



Conceptual Neutronics Scoping for Ramp Testing in the Advanced Test Reactor

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Changing the World's Energy Future

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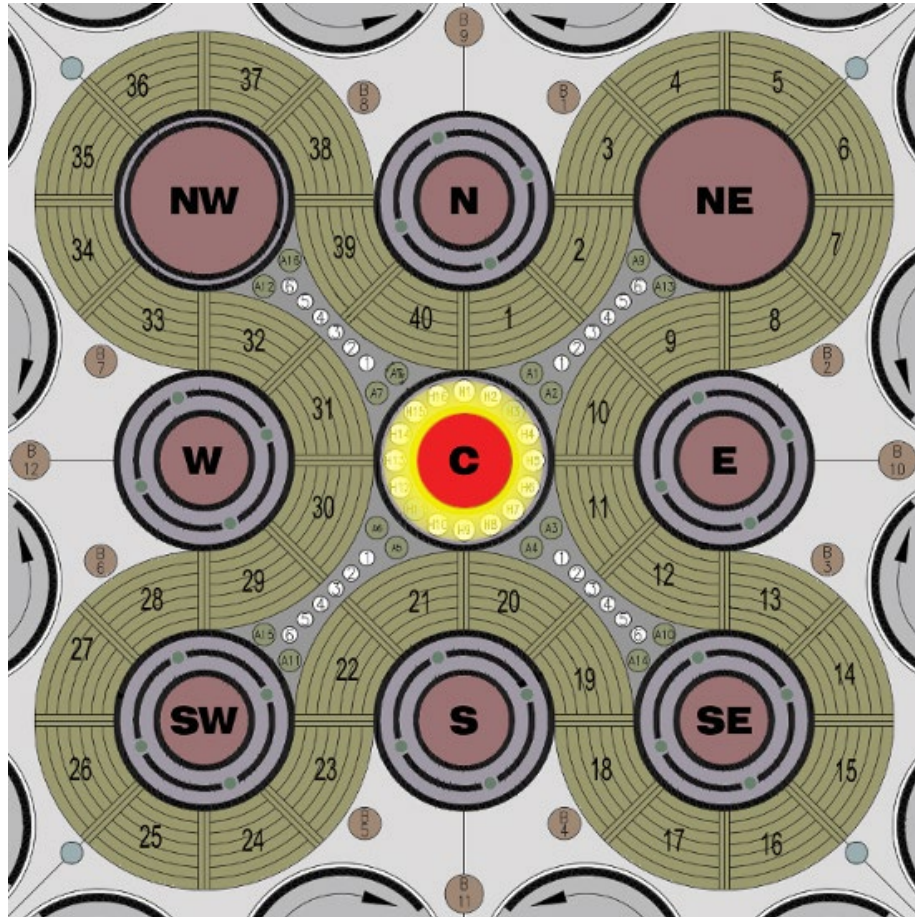


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Background

- “Ramp” testing is essential for studying pellet cladding interaction (PCI).
 - Experiment power is ramped up and down to stress the fuel.
- With the closure of the Halden Boiling Water Reactor in 2018, capacity for in-reactor power ramp testing was lost.
- It is of interest to the US Accident Tolerant Fuel (ATF) Program to find new facilities for PCI ramp testing.
- Three options at Idaho National Laboratory were considered:
 - Transient Reactor Test Facility (TREAT) in a Transient Water Irradiation System in TREAT (TWIST) capsule
 - Advanced Test Reactor (ATR) in an I-Loop (*up next – Worrall et. al.*)
 - **ATR Center Flux Trap (CFT) in Loop-2A**
- This presentation examines conceptual neutronic design of the proposed Loop-2A experiment “**ATF-2Ramp.**”

Advanced Test Reactor Layout

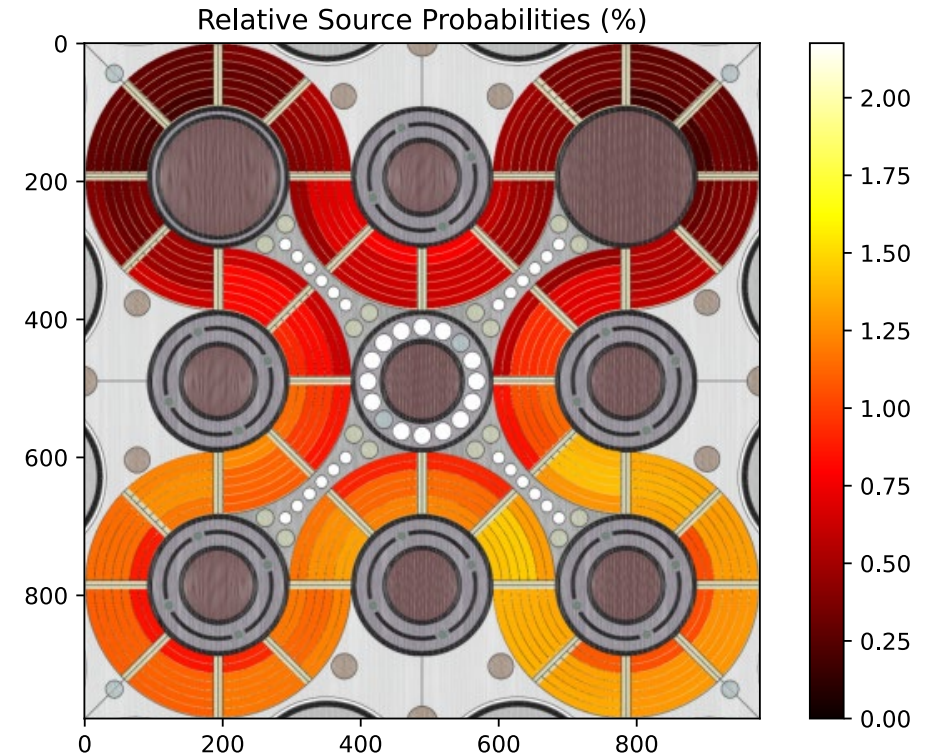


Typical Fluxes

Location	Diameter (inches)	Thermal Flux (n/cm ² -s)	Fast Flux (n/cm ² -s)
North Flux Trap	3.250	4.4E+14	9.7E+13
West Flux Trap	3.250	4.4E+14	9.7E+13
East Flux Trap	3.250	4.4E+14	9.7E+13
South Flux Trap	3.250	4.4E+14	9.7E+13
Center Flux Trap	3.160	4.4E+14	9.7E+13
Northwest Flux Trap	5.375	4.4E+14	2.2E+14
Northeast Flux Trap	5.375	4.4E+14	2.2E+14
Southwest Flux Trap	3.250	4.4E+14	9.7E+13
Southeast Flux Trap	3.250	4.4E+14	9.7E+13
Small B-Position	0.875	2.5E+14	8.1E+13
Large B-Position	1.500	1.1E+14	1.6E+13
Inner-A Position	0.625	1.9E+14	1.7E+14
Outer-A Position	0.500/0.625	2.0E+14	2.3E+14
H-Hole	0.625	1.9E+14	1.7E+14
Small I-Position	1.500	8.4E+13	3.2E+12
Medium I-Position	3.250	3.4E+13	1.3E+12
Large I-Position	5.000	1.7E+13	1.3E+12

PALM Cycles in ATR

- The ATR CFT is normally occupied by steady-state ATF-2 experiments.
- ATR periodically operates short, high-powered cycles for powered axial locator mechanism (PALM) experiments.
 - Characterized by core power changes and a strong flux tilt, conventionally South lobes > North lobes.
- Assumed: Cycle 167A-PALM lobe power distribution from near EOC.

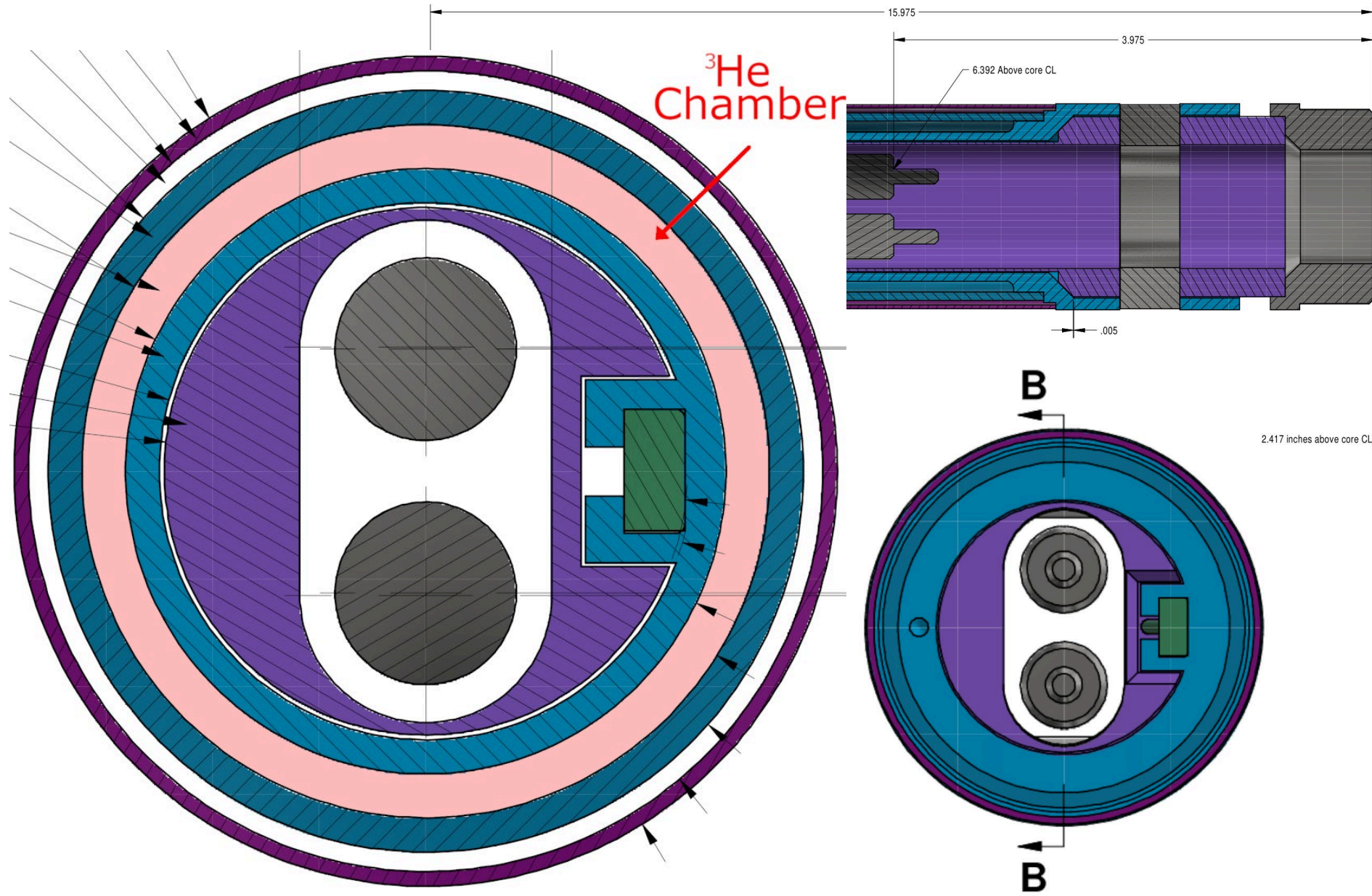


Lobe	NE	SE	SW	NW	C
Power (MW)	16.86	51.31	44.90	18.44	36.71

ATF-2Ramp Objectives

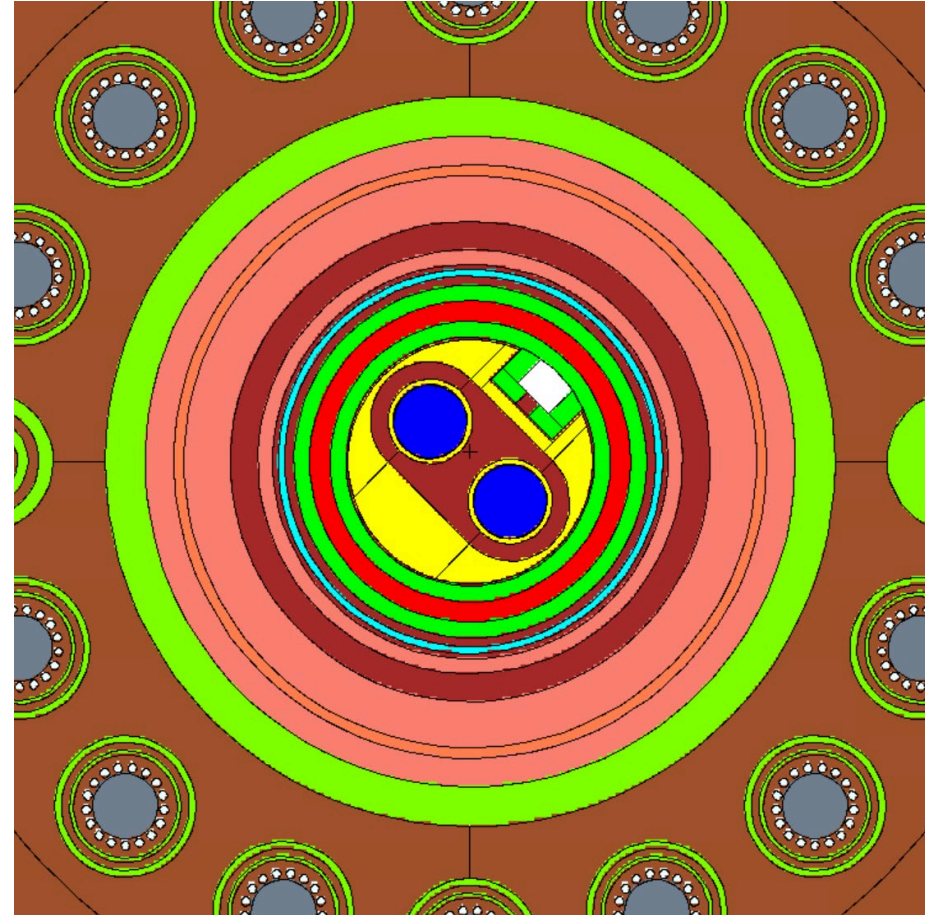
- Operate at peak ATR PALM cycle power
- Irradiate 2-3 pins under pressurized water reactor (PWR) conditions
 - Standard PWR radius, 30 cm length
 - Coolant around 15 MPa, 300°C, 1000 ppmb
- Achieve power ramp of 250 W/cm to >600 W/cm peak pin LHGR
 - i.e., a “ramp height” of 2.4
- To meet these objectives, two test train (TT) concepts were examined.

