



Droning on to Delivery: Examining the Energy Impacts of Using Drones for Moving Goods

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Changing the World's Energy Future

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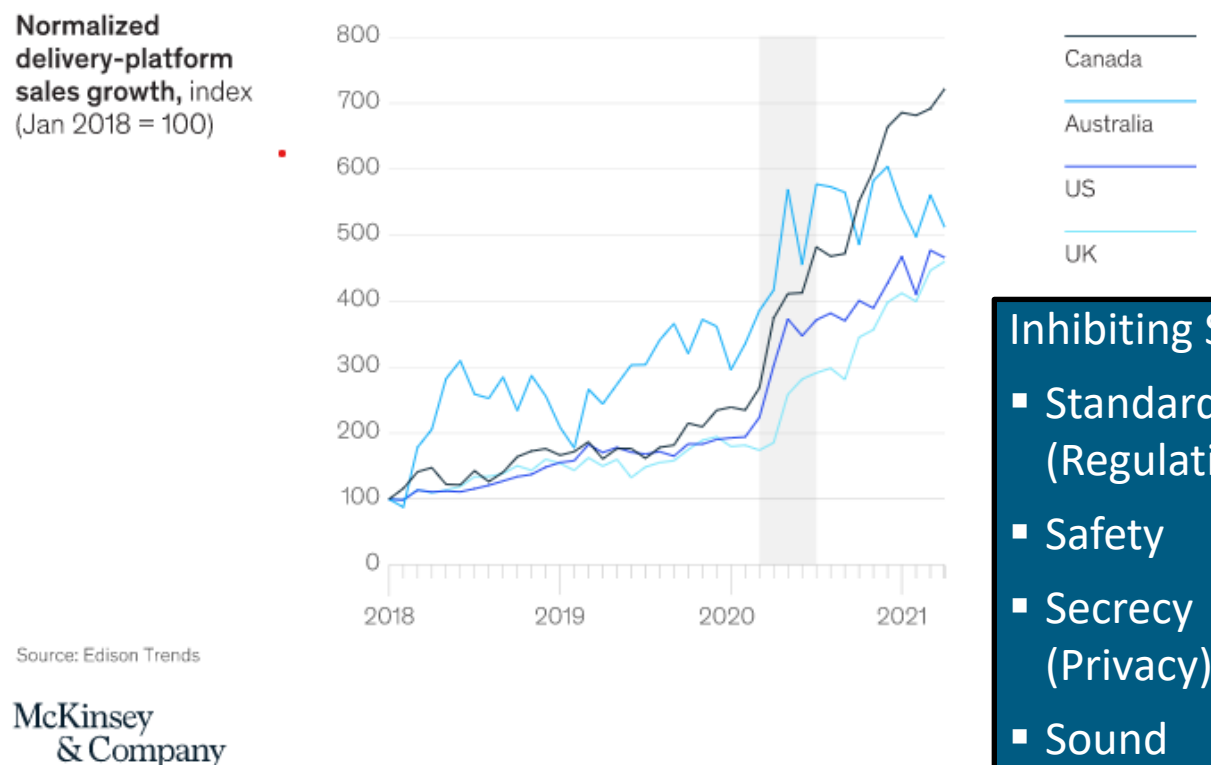
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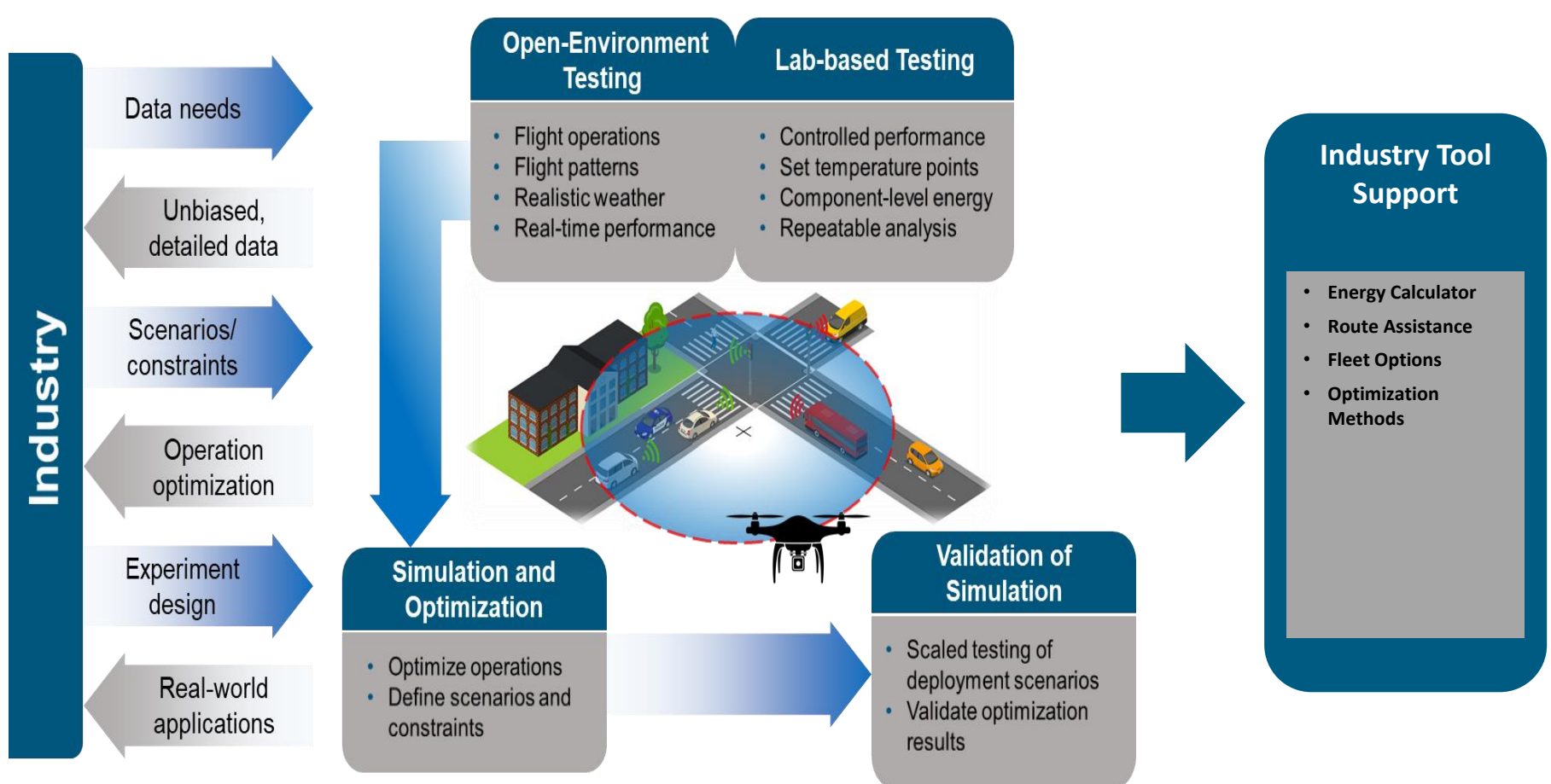
Approach

- Provides a solution for "Microfreight"
 - Localized delivery of items such as *prepared food, groceries, prescriptions, Cheez-its*. (five-fold increase in *food delivery* since 2018).
 - Industries include *Healthcare, Restaurants, Grocery, Home Goods, Distribution, etc.*
 - Business to Consumer or Business to Business.
- Solution offers "air advantages" to local delivery.
 - Better direct routing without road network
 - Faster local speeds with reduced congestion
 - Increased autonomous capabilities
- Drone delivery can apply to urban and rural environments

Since pandemic-related lockdowns started in March 2020, the growing food-delivery business has spiked to new heights in the most mature markets.



