe) reactors for non-conventional nuclear markets



Factory fabricated



Transportable



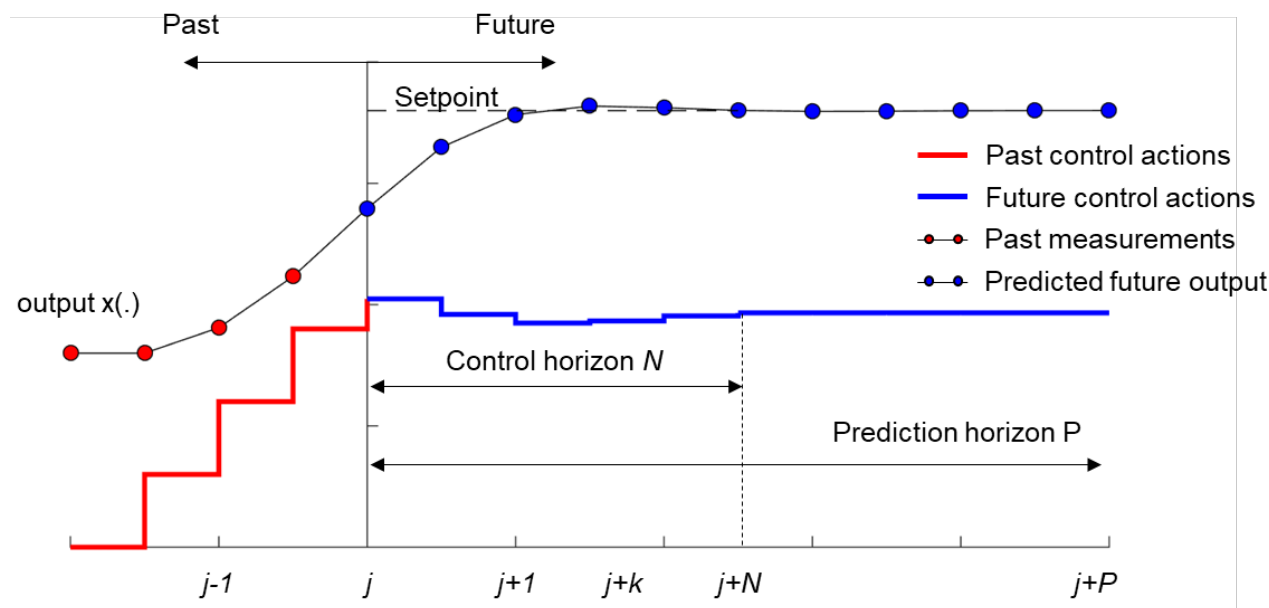
Self-regulating

- Self-regulating requires remote and semi-autonomous microreactor operations
  - Reduced number of specialized operators onsite
  - Load following capability

There are significant needs for research and development support for transferring from operator-centric to autonomous-enabled control room

# Anticipatory Control

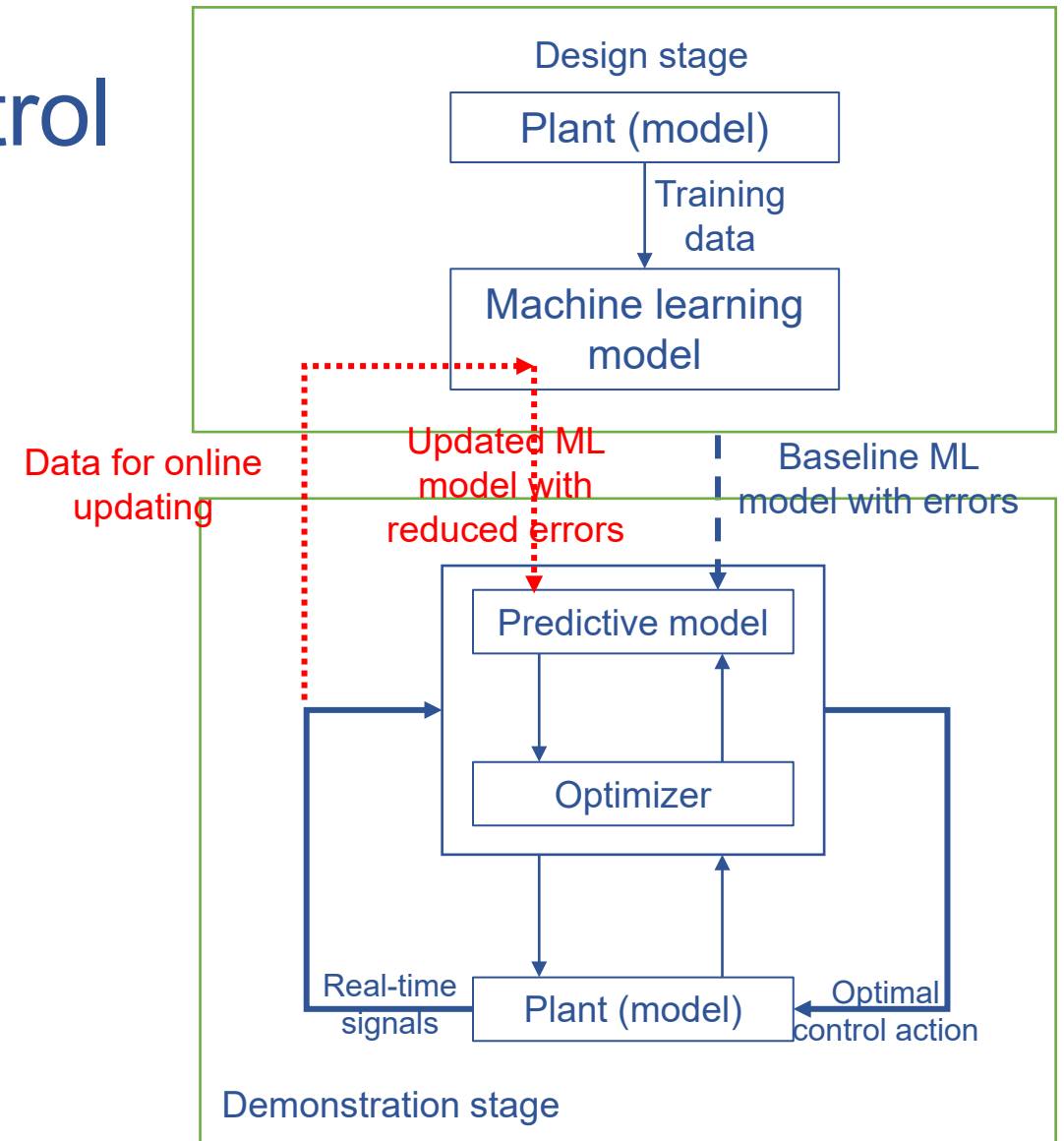
- Anticipatory control strategy for establishing technical basis of self-regulating microreactors
  - Proactively respond to disturbances and find optimal control actions to meet operational goals.
  - Explicitly incorporate and handle constraints by system dynamics, operational and safety requirements.
- Data-driven approaches for adapting systems to different testing systems and operational features
  - Expressive power: representing complex systems with nonlinear dynamics.
  - Modularity: system components can be separated and recombined.
  - Adaptability: flexible model forms and parameters



