



Stable Element Doping of Sol-gel Toward Simulating Environmental Matrix in Surrogate Explosive Nuclear Debris

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Changing the World's Energy Future

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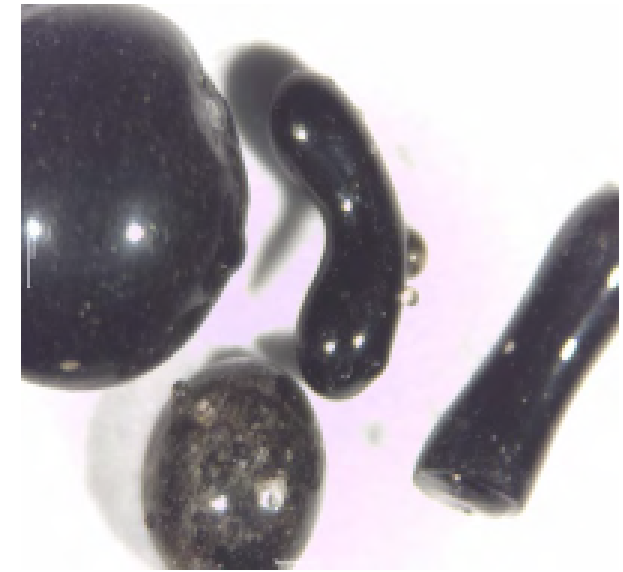
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NuFor Conference 2022

Surrogate Nuclear Explosive Debris (SNED)

- What is surrogate nuclear explosive debris?
 - Synthetic material that mimics some aspect of nuclear debris (physical, chemical, radiological etc).
- Need
 - Realistic surrogate nuclear debris needed for training nuclear forensic capabilities of first responders (in-field collections, laboratory analysis)
- Requirements
 - Size
 - Color
 - Elemental composition (matrix)
 - Radionuclide content
 - Dose



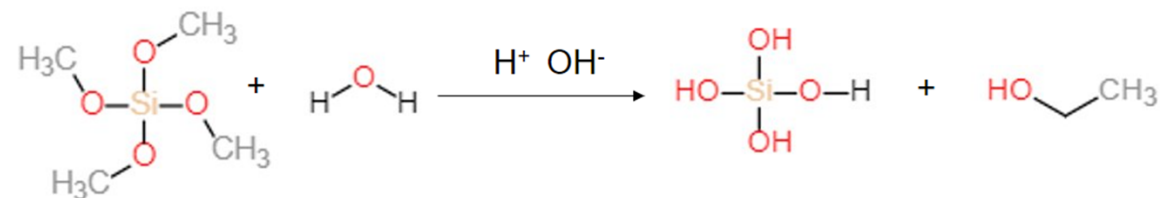
How is SNED produced?