New Technologies → several uncertainties & unknowns
Industry & public interest → need for unbiased information
Opportunities → need for understanding of impacts
Complicated deployment → understand connections
Technology differences → drone studies
Large scale deployment → large scale energy impact
Innovation → begins by identifying problem or opportunity
Expansion → expanding potential application areas



Comparing different drone types

Drone 1 – Large Rotary

- DJI Matrice 600 Pro
- Hexacopter (6 Propellers)
- 21 pounds w/ battery
- Payload up to 13 lbs.
- Max speed 40 mph
- ~10 Mile range
- 5.4 x 5.0 x 2.4 ft



Drone 2 – Small Rotary

- Tarot 650
- Quadcopter (4 Propellers)
- 7.8 pounds w/ battery
- Payload up to 3.3 lbs.
- Max speed 32 mph
- ~2.5 mile range
- 1.7 x 1.7 x 1.1 ft



Drone 3 – Large VTOL

- Wingcopter 198
- 8 propellers – 4 rotating
- ~44 pounds w/ battery
- Payload up to 13 lbs.
- Cruising speed 60 mph
- ~60 Mile range
- 6.5 x 5.0 ft



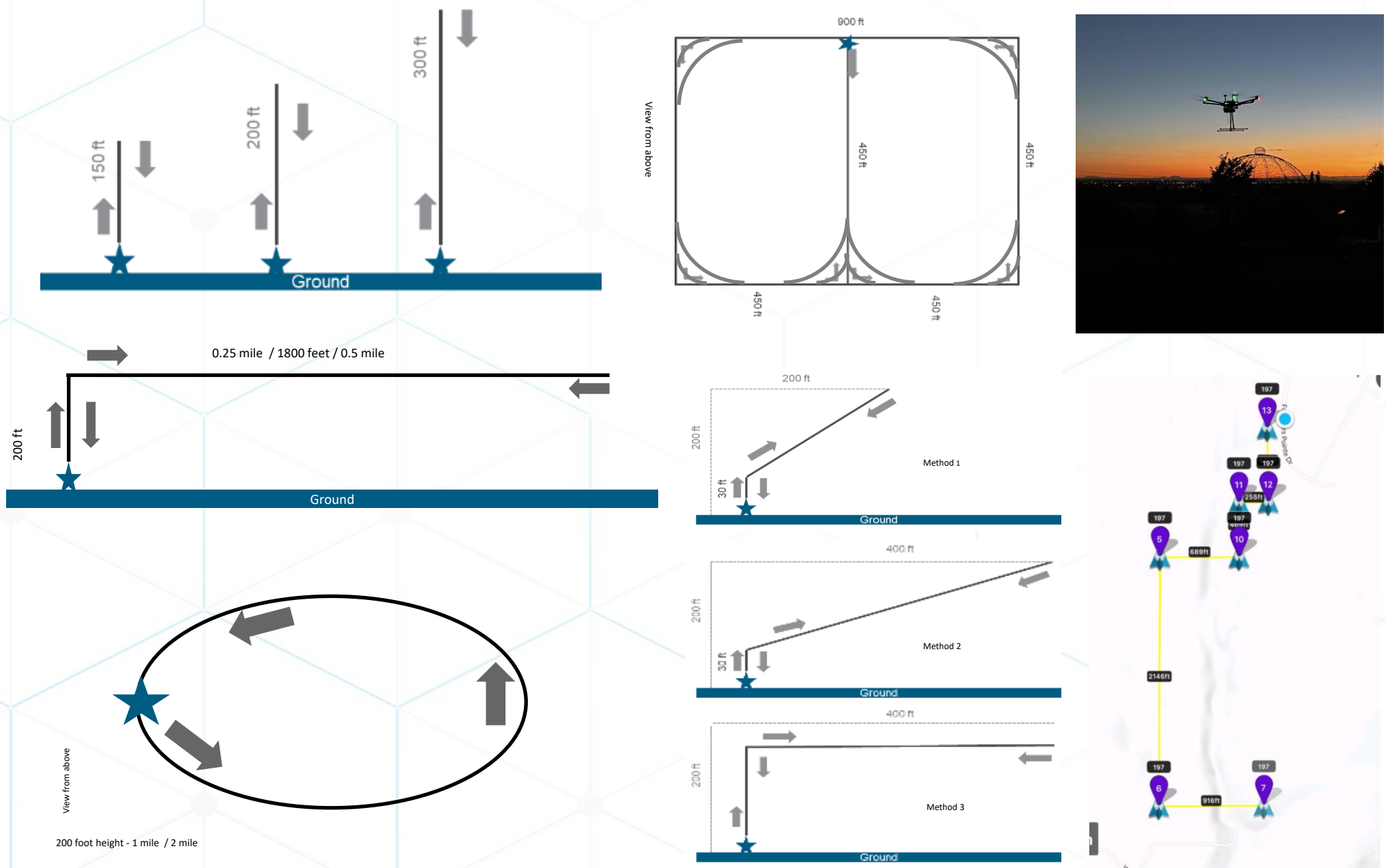
Drone 4 – Small VTOL

- Wing Drone1
- 12 hover propellers – 2 forward
- ~11.4 pounds w/ battery
- Payload up to 3 lbs.
- Cruising speed 55 mph
- ~12 Mile range
- 4.3 x 3.3 ft