Given the complexity of nuclear energy systems, anticipatory control strategy shows better capabilities in **efficiently and safely** achieving (semi-) autonomous operations for microreactors

# Data-Driven Anticipatory Control

- Uncertainty in representing dynamics of complex systems
  - Gaps between modeled and actual system dynamics
  - Problem-dependent with varying design details among different systems
- Anticipatory control with machine learning surrogates for
  - Model developed based on data from high-fidelity simulations, experiments, and prototype facilities
  - Neural network (shallow) models for highly expressive power and fast computing
  - Online updating and transfer learning based on real-time data





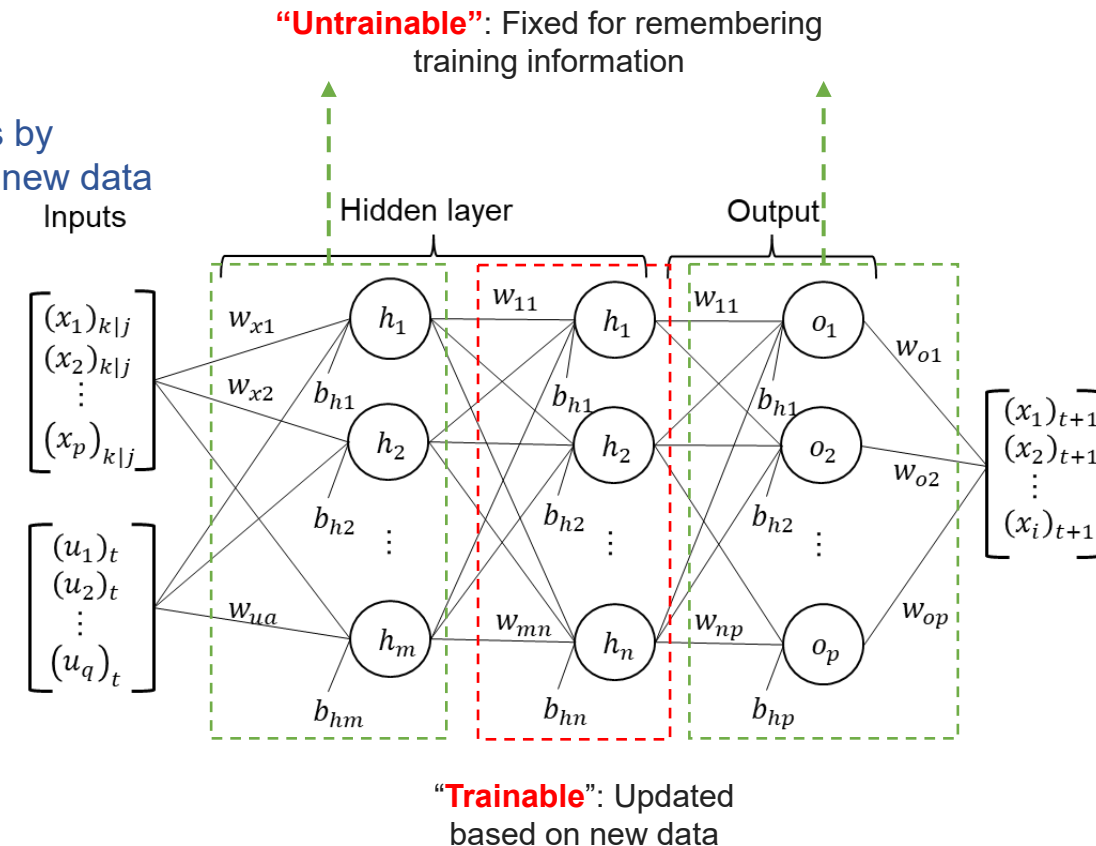
# Online Updating and Transfer Learning

- Adaptable process model through online updating

$$x_{k+1|j} = f(x_{k|j}, u_{k|j}, w_j) \pm \delta$$

Reduce model errors by  
continuously learning from new data

- Most common incarnation of transfer learning in deep learning:
  - Take layers from a trained model
  - Freeze layers to avoid destroying trained information
  - add new layers or free selected layers
  - Train new layers or selected layers
- Only necessary updates:
  - Update only when large discrepancy is detected.
  - Update only when a sufficient amount of data is collected.