Sol-gel Particle Synthesis for Surrogate Aerodynamic Fallout

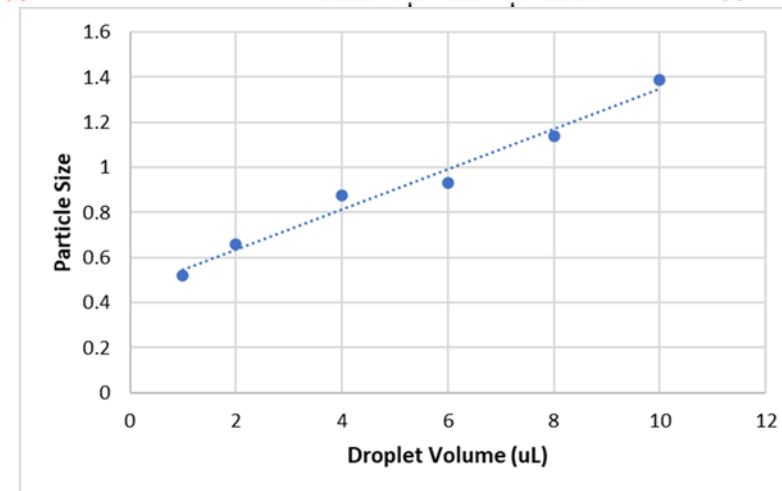
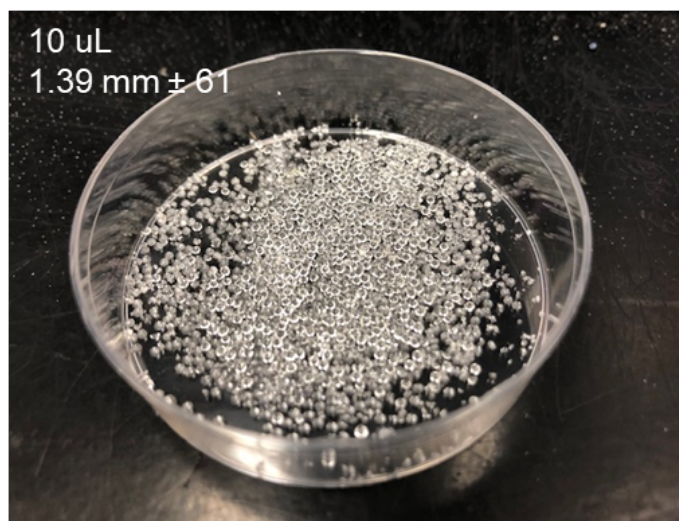
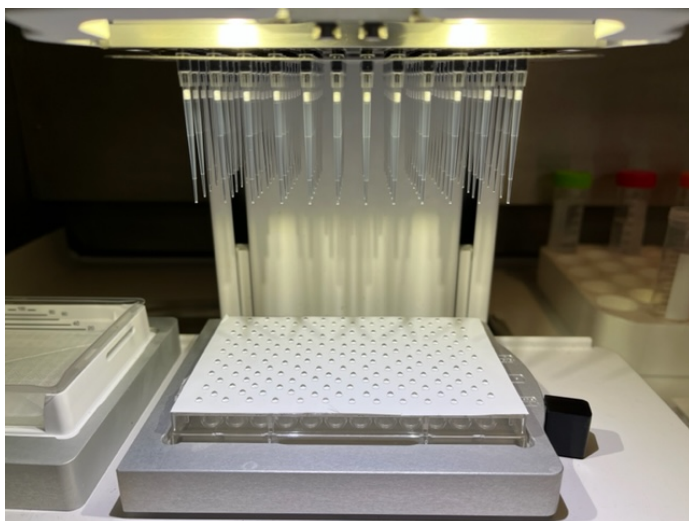
- Bottom-up Method for generating solid materials from small molecules (Tunability)
 - Monomeric Silicate precursor (TEOS)
 - Acid catalyzed hydrolysis and poly-condensation
 - High-throughput drop casting onto hydrophobic surface
- Tunable particle sizes
 - Near-field to mid-range field nuclear fallout (2 mm to 200 um particles)