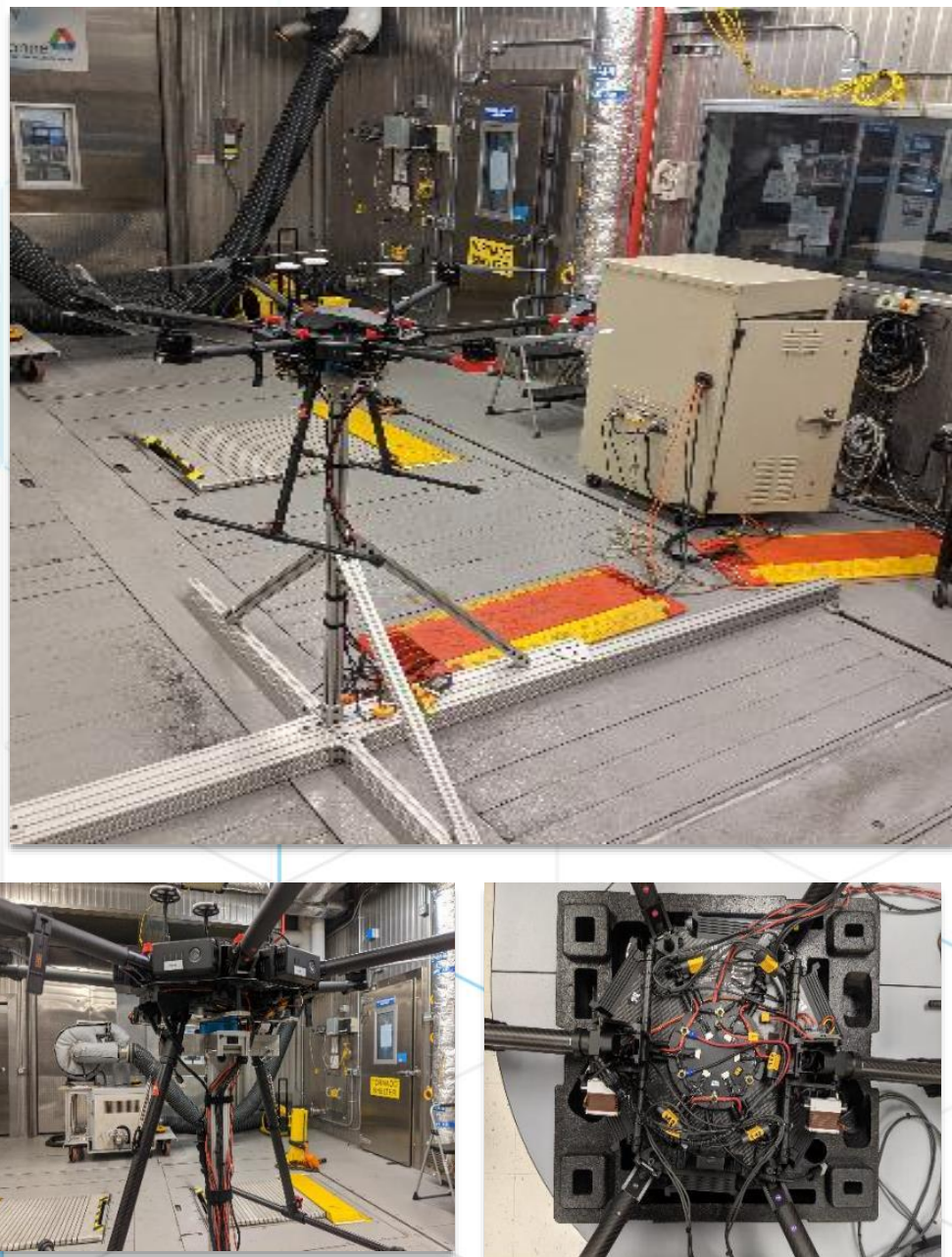


Methods

Outdoor Testing



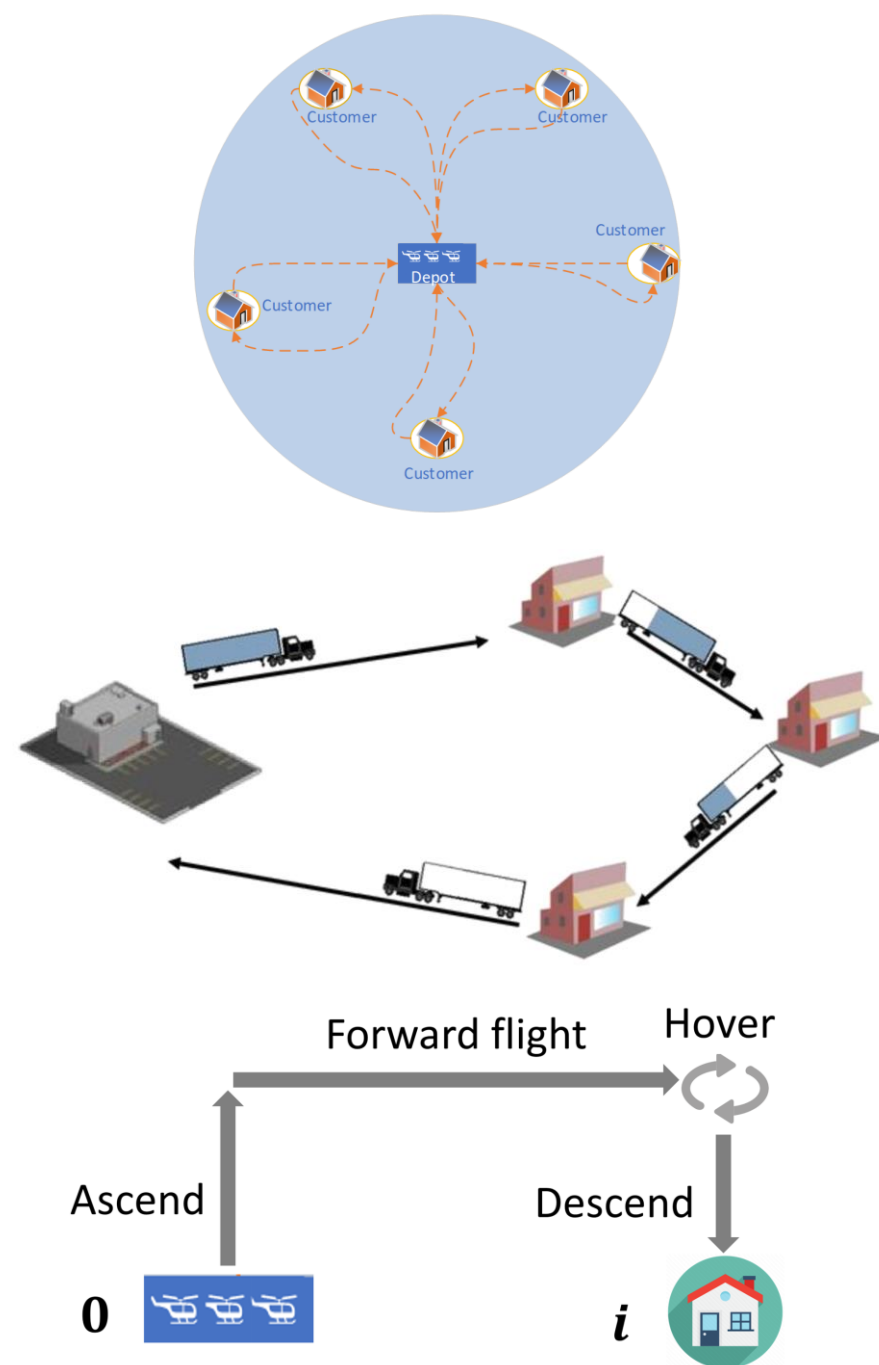
Lab Testing



- Force Sensor**
 - Nordbo Robotics NRS-6050-D80 sensor for lift force feedback
- HIOKI Power Analyzer and Current Clamps**
 - Total battery power output
 - Accessories power consumption
- Lab Environmental Conditions**
 - Temperature
 - Pressure
 - Humidity

Modeling

- Novel data-driven mixed-integer programming models for routing drone-only and mixed drone-vehicle fleets
- Accounts for real-life aspects: release and due times, endogenous drone battery replacement
- Valid inequalities to remove inferior candidate routes
- Machine learning (Agglomerative clustering) algorithm to efficiently solve the fleet optimization problems
 - Three features: latitude, longitude, and package ready time.



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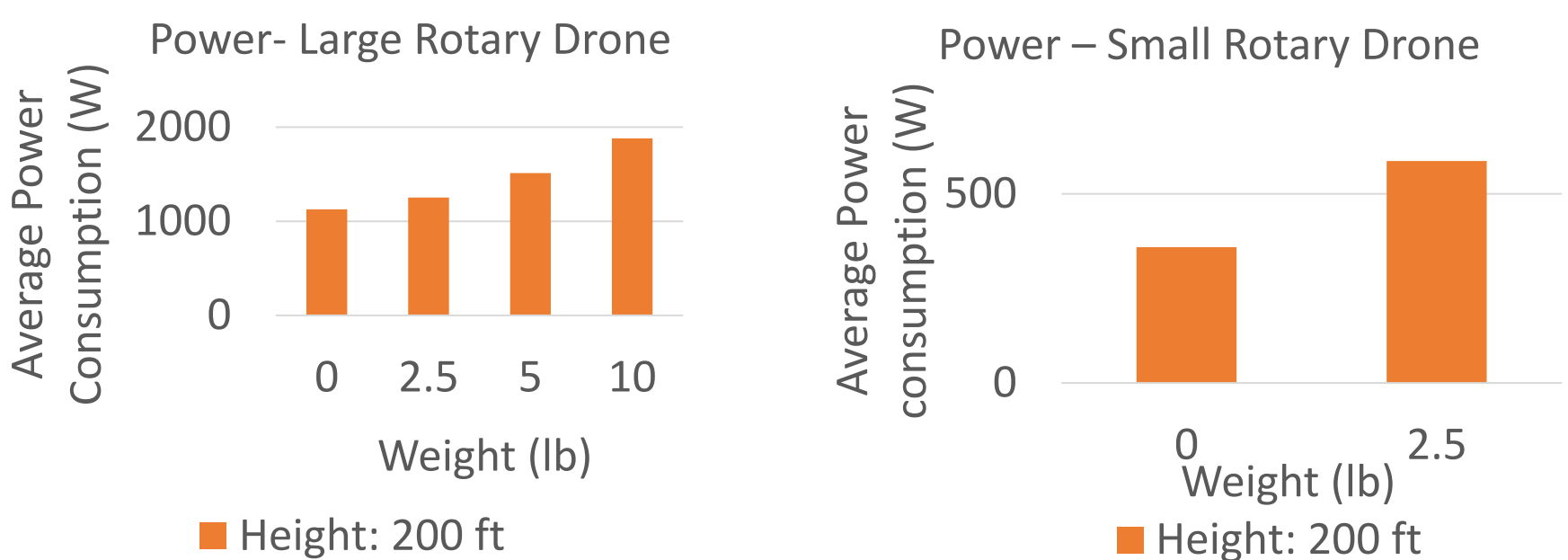
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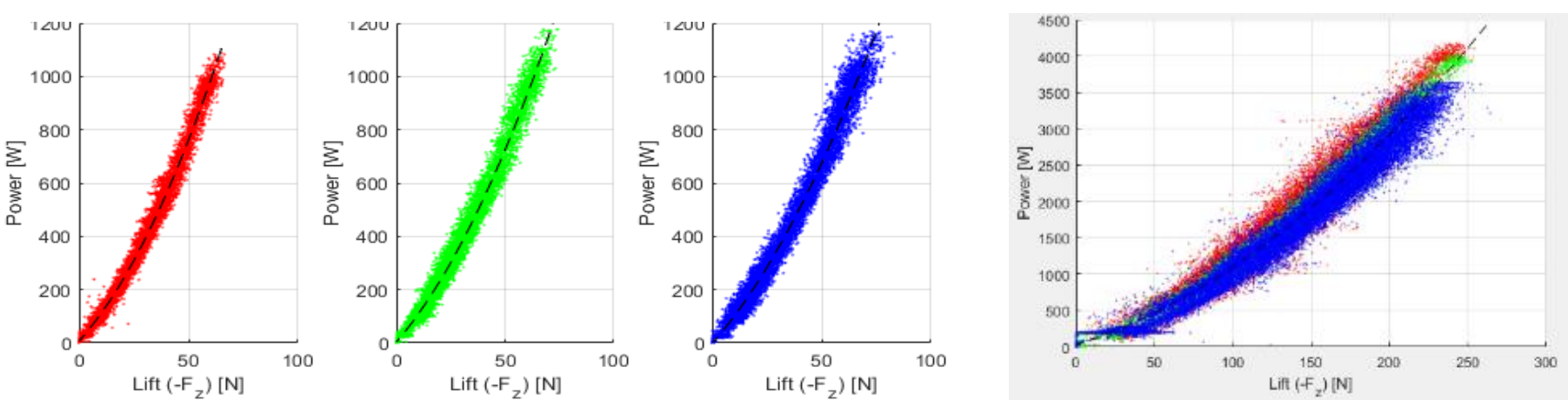
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Insights

Power consumption increases linearly with package weight.