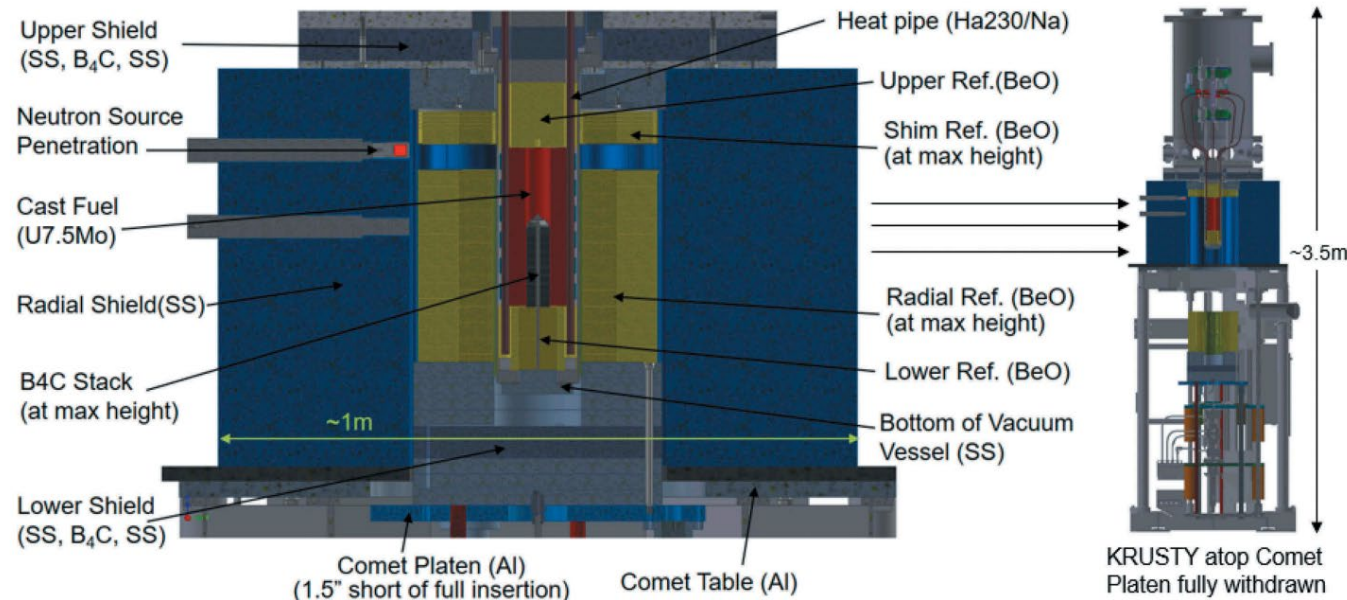
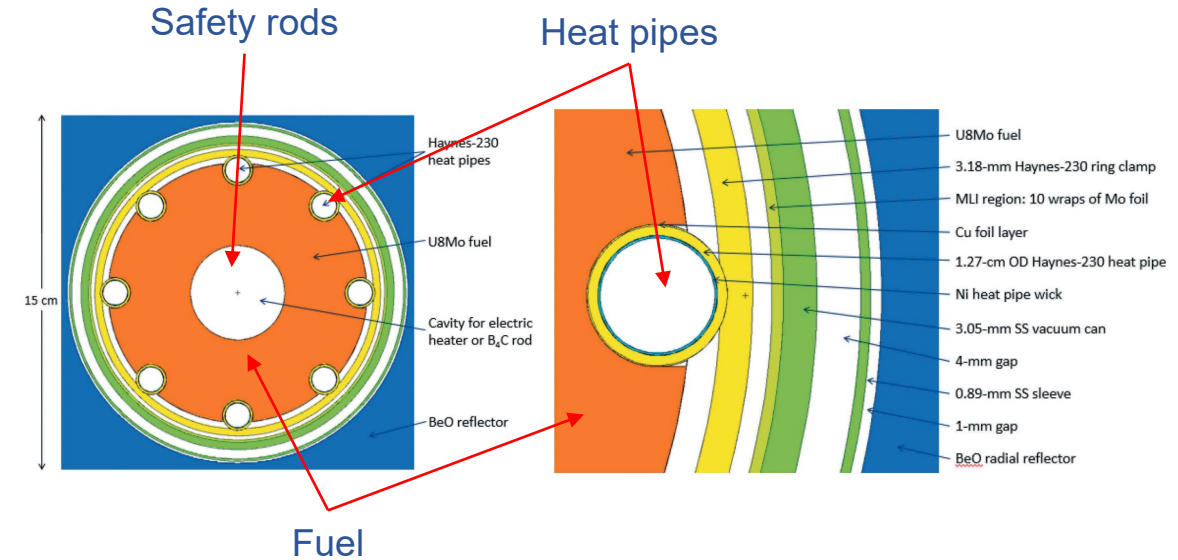


Instead of a “frozen” model, AI/ML models also offer opportunities in adapting to new (sensor) data.

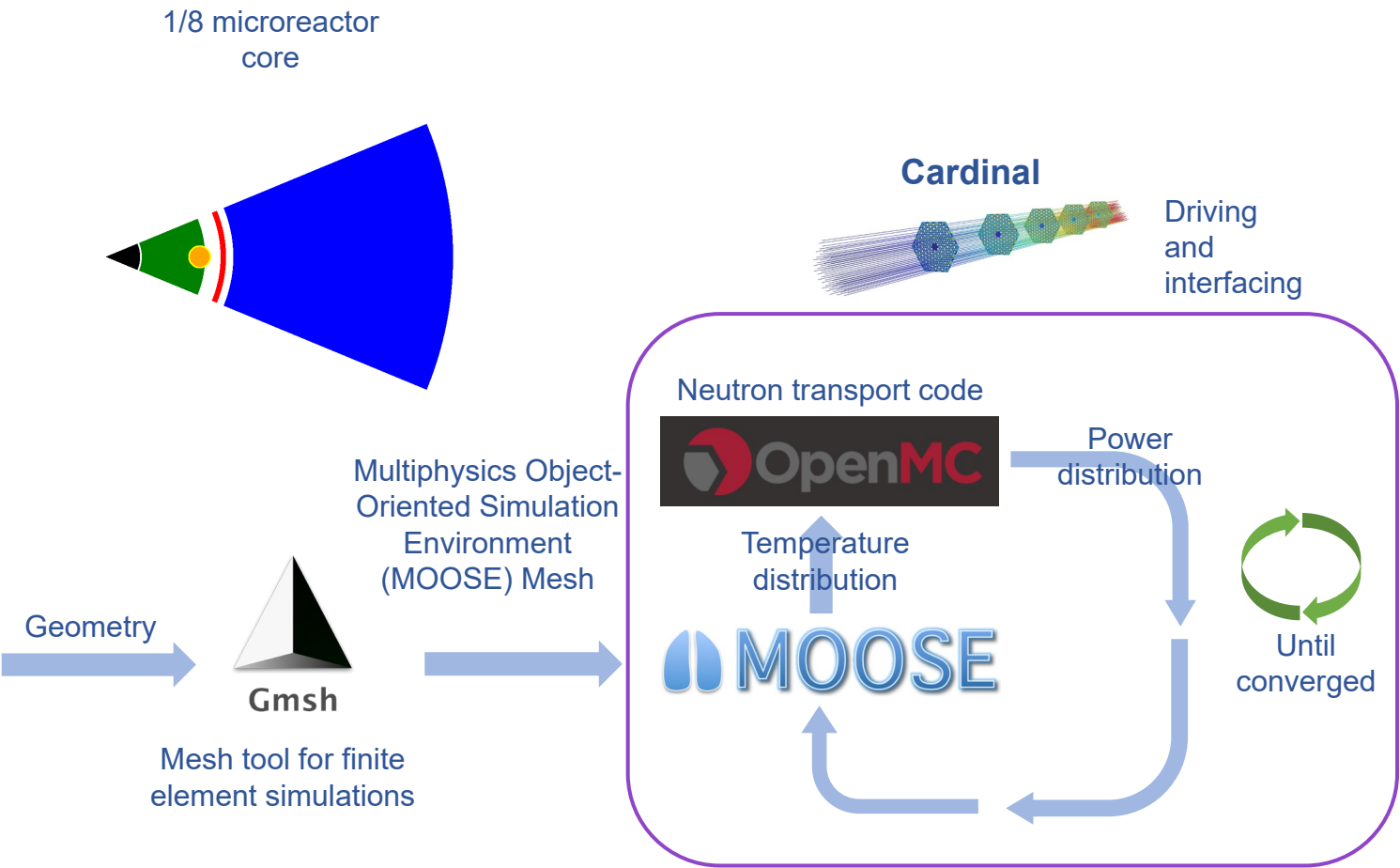


# KRUSTY Microreactor

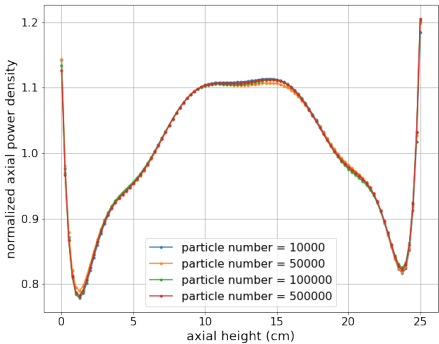
- Kilowatt Reactor Using Stirling Technology (KRUSTY) for space fission power development
  - 5kW thermal for 1 kW electric
  - Highly enriched uranium (HEU) U-8Mo
  - Haynes 230 heat pipes with nickel wick and sodium working fluid
  - Three neutron reflector regions