Helium Chamber Device



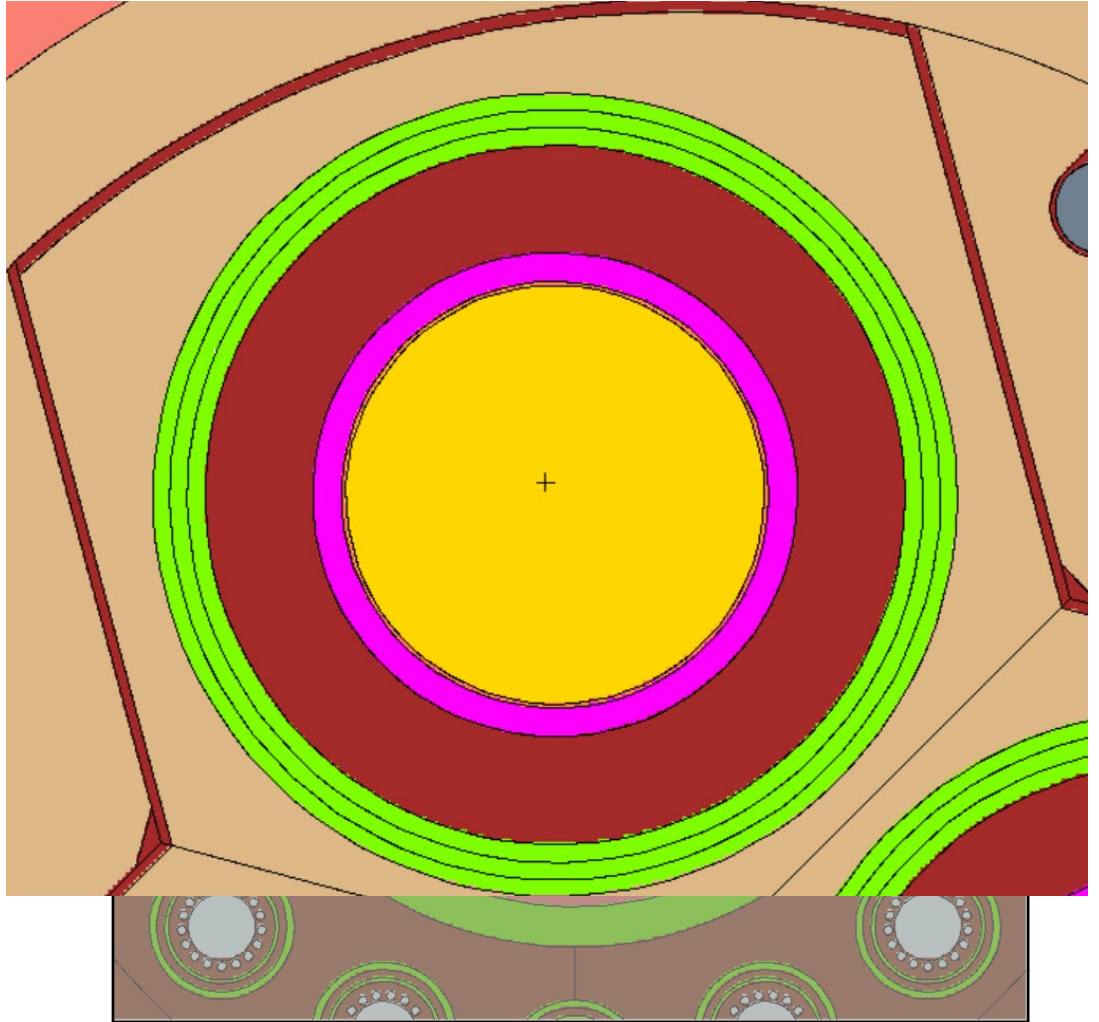
Helium Chamber Device

- Two-pin TT with shared flow channel
- Surrounded by ^3He chamber (red)
- Power ramp controlled via helium pressure - pumping ^3He in/out.
- Optional external hafnium shroud

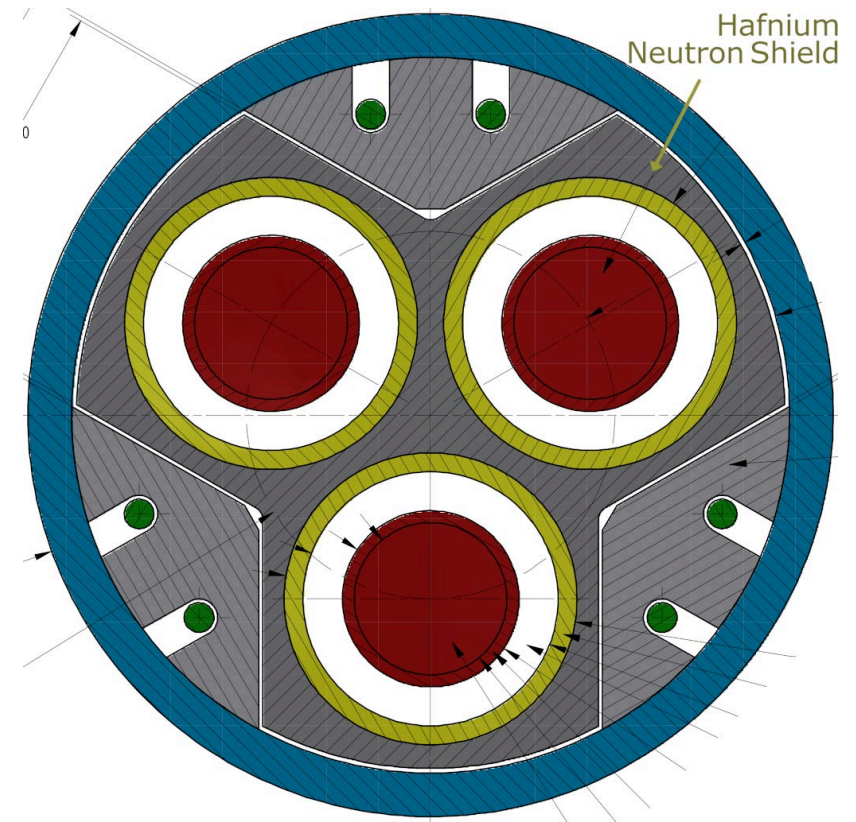
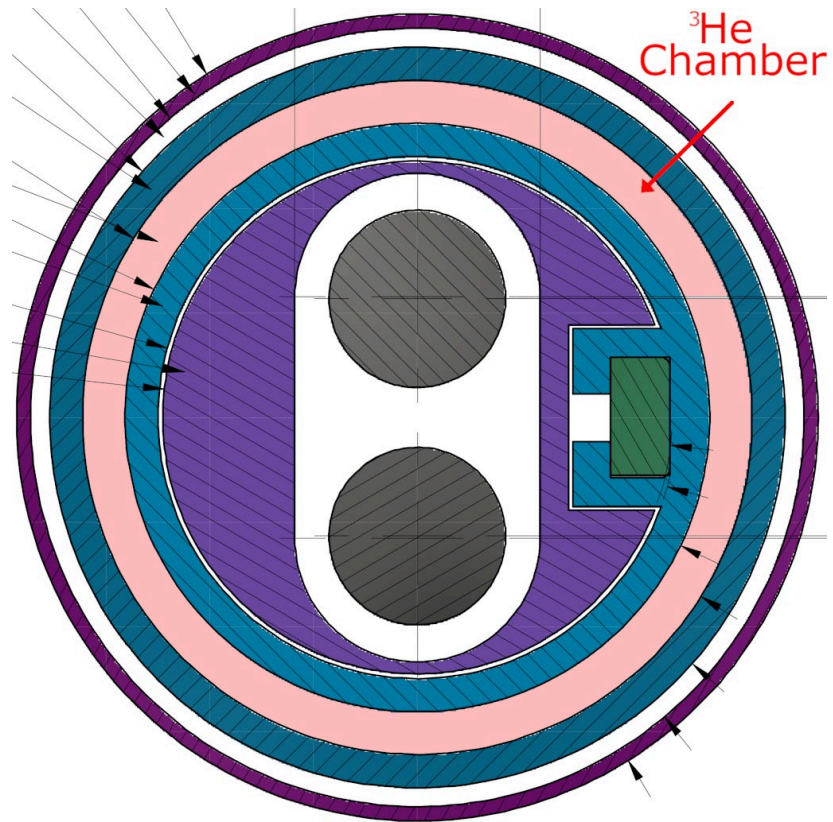


Trefoil Device

- Three-pin TT concept with separate flow channels in symmetric layout
- Power ramp controlled by axial location, using PALM device
- Minishrouds:
 - Layer on outside of each pin's water channel
 - Made of Zirc / Hf
 - Radial variation and axial variation possibilities
 - Pictured: 3 equal-volume radial regions



Side-by-side

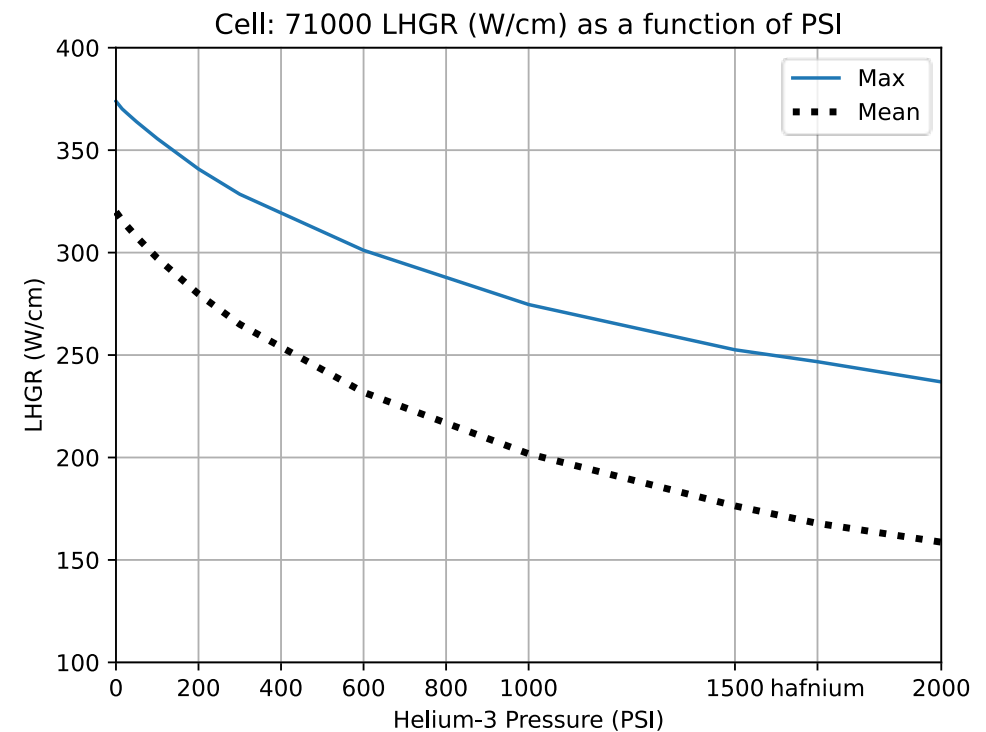


Methodology

- Monte Carlo neutron transport calculation with MCNP6 (Monte Carlo N-Particle Transport Code)
- Same fixed-source definition applied across all cases
- Tally fission power in fuel pellets
- Calculate feasible power ramps from both ATF-2Ramp concepts
- Helium chamber device:
 - Vary ^3He pressure from 0 (void) to 2000 psi
 - Calculate number density: $PV = nRT \rightarrow N = \frac{n}{V} = \frac{P}{RT}$
- Trefoil device:
 - Vary axial location from ATR core midplane to withdrawal above core
 - Additionally study power shaping using minishrouds