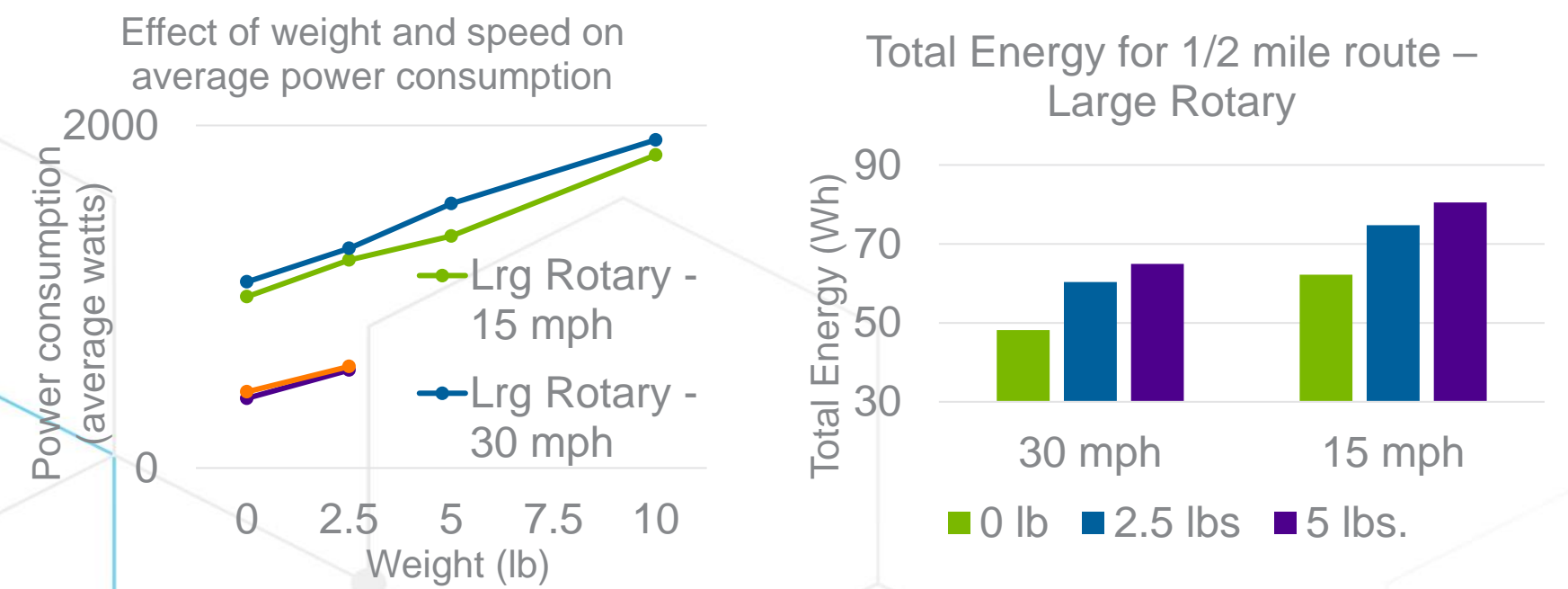
Temperature influences power



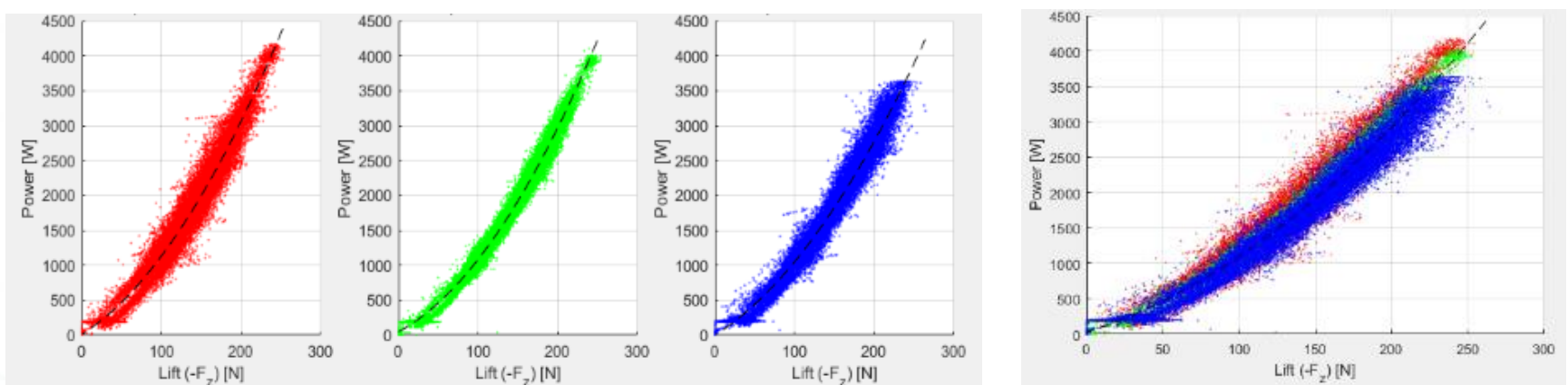
Weather can have significant impact on drone operations and impacts drones differently

Drone	Low temp	High temp	Max Wind	Precipitation
Small Rotary	*25	*100	*15	Light rain
Large Rotary	14	104	17.9	Light rain/snow
Small VTOL	*32	*105	*25	No icing / light rain only
Large VTOL	32	113	33	No icing / no heavy rain, etc.