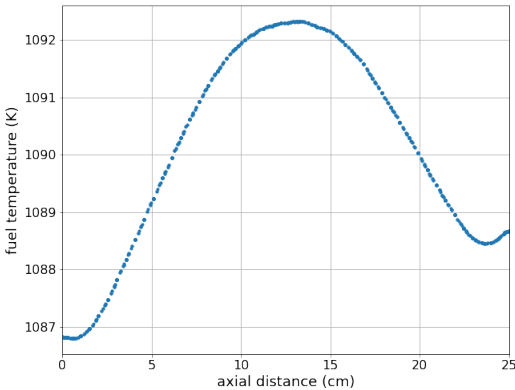
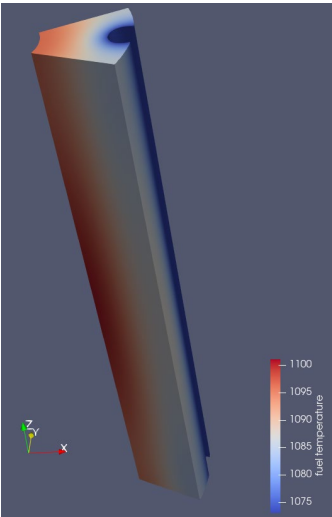
# Heat Pipe Microreactor Simulator



Normalized power distribution by Monte Carlo simulation



Temperature distributions by MOOSE



# Point Kinetic Model

**Inputs**  $\mathbf{u} = [z_r]$

**States**  $\mathbf{x} = [n_r, c_{r,1}, \dots, c_{r,6}, T_f, T_e]$

**Outputs**  $\mathbf{y} = [P_a]$

$z_r$  = Control rod position

$n_r$  = Total relative neutron density (prompt and delayed)

$c_{r,i}$  = Delayed relative neutron densities ( $i = 1, \dots, 6$ )

$T_f$  = Fuel temperature

$T_e$  = Evaporator temperature

$P_a$  = Reactor power

# Point Kinetic Model

Reactivity with temperature feedback terms

$$\left\{ \begin{array}{l} \rho_r = G_r * z_r + G_0 \\ \rho = \rho_r + \alpha_f(T_f - T_{f0}) + \alpha_c \left( \frac{T_e + T_c}{2} - T_{avg0} \right) \end{array} \right.$$

Point kinetics with six delayed neutron groups

$$\left\{ \begin{array}{l} \frac{dn_r}{dt} = \frac{\rho - B}{\Lambda} n_r + \sum_{i=1}^6 \frac{\beta_i}{\Lambda} c_{r,i} \\ \frac{dc_{r,i}}{dt} = \lambda_i n_r - \lambda_i c_{r,i} \end{array} \right.$$

Heat transfer

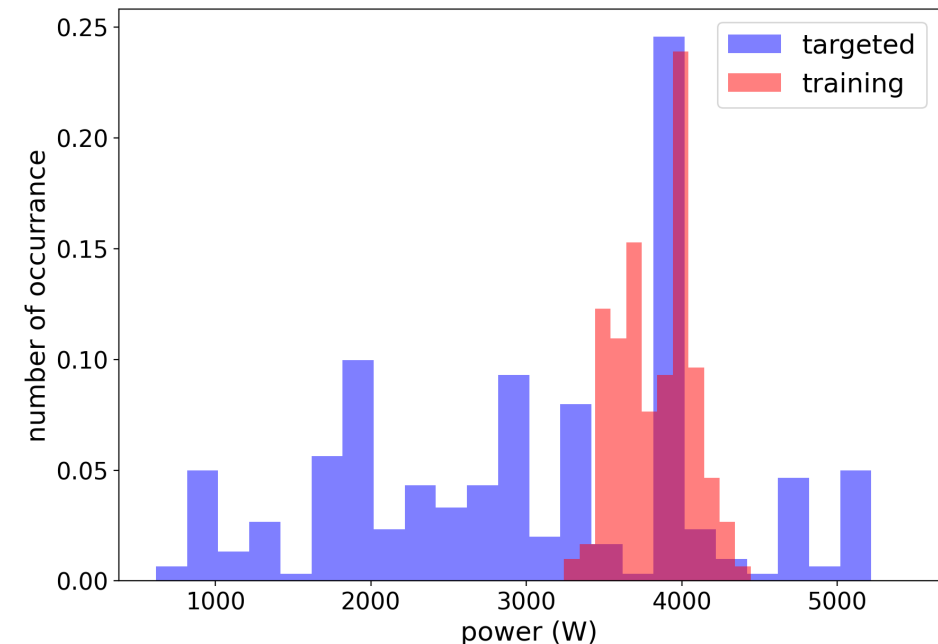
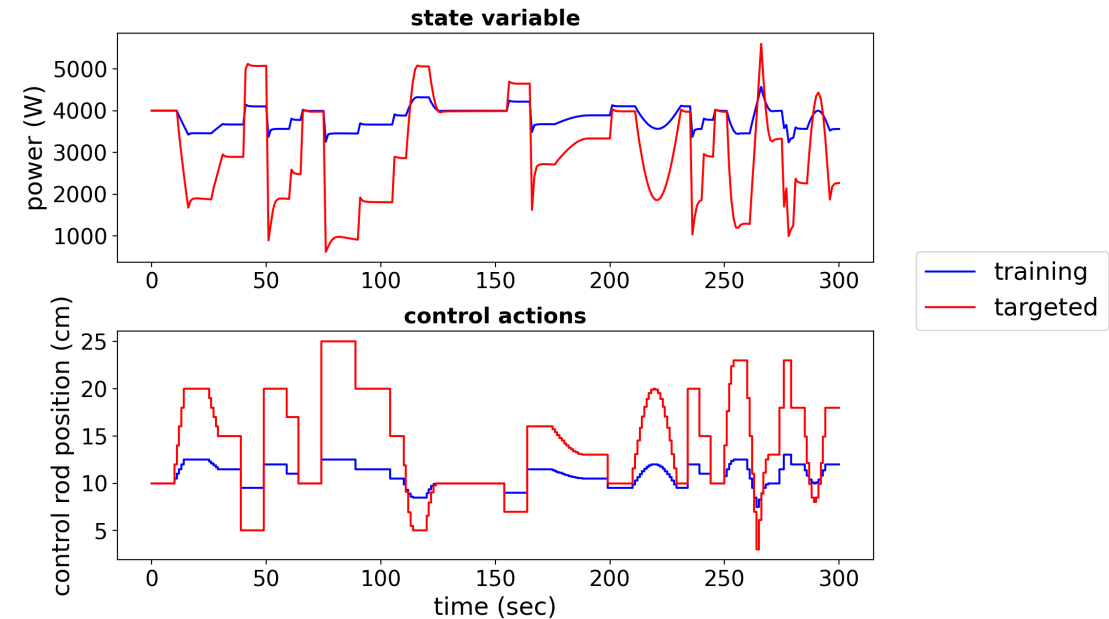
$$\left\{ \begin{array}{l} \frac{dT_f}{dt} = \frac{f_f P_a - P_c}{\mu_f} \\ \frac{dT_e}{dt} = \frac{(1 - f_f) P_a + P_c - P_e}{\mu_c} \end{array} \right.$$