Sol-gel Synthesis Method

- Hydrolysis of Alkyl silicate precursor
 - Can be acid or base catalyzed

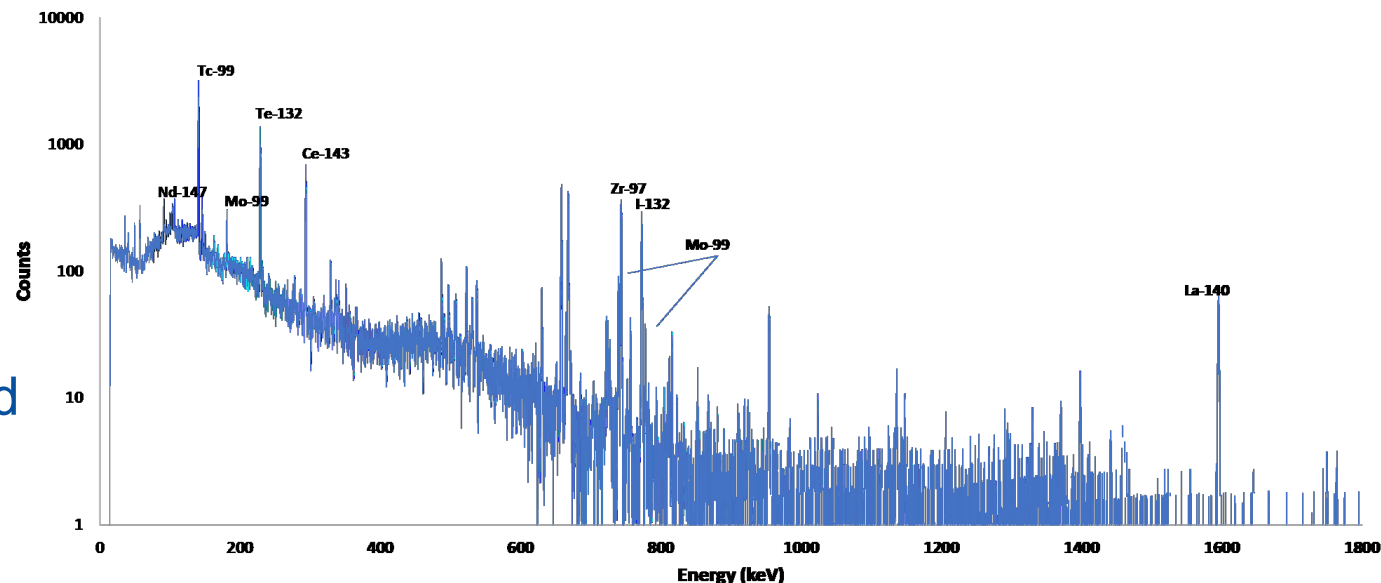


- Condensation



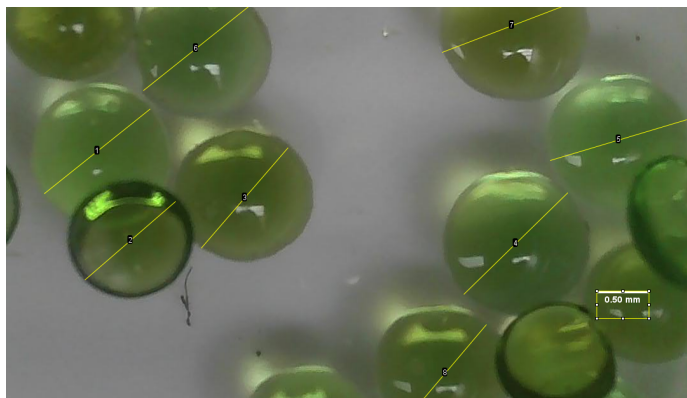
Sol-gel Particle Synthesis for Surrogate Aerodynamic Fallout

- Quantitative encapsulation of radionuclides
 - Included into acid fraction of sol-gel precursor solution.
 - Standard solution in → Standard solid out (within measurement error)
 - Tunable radionuclide ratios

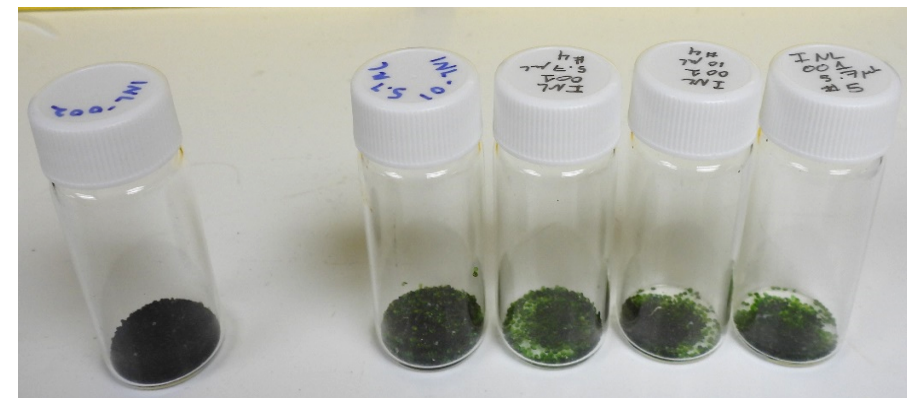


Example Gamma Spectrum of Sol-gel surrogate Debris

- Tunable Color
 - Black vitreous luster
 - Dark green
 - Blue, red, orange, etc.