Rotary drones use more power but less total energy with speed

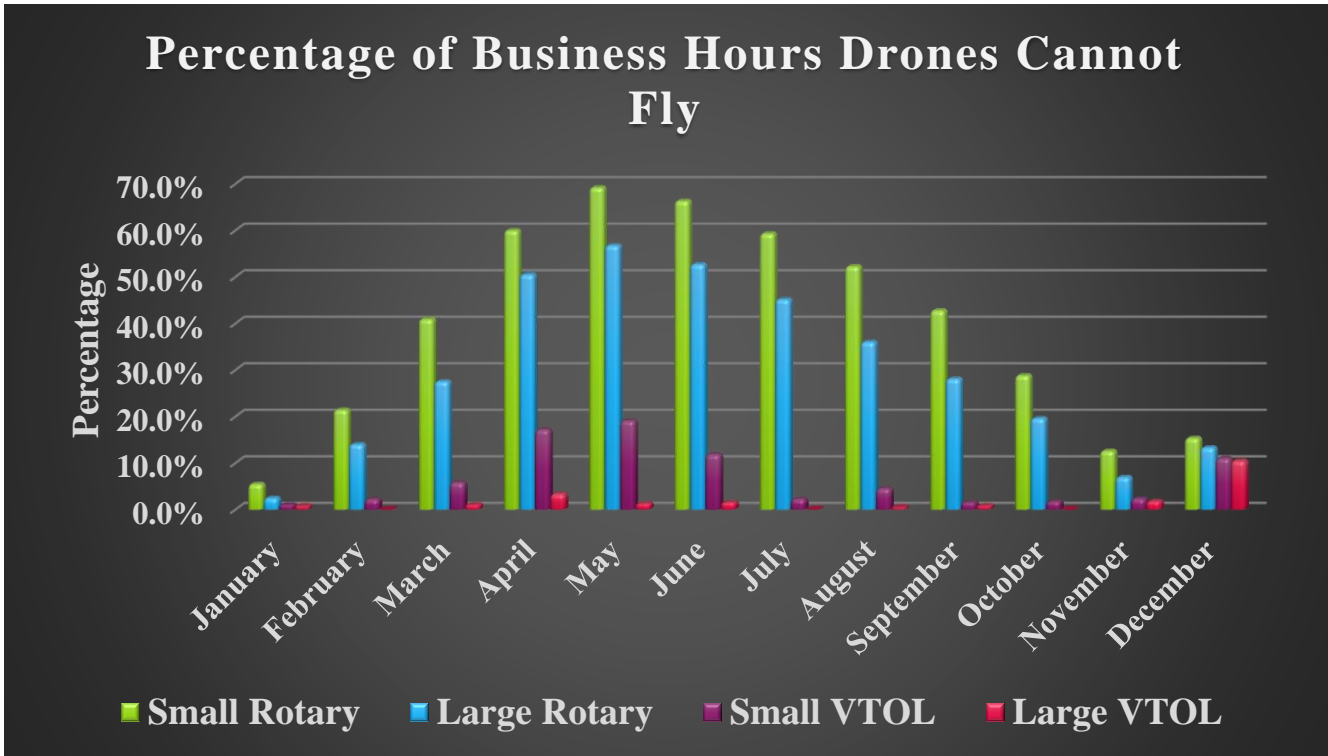
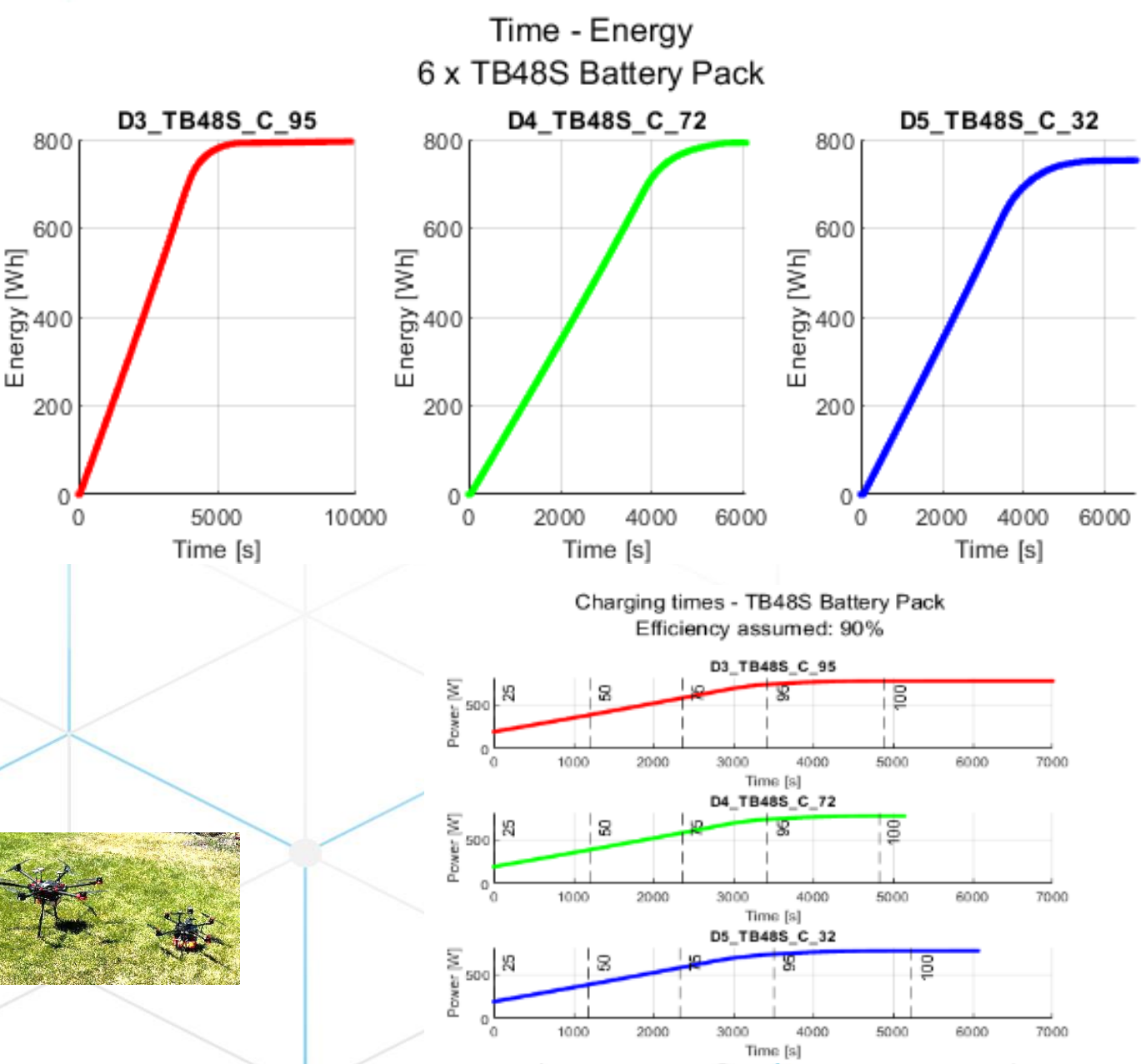