# Transient Data

- Multiple transients of reactor power rates  $P_{t+1}$  are generated by perturbing the position of control rods  $u_t$

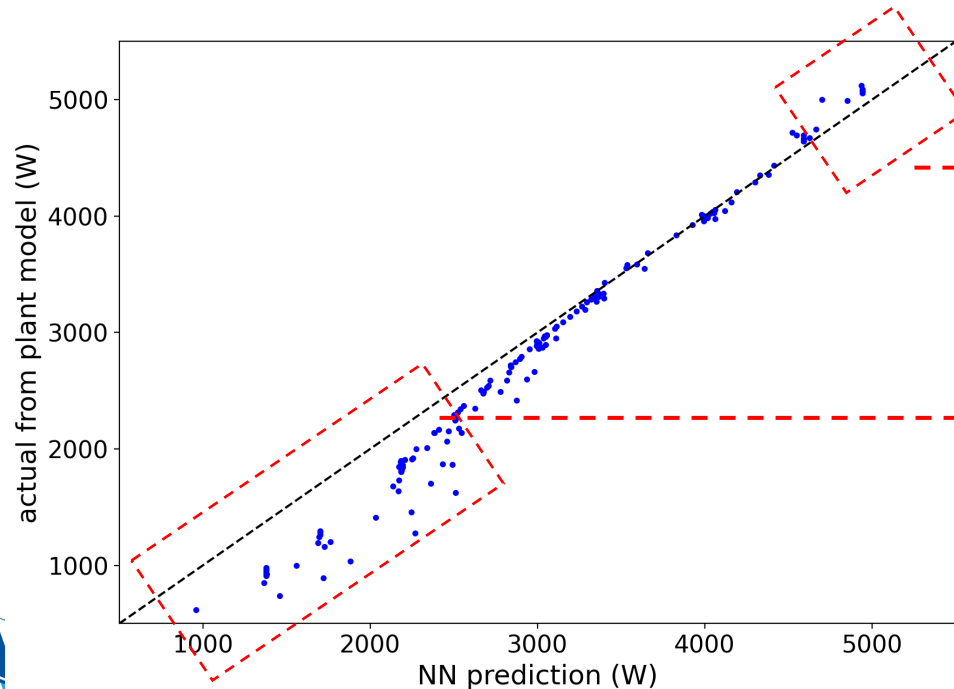
$$P_{t+1} = f(u_t, P_t)$$

- A gap between training and targeted data
  - Intentionally created to demonstrate online updating
  - Less power variations because of smaller control rod movements



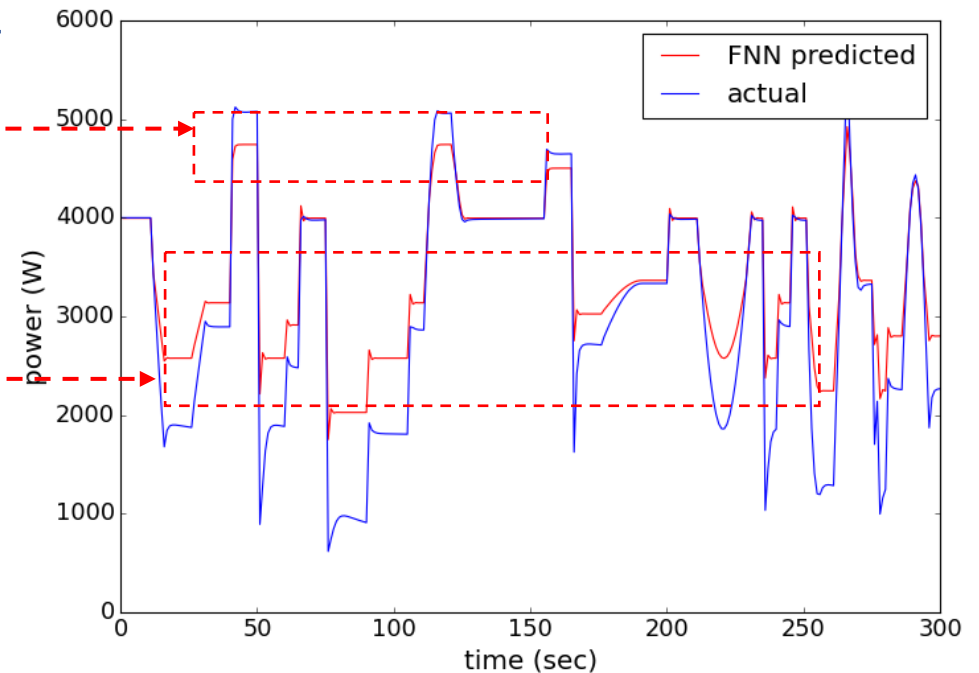
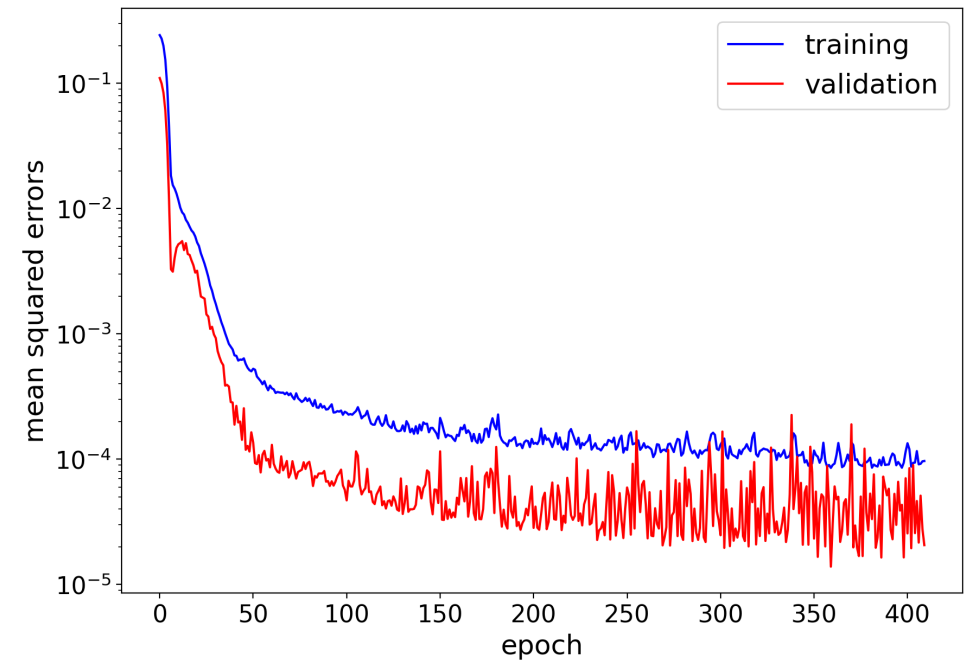
# Process Model Validation