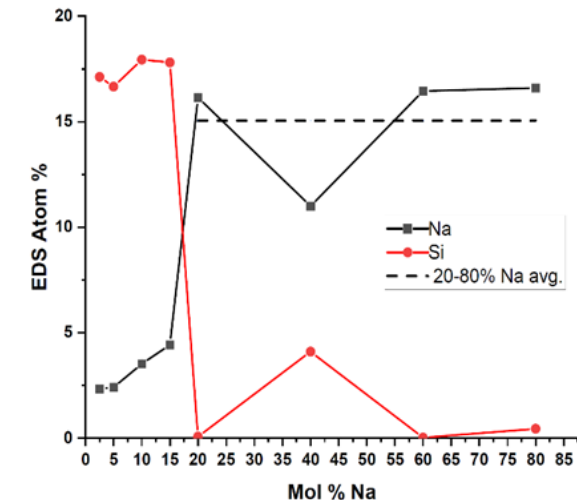
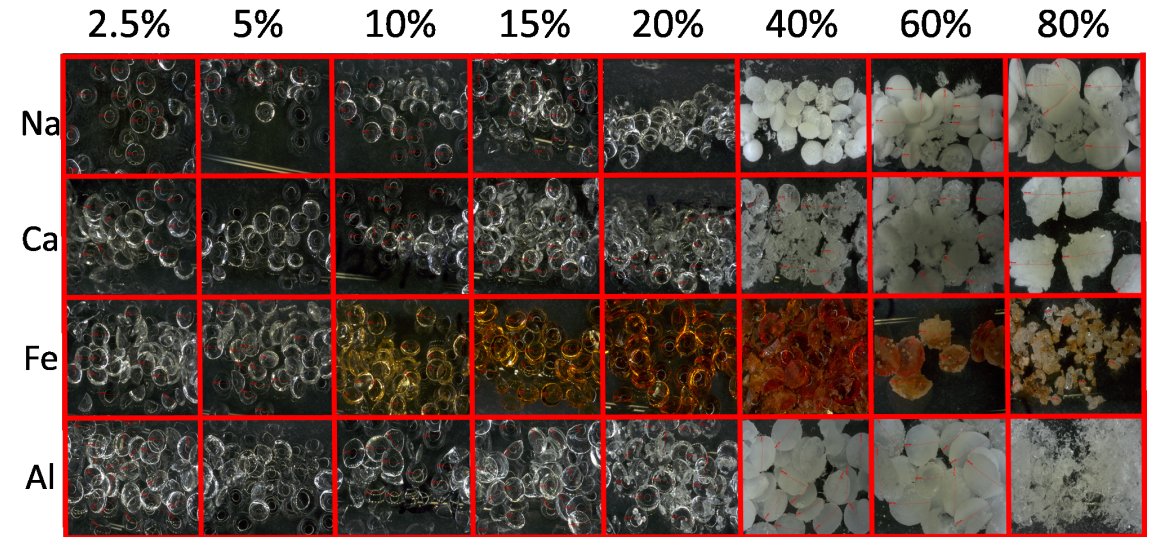
Using Stable Dopants