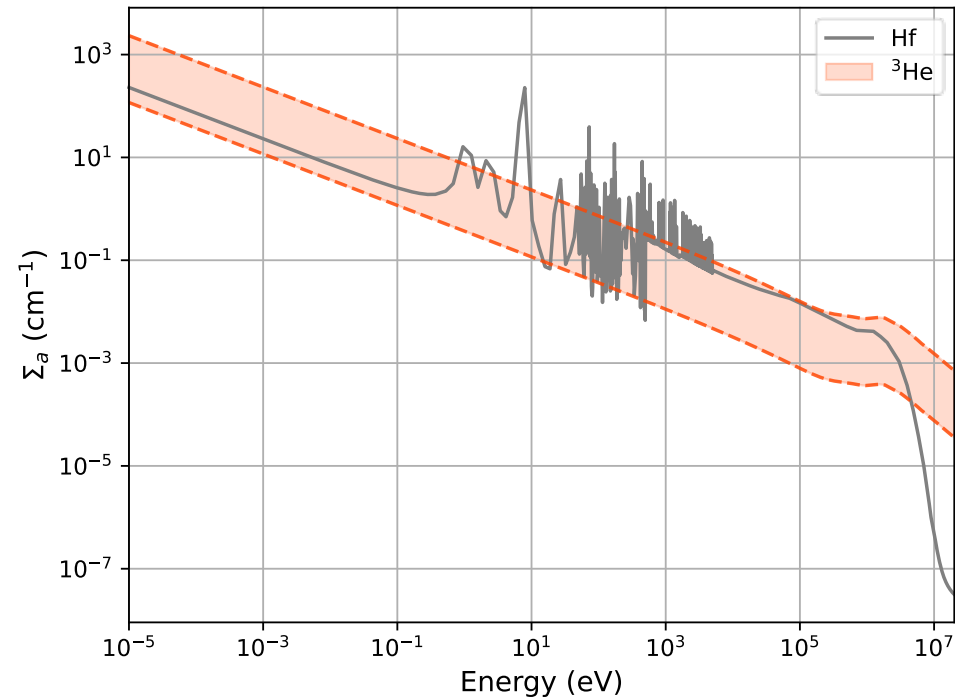
Results: Helium Chamber

- Test train placed just above core midplane (fuel: +4 to +28 cm)
- The ^3He control mechanism offers a certain degree of control of power, but not as much as needed.
- A mean ramp height of $2\times$ requires pressures in excess of 2000 psi.

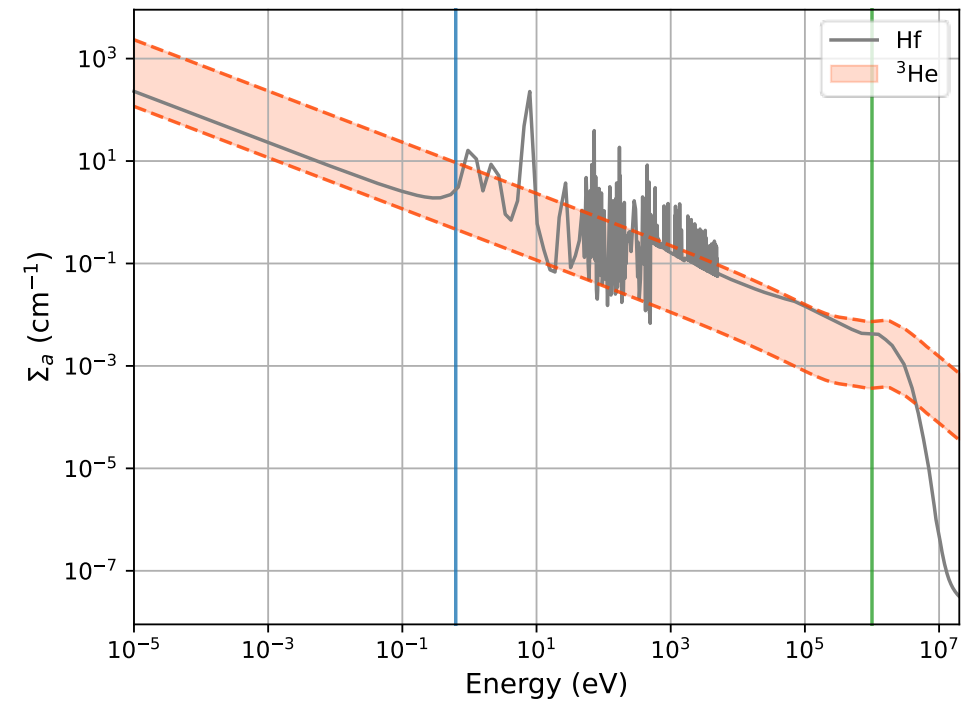
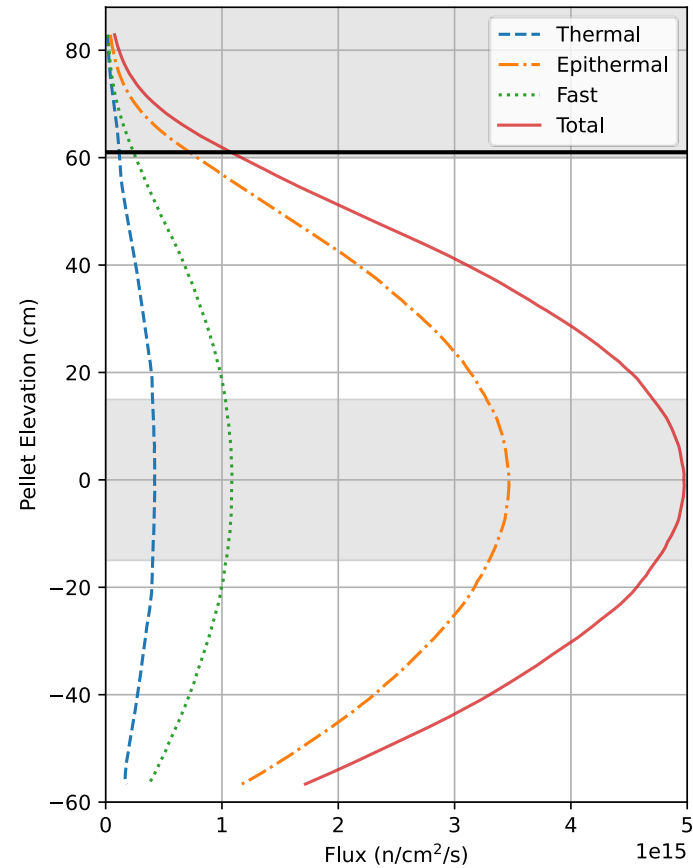


Results: Effectivity of Helium-3 vs. Hafnium

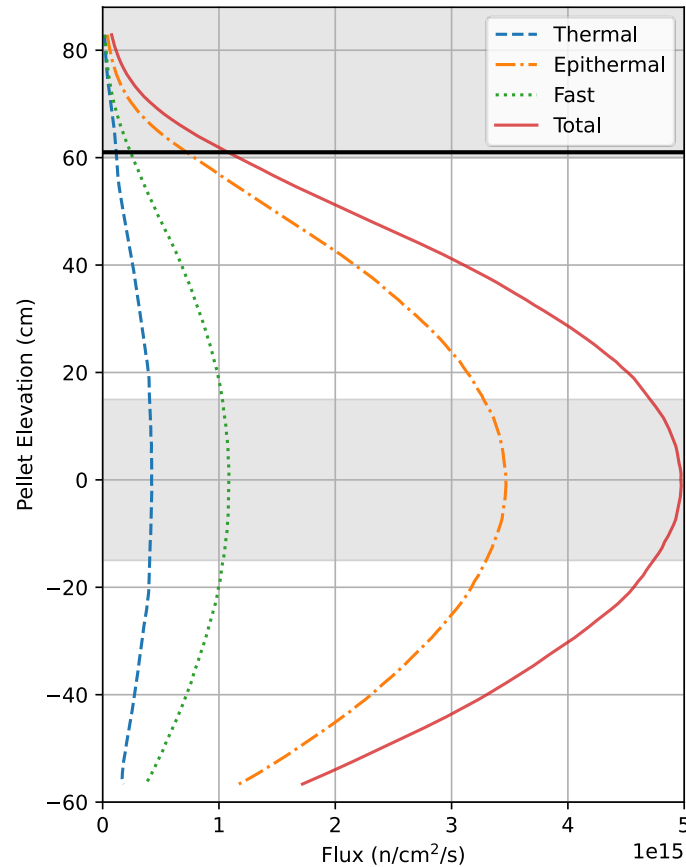
- ^3He is not as effective as Hf for controlling power in this position.
 - Right: macroscopic absorption cross section for 100-2000 psi
- To have the same effect as an equal volume of hafnium, a helium pressure of 1700 psi is required.
- Why is this?



CFT Flux Spectrum is Unsuitable for ^3He Control



Axial Location May Outperform ^3He Control



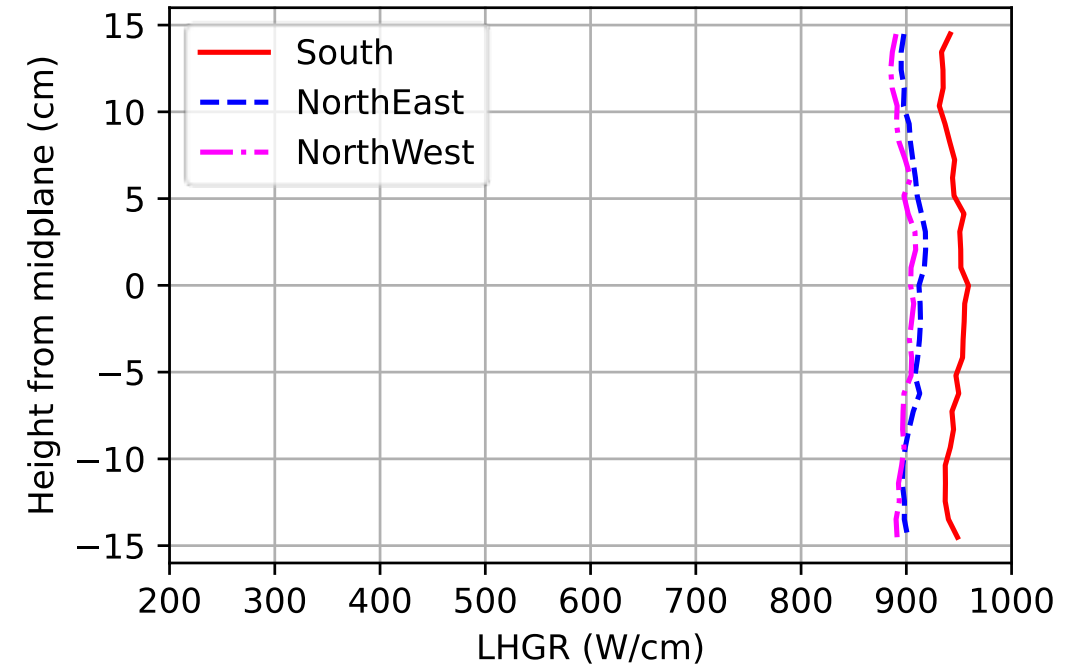
- Left: Flux profile for extruded generic ATF-2 test train w/ core at 100 MW (*this morning – Rogers et. al.*)
- Flux spectrum is too “hard” for effective ^3He control.
- Can achieve much better ramp using natural flux profile.
- Shaded regions indicate the minimum and maximum power test positions.