- Model errors due to data gaps
  - Large errors in low- and high-power regions

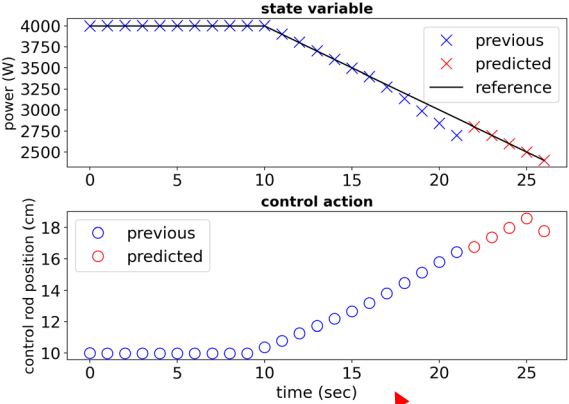
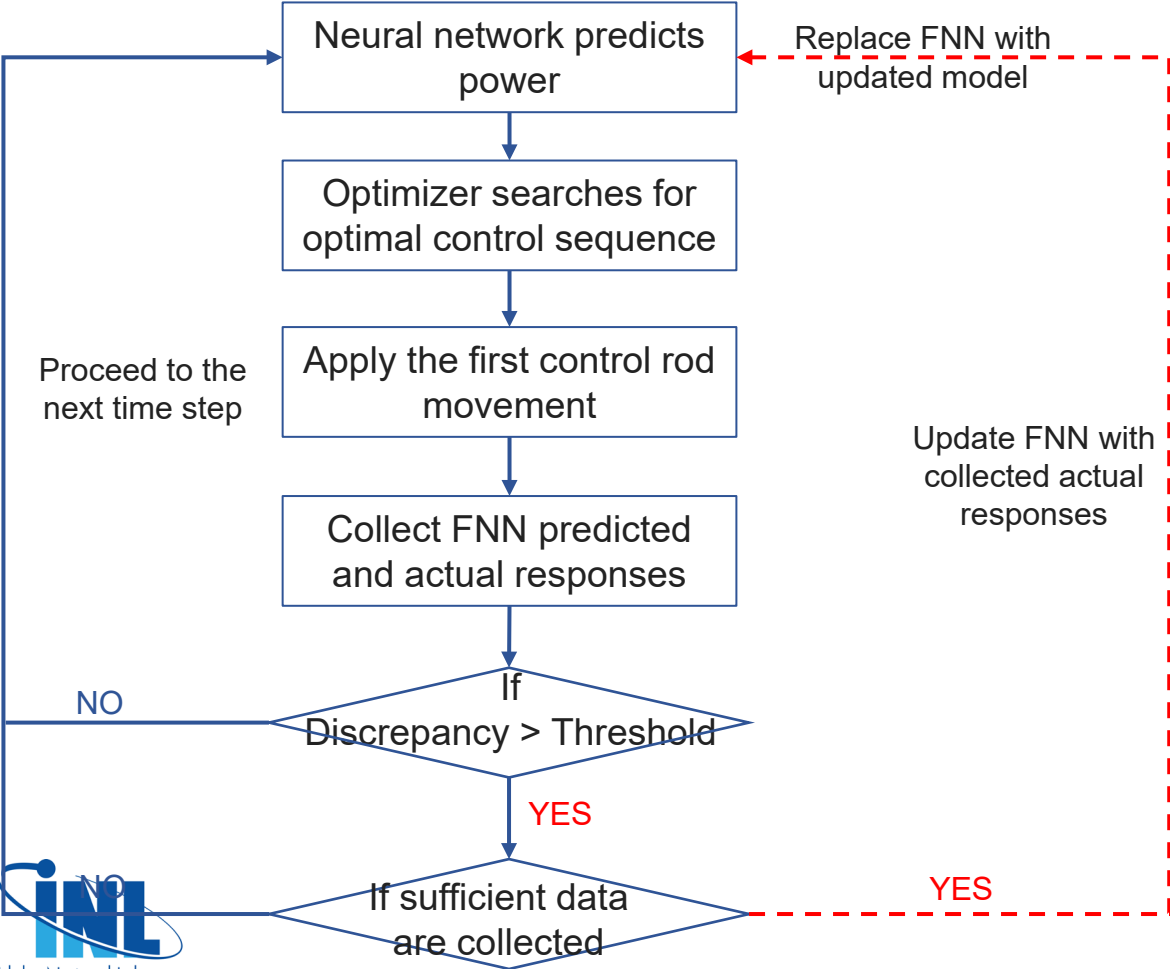