Example Green Sol-gel surrogate Debris

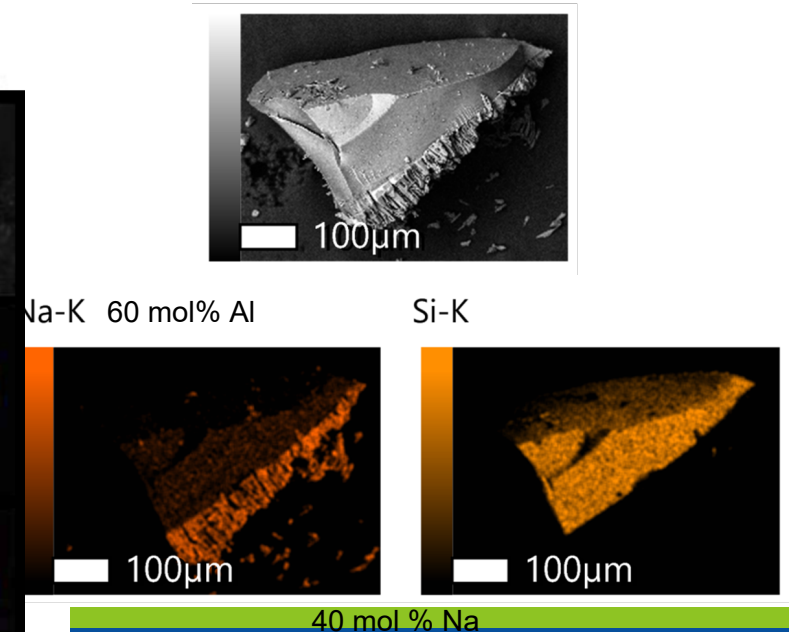
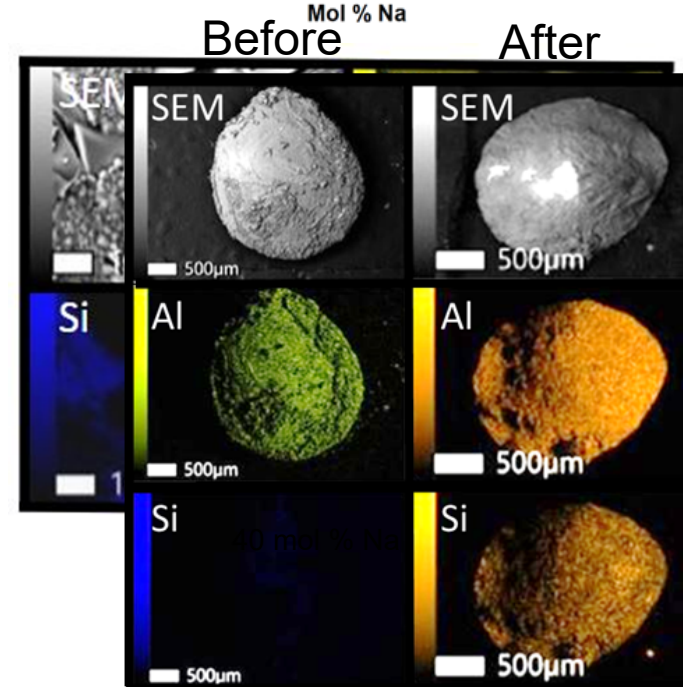
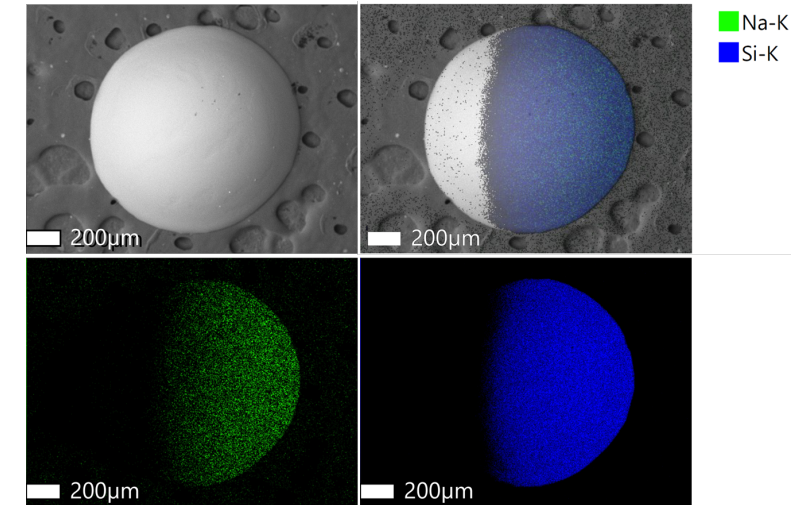
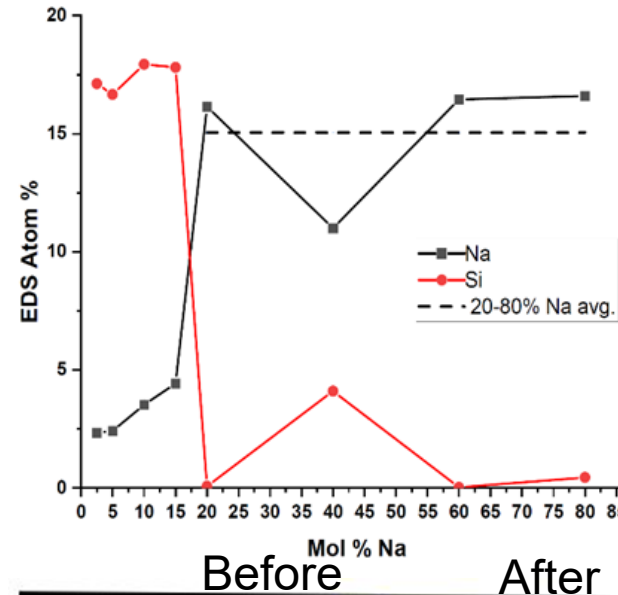
Stable Elemental Loading in Sol-gel