Small rotary drone force by temperature

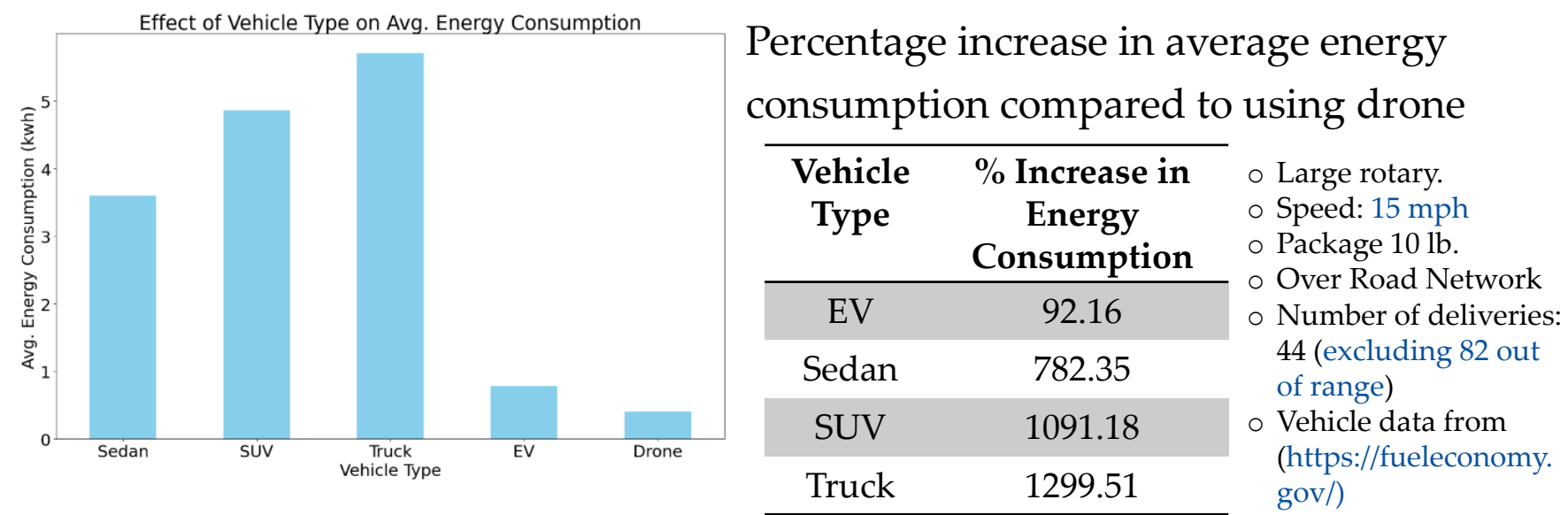


Large rotary drone force by temperature

Charging models provide detailed prediction of charge times



Drones can use much less energy than larger ground vehicles



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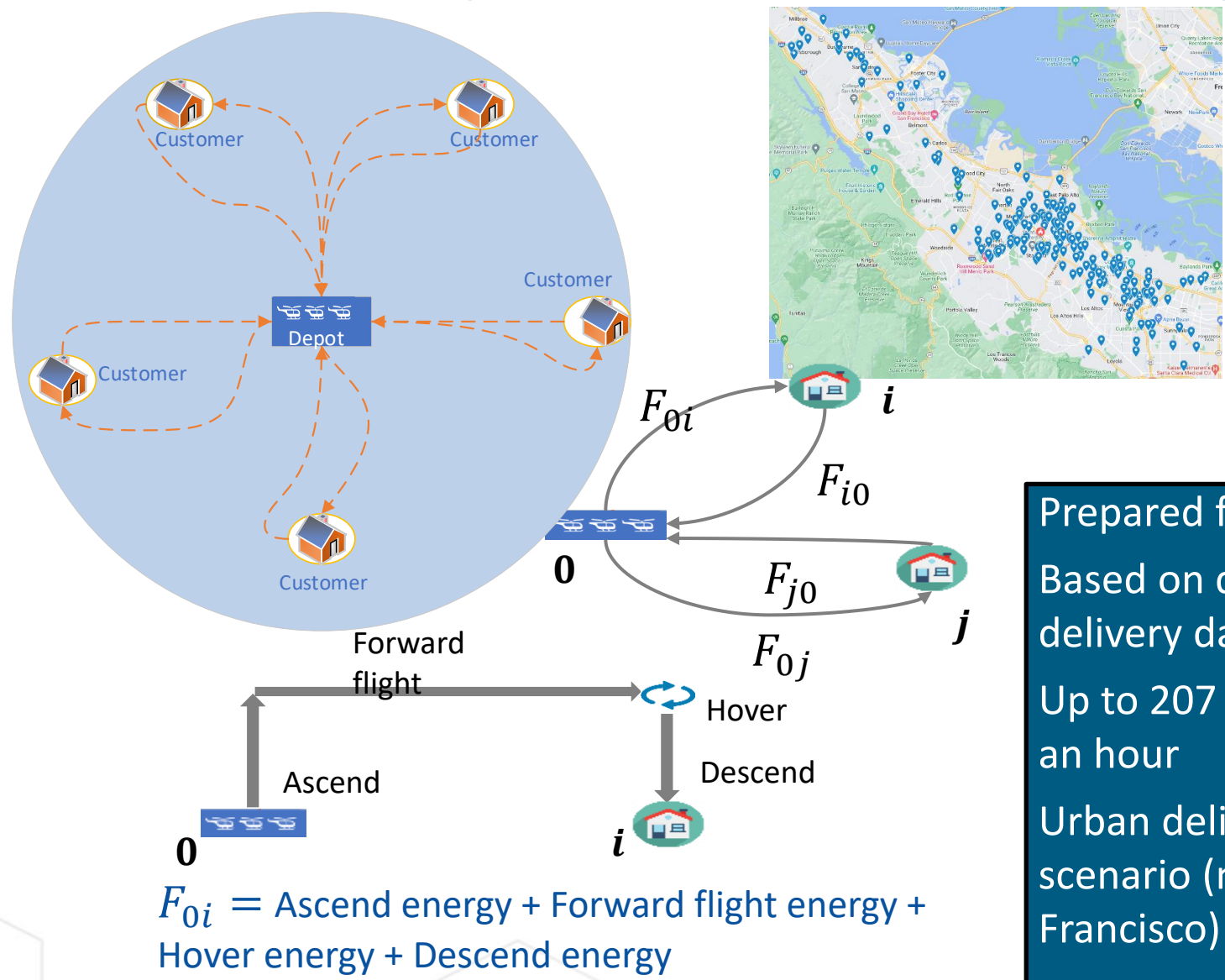
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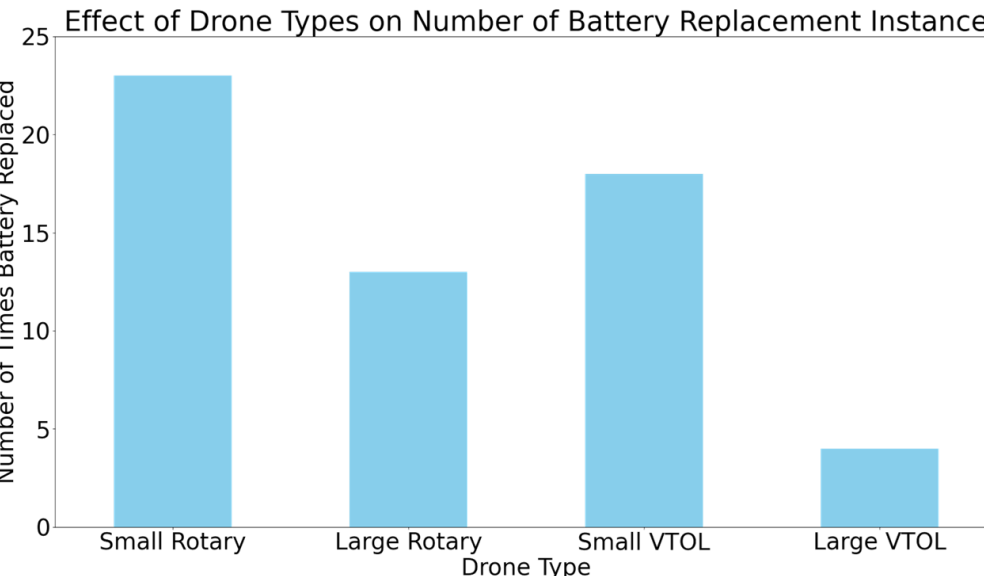
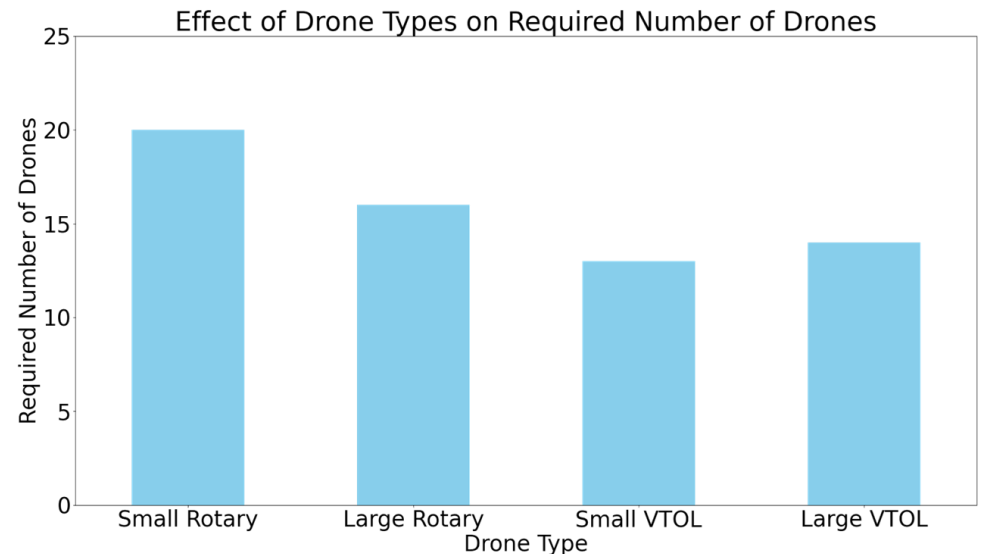
Models look at full energy picture, including delivery windows and battery swaps, urban and rural delivery



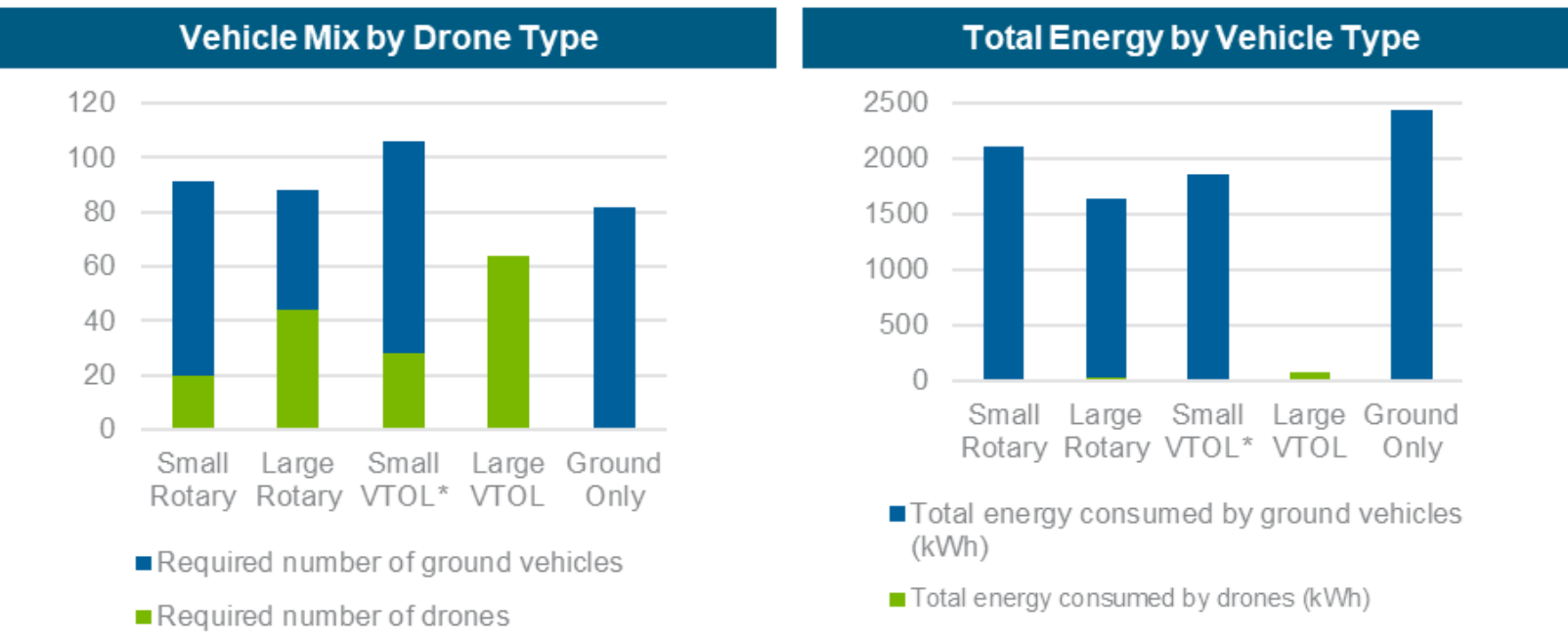
Prepared food delivery
Based on dense delivery dataset
Up to 207 deliveries in an hour
Urban delivery scenario (near San Francisco)