Axial Elevations for Trefoil Device

Case	Description	Δz of Fuel Bottom from Core Midplane
01	Centered at core midplane	−15.0
02	Bottom at core midplane	± 0.0
03	Centered 30 cm above midplane	+15.0
04	Top at core top	+30.0
05	Centered around core top	+45.0
06	Bottom around core top	+60.0

Results: Trefoil Device: Maximum Power

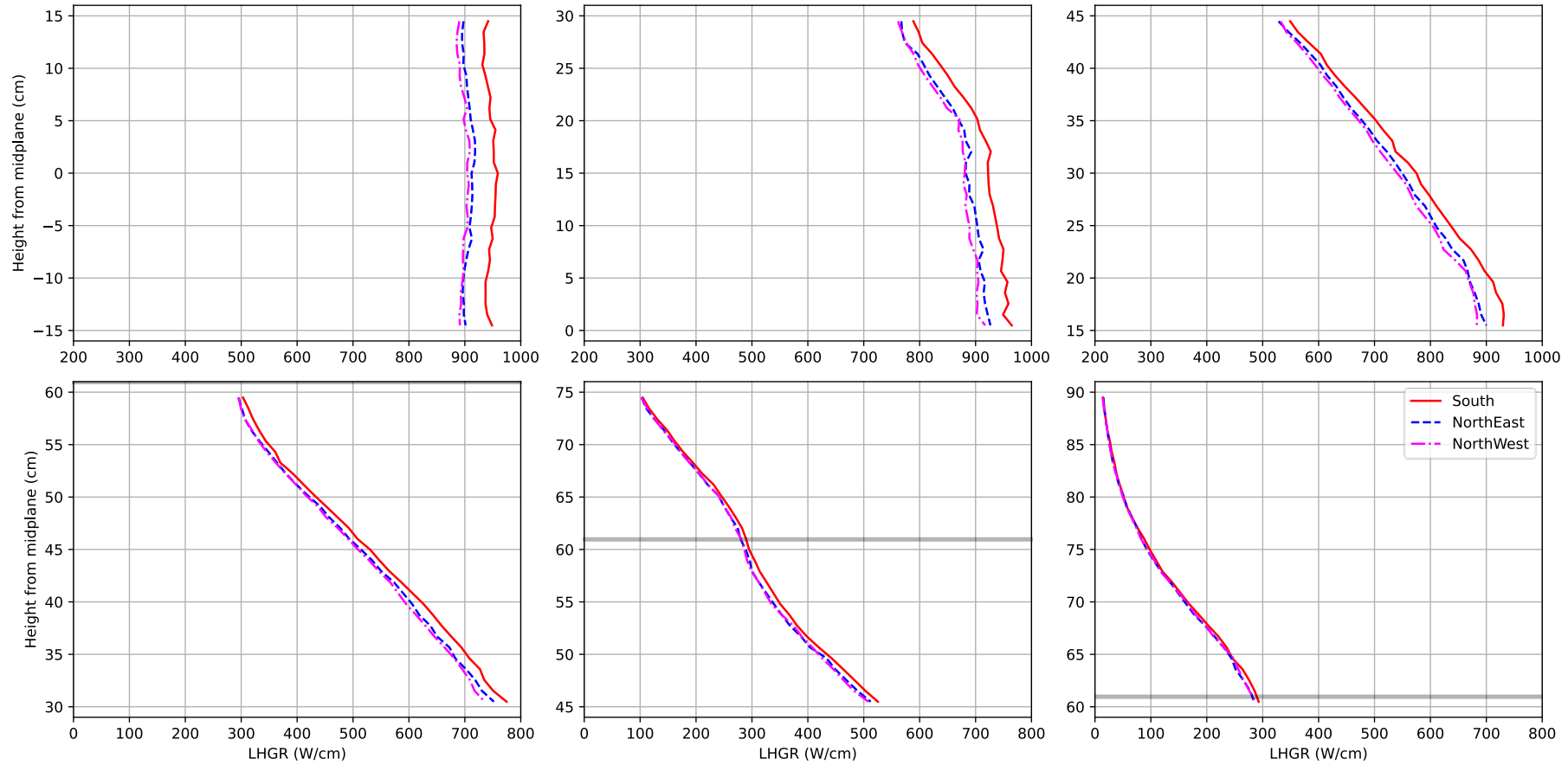
- Zircaloy minishrouds results in maximum rodlet heating.
- Left: all-Zr case at core midplane
- Flux tilt-induced pin separation:
 - S rodlet peaks at 965 W/cm
 - NE rodlet around 915 W/cm
 - NW rodlet around 910 W/cm
 - An approximate 5% North-South split is maintained across identical rodlets in all cases.
- Very hot. Power can be reduced with Hf minishrouds or higher elevations.



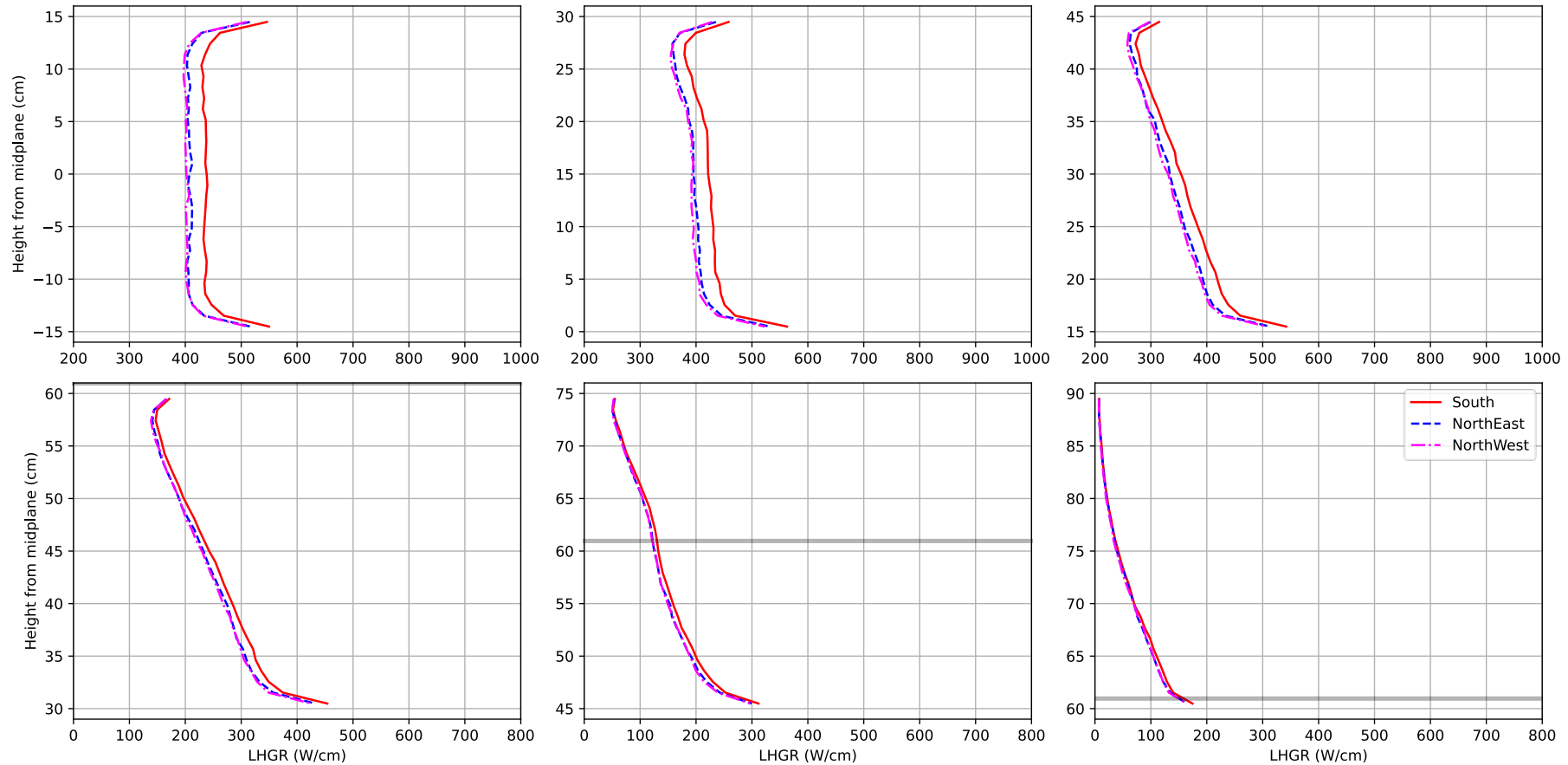
Results: Trefoil Device: Configurations

- Calculations for numerous minishroud configurations were performed.
- Minishrouds can be varied along several axes:
 - Independently by rodlet, to engineer separation
 - Radially (with concentric layers of Hf and Zr), to control power magnitude
 - Axially, to shape the experiment power profile
- Results of scoping study illustrate the ATF-2Ramp design space.