Deviations at high-power regions

Deviations at low-power regions

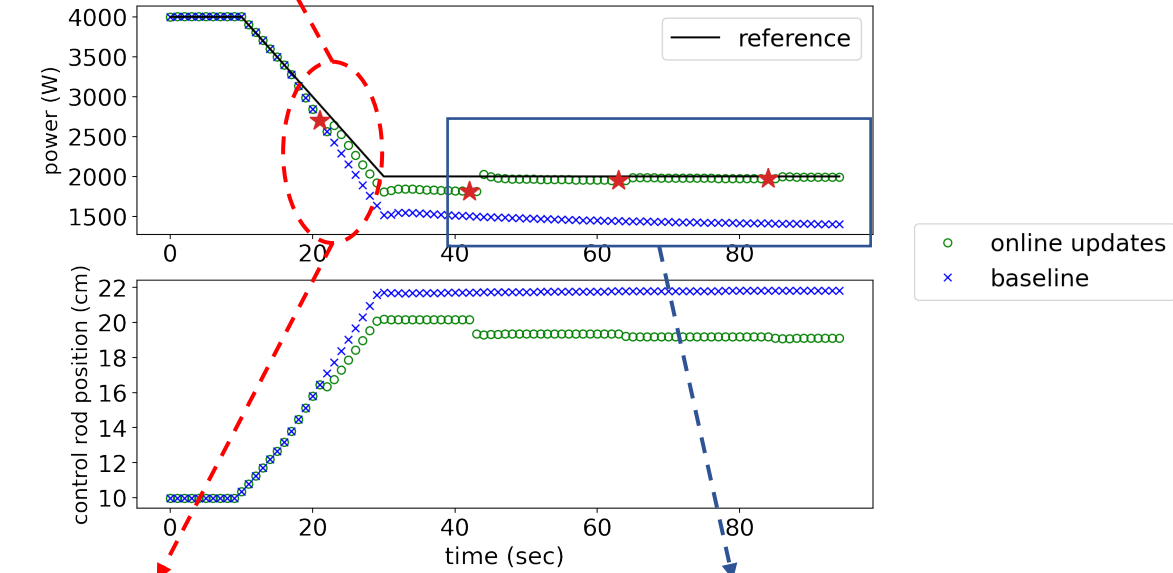


# Online Updating



Surrogate overpredicts power and causes biased control actions

Preliminary results given a linear ramp change in power setpoints



Large discrepancy identified

Improved performance with a better surrogate:  
Root mean squared error is reduced: 464 W → 87 W

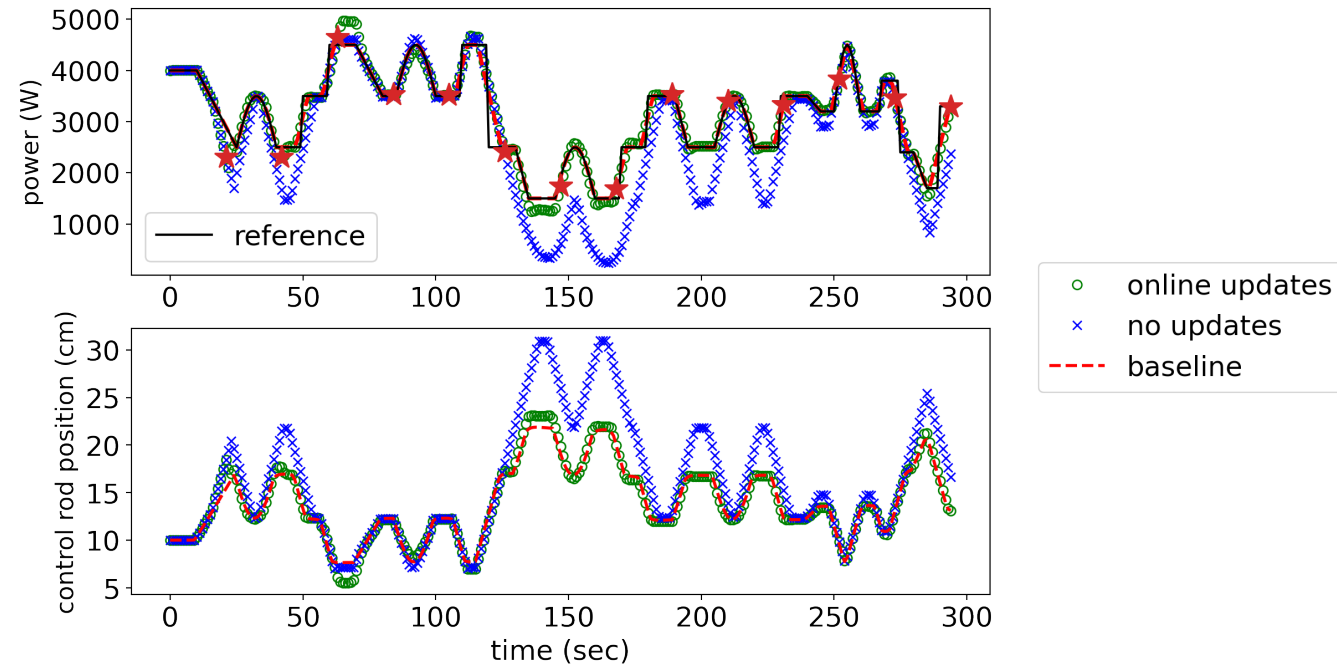


# Computational Speed

- No updates
  - The entire simulations take 131.3 seconds to finish
- Two updates
  - The entire simulation takes 371.52 seconds to finish
    - The first update takes 97.31 seconds to finish
    - The second update takes 138.5 seconds to finish
  - No major computational burdens given the limited number of updates

# Online Updating

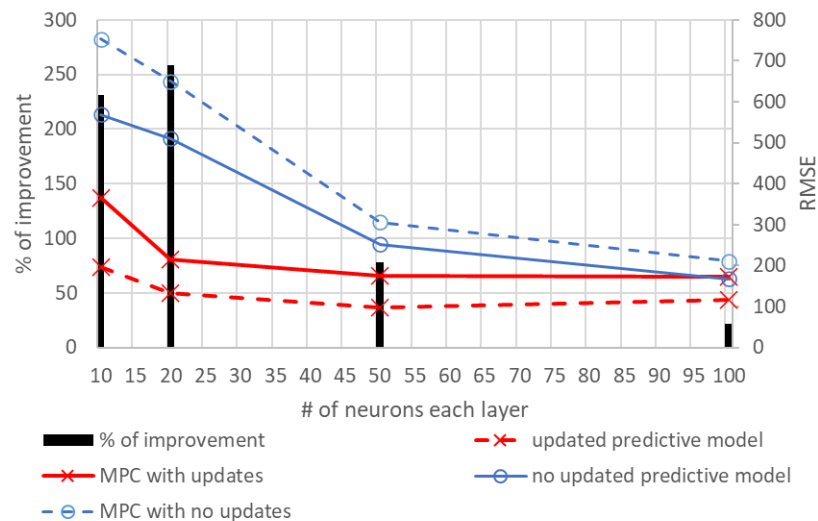
- Using a two-layer FNN as the surrogate of the baseline point kinetic models
  - Freeze first layer and update second layer
  - 20 neurons each layer
- Demonstrations with a longer transient
  - Prediction accuracy is improved by 74%
  - Controller's tracking capability is improved by 70%



		Overall Root Mean Squared Errors	Discrepancy in control-rod movements
Prediction errors	No update	510 W	
	With update	133 W	
Tracking errors	No update	649.9 W	3.39 cm
	With update	214.7 W	0.58 cm