Each drone type requires different management (homogenous fleet)

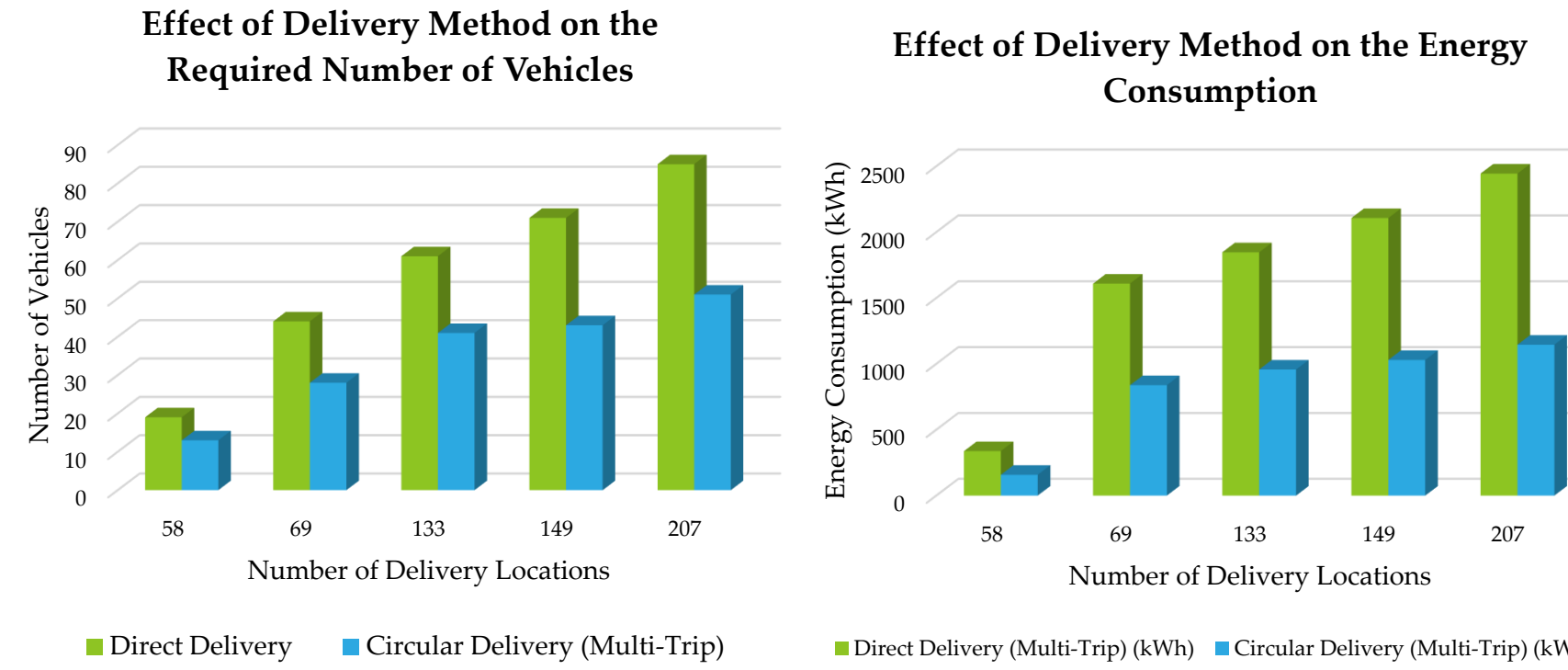
Drone types	Total energy (kWh)	# of Drones	Delivery time (min)	Battery change time
Small Rotary	4.6	20	1070.7	115
Large Rotary	12.6	16	1020.7	65
Small VTOL*	6.5	13	808.5	90
Large VTOL	14.9	14	752.4	20



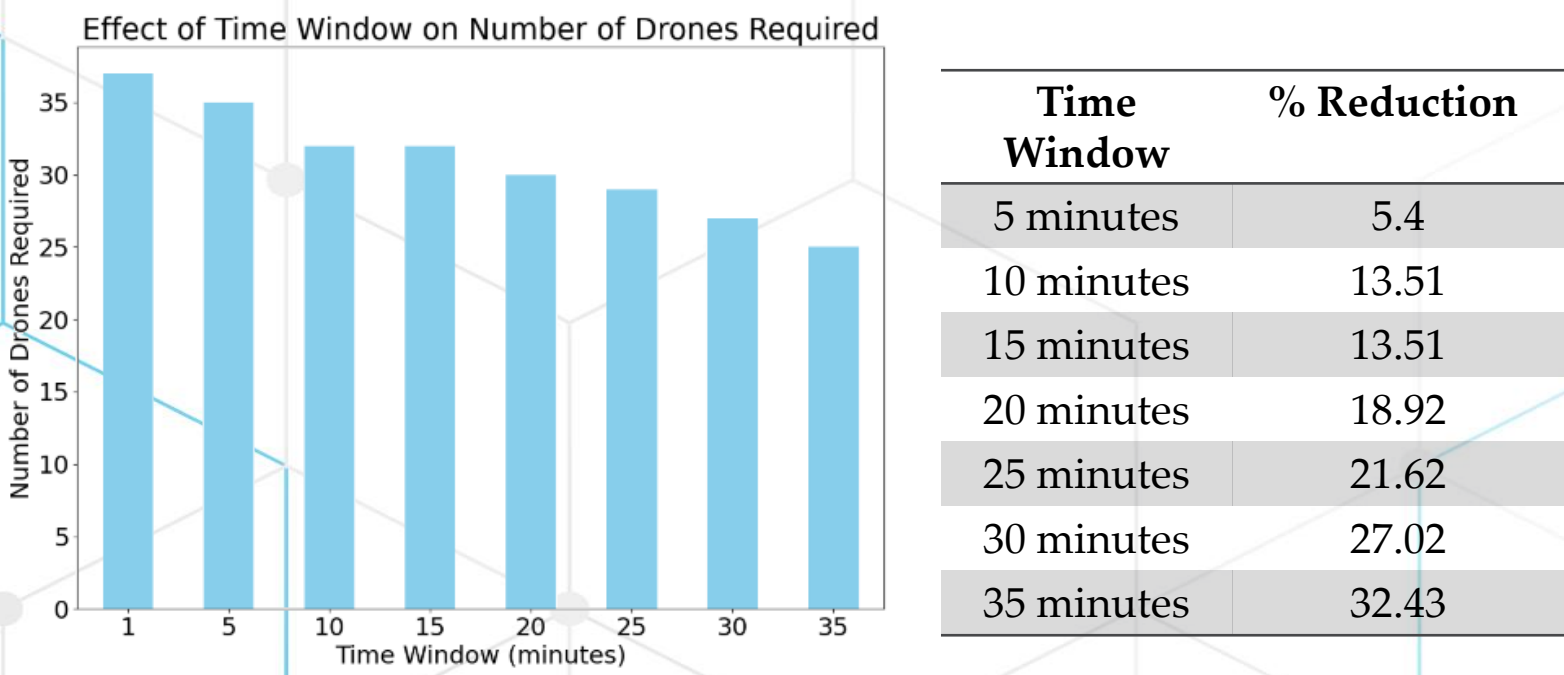
Combination of ground and air vehicles extend capabilities