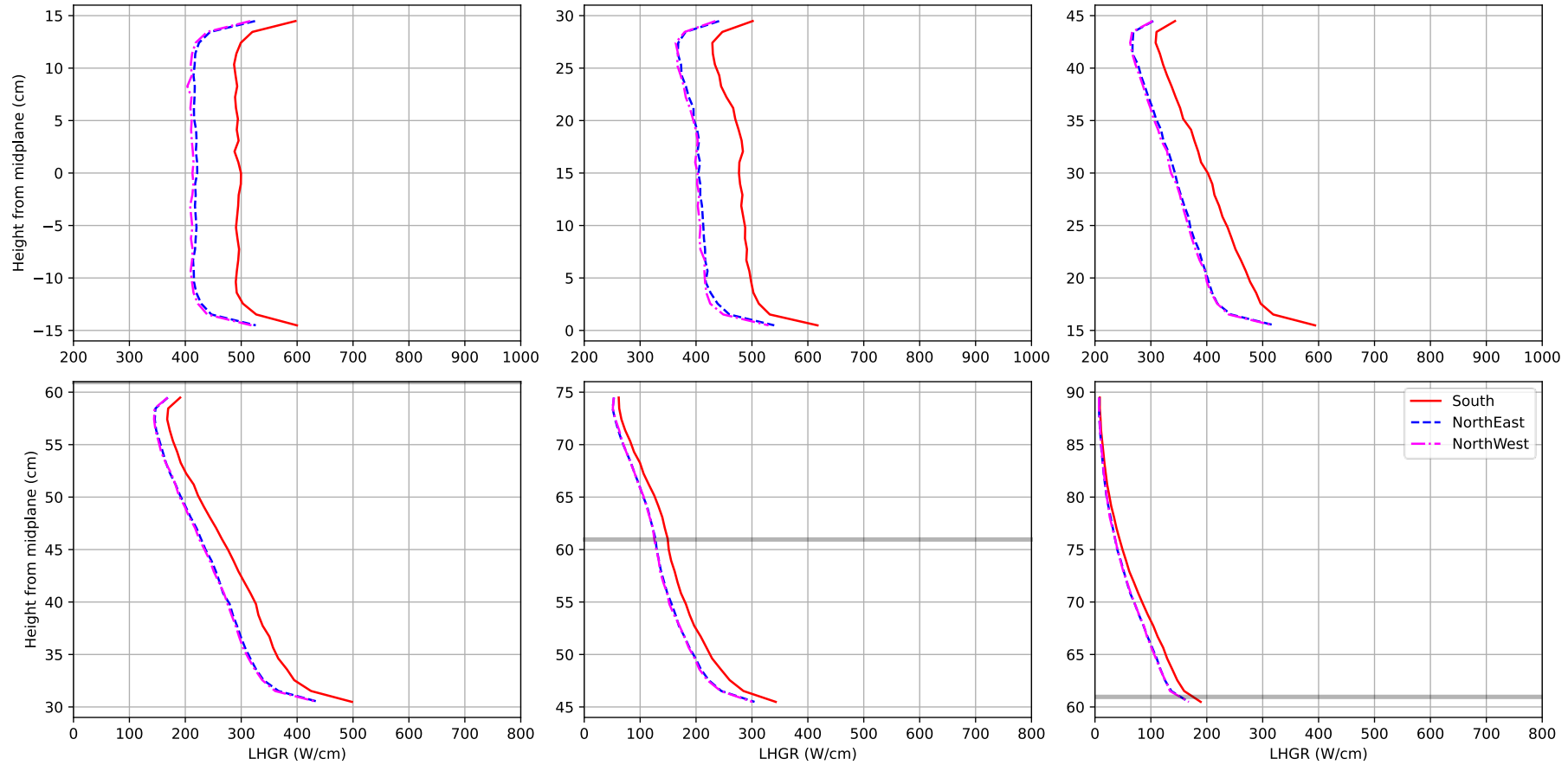
All Minishrouds as Zr



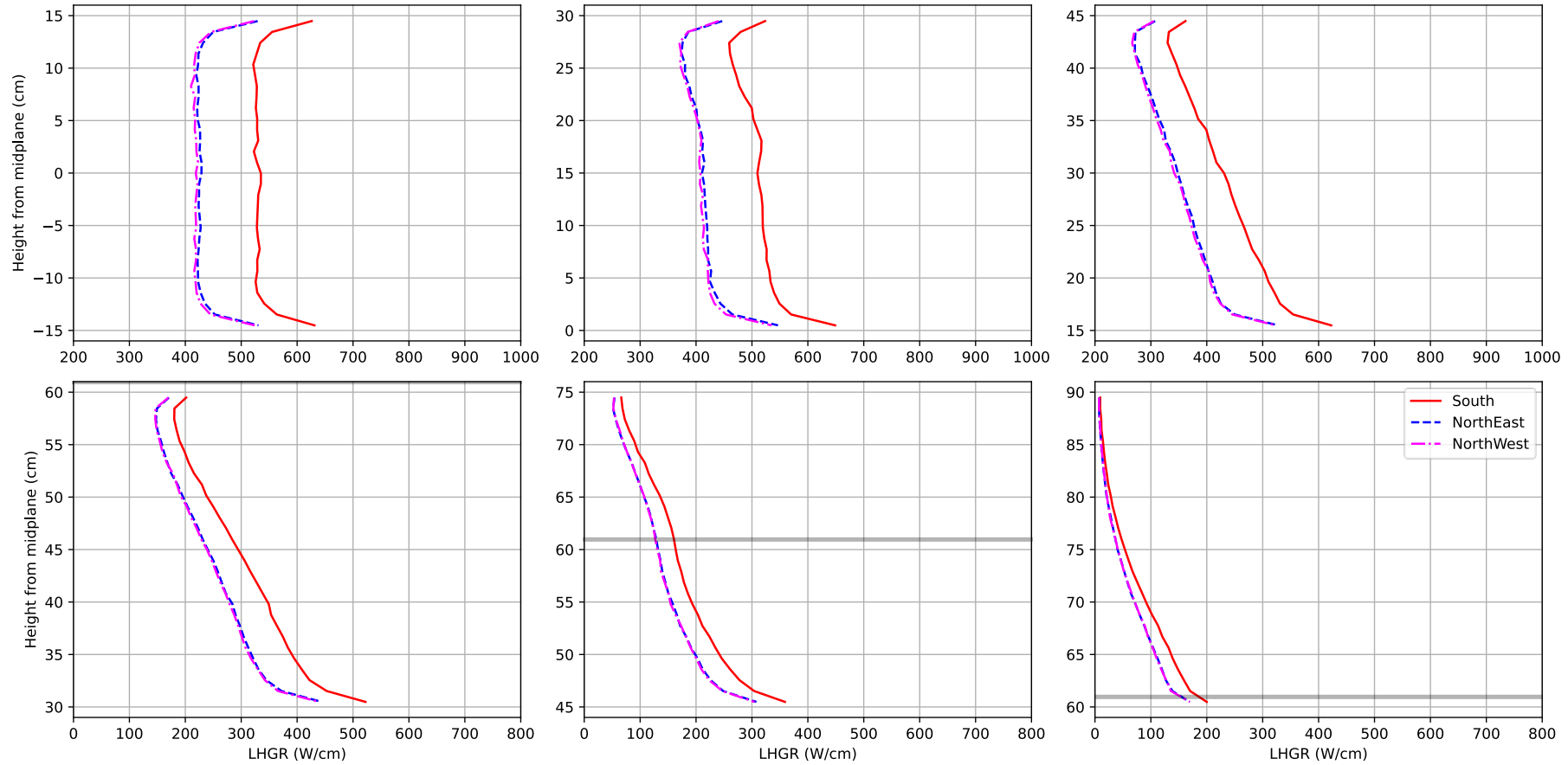
All Minishrouds as Hf



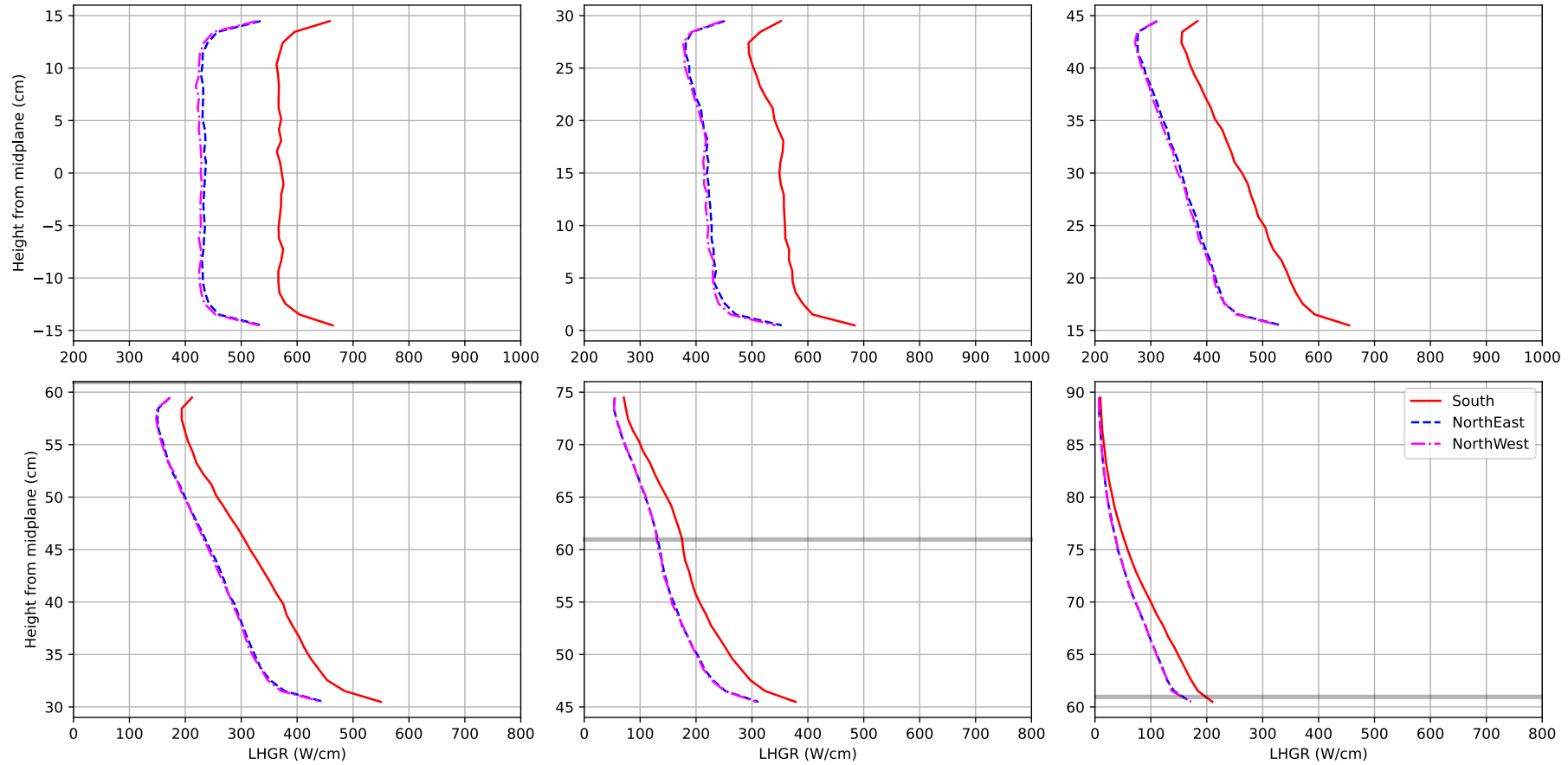
S as $^{2/3}$ Hf; NW and NE as Hf



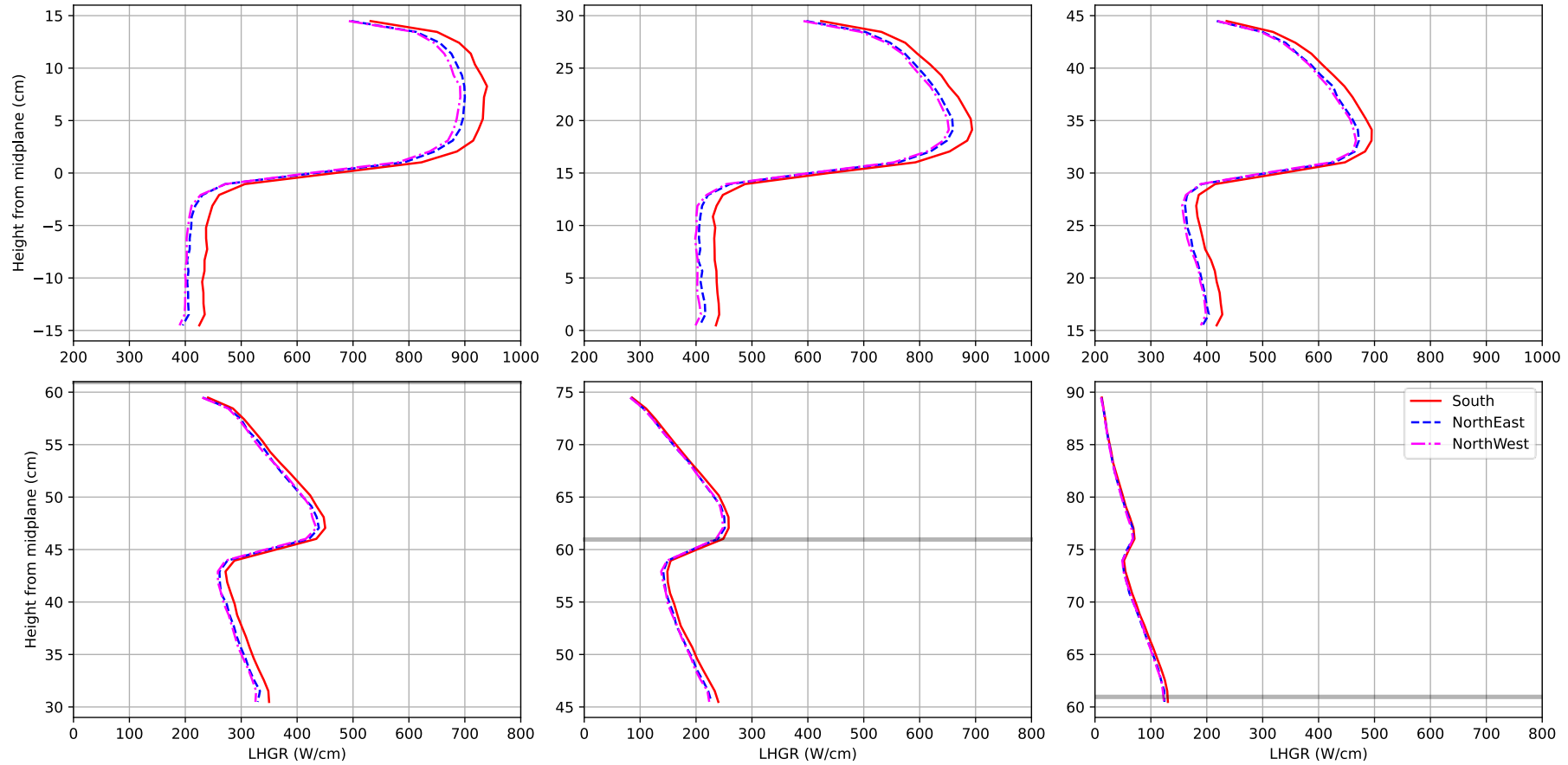
S as $1/3$ Hf; NW and NE as Hf



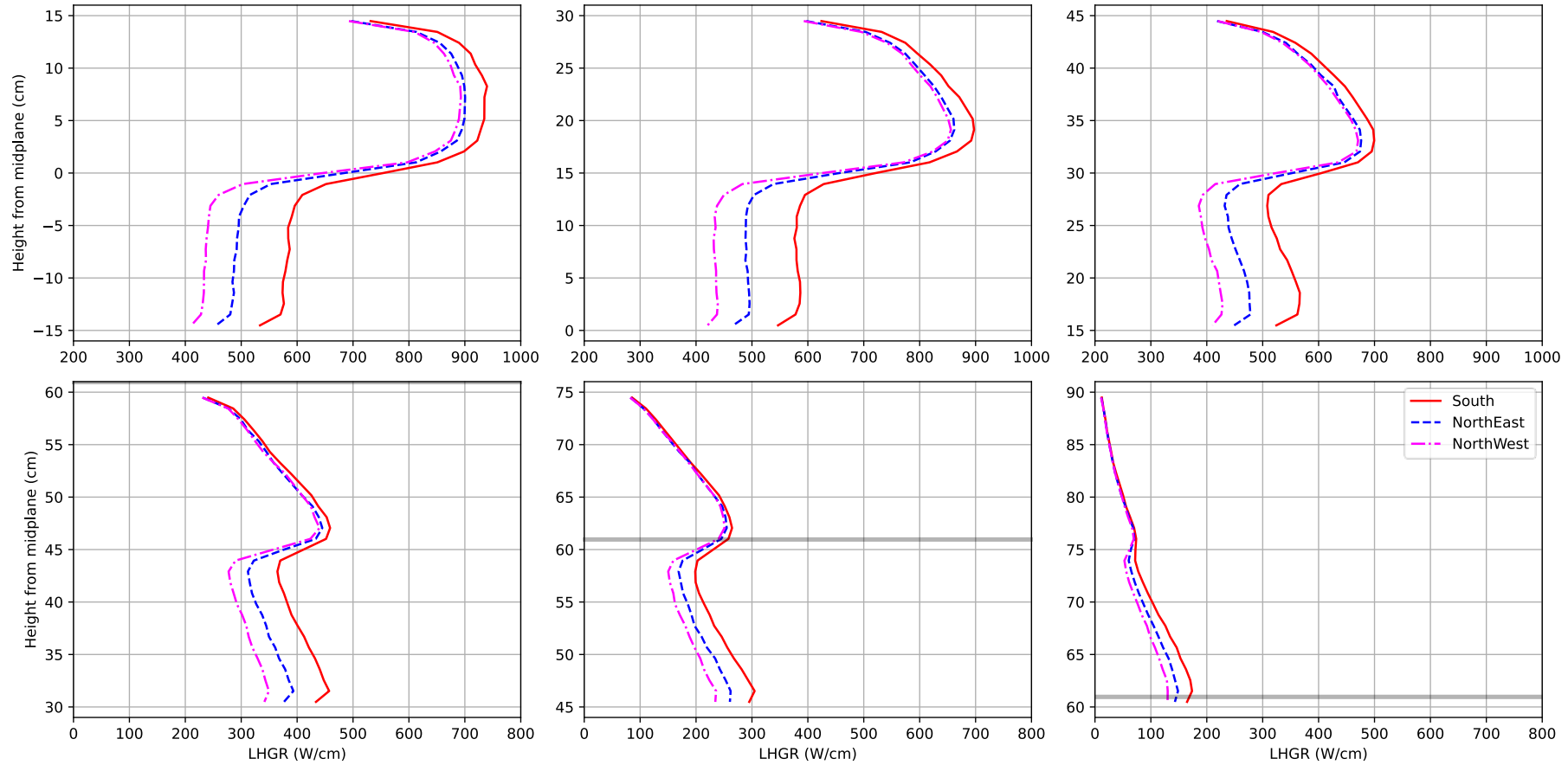
S as Zr; NW and NE as Hf



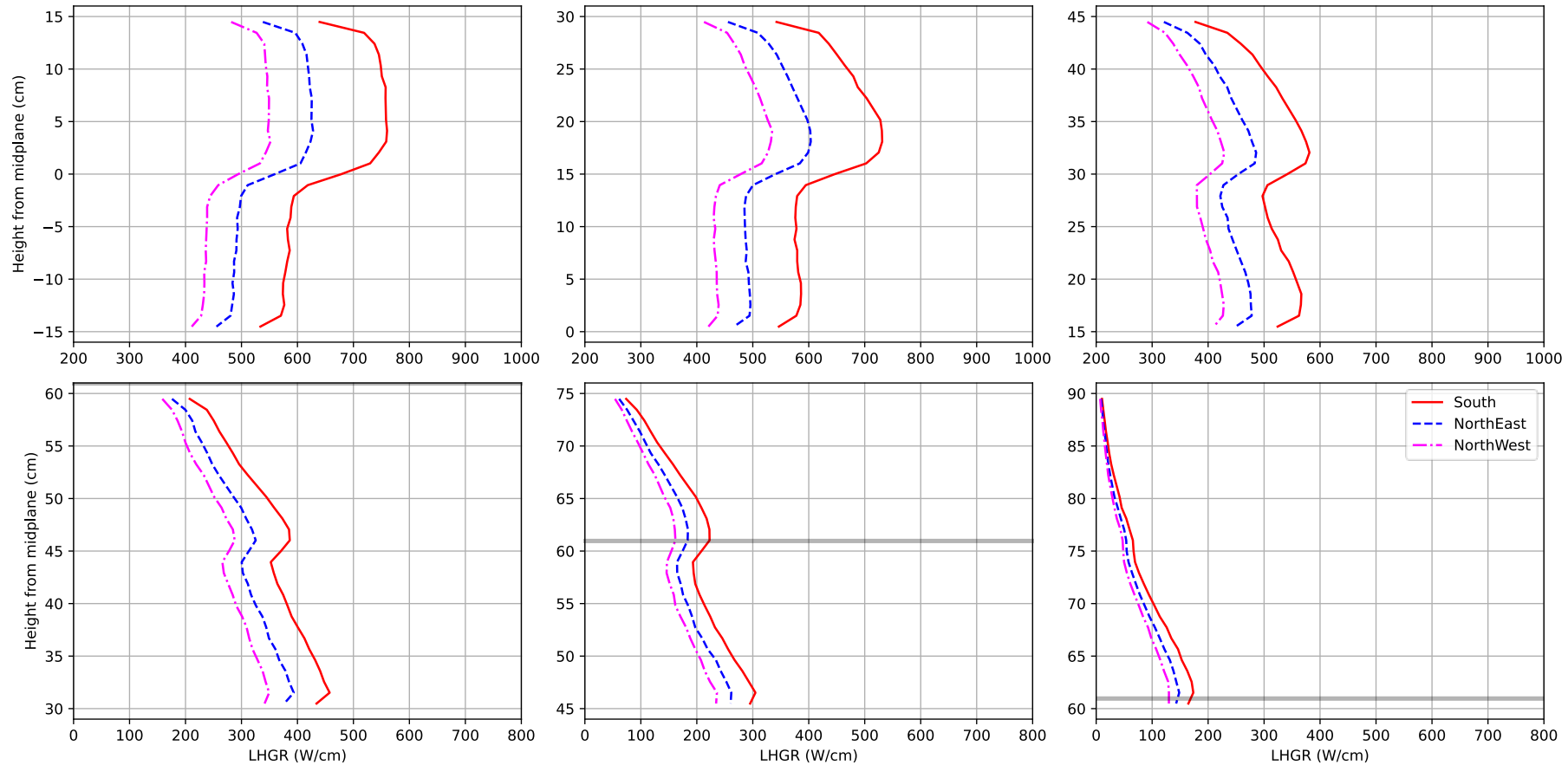
Lower Zones as Hf



Lower Zones as Decreasing Thirds of Hf



Upper Zones: S as all Zr, NE as $\frac{1}{3}$ Hf, NW as $\frac{2}{3}$ Hf
Lower Zones: S as $\frac{1}{3}$ Hf, NE as $\frac{2}{3}$ Hf, NW as all Hf



Conclusions

Helium Chamber Device

- Ramp height of < 2.0
- Irradiates 2 rodlets
- Similar powers for both rodlets
- Impractical pressures required

Trefoil Device

- Ramp height of > 5.0
- Irradiates 3 rodlets
- Can vary power between rodlets
- More challenging to fabricate
- Requires PALM device acquisition

Future Work

- Adjust test train size for consistency with ATF-2D (upcoming experiment)
- Optimize minishrouds for programmatic objectives
 - Flatten power profile in upper core
 - Resolve end peaking
 - Achieve different LHGR in all 3 rodlets
- Perform rigorous safety analysis
 - Fission power limit, reactivity, accident scenarios
 - Cycle projection depletion, dose consequence, radioisotope source term