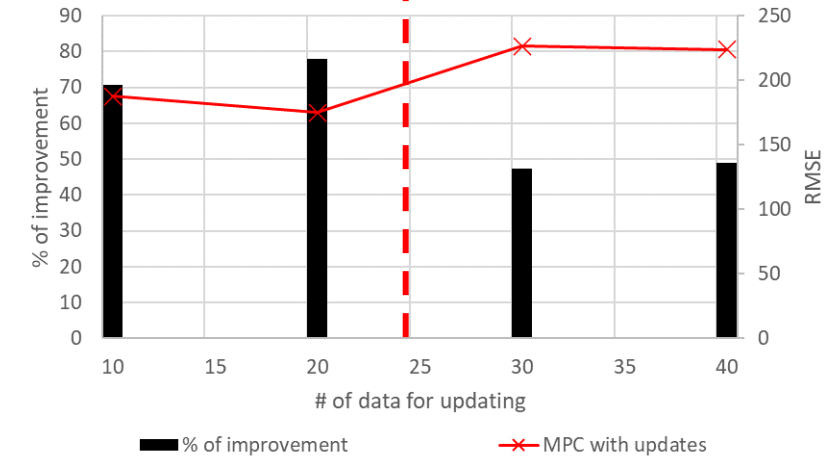
# Sensitivity Analysis

- Given the same testing scenario, the improvement depends on
  - Expressive and generalization capability of neural network
  - Update strategy (threshold, number of data, and layers to update)

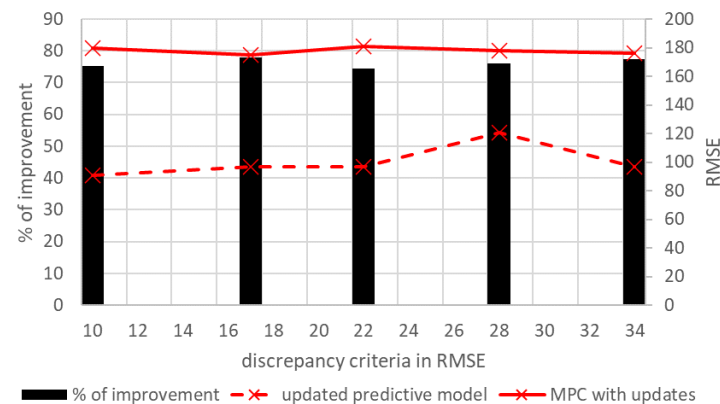


- Test online updates with shallow to deep neural network
  - More improvements with shallow (underfitted) networks.
  - Most significant improvements when starting from 20 neurons each layer

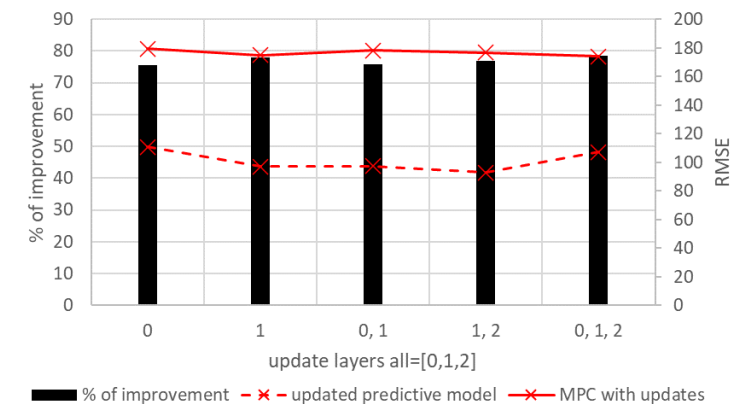
More Frequent updates ← → Less Frequent updates



- More frequent updates are preferred for smaller errors



- No significant impacts by discrepancy threshold or selections of layers for updates

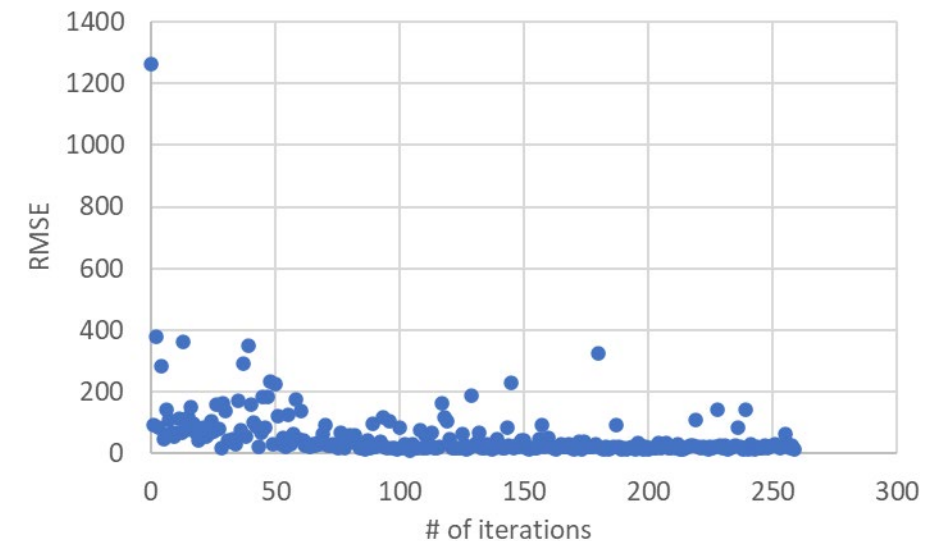


# Hyperparameter Optimization

- The update strategy includes multiple hyperparameters
  - Layers to update (six possible combinations of any layer index)
  - Error thresholds: [3, 45] W
  - Number of data for updating: [5, 40]
  - Learning rate discount: [0.01, 1]

		Overall RMSE	
Prediction errors	No update	510.0 W	
	With update	130.5 W	
	Baseline	0 W	
Tracking errors	No update	649.9 W	3.39 cm
	With update	178.7 W	0.26 cm
	Baseline	168.2 W	

Hyperparameter	Optimal Values
Layers to update	1 <sup>st</sup> and 2 <sup>nd</sup> layer
Error thresholds	36.9 W
Number of data for updating	10
Learning rate discount	0.98



# Summary Remarks

- The accuracy of data-driven models and data-driven anticipatory controller are limited by the gaps between training data and targeted applications
- This work proposes an online updating strategy for continuously updating a neural network model when unseen data are detected
  - The goal is to reduce discrepancy between predicted and actual data through continuous learning
  - Transfer learning: Update part of network while freezing the rest
  - Learning is activated when a sufficient amount of data is collected, and a large discrepancy is detected
- Results show that the proposed strategy could significantly improve the accuracy of an “underfitted” process model and controller performance when there are data gaps
  - Deep networks show better initial performance
  - Optimal update strategy can be found through hyperparameter optimizations



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