- Systematic loading of single elements
 - Al, Fe, Na, Ca nitrate salts
 - 0 to 80 mol % (relative to Si)
 - Characterization via
 - Optical microscopy
 - SEM
 - EDS
- Predictable linear incorporation at low loading levels (< 10 mol %)
- Predictable matrix inversion at high loading levels (>60 mol %)
- Most interesting at (10-20 mol %)



Stable Elemental Loading in Sol-gel

- Prior to 15 mol % loading level
 - Smooth topographical structure
 - Homogenous elemental distribution
 - Co-localization w Si
- Above 15 mol % loading level
 - Rough topo. surface features form
 - Enriched in dopant element
 - Obscuring or not co-localized w Si.
 - Dopant Capacity reached at ~15-20%
- Thermal Treatment at 500 deg C
 - Re-homogenizes elemental distribution



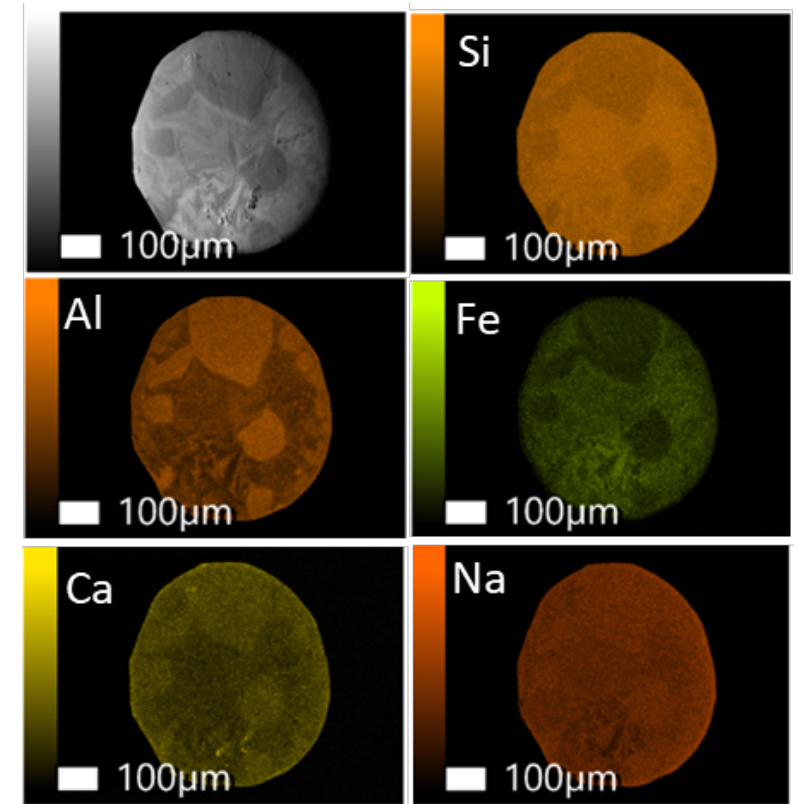
40 mol % Na

Soil Matrix and NTS Debris

- Soil Matrix

- Al, Fe, Na, Ca doped into approximate wt. % to mimic average earth crustal abundance
- Particles thermally treated at 500 deg C.