Using circuit deliveries for ground vehicles can lower energy



Delivery window has big impact on the required number of drones

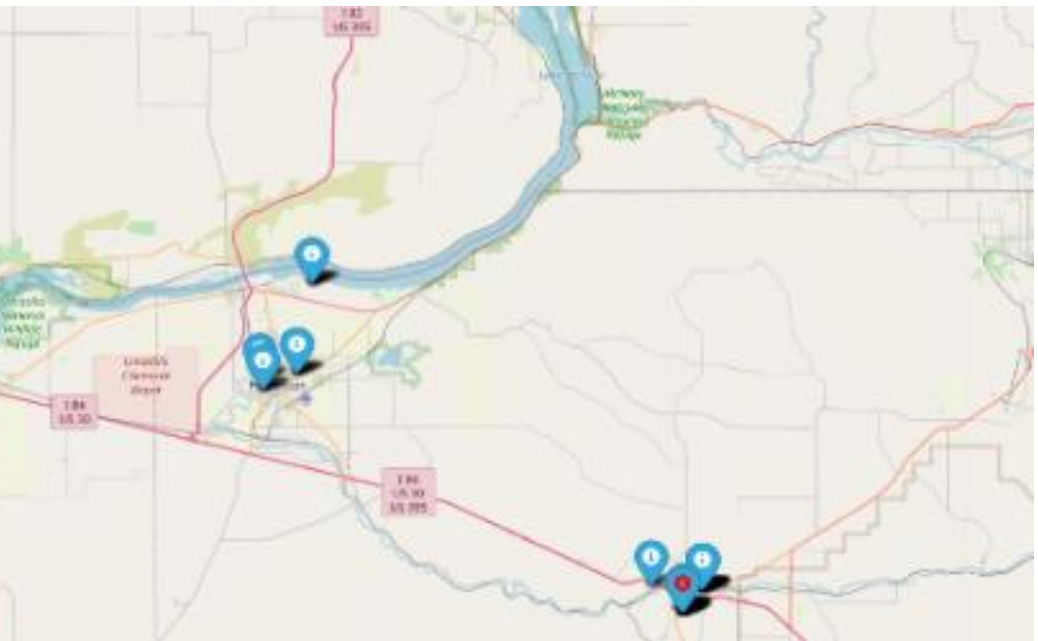


Flight path avoiding no-fly zones increases energy, fleet size, and battery swaps significantly compared to flying in a straight path

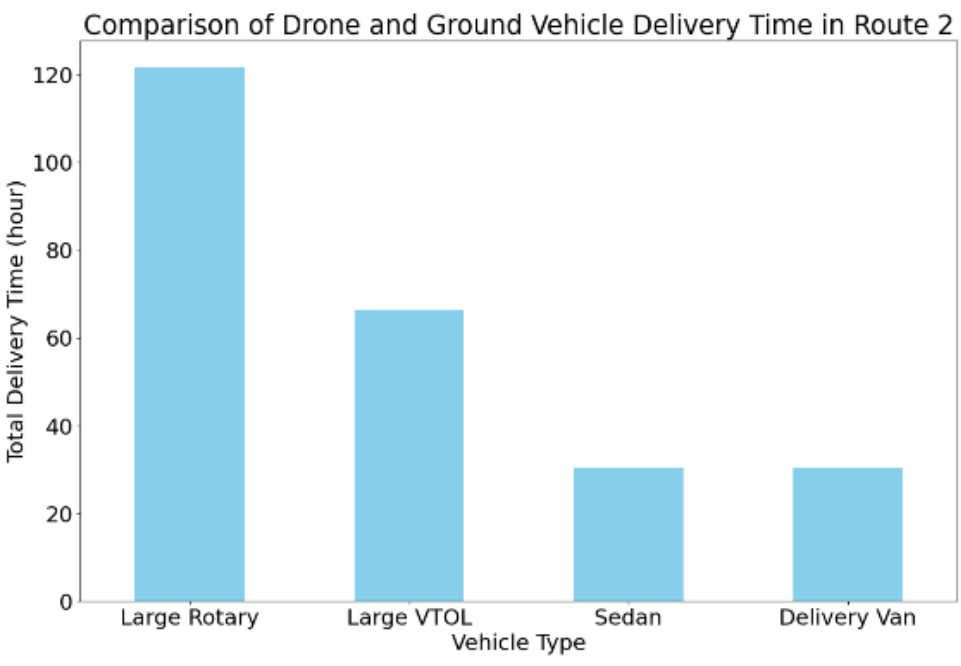
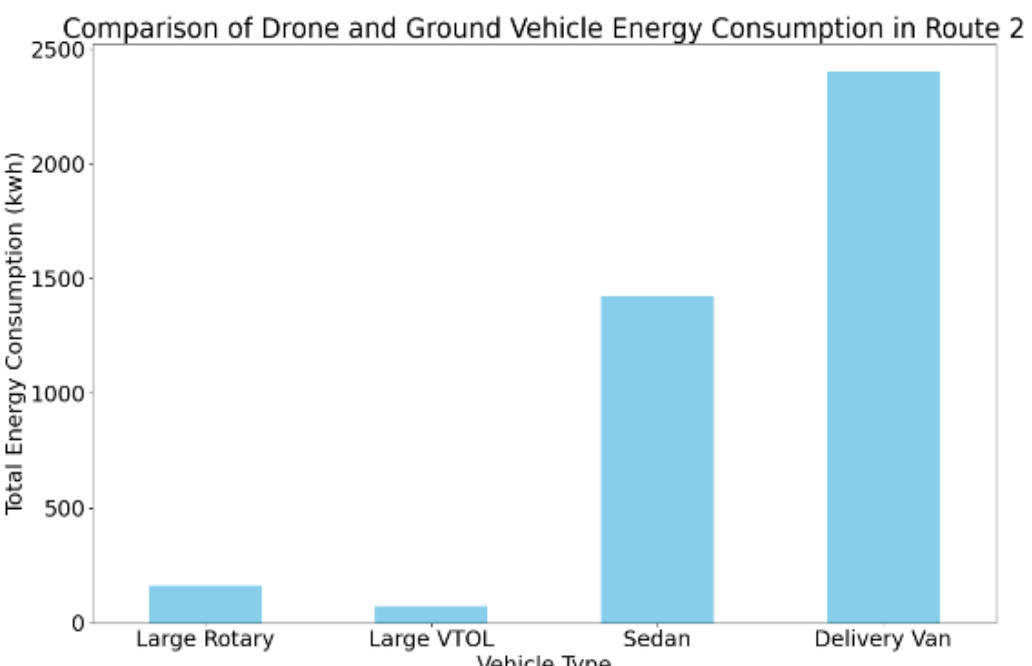


	No-fly zone detour	Flying over the road networks
Fleet size (mixed fleet)	18.75%	26.67%
Battery swaps	15.31%	32.94%
Total energy	21.77%	28.43%

Large VTOL is more efficient in remote rural deliveries

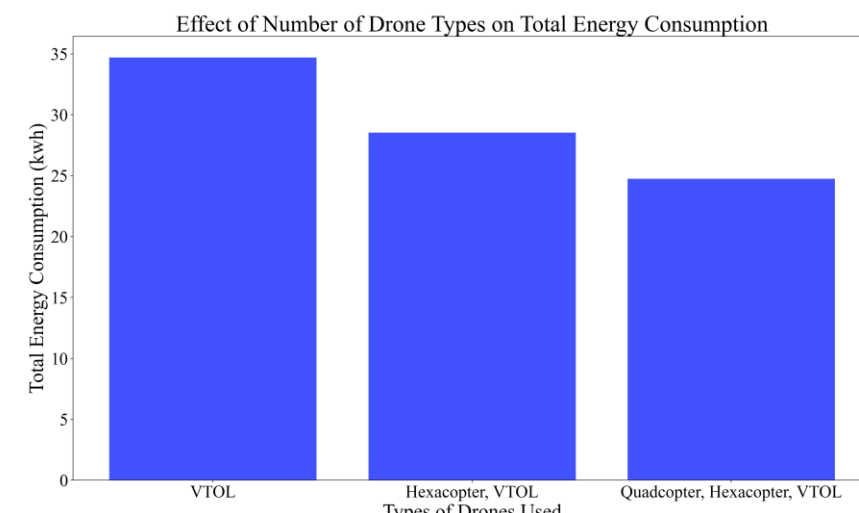


Medical sample deliveries over a large area (up to 45 miles)
Partnership with Sprignt and Interpath
Enables reach to rural and under-served community



Using a mixed-fleet of drones can lower overall energy

Number of deliveries: 58



# of drone types in the mixed fleet	% decrease in total energy from a pure VTOL fleet
Hexacopter, VTOL	18
Quadcopter, Hexacopter, VTOL	30

Acknowledgments

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Bhuiyan, T.H., Roni, M. and Walker, V., 2022. Drone Deployment Optimization for Direct Delivery with Time Windows and Battery Replacements, *Transportation Research Part C: Emerging Technologies (Under Review)*.

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