 - Inputs to thermal and structural engineering
- Quantify sensitivity to adjacent experiments

Acknowledgements

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Questions?

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Backup Slides

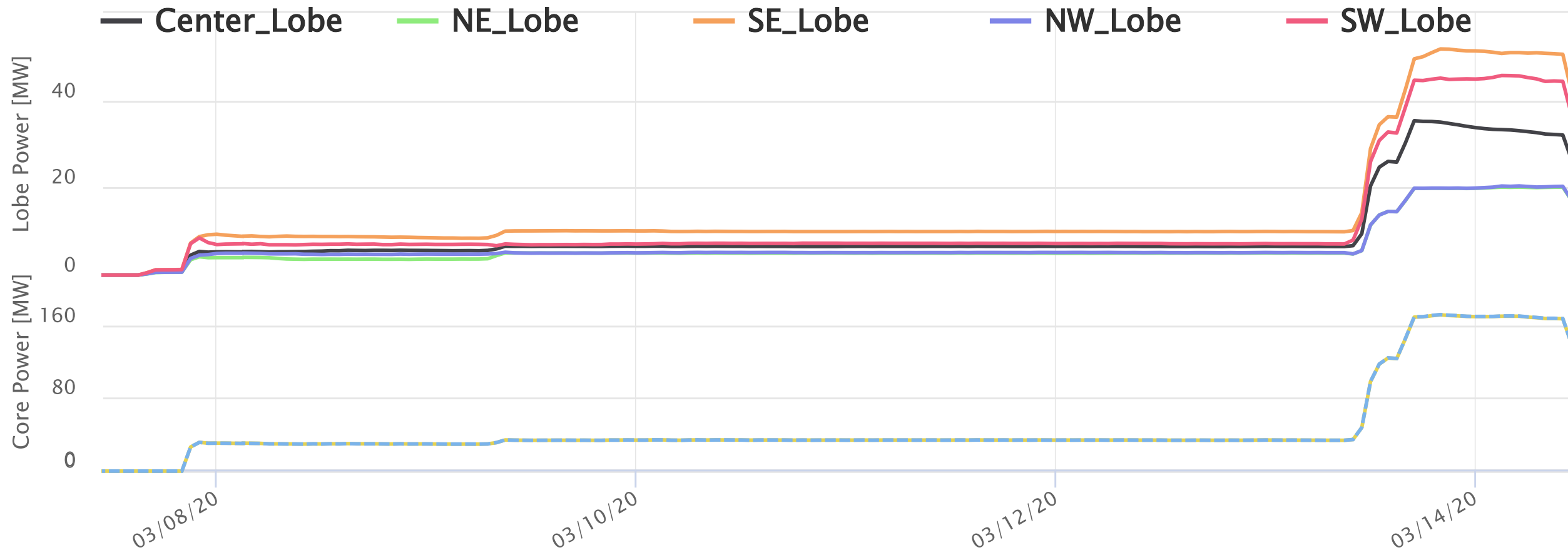
See Also: ATF-2 Testing

- “Pellet Cladding Interaction In-Reactor Ramp Testing in a World Without the Halden Boiling Water Reactor,” Woolstenhulme et al., TopFuel 2022.
- “Feasibility of Power Ramp Testing in the Advanced Test Reactor,” Worrall et al., ANS Winter Meeting 2023.
- “ATF-2Ramp Conceptual Design Report,” Kamerman et al., INL, 2023.
- “ATF-2C Physics Safety and Scoping Analysis,” Labossiere-Hickman et al., ANS Winter Meeting 2022.
- “The Accident Tolerant Fuels' Neutronics Scoping Study (ATF-2Pert),” Rogers et al., ANS Winter Meeting 2023.

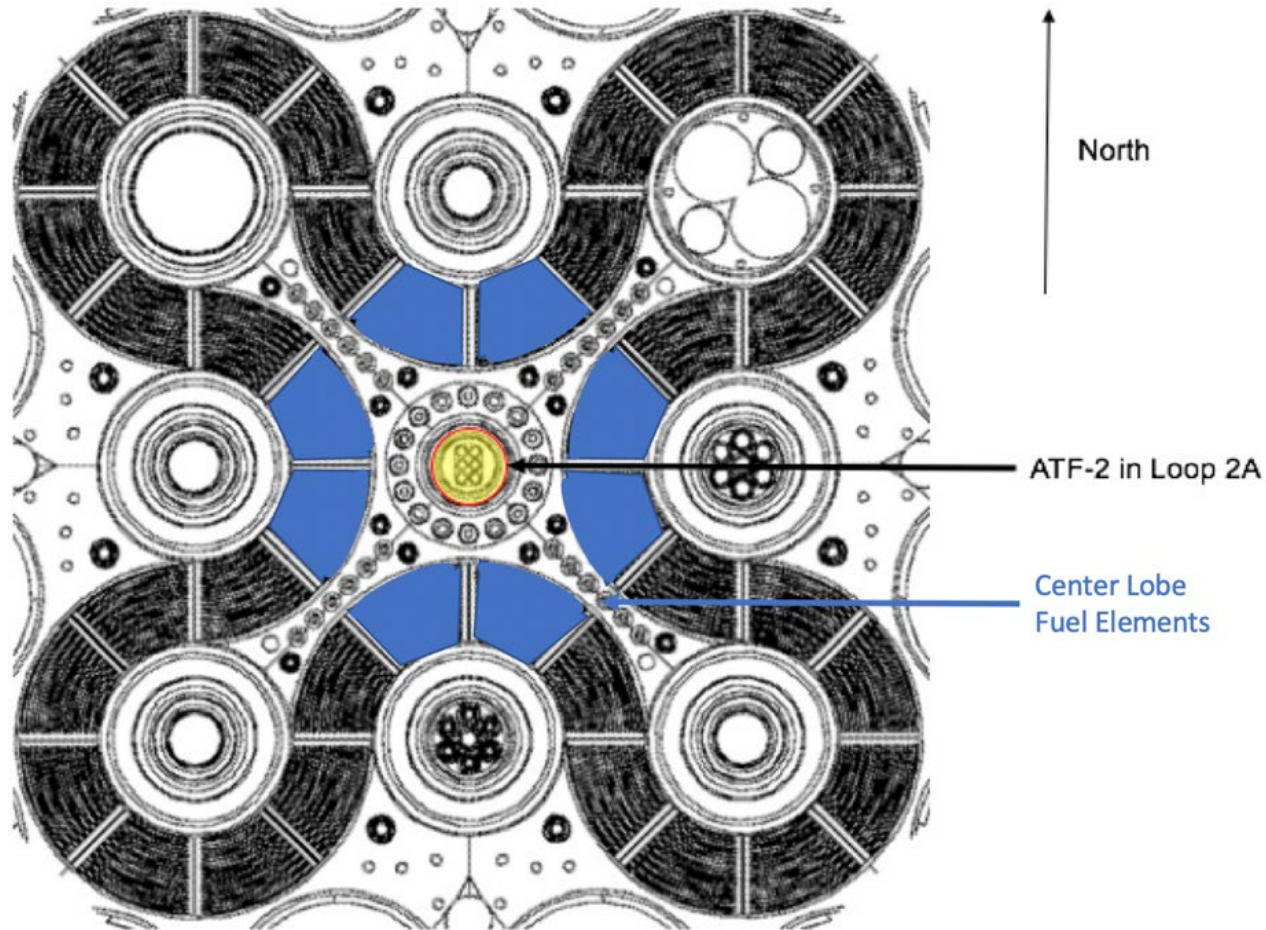
Cycle 167A-PALM Power History

Zoom 1day 1wk 1mon All

07 Mar 2020; 11:00 → 14 Mar 2020; 11:00



Normal Steady-State Test Conditions



- The Test Train is placed into Loop 2A in the CFT of ATR.
- Loop 2A is configured to simulate PWR conditions.
 - ≈ 2250 psi (15.5 MPa)
 - ≈ 530 - 580°F (265 - 290°C)
 - ≈ 48 gpm (3 L/s)
 - ≈ 1200 ppmb
- Center Lobe typically has a power of 20-25 MWt.