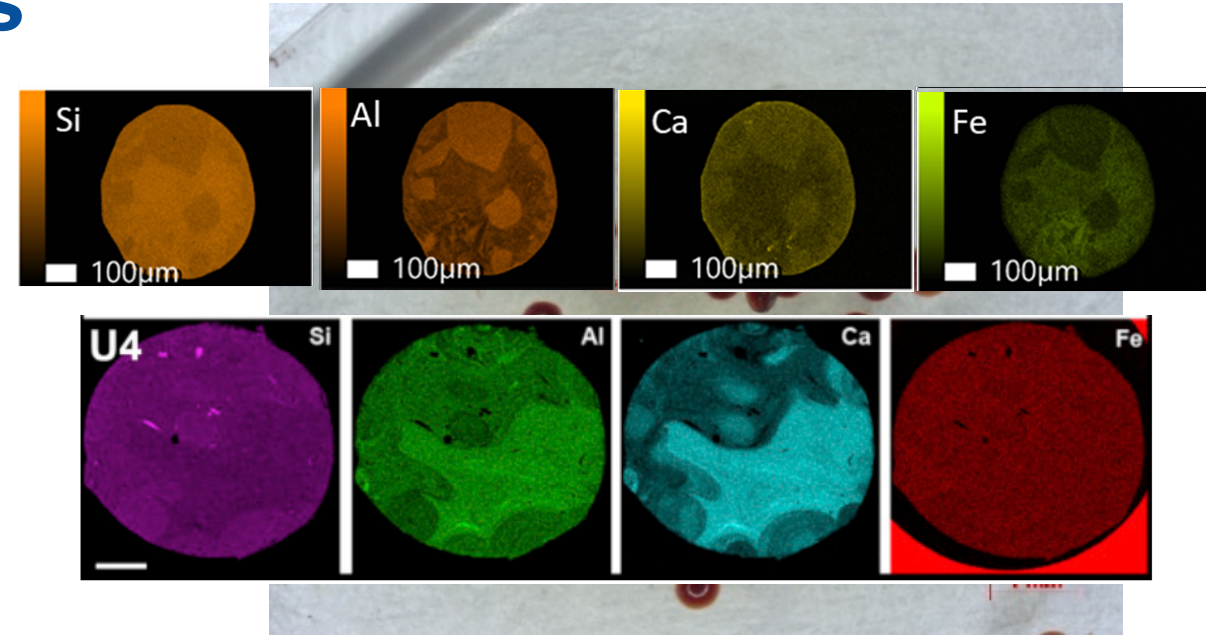
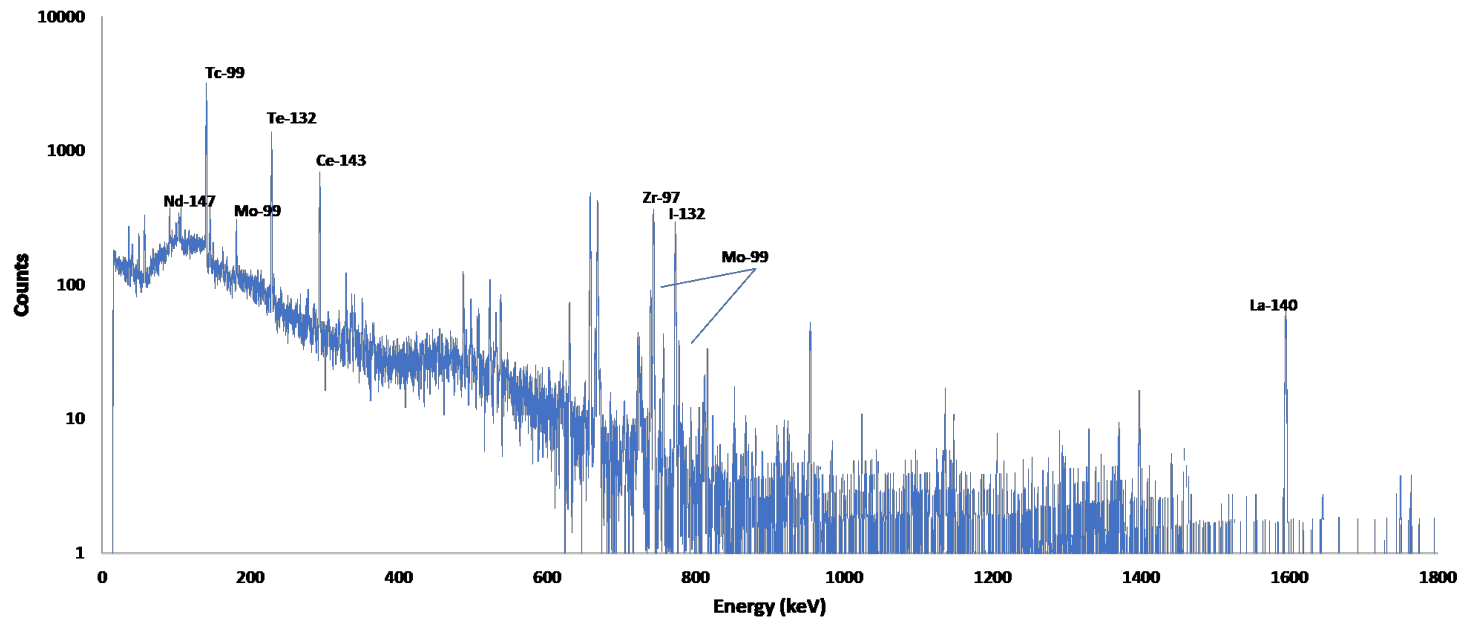
Element	Target % ¹	Wt. Measured Wt. %	Mol % to SiO ₂	Crustal Wt. % ¹⁷
Fe	4.47	7.39	4.94	5.00
Na	5.24	6.18	10.03	2.83
Si	-	58.72	-	48.6