Methods: Reaction Rate Normalization

- Heat Generation Rate:

$$Q_{cell} = \frac{\nu}{\varepsilon} (LATCP)(f7:n) \times m$$

- Normalized to Lobe-Adjusted Total Core Power (LATCP)
 - Tally fission heating (MeV/g) in the 5 lobes (NW, NE, C, SW, SE)
 - Multiply by the ratio of *planned* lobe power (Q_L) to *tallied* lobe power $(f7:n)_L$

$$LATCP(L) = \frac{Q_L}{(f7:n)_L \times m_L} \sum_{i=1}^5 (f7:n)_i m_i$$

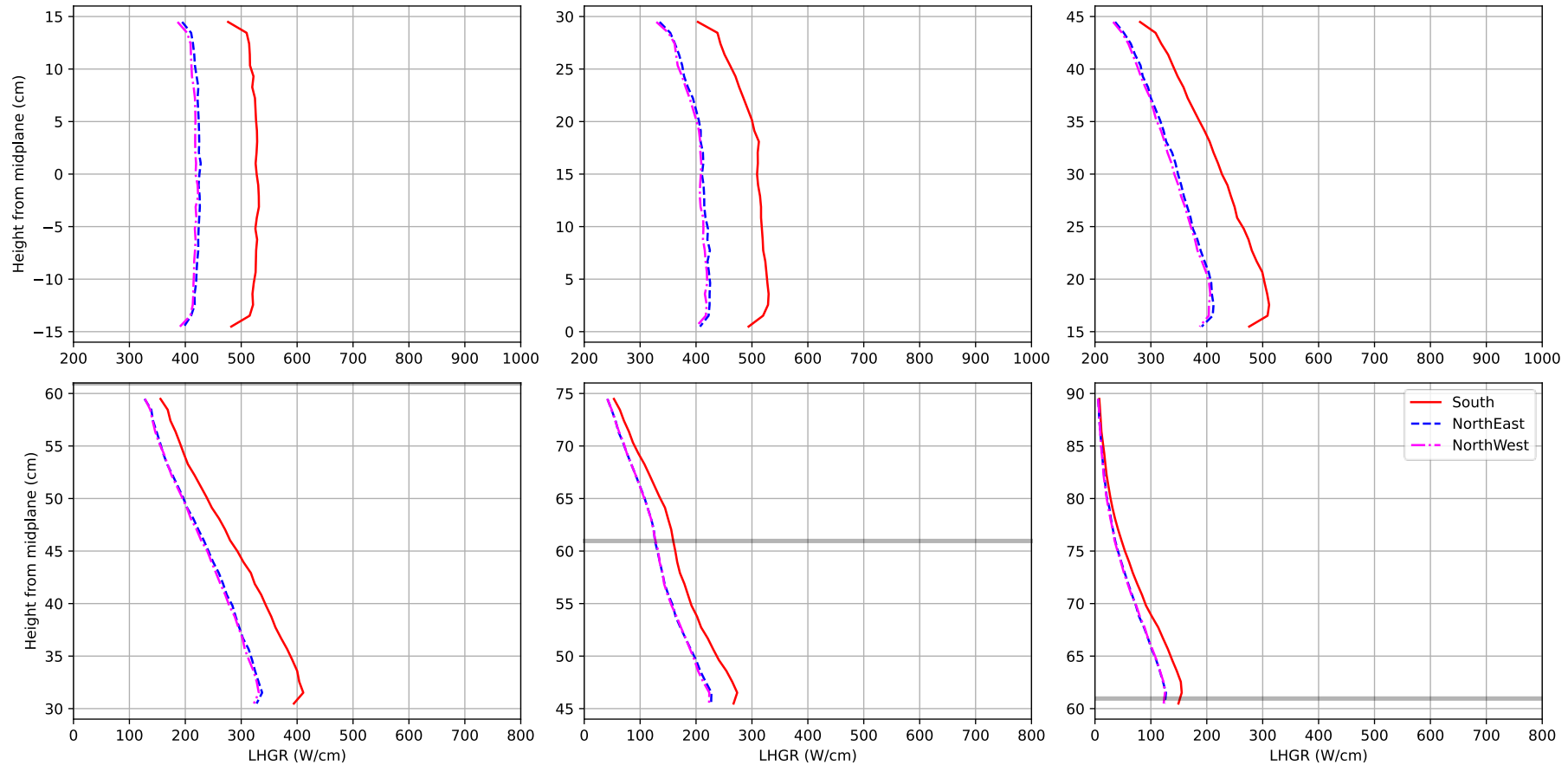
- Reaction rates scale linearly with Q_L .

Uncertainty

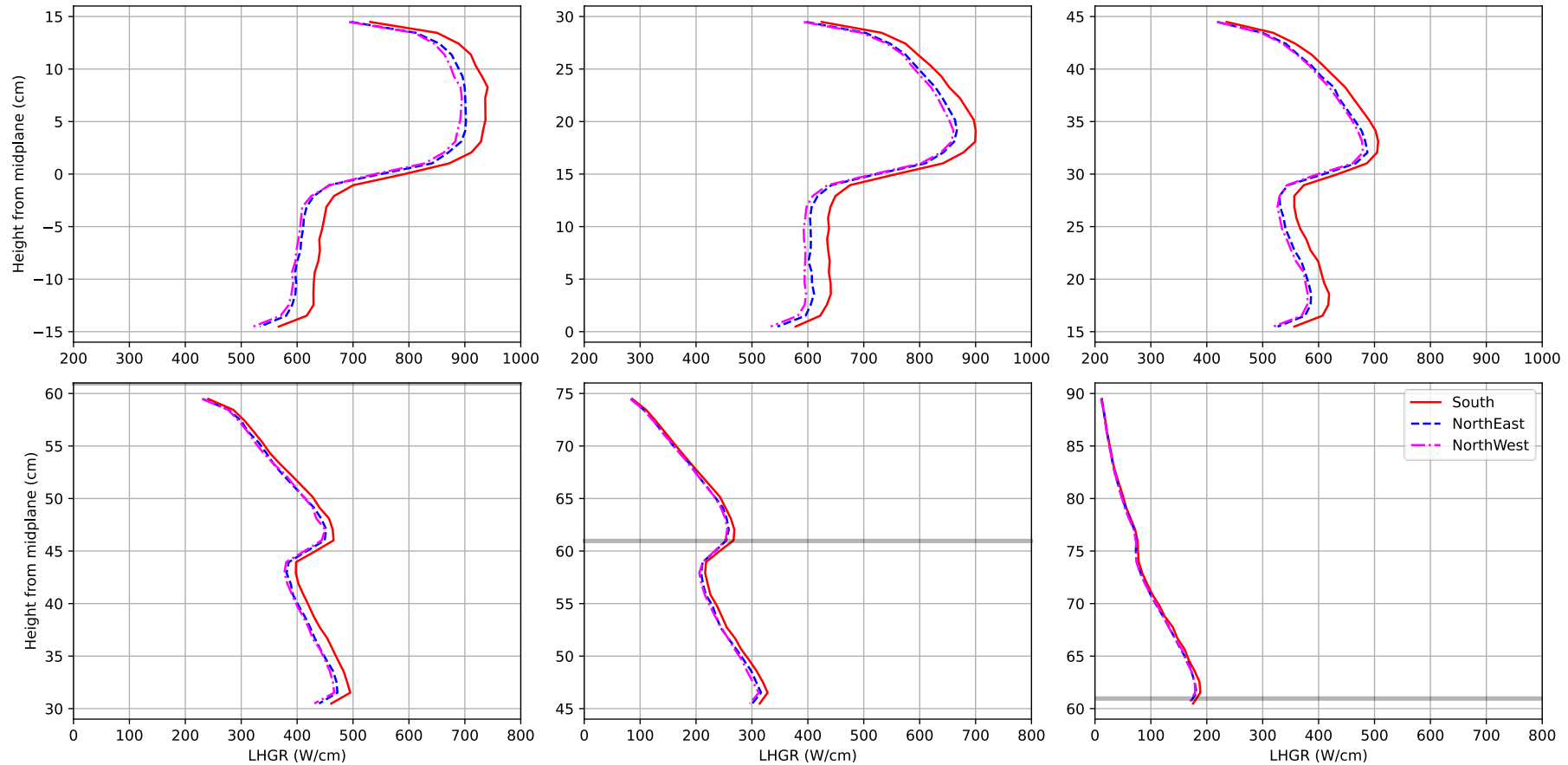
- 2σ lobe power uncertainty of $\pm 5.4\%$
 - assuming worst-case high-power water power calculator uncertainty
- Monte Carlo tally uncertainty of $\pm 1\%$
- Total heating rate uncertainty is $\pm 5.5\%$

$$2\sigma_{tot} = \sqrt{5.4^2 + 1^2} = 5.5\%$$

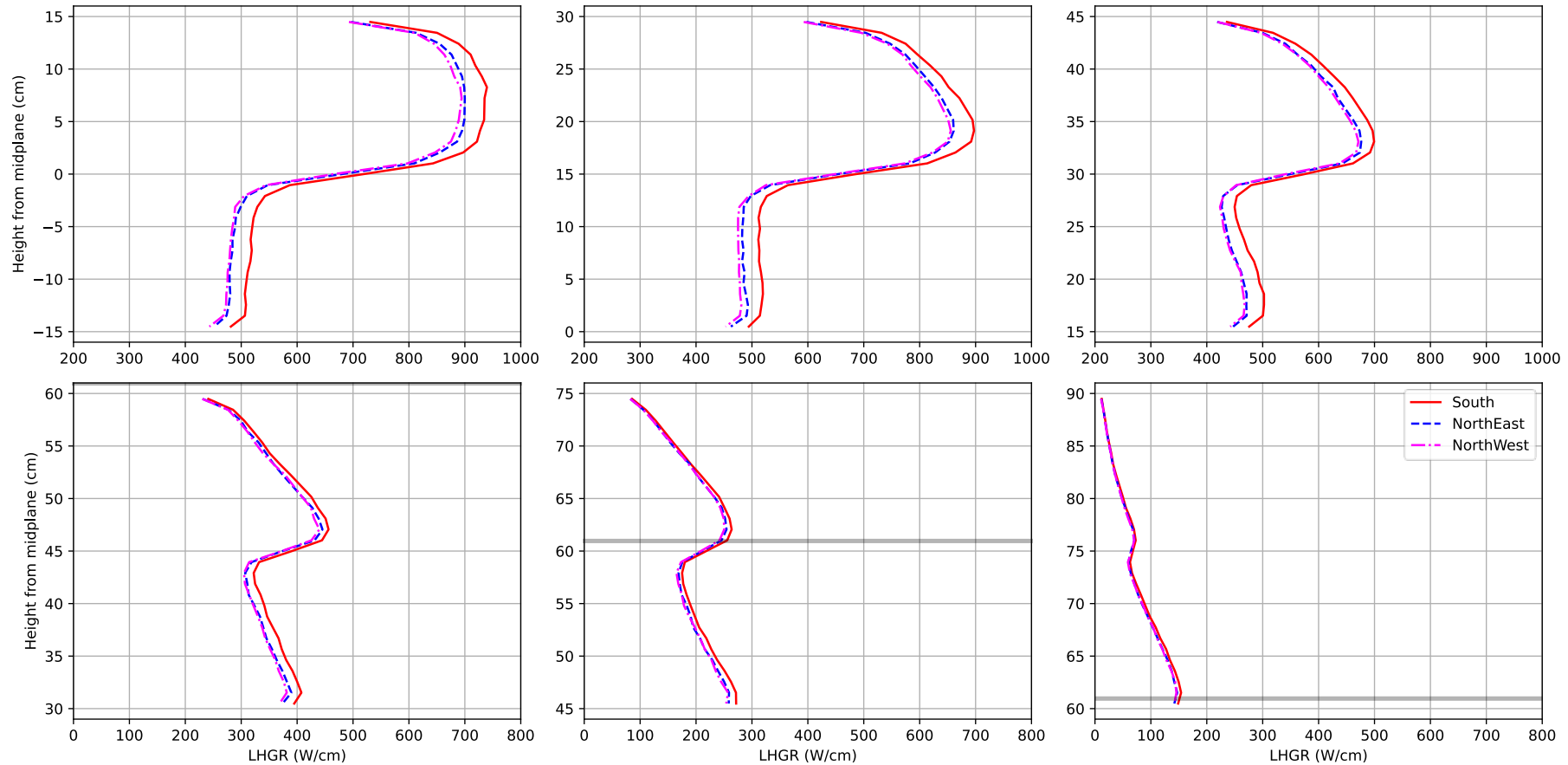
+1cm Hf Buffer zone added



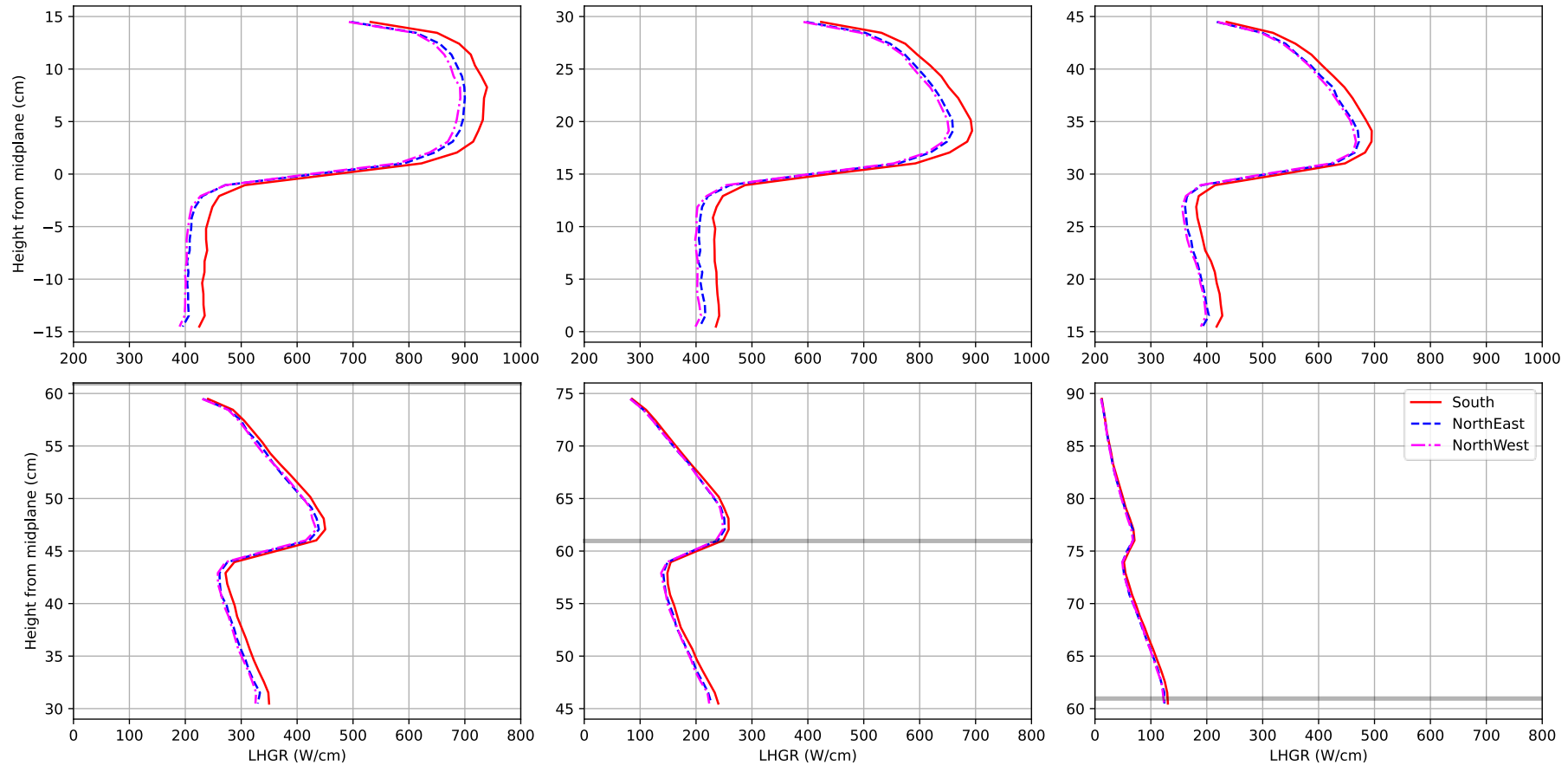
Upper Zones as Zr, Lower Zones as $^{1/3}$ Hf



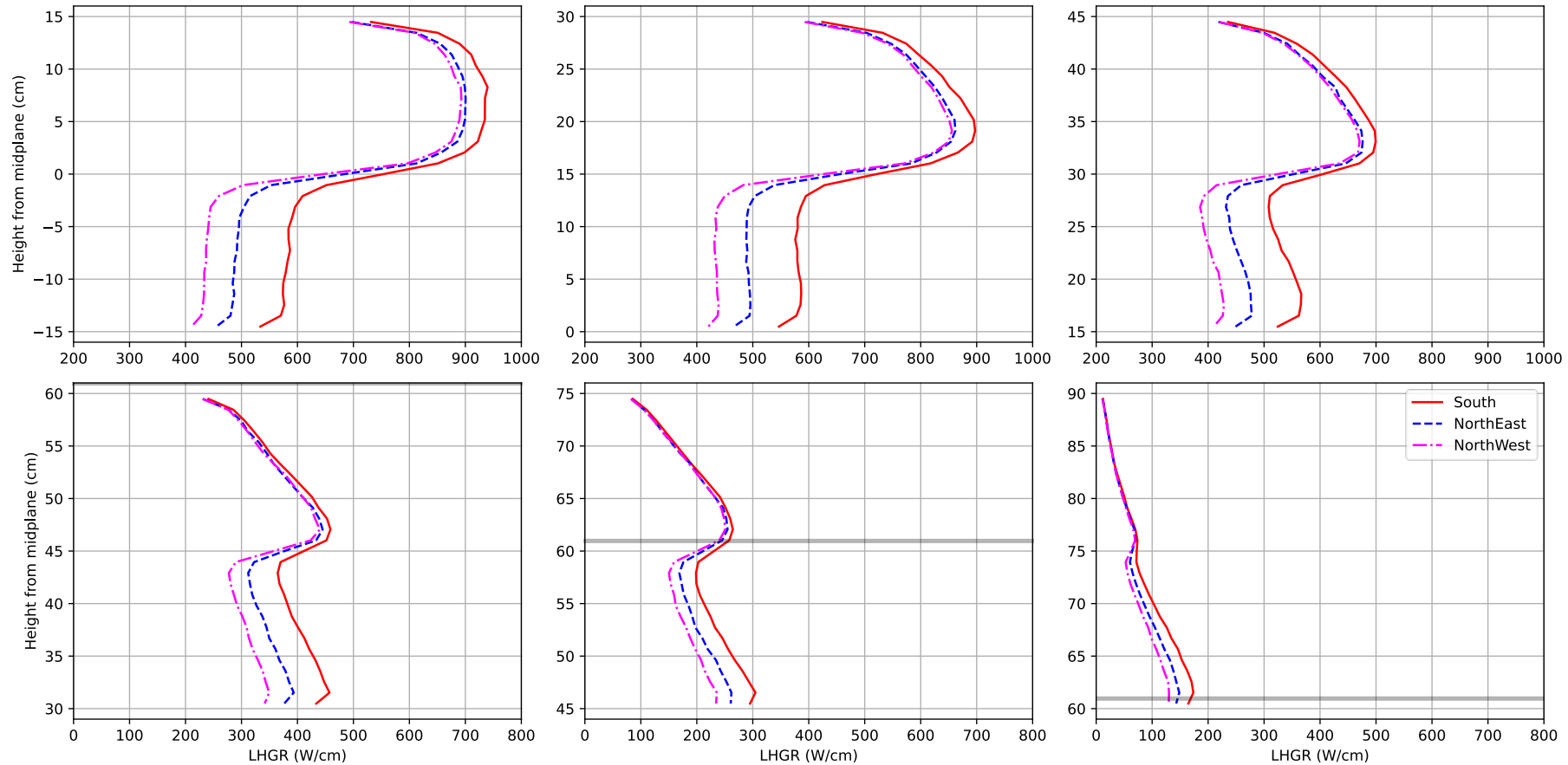
Upper Zones as Zr, Lower Zones as $^{2/3}\text{Hf}$



Upper Zones as Zr, Lower Zones as ${}^3_3\text{Hf}$

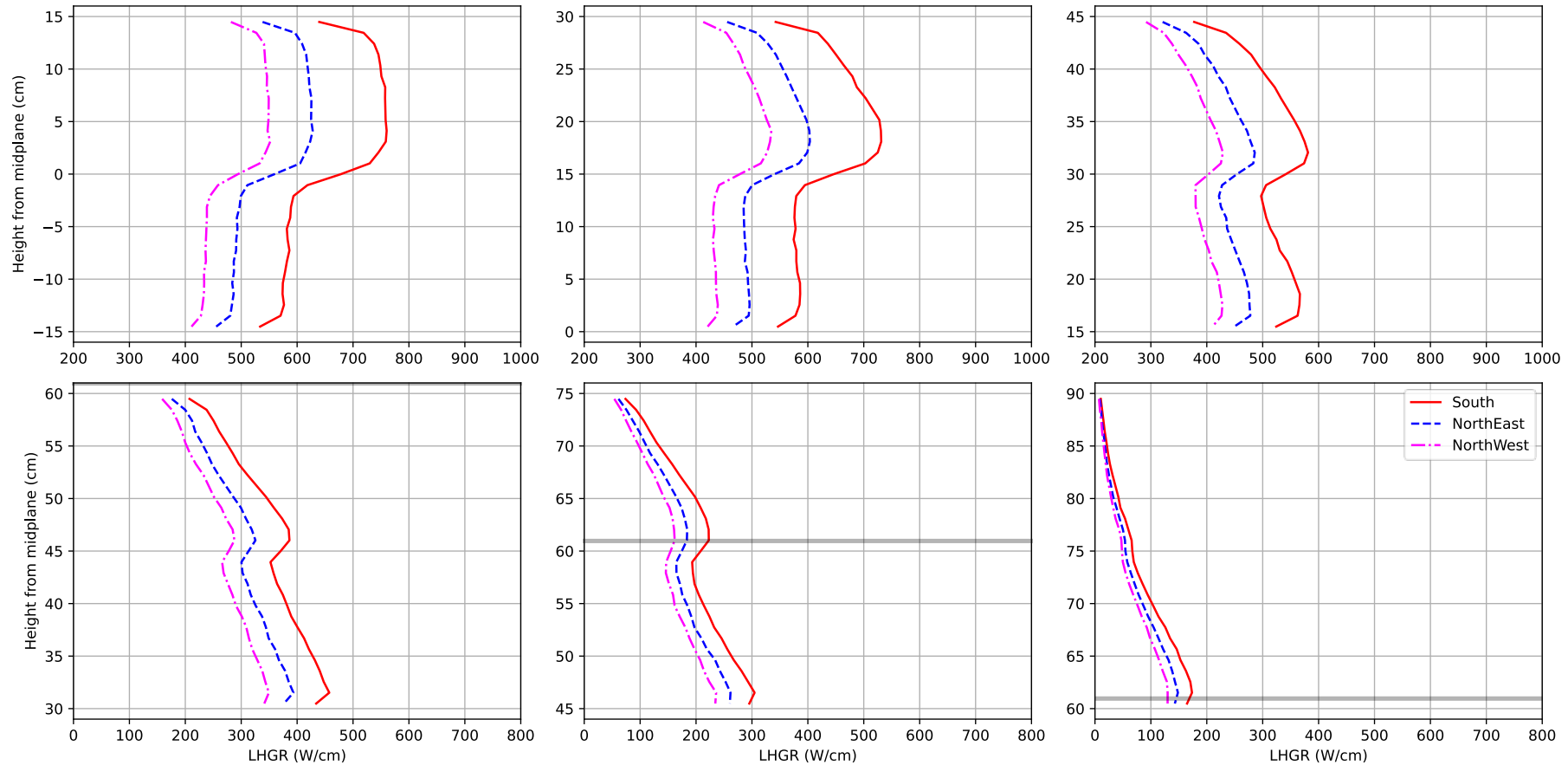


Upper Zones as Zr, Lower Zones as Increasing Thirds of Hf



Upper Zones as $0/3, 1/3, 2/3$ Hf

Lower Zones as $1/3, 2/3, 3/3$ Hf



Upper Zones as $0/3, 1/3, 2/3$ Hf; Lower Zones as $1/3, 1/3, 2/3$ Hf