SEM and EDS of soil matrix sol-gel particles.

Soil Matrix and NTS Debris

- NTS Matrix w Fission Products
 - Quantitative fission product encapsulation
 - Encapsulated $\sim 1\text{E}^{13}$ fissions/g sol-gel
 - Does rate ~ 350 mrem/h/g



Element	Target NTS Wt. % ¹	Measured Wt. %	Bias %
Al	7.28	9.0 ± 0.2	24
Fe	2.06	2.0 ± 0.2	3.7
Ca	1.34	1.4 ± 0.1	2.4
Mg	0.328	0.33 ± 0.04	1.1

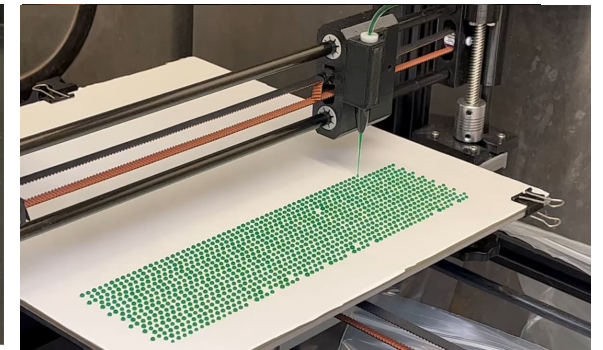
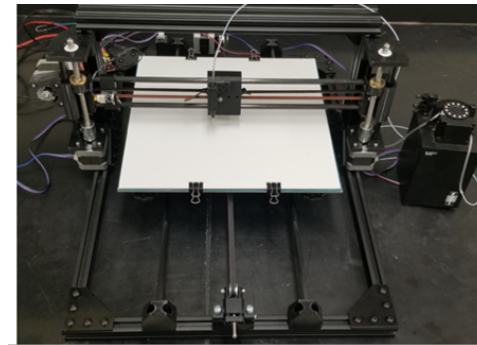
1. Weisz et al. *Geochim. Cosmochim. Acta* **2017**, 201, 410-426.

Summary

- Sol-gel Particle Synthesis for surrogate aerodynamic fallout
 - Tunable size, color, elemental composition, radionuclide content, dose rate
- Characterized the loading behavior and capacity of stable dopants into sol-gel particles
- Produced sol-gel particles with correct size, color, elemental composition, radionuclide content, dose rate as evaluated NTS fallout
- Sending sol-gel SNED to LLNL, LANL, AWE etc...

Future Directions

- Surrogate Far-field Particles
 - Alternate matrices e.g. urban etc.
 - Super hydrophobic surfaces
 - <100 μm
 - Spherical
- Advanced Manufacturing Techniques
 - Higher throughput
 - Other types of debris
- “Ballistic splatter” type debris



Acknowledgments

Team